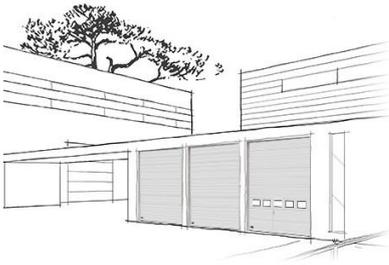


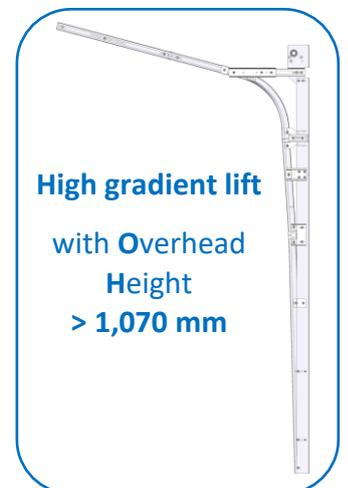
# Manual No. 7003

## INSTALLATION

### Sectional door Industry



**High & Gradient lift**  
with OH > 1,070 mm



(Document reserved for installers)

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# Installation instruction



**CAUTION !**



**To ensure that this product is assembled, used and maintained in complete safety, it is important to follow the instructions provided in this document.  
For everyone's safety, please adhere to the precautionary measures below.**

- Before beginning the assembly, read this manual carefully.
- This closure must be installed by a professional technician.
- All the parts delivered are specifically sized for this product.  
Adding and/or using other parts may be detrimental to safety and may affect the product's warranty.
- Any modification or improvement of this closure must be compliant with the standard EN 13241 + A2. In this case, a " Modification/Transformation " file must be created by the installer as per the standard EN 12635 annex C.
- Considerable force is exerted by the torsion springs.  
Carry out work in accordance with the safety instructions.  
Use the appropriate tools to install these products.  
Ensure that all work is carried out on a stable floor.
- Ensure that the assembly area is adequately lit, clear, clean and clearly marked out.
- Ensure that no other people are present at the assembly site apart from the installers.  
Non-authorized persons like children, who are present at the site, risk injury during assembly.
- All the components of this closure must be installed in compliance with the installation instructions provided in this manual.
- All the requirements of the standards EN 13241 + A2 must be met and verified, if necessary.

**Max. tightening torque :**

Assembly screws = 10 Nm

Shutter mounting screws = 12 Nm

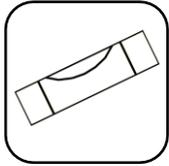
**Min. working load per attachment point :**

Compensating shaft = 300 daN

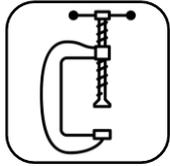
Rails = 40 daN

# Before installation

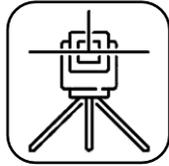
## Required equipment



Spirit level



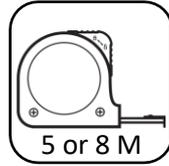
Clamp



Laser level



Plumb bob



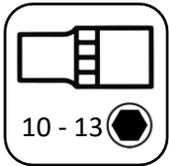
5 or 8 M  
Tape  
measure



Utility knife



Electric  
screwdriver



10 - 13  
Socket



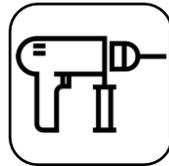
Cruciform bit



Flat wrench



Hexagonal  
bit



Perforator



30  
Torx bit



5 mm  
Wood shims



Phillips  
screwdriver



Flat  
screwdriver



Pencil



Grinder



Combination  
pliers



Hacksaw



Locking pliers



Steel drill  $\varnothing 4,2$   
length. max.30 mm



Concrete  
drills



Flat tip



Trestles



Silicone  
sealant



Ladders



Lubricant



Brush



Pot of grease



Grease spray



Pipe wrenches  
10 and 13 mm



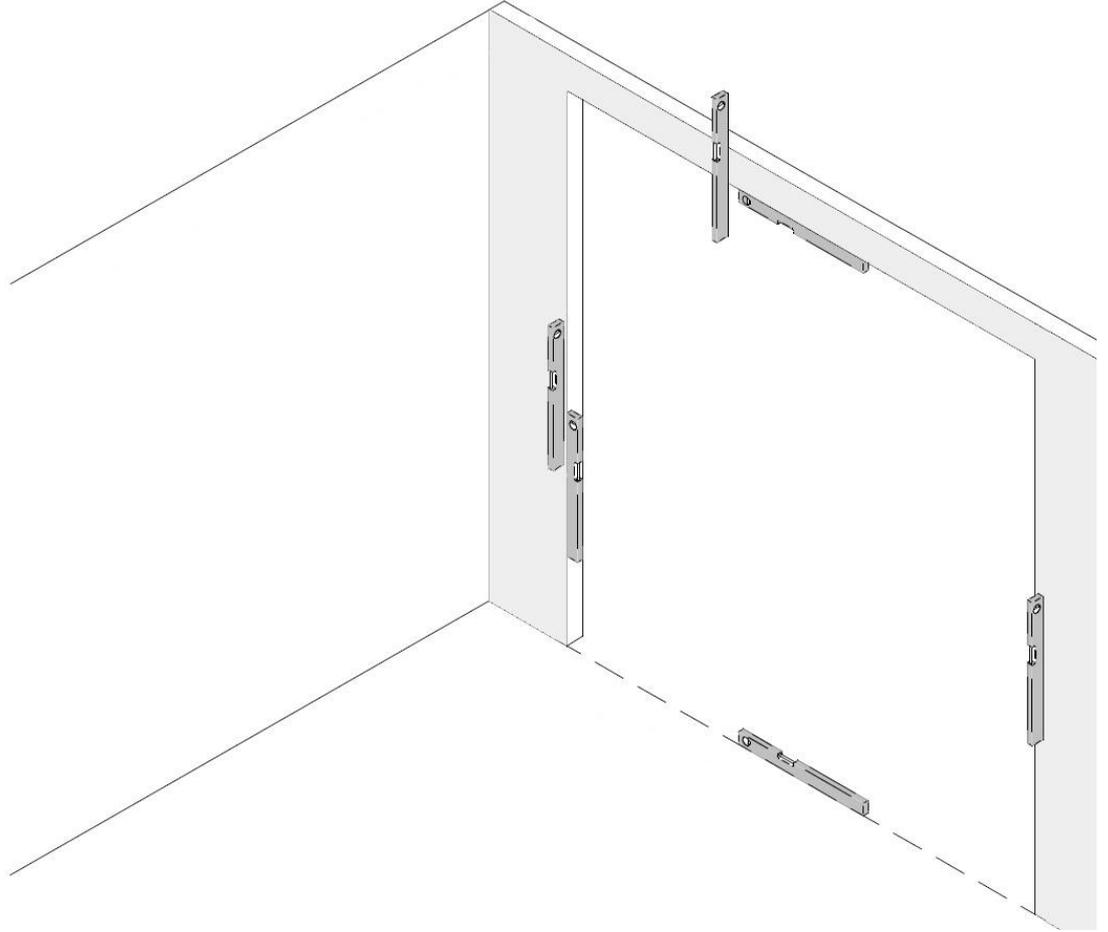
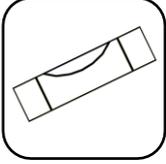
Hammer



Rope

Ankles  
with screws

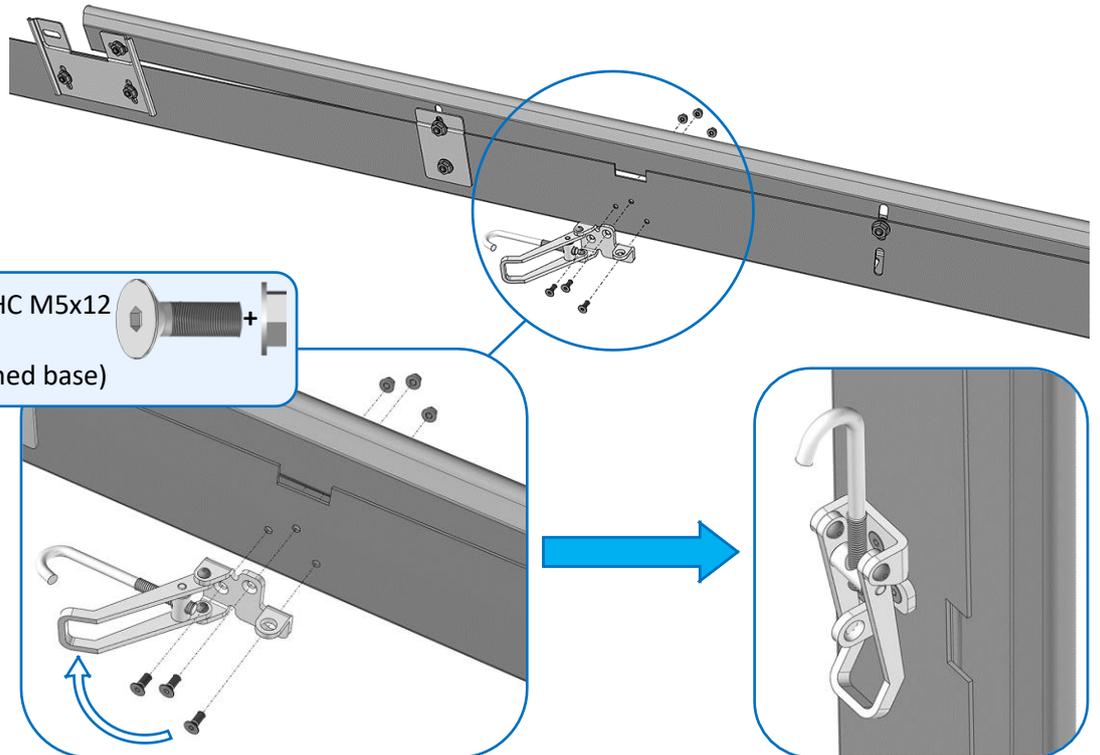
# Control the levels



# OP'Drive operator : Mount the emergency maneuver



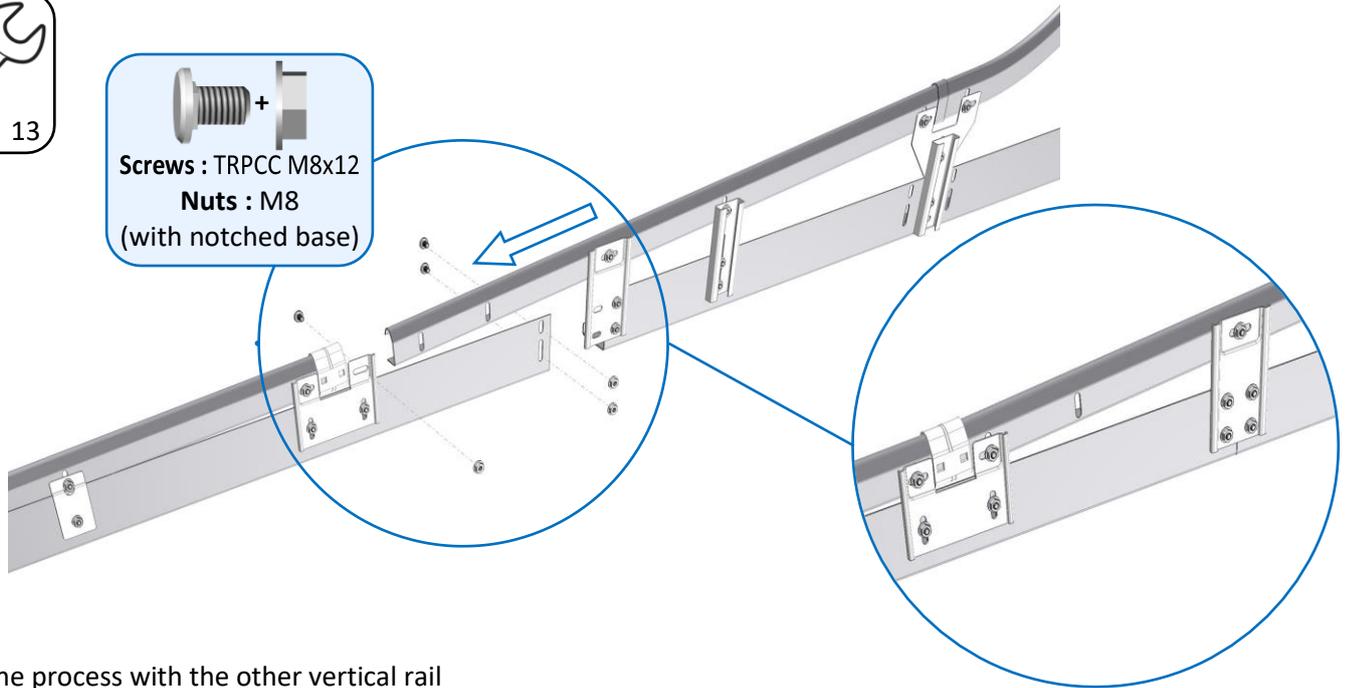
**Screws : FHC M5x12**  
**Nuts : M5**  
 (with notched base)



## Assembly the top of the vertical rails

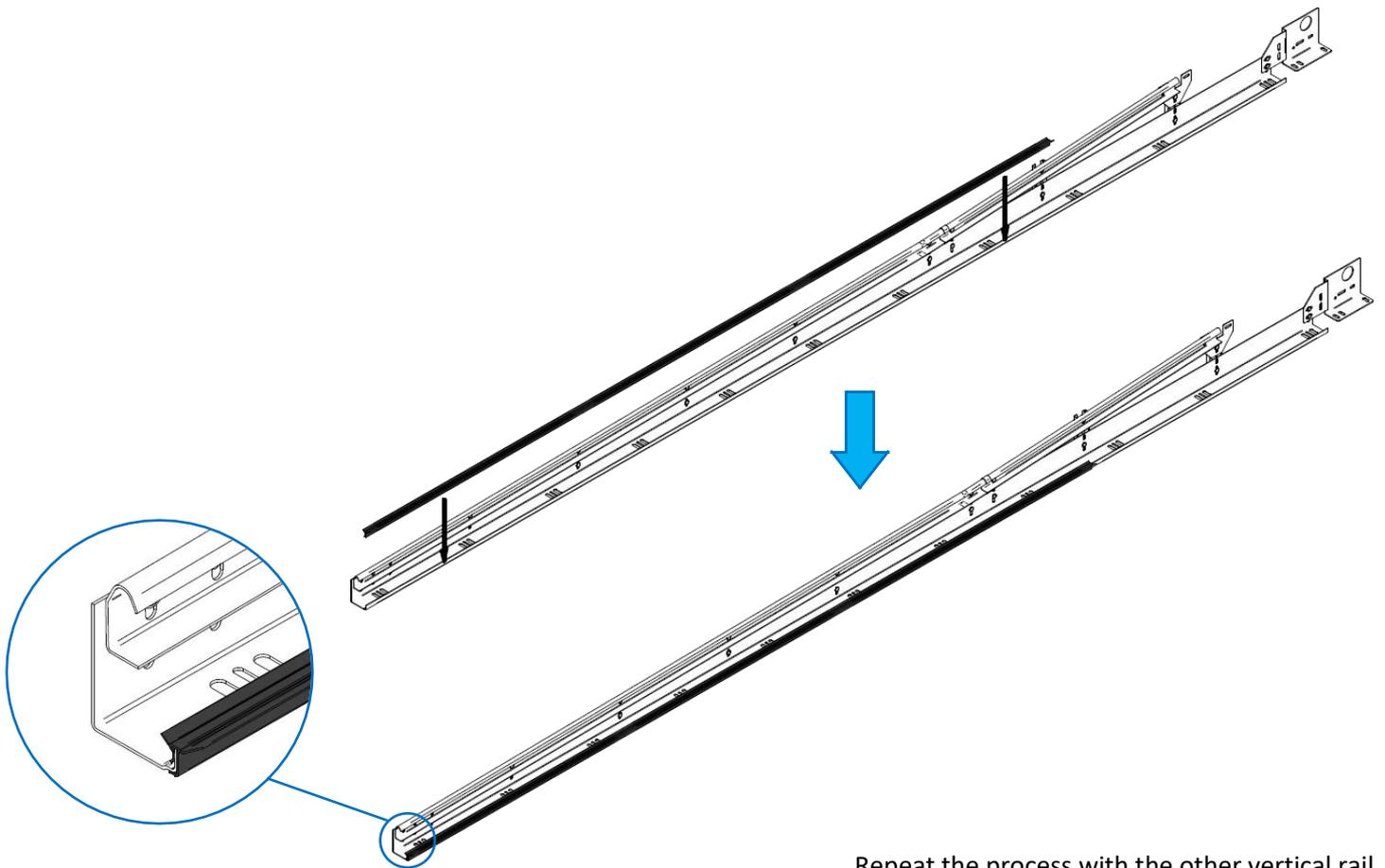


**Screws : TRPCC M8x12**  
**Nuts : M8**  
(with notched base)



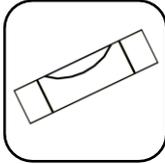
Repeat the process with the other vertical rail

## Clip the joints on the vertical rails

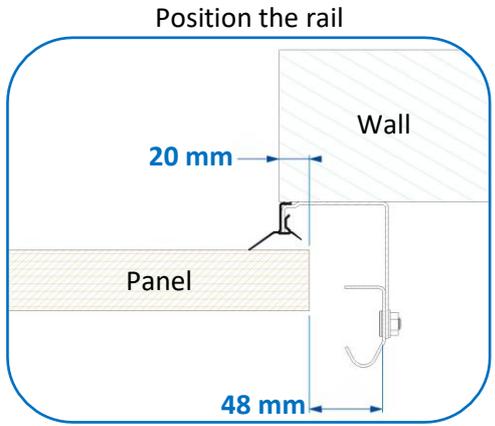
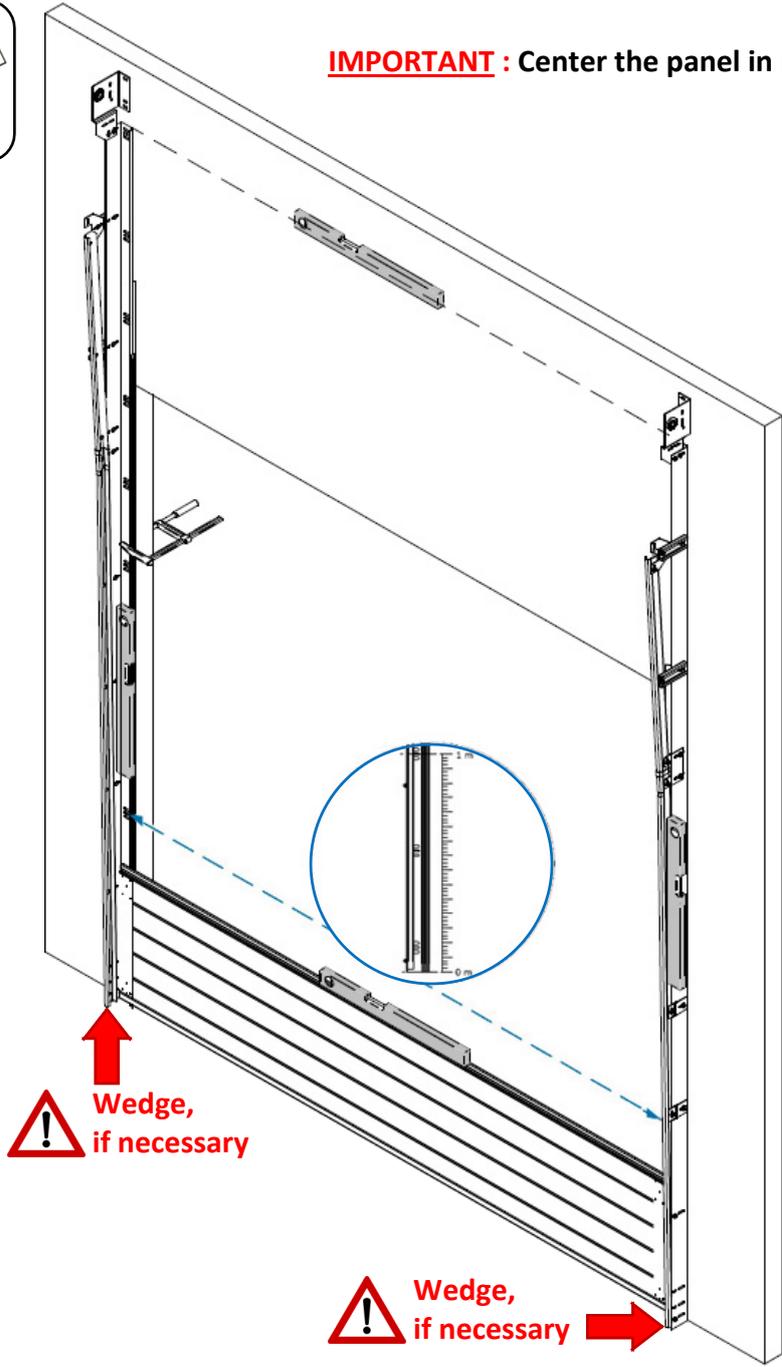


Repeat the process with the other vertical rail

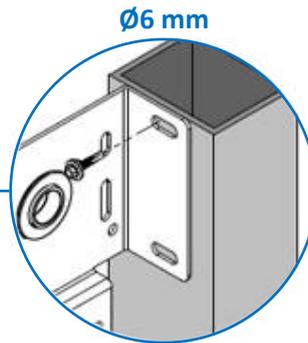
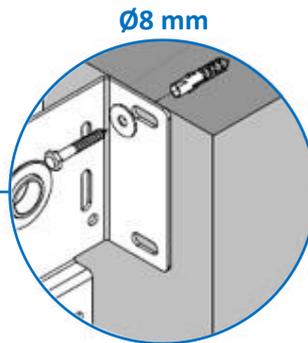
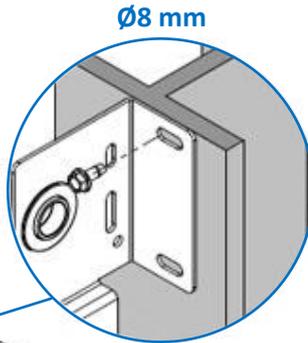
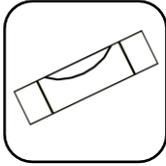
# Position the vertical rails



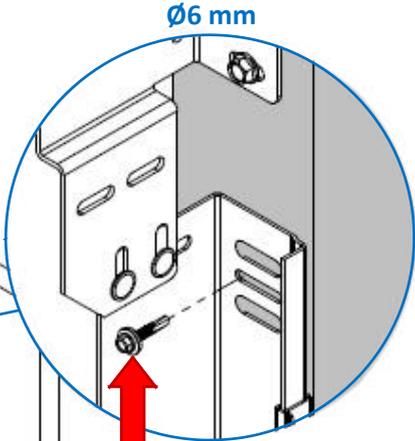
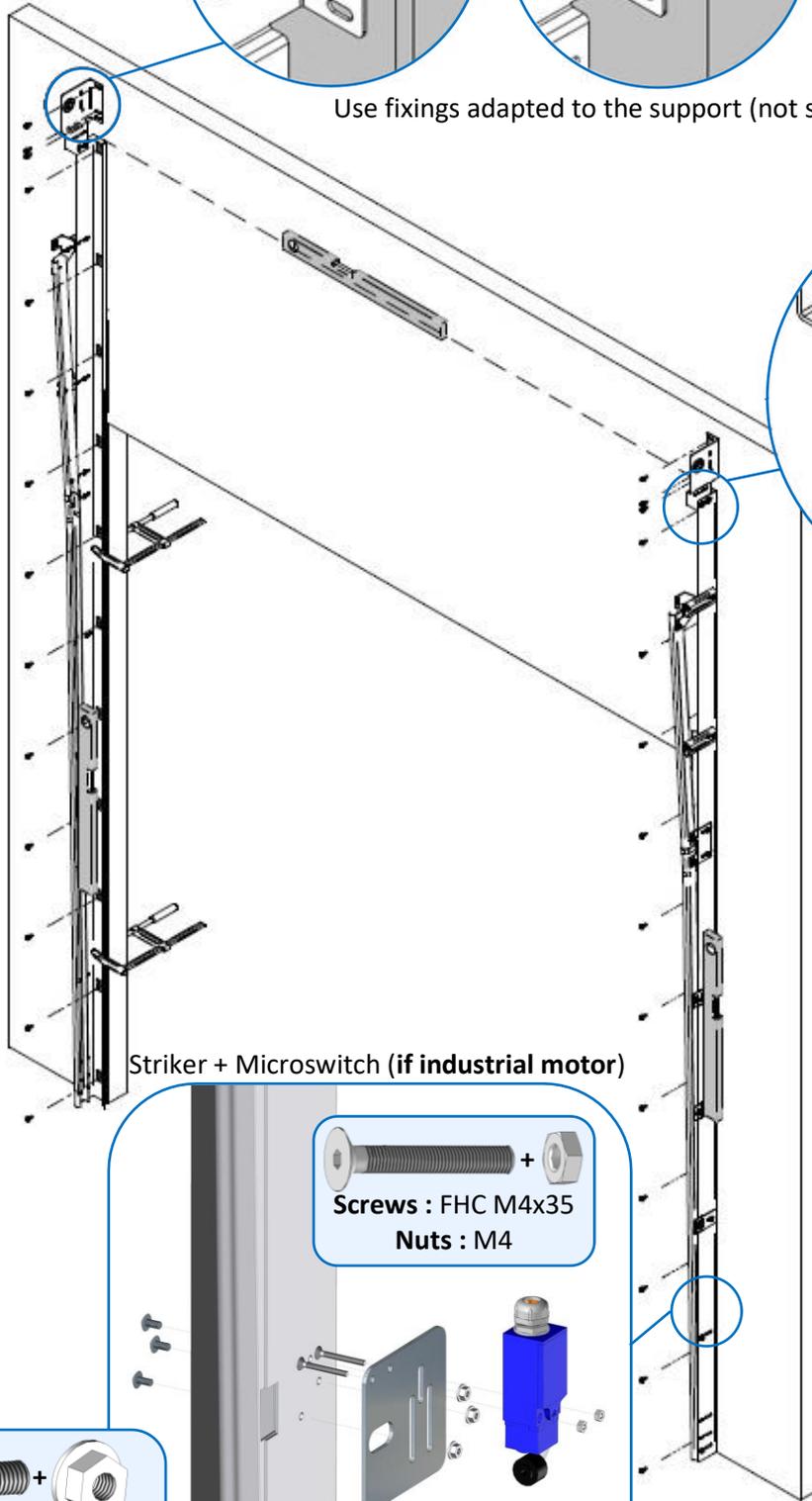
**IMPORTANT :** Center the panel in relation to the opening.



# Fix the vertical rails and mount the strike

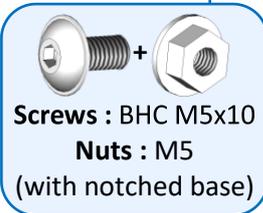
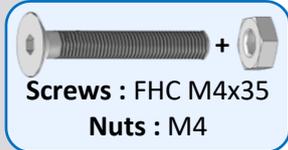


Use fixings adapted to the support (not supplied)

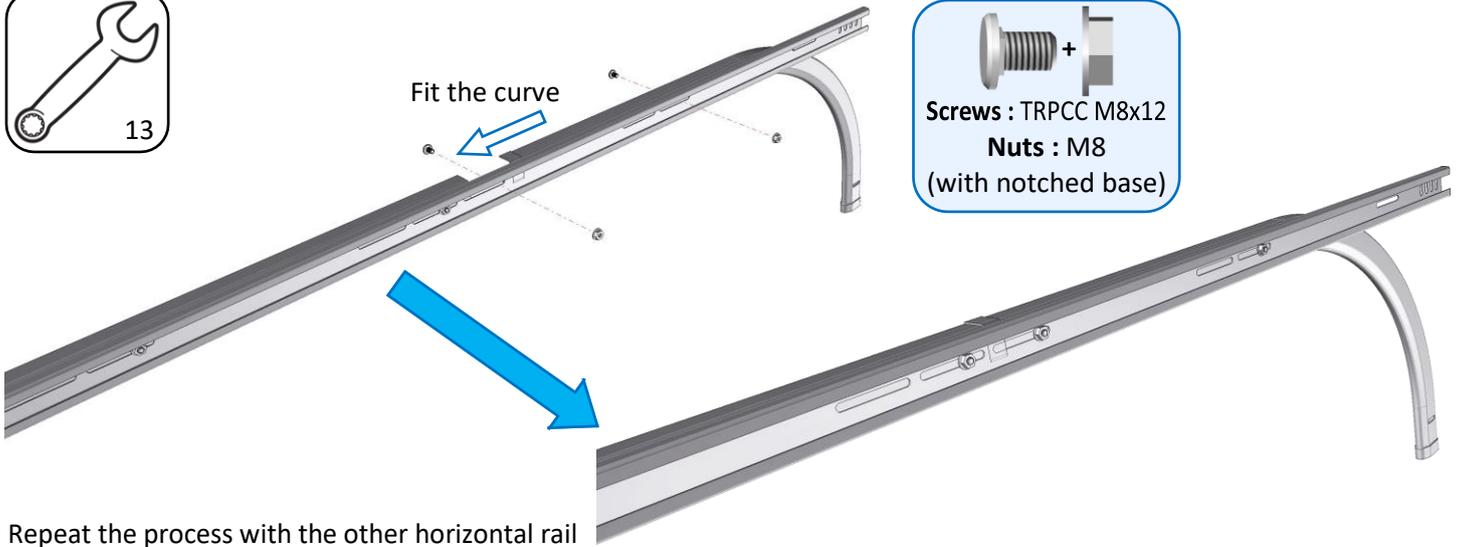


**IMPORTANT :**  
To be fixed imperatively.

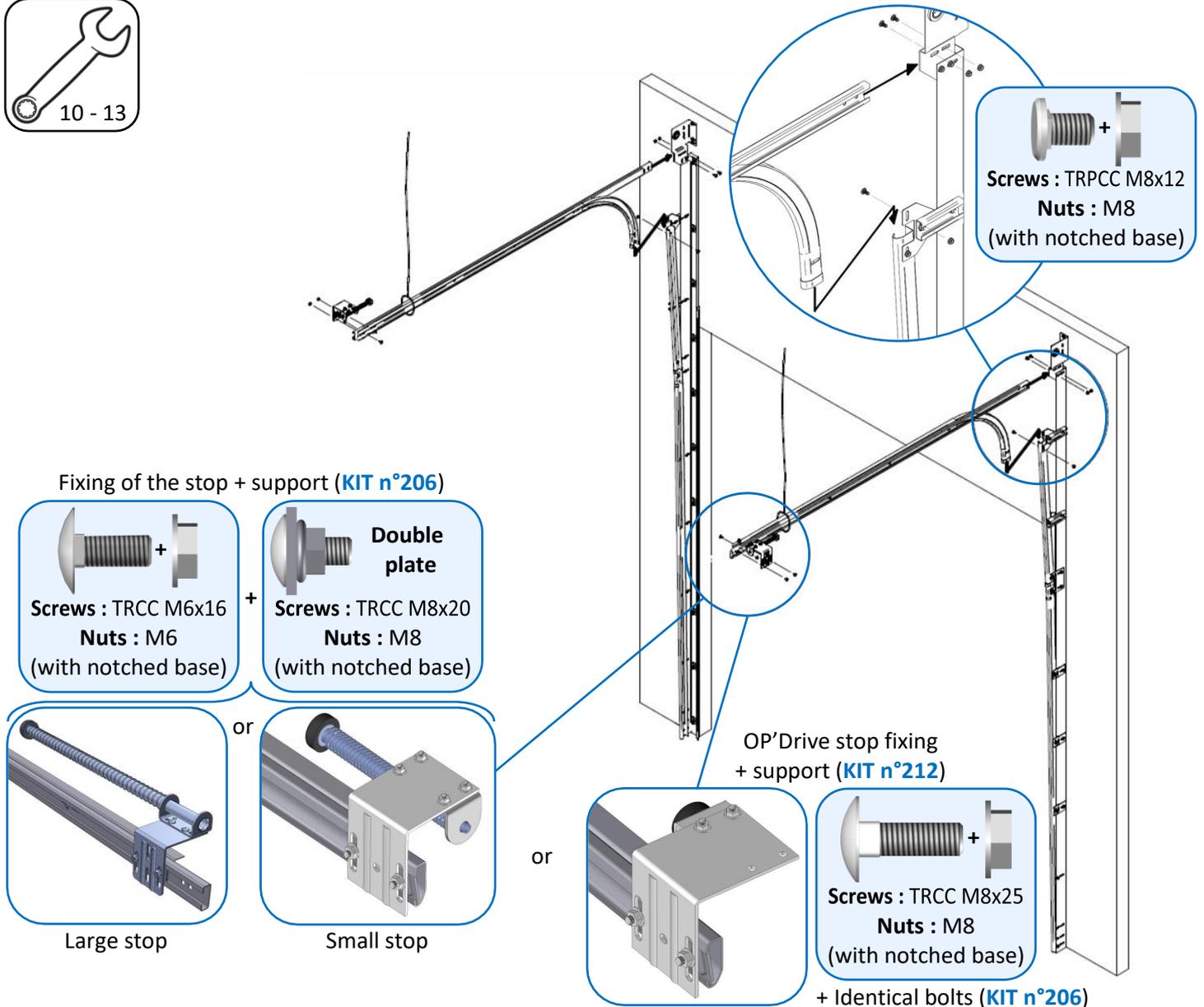
Striker + Microswitch (if industrial motor)



## Mount curves on horizontal rails

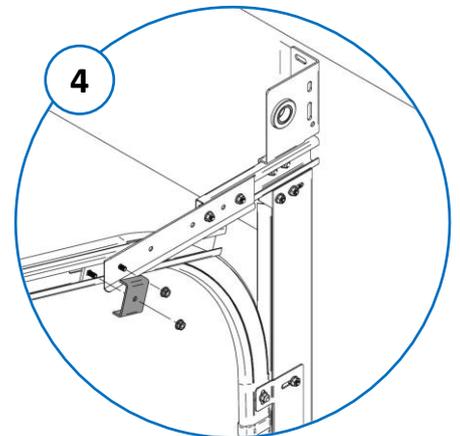
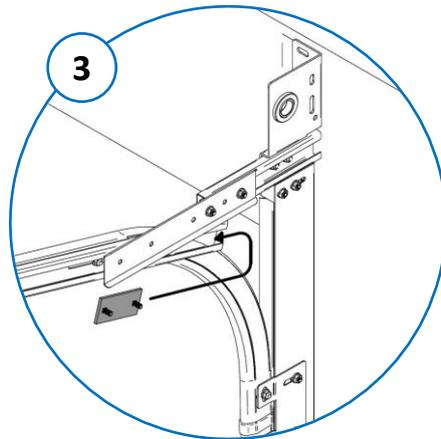
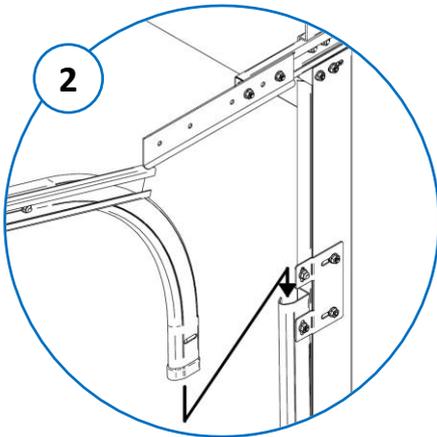
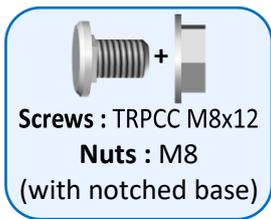
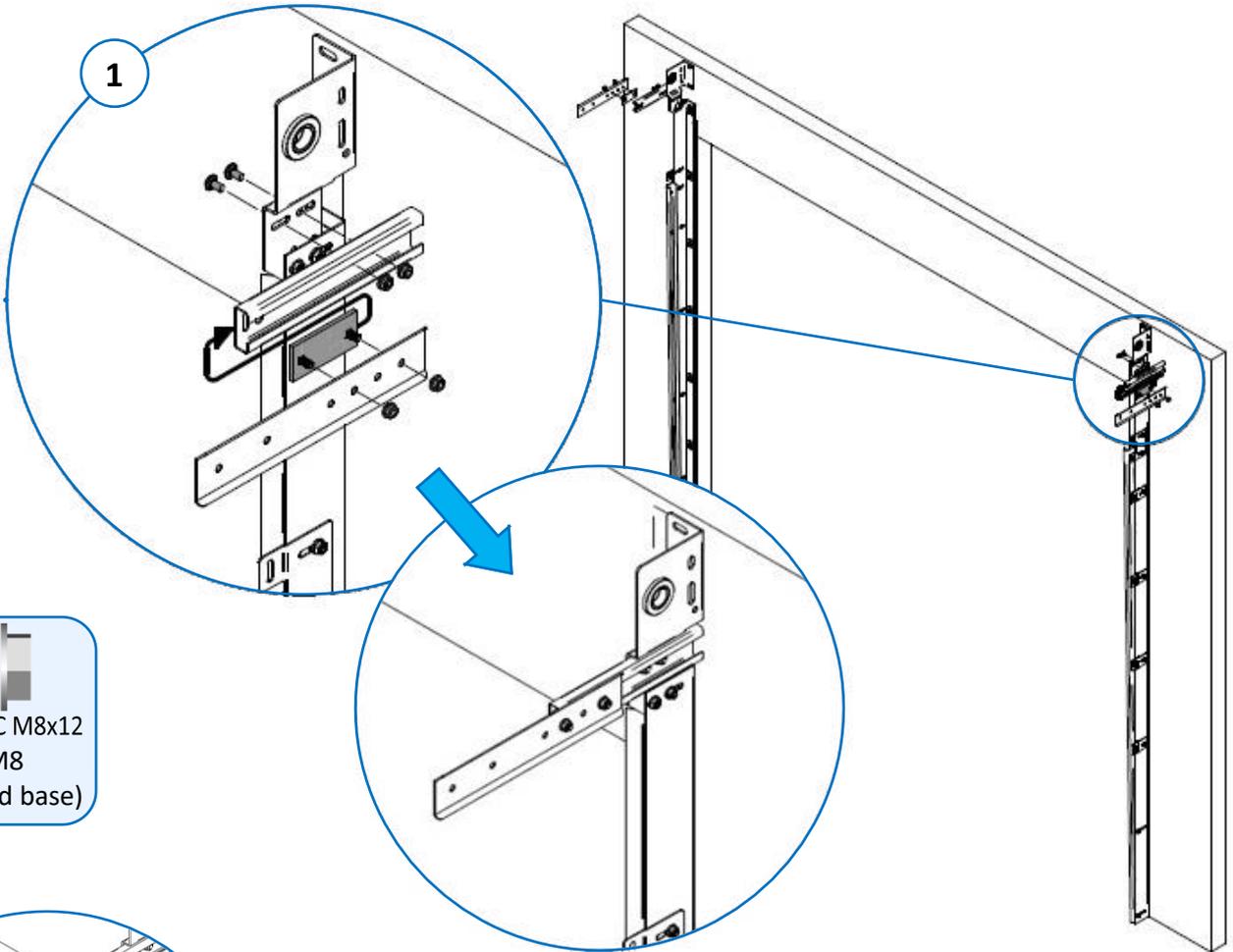


## Mount horizontal rails and stops

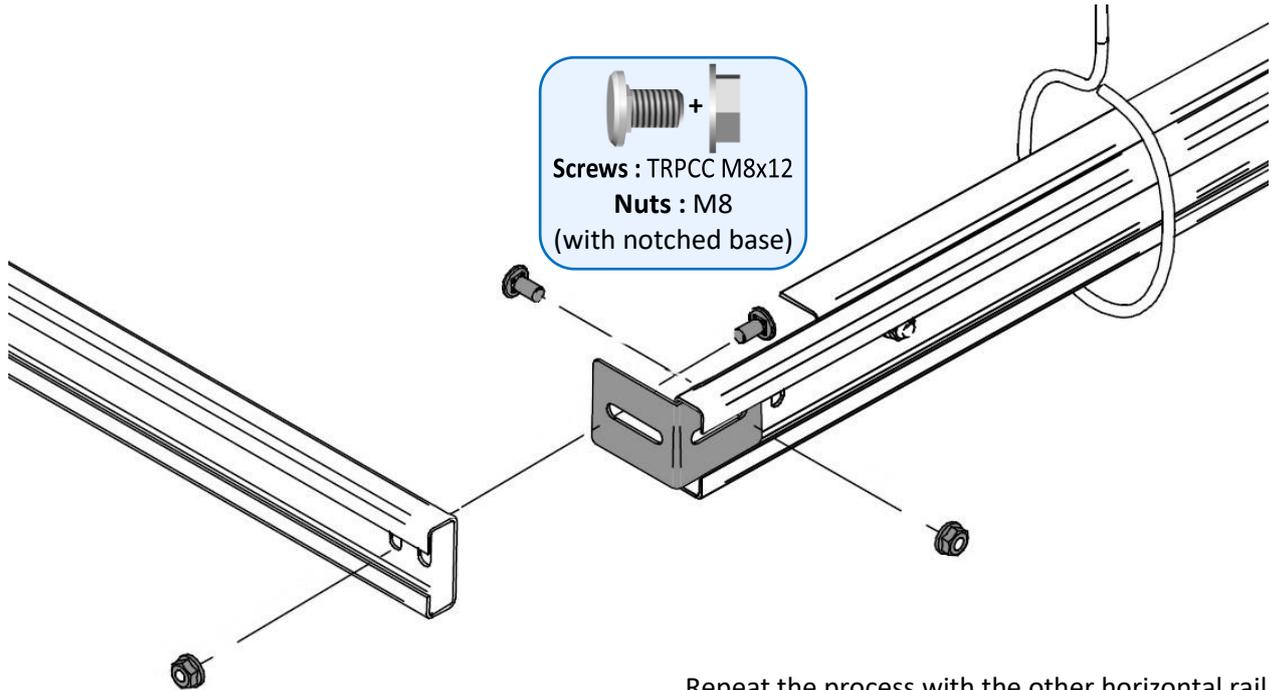
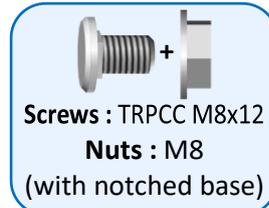


# Particular case : Gradient lift

## Mount the horizontal rails

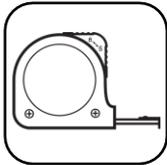


## Mount the rod

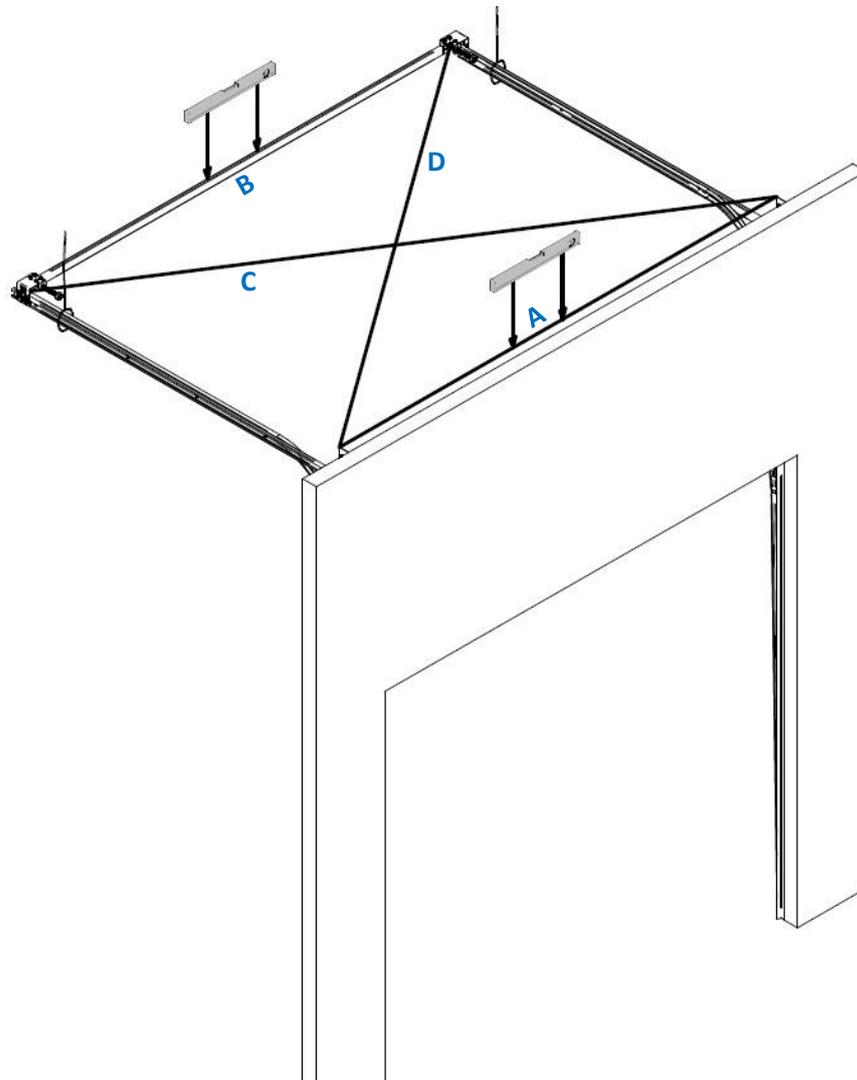
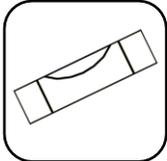


Repeat the process with the other horizontal rail

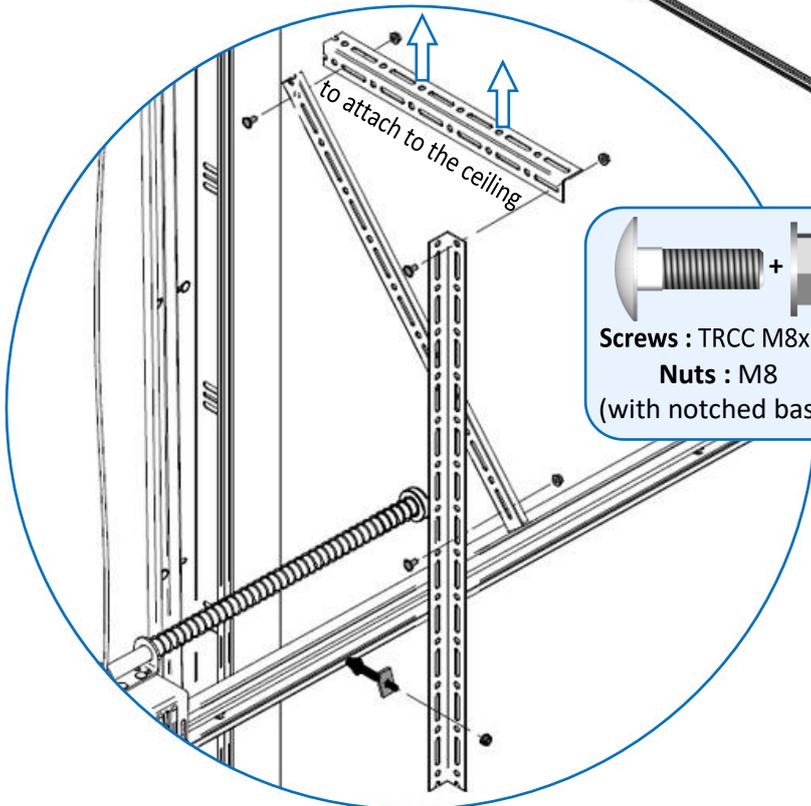
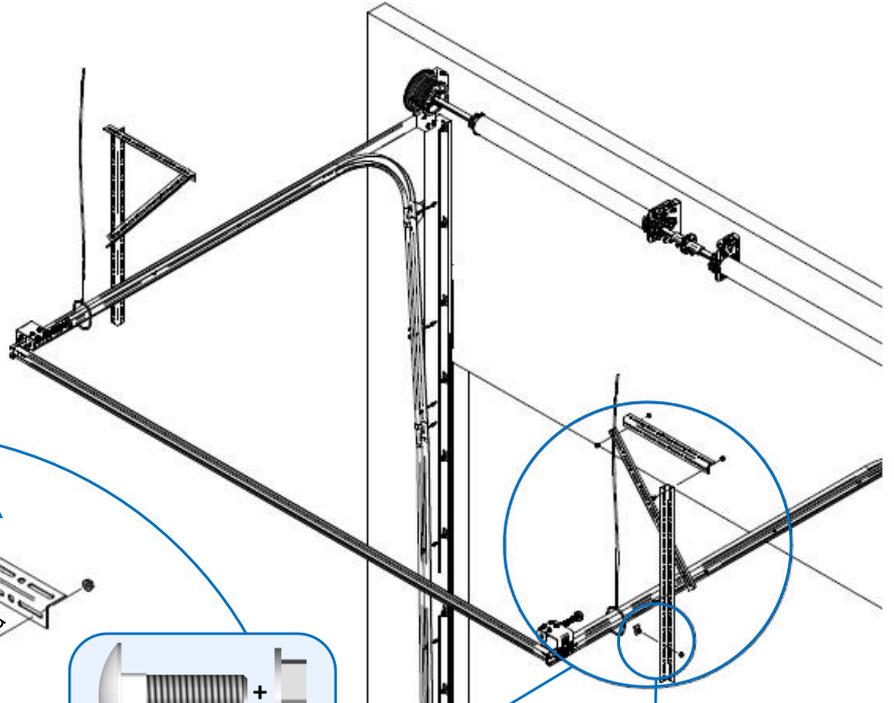
## Check the diagonals



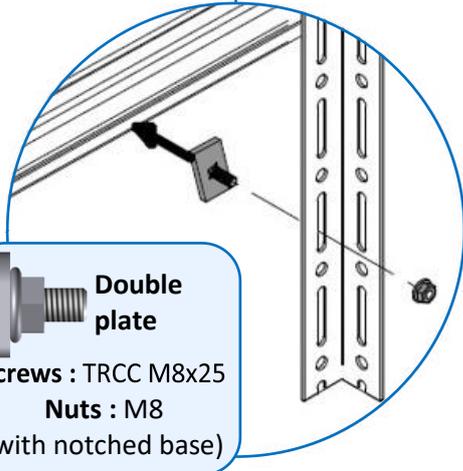
A = B  
C = D



# Fix the hangers



**Screws : TRCC M8x25**  
**Nuts : M8**  
 (with notched base)

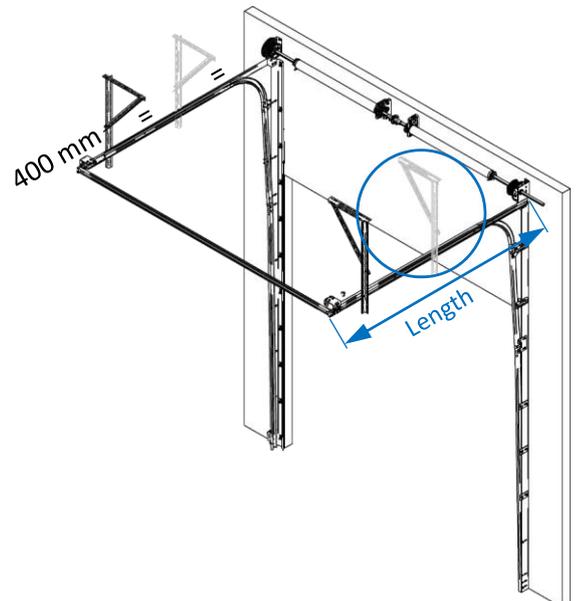


**Double plate**  
**Screws : TRCC M8x25**  
**Nuts : M8**  
 (with notched base)

Square bracket for hanger (KIT n°207)

Number of hangers depending on the length of the horizontal rails :

- From 2,000 mm to 3,500 mm = **2 hangers**  
(1 hanger on each horizontal rail)
- From 3,501 mm to 6,500 mm = **4 hangers**  
(2 hangers on each horizontal rail)



# Prepare the compensation axis

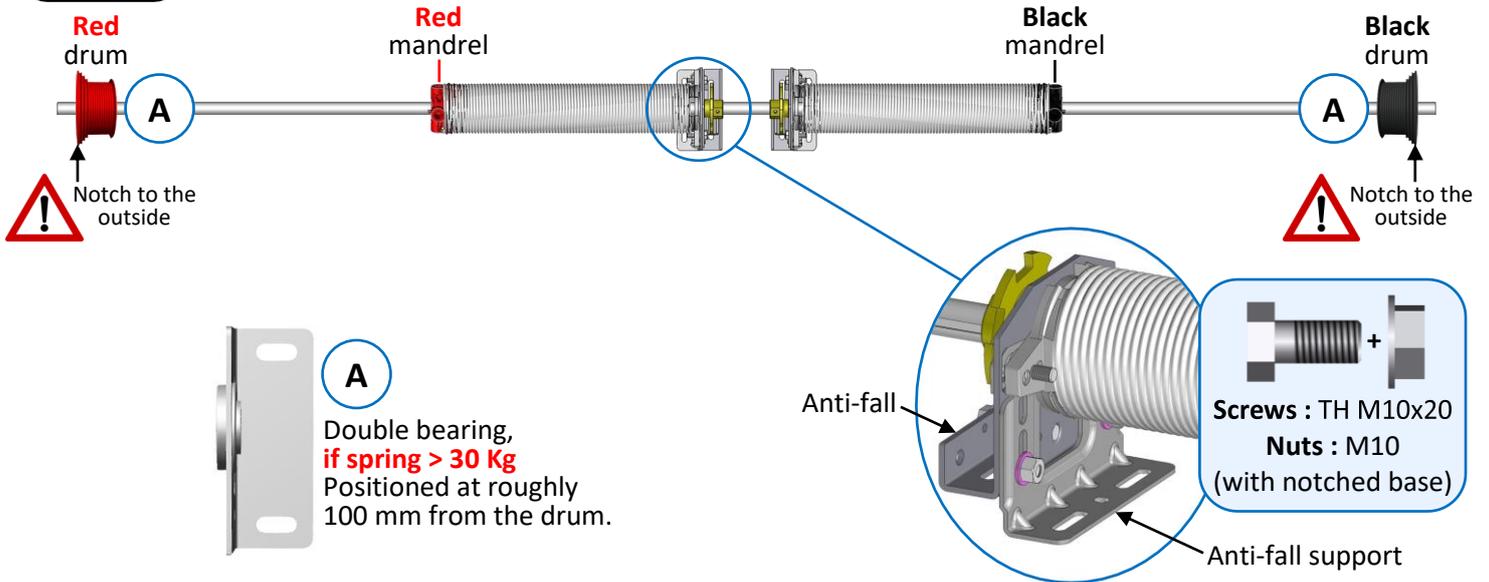


Drum in high lift or with slope.

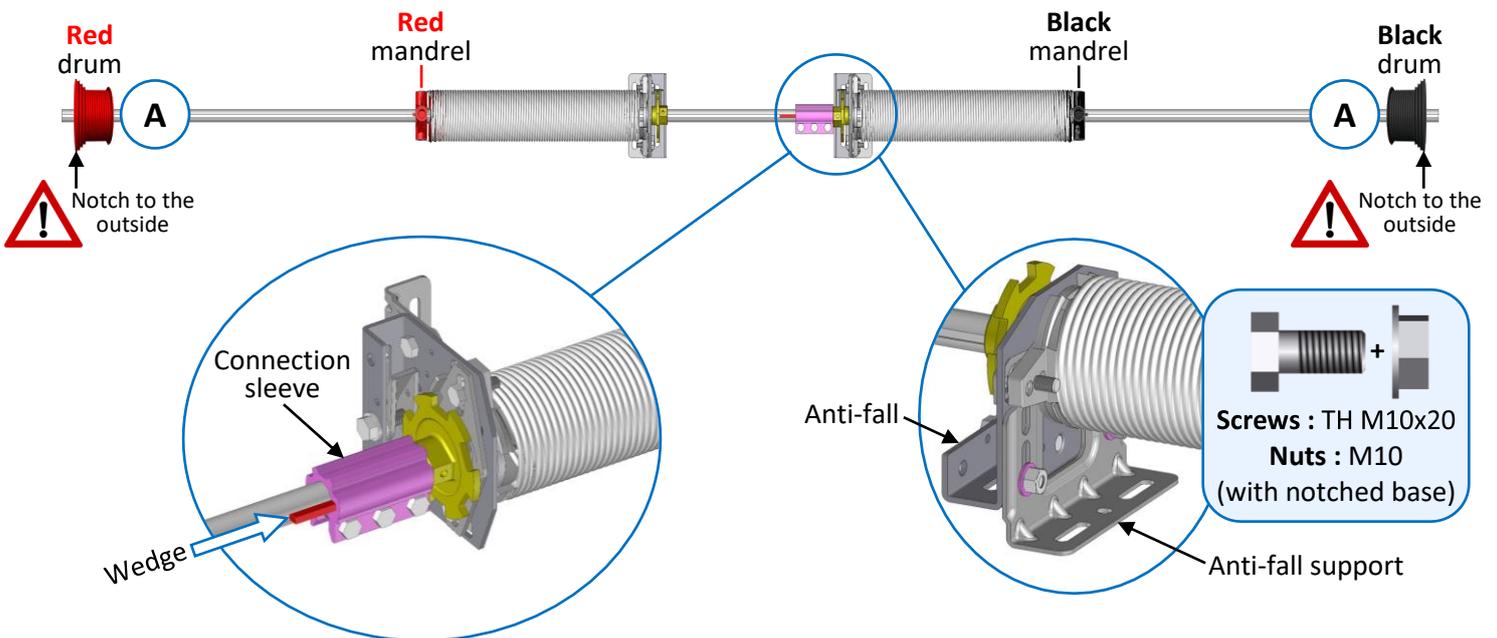
## Axis in 1 part



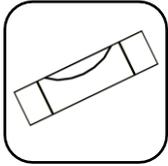
**Note :** If axis with a single spring, center him on the axis in respecting the same meaning, as per the mandrel color.



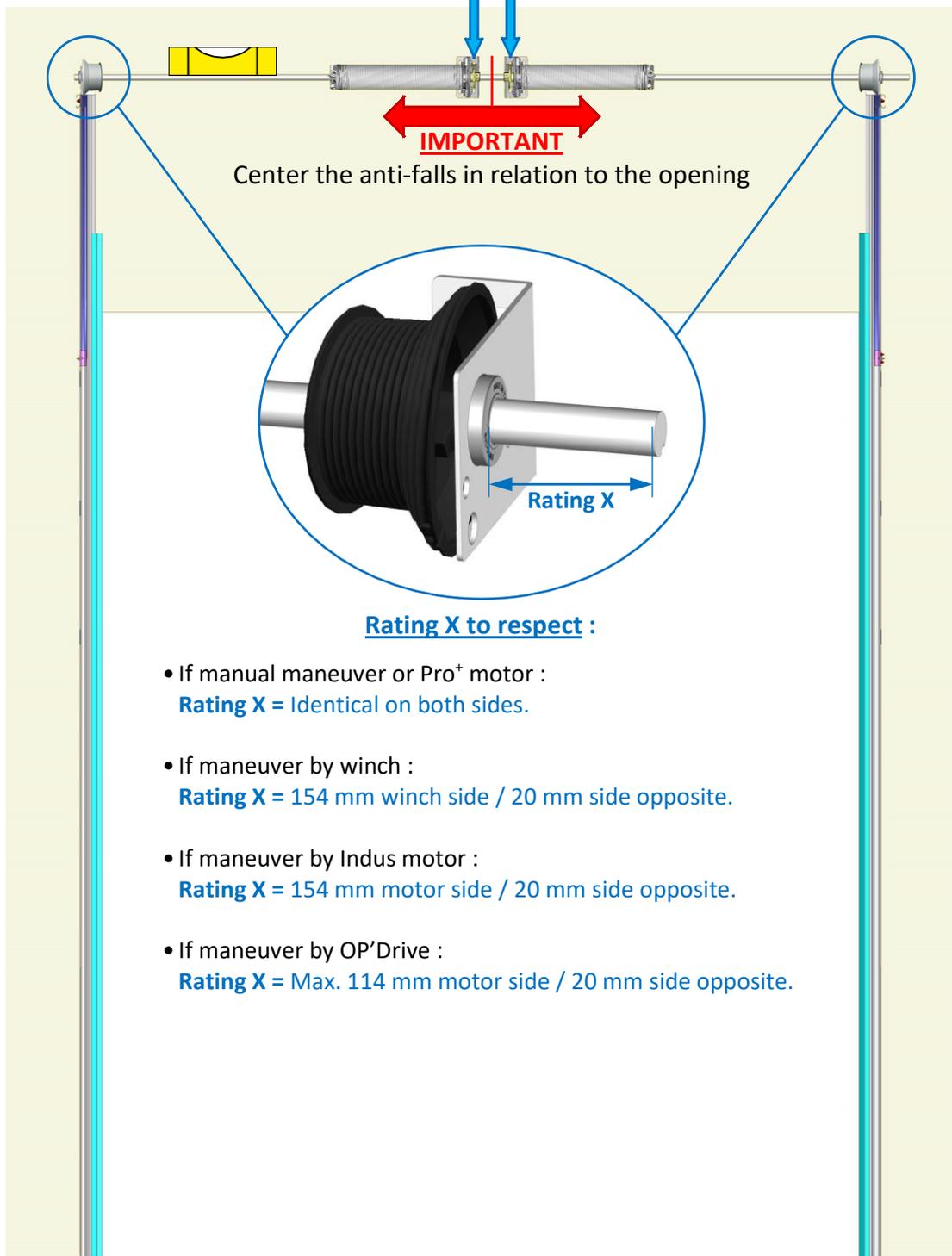
## Axis in 2 parts



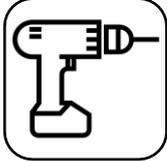
# Mount the balance line



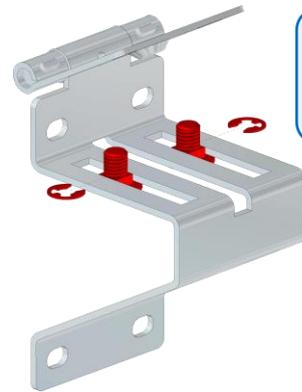
Use fixings adapted to the support (not supplied)



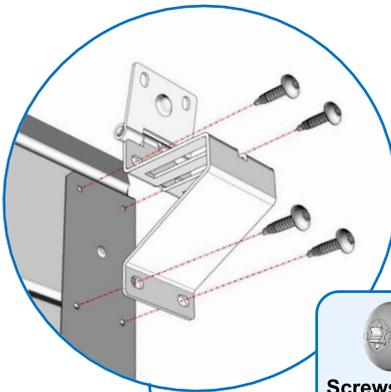
# Prepare the panels



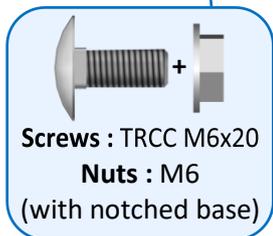
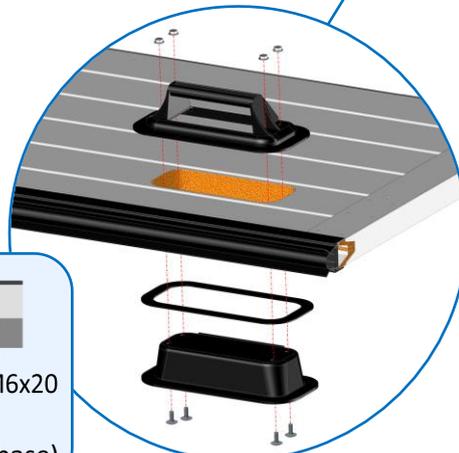
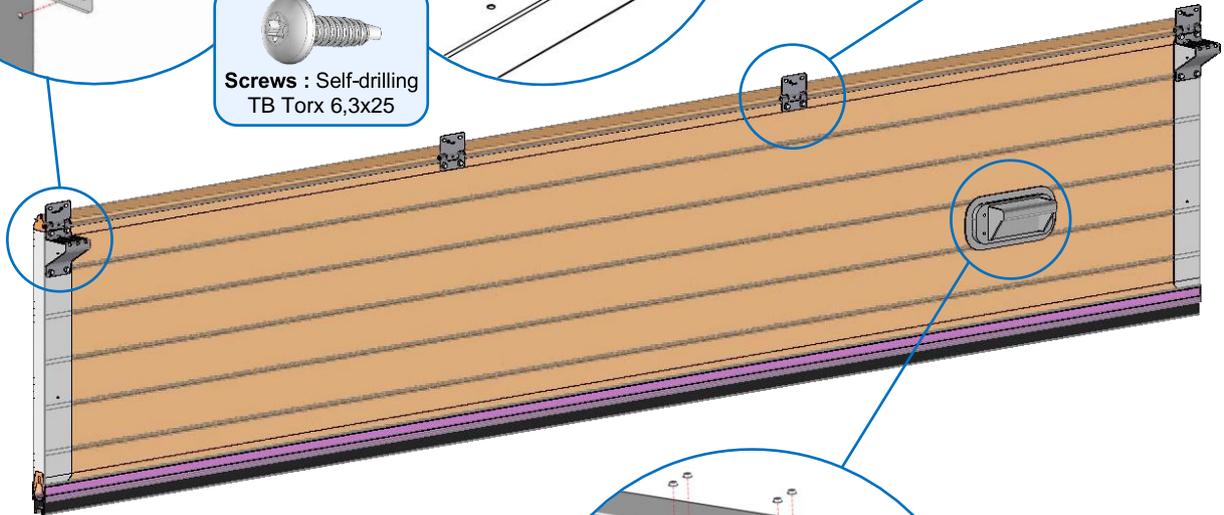
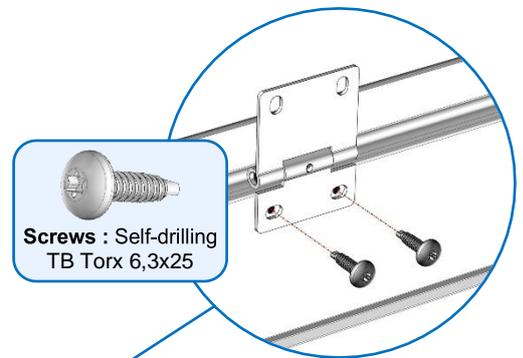
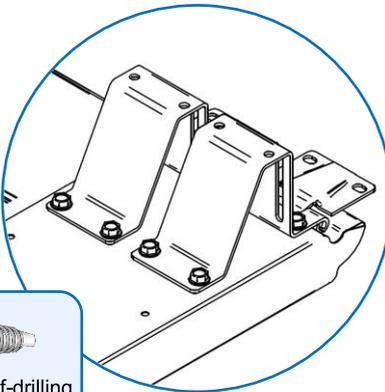
**If glazed panel with stiffener :**  
Before fixing the lateral hinges to the panels, mount the circlips on the screws.



Double hinges  
If door > to 5,000 mm

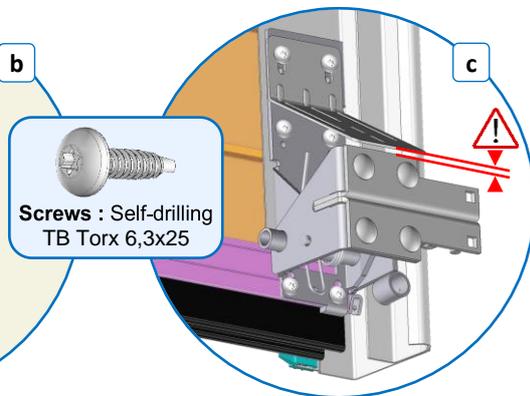
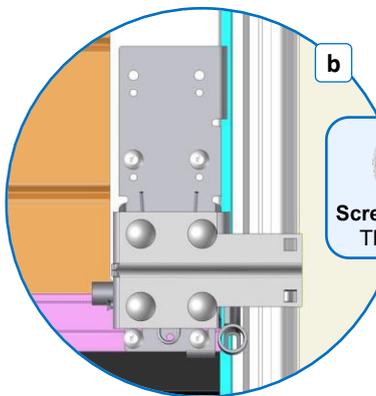
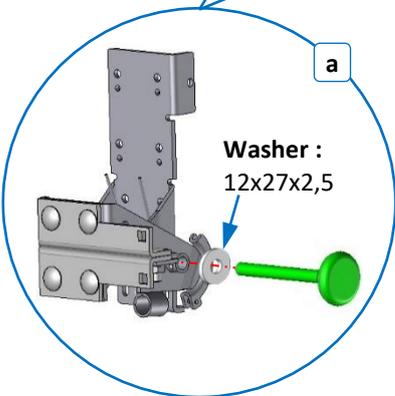
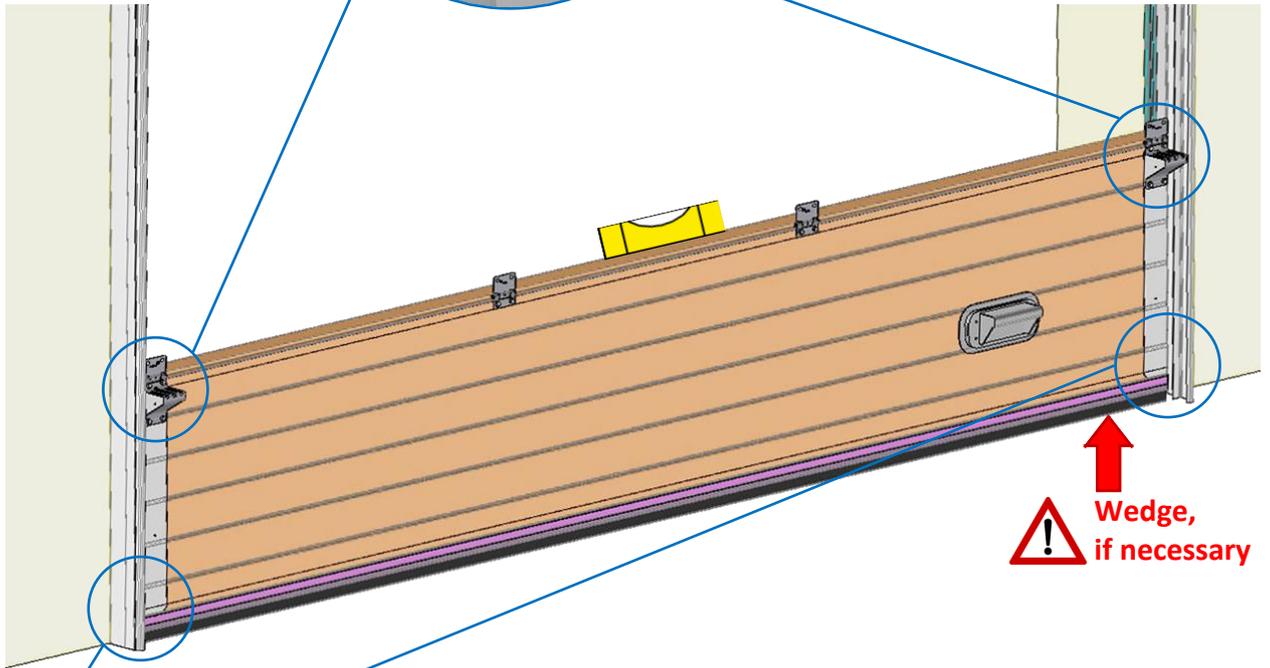
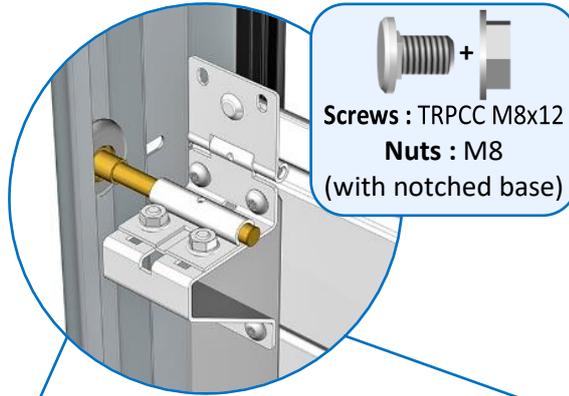
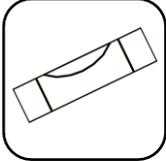


or

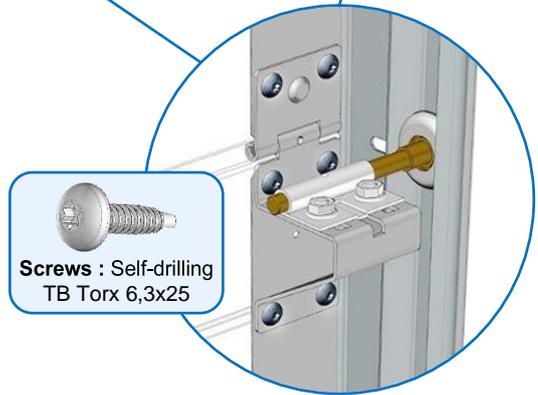
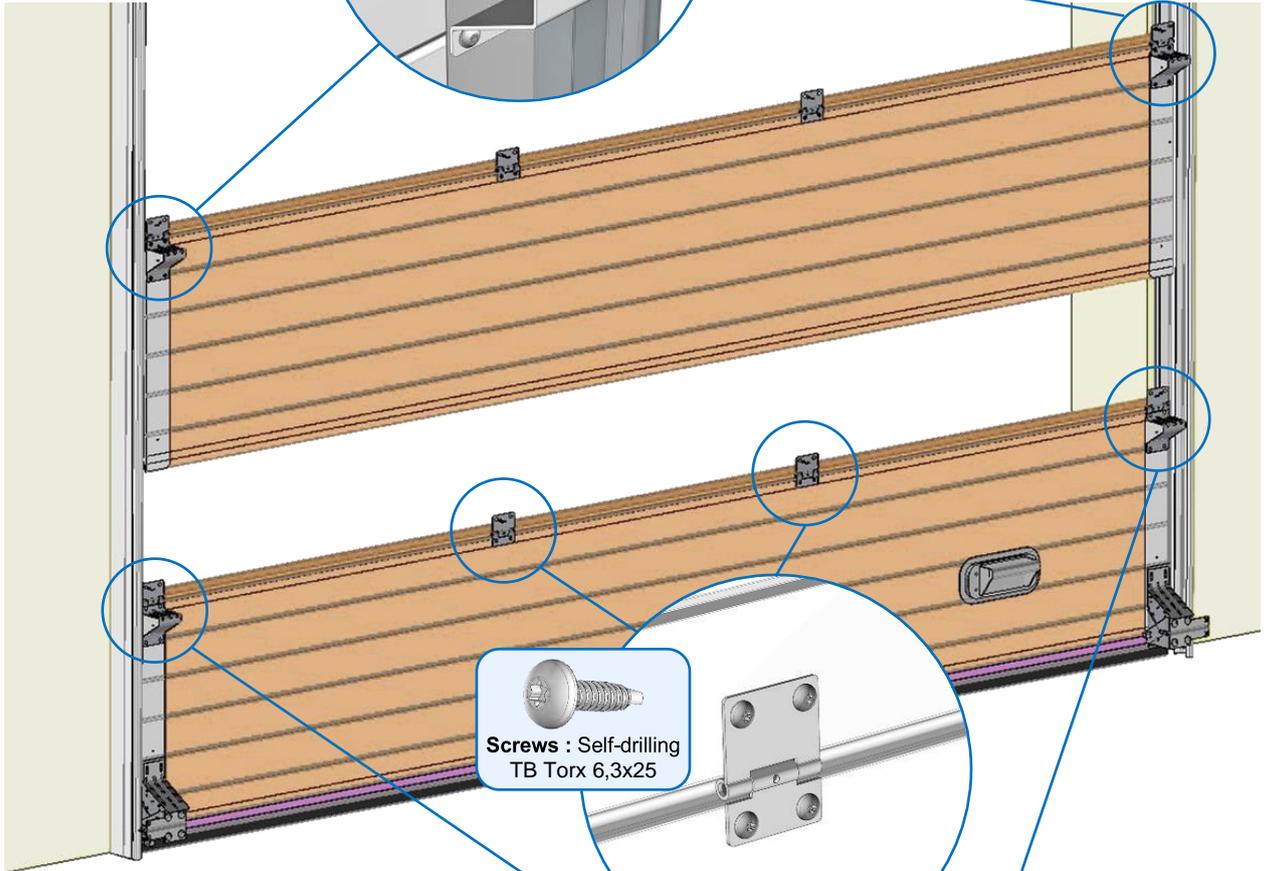
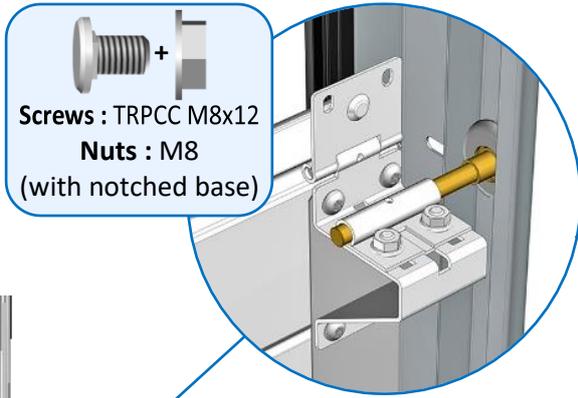


Grip foot rest

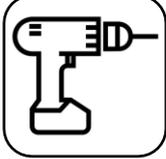
# Mount the low panel



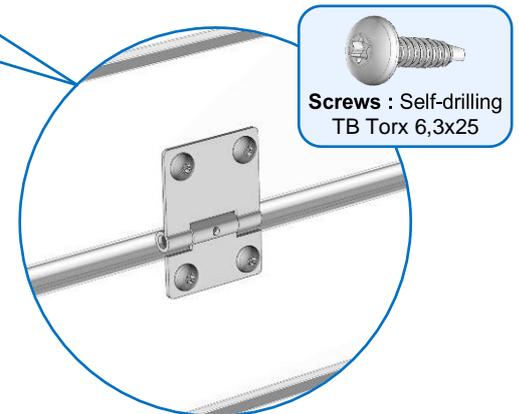
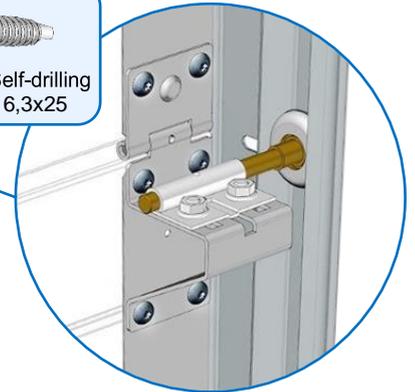
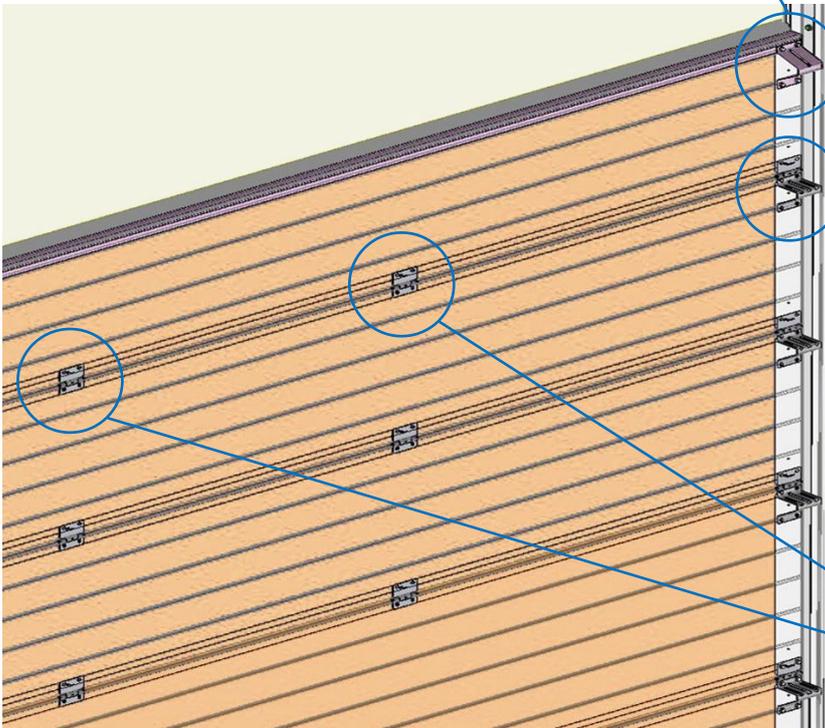
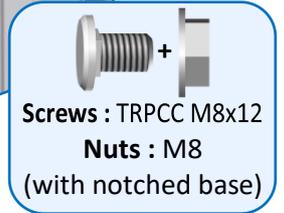
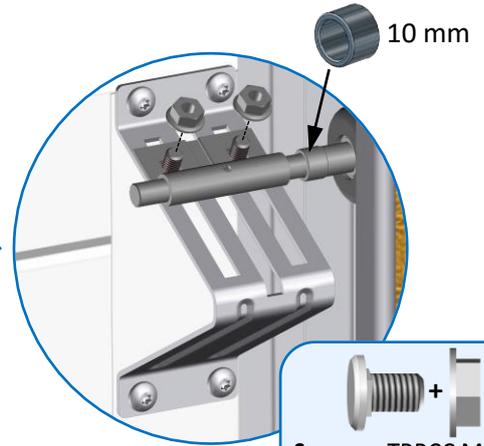
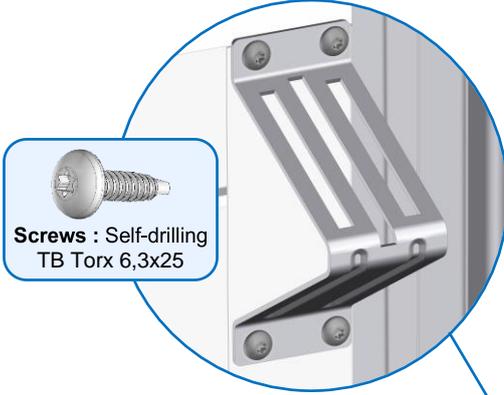
# Mount the intermediate panels



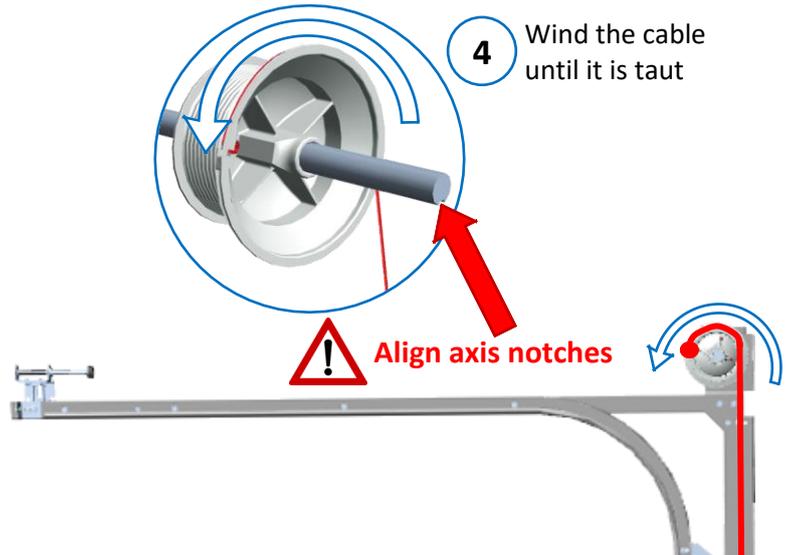
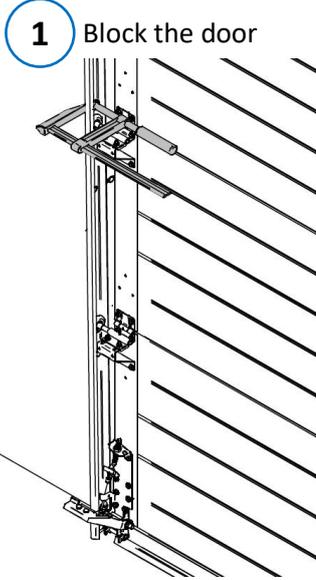
# Mount the high panel



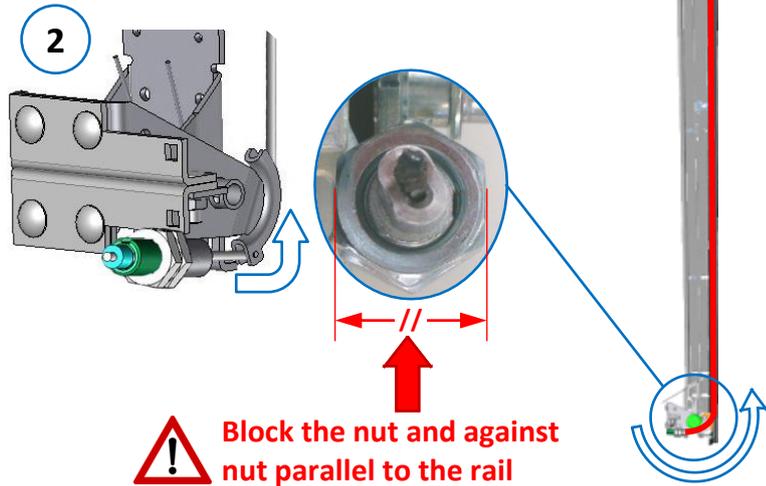
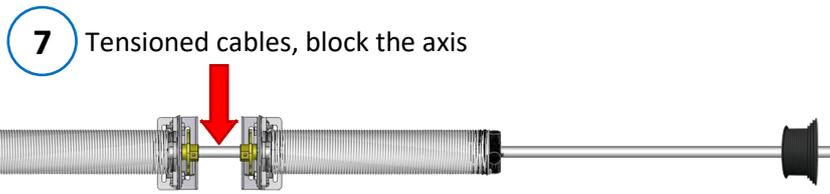
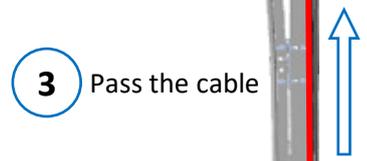
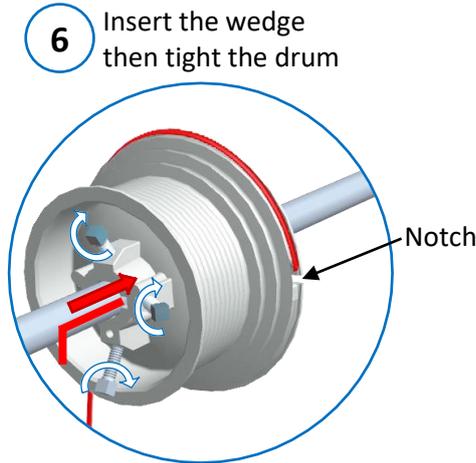
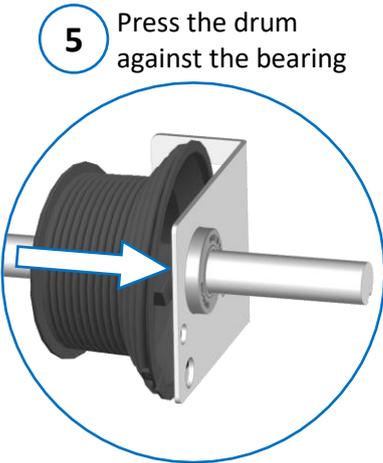
Top roller carrier (KIT n°235)



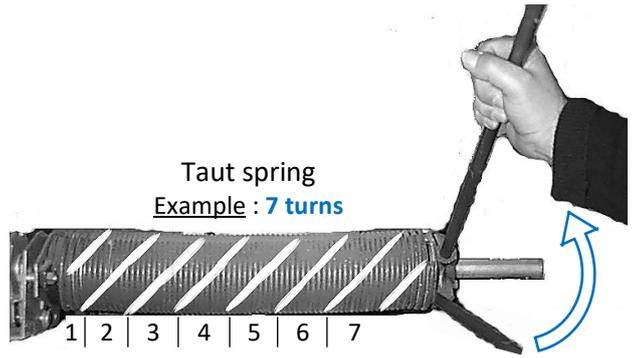
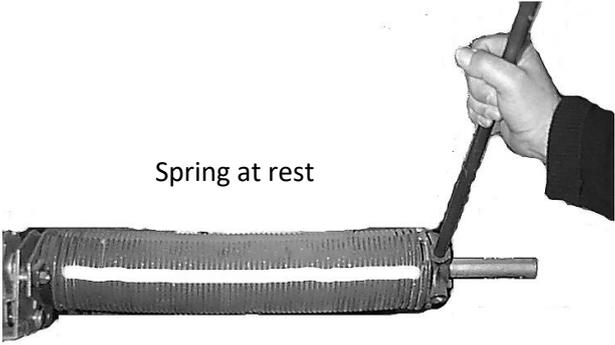
# Install and tension the cables



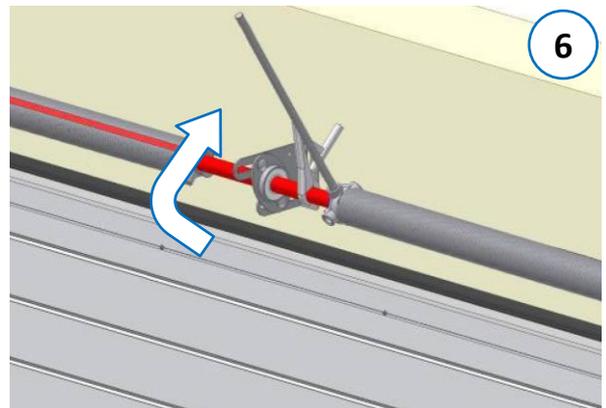
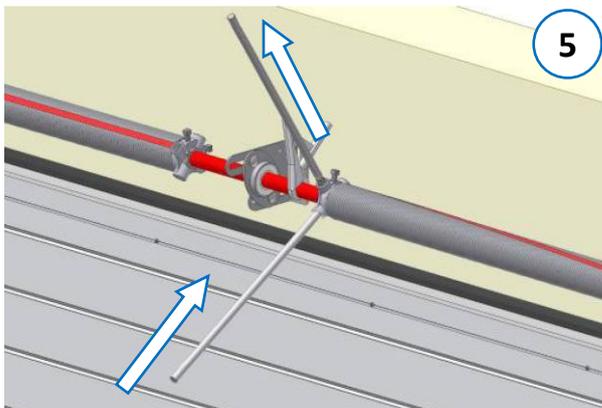
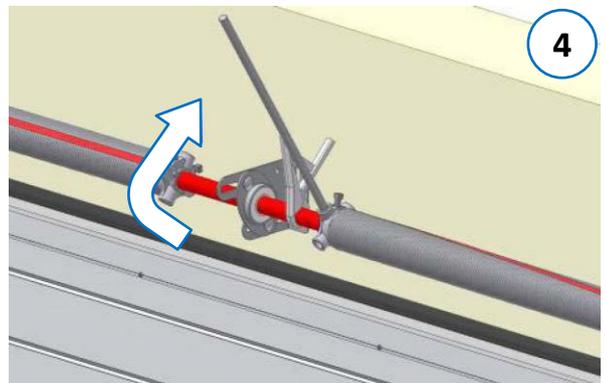
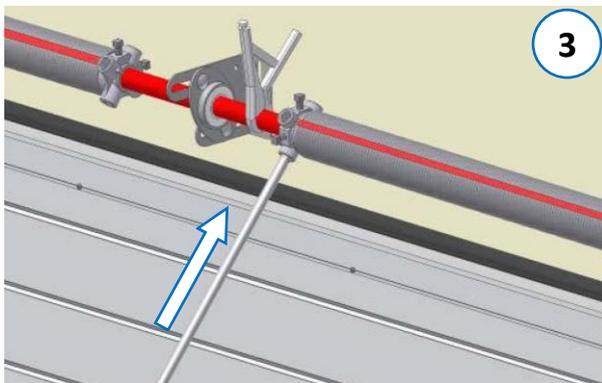
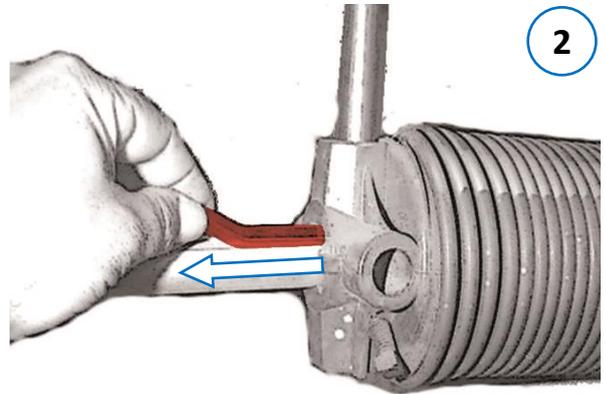
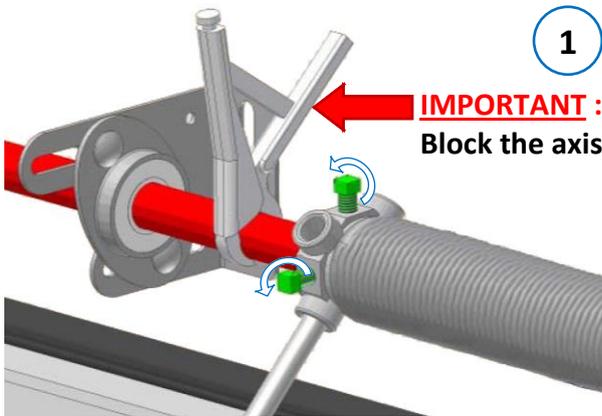
**IMPORTANT :** Drum notches must be aligned.

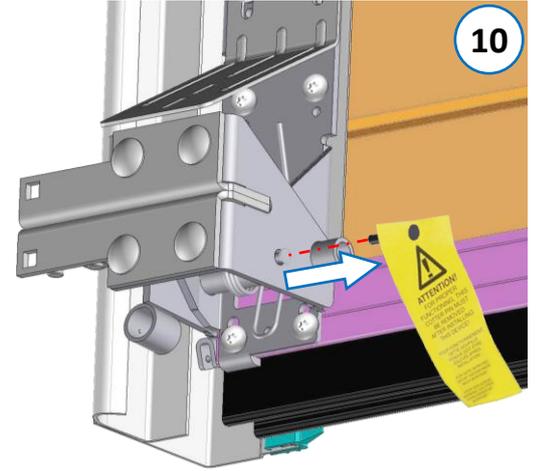
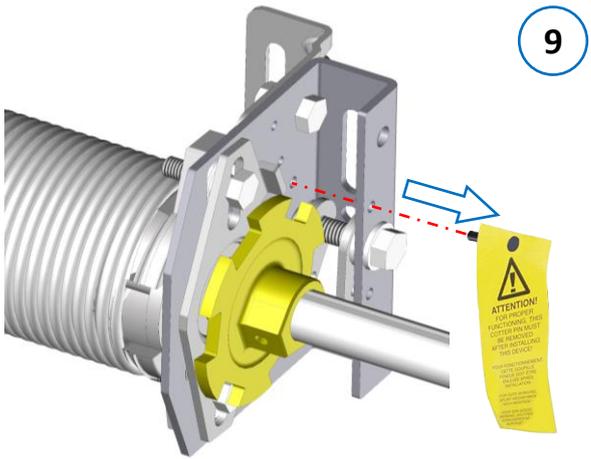
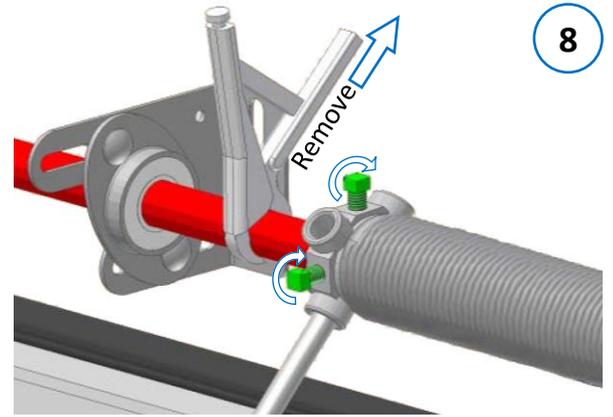
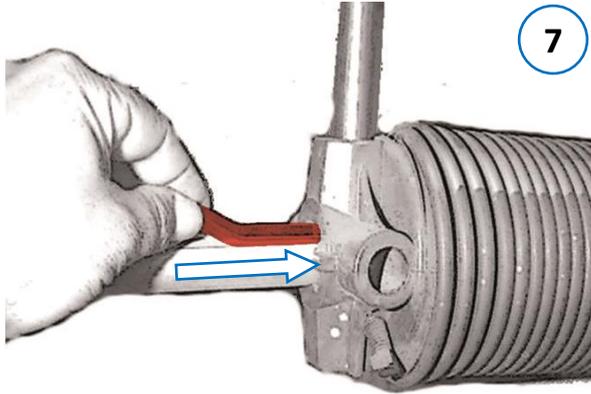


# Principle : Determine the number of turns

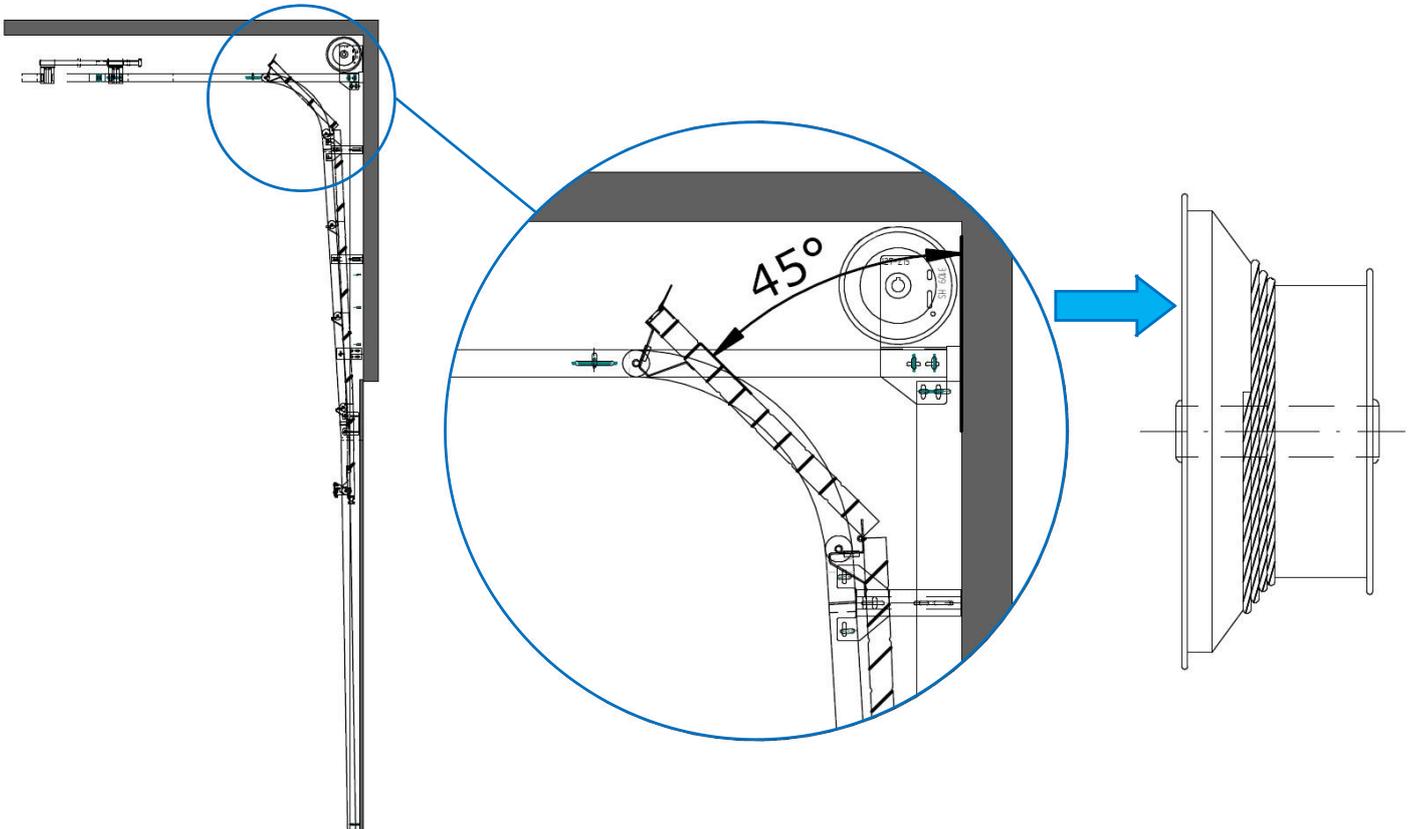


# Tension the springs

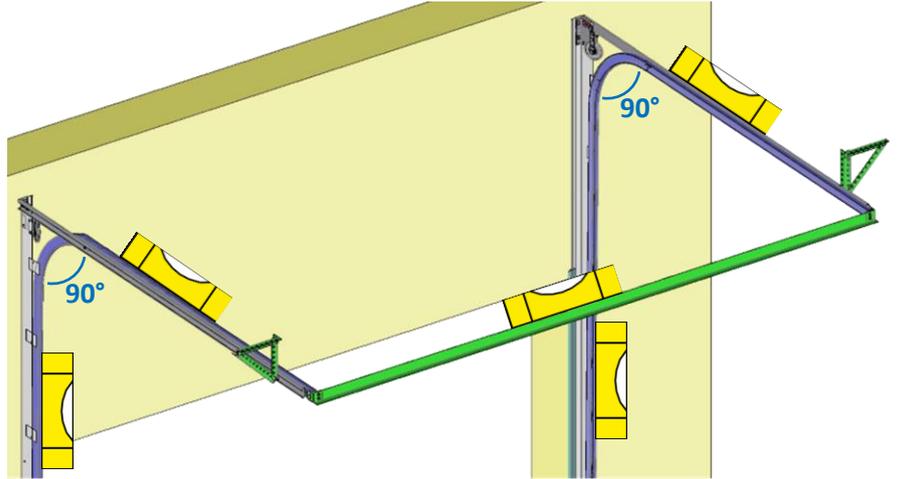
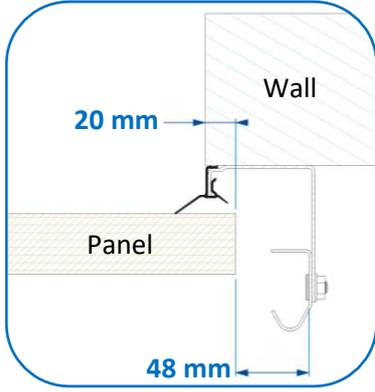
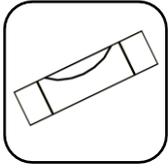




## Check the winding of the cable



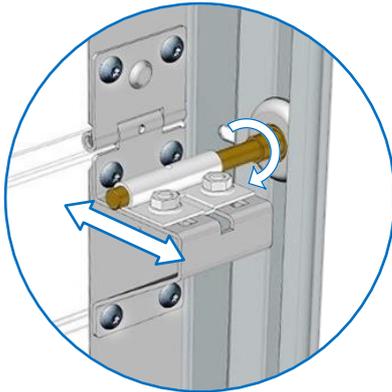
## Control the plays and parallelism of rails



## Adjust the roller guides

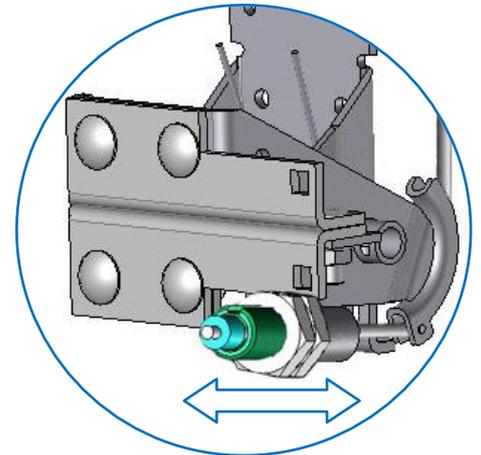
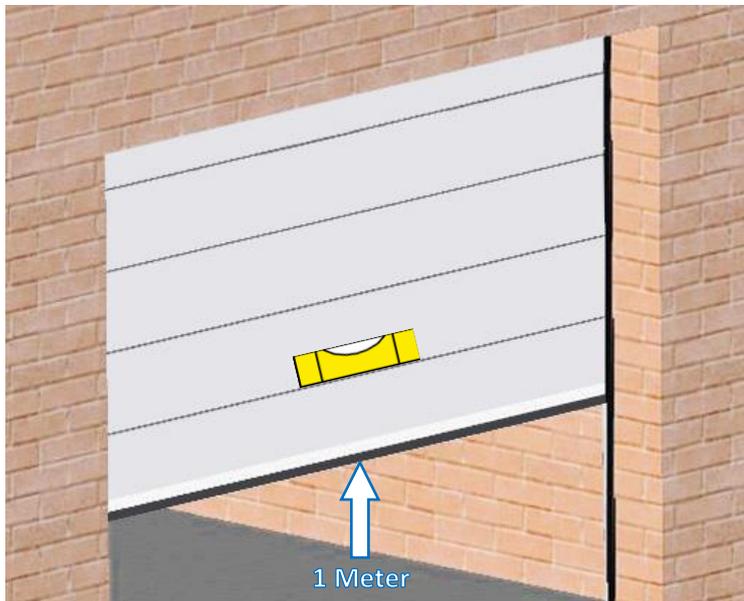
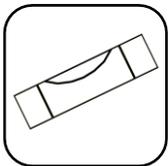


**Do not squash the apron on the exterior lateral joints.  
The rod of the pebble must rotate.**

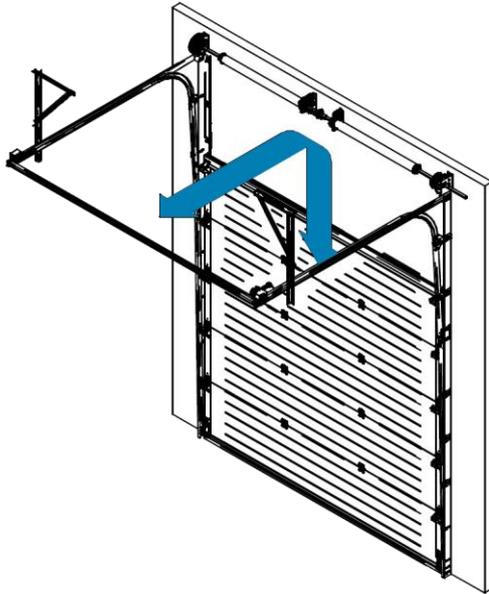


**IMPORTANT :**  
Grease the springs  
and the bottom of  
the rail.

## Adjust the horizontal level

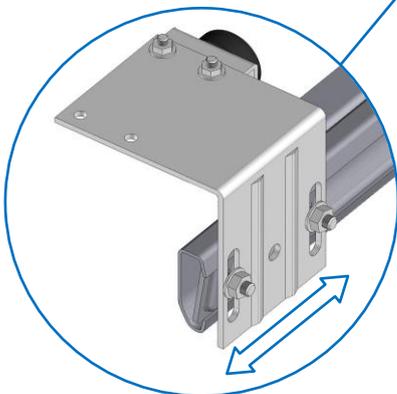
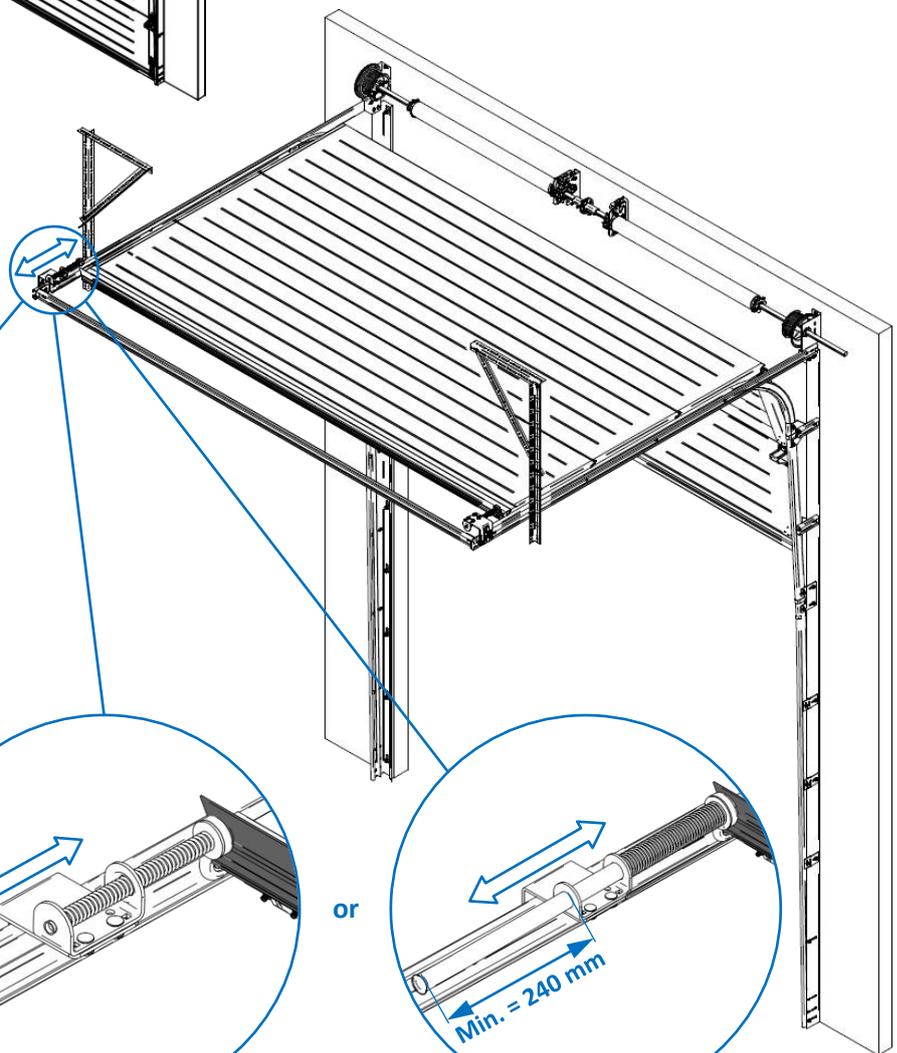


# adjust the stops



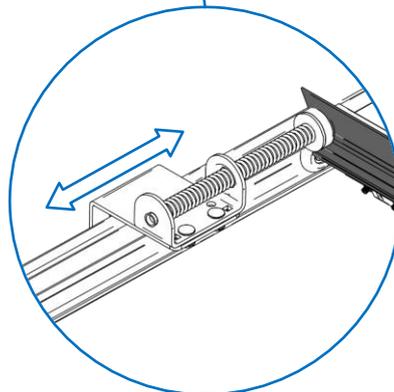
**IMPORTANT :**

Door open, the high panel must be in contact on the 2 stops.



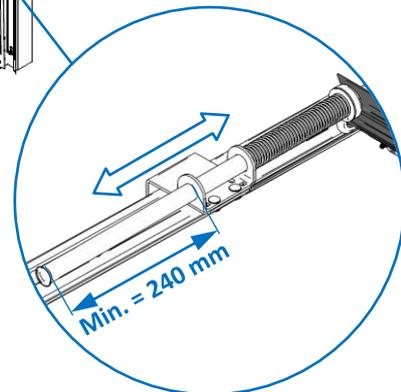
OP'Drive stop

or



Small stop

or

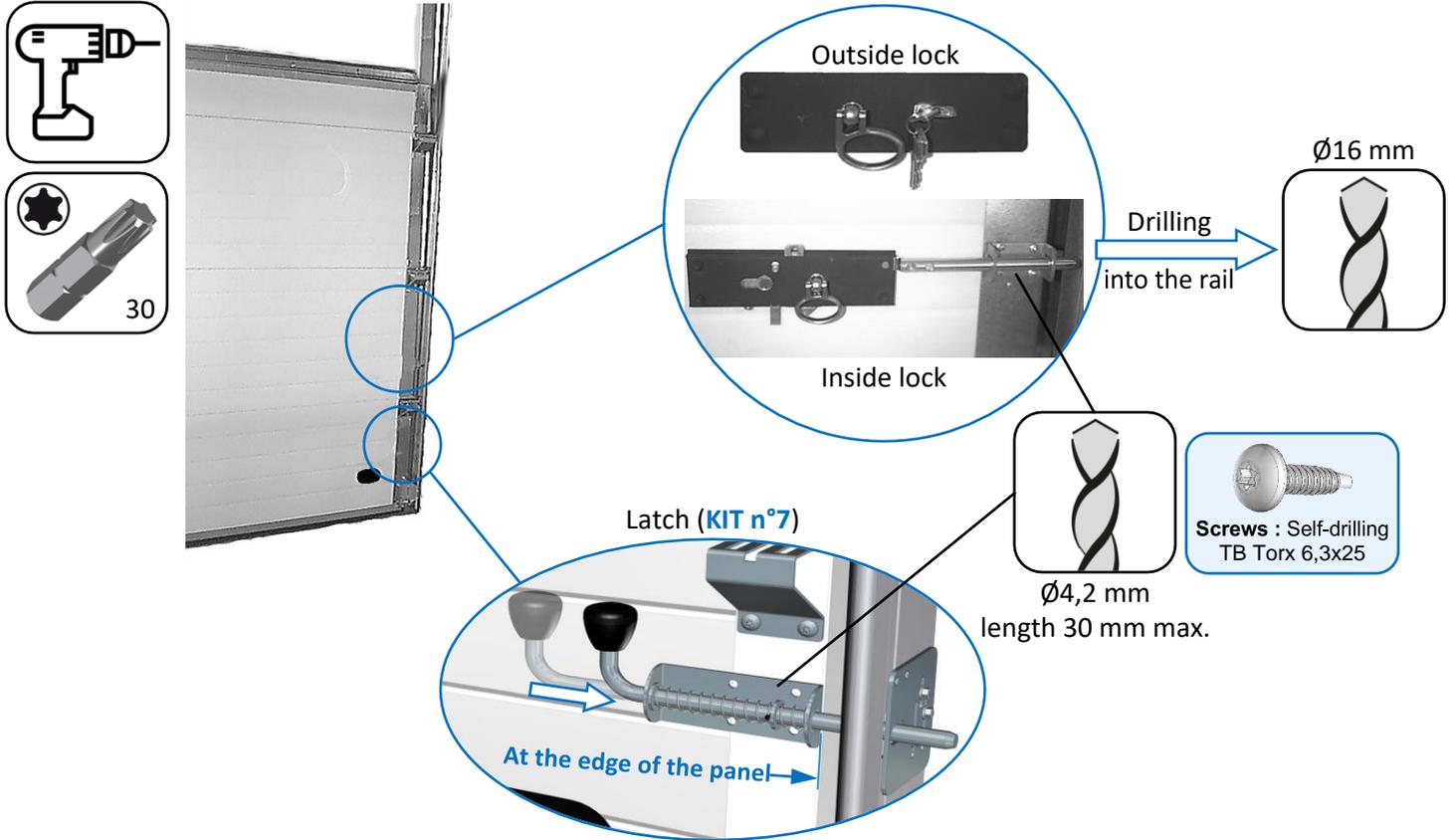


Large stop

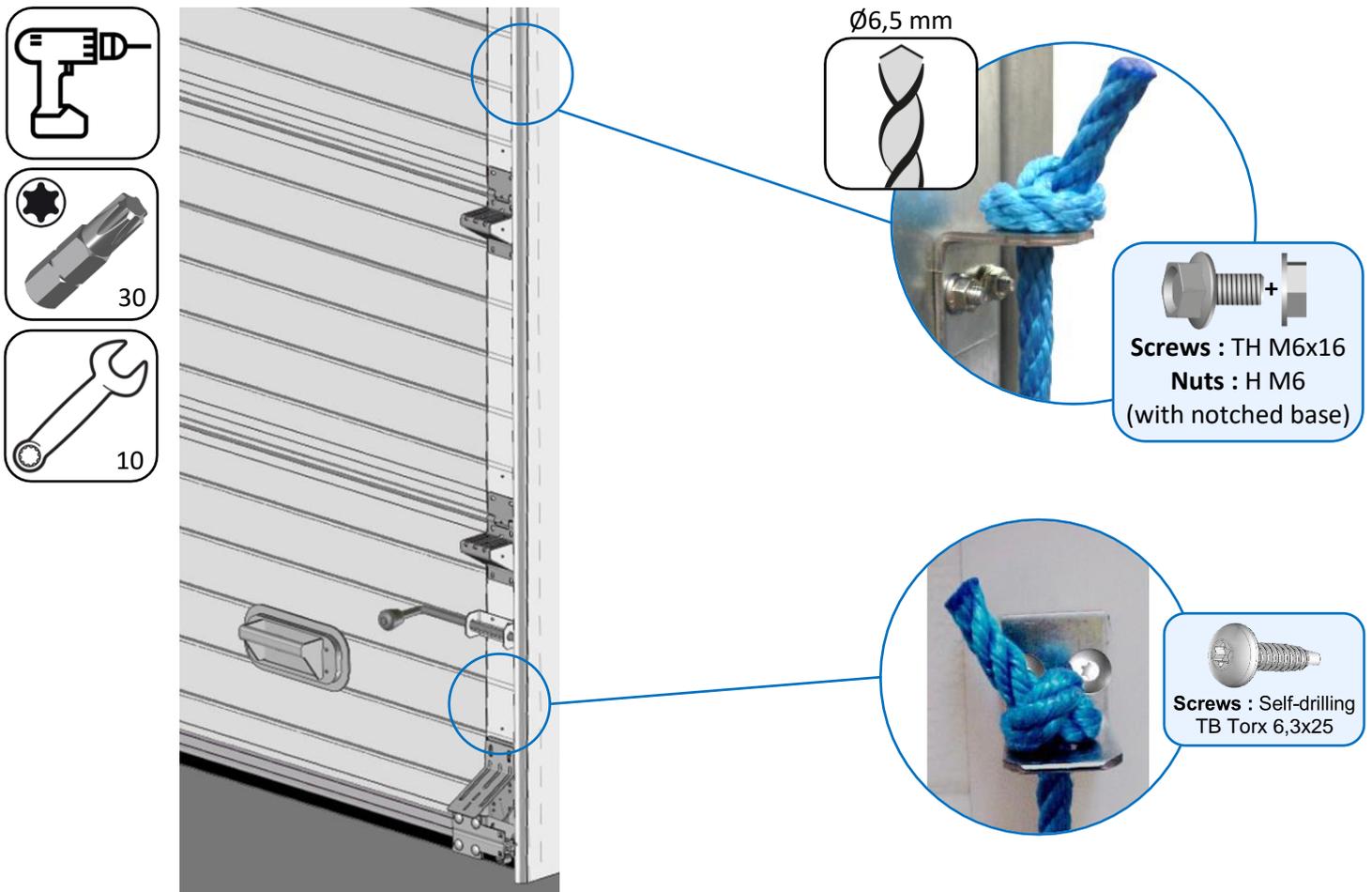


**In case of insufficient compression, the door will derail on descent.**

## Option : Lock or Latch



## Manual door : Mount the pull-cord



## Option : Electric drive

For installation and programming of the motor and the box ; consult manuals specific attached.

## In case of wrong manual functioning

- Check the vertical rails for plumb and their spacings at 48 mm from the edge of the panel.
- Check that the feet of the vertical rails are at the same levels.
- Check alignment of horizontal rails in relation to vertical rails and their spacings at 48 mm from the edge of the panel.
- Check that horizontal rails are parallel, level and perpendicular to the lintel.
- Raise the door about 1 meter and check that the apron is level.
- Check that the side joints are not crushed and that the sealing adjustment of the apron is regular.

**IMPORTANT : A poorly adjusted apron and too crushed on side joints, does not allow proper operation of the door.**

- Adjust the compensation setting by  $\frac{1}{4}$  turn on the springs, to obtain a manual maneuver with less effort.

**IMPORTANT : Difference of tolerated turns between springs =  $\frac{1}{2}$  turn.**

**Note :** After several hundred maneuvers, it may be necessary to re-tensioning slightly springs.

For mounting of winch or motors ; consult manuals specific attached.

**Risk of derailment :**  
 **In the case of an Indus motor or a winch, door raised, it is imperative that the door crushes the large stops of at least 240 mm, to be able relaunch the door in descent.**

**Warning icon: exclamation mark inside a triangle** **In case of blockage of anti-fall, call a trained installer.**