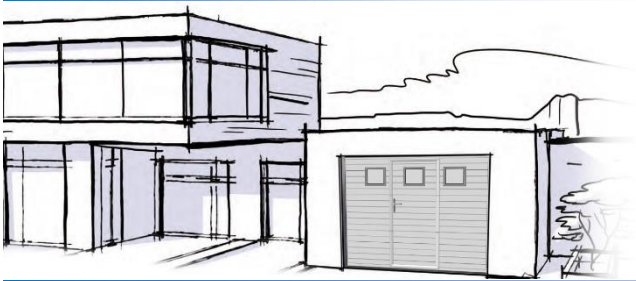


# Manual No. 7033

04/25

## INSTALLATION

### Residential garage doors Manual or Motorised



**RT200 with Wicket door**  
with reduced 30 mm  
or standard 60 mm threshold



(Document reserved for installers)

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# Installation instructions



**CAUTION !**



**To ensure that this product is assembled,  
used and maintained in complete safety,  
it is important to follow the instructions provided in this document.  
For everyone's safety, please adhere to the precautionary measures below.**

- Before beginning the assembly, read this manual carefully.
- This closure must be installed by a professional technician.
- All the parts delivered are specifically sized for this product.  
Adding and/or using other parts may be detrimental to safety and may affect the product's warranty.
- Any modification or improvement of this closure must be compliant with the standard BS EN 13241:2003+A2:2016.  
In this case, a " Modification/Transformation " file must be created by the installer as per the standard BS EN 12635 :2002+A1 :2008 annex C.
- Considerable force is exerted by the torsion springs ;  
carry out work in accordance with the safety instructions.  
Use the appropriate tools to install these products.  
Ensure that all work is carried out on a stable floor.
- Ensure that the assembly area is adequately lit, clear, clean and clearly marked out.
- Ensure that no other people are present at the assembly site apart from the installers.  
Indeed, non-authorized persons such as children, who are present at the site risk injury during assembly.
- All the components of this closure must be installed in compliance with the installation instructions provided in this manual.
- All the requirements of the standards BS EN 13241:2003+A2:2016 must be met and verified, if necessary.

**Max. tightening torque :**

Assembly screws = 10 Nm

Panels mounting screws = 12 Nm

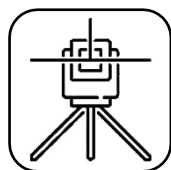
**Min. working load per attachment point :**

Compensating shaft = 300 daN

Rails = 40 daN

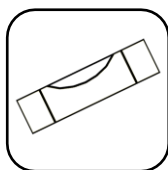
# Before installation

## Required equipment

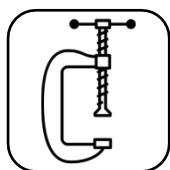


Laser level

or



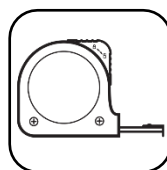
Spirit level



Clamps



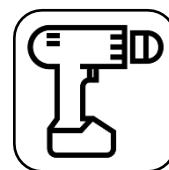
Plumb bob



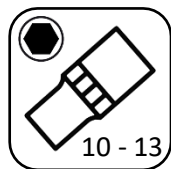
Tape measure



Utility knife



Electric  
screwdriver



Sockets



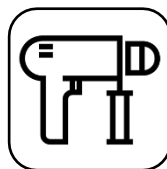
Cruciform bit



Flat keys



Allen keys



Perforator



Torx bit



Square  
end-piece



Phillips  
screwdriver



Flat  
screwdriver



Pencil



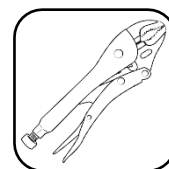
Grinder



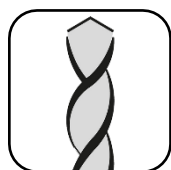
Combination  
pliers



Cutting  
pliers



Locking  
pliers



Steel drill bits  
Ø2-4,2-4,5-10-13



Hammer



Rivet gun



Hacksaw



Silicone seal



Brush



Pot of grease



Ladder



# Kit contents for each door configuration/option

## Kits for MOTORISED and MANUAL doors



Kit supplied for  
reduced 30 mm threshold

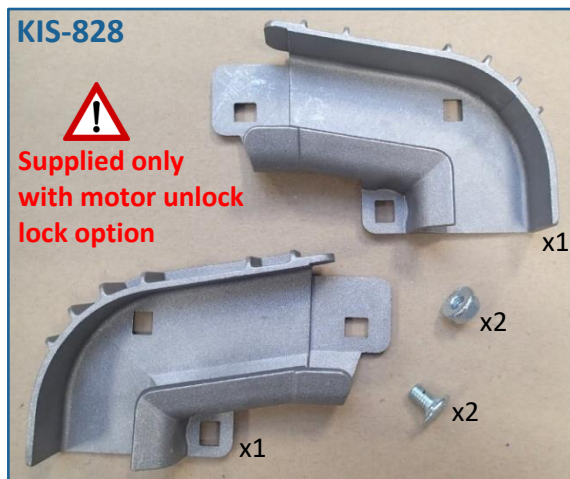
For 60 mm  
threshold only

## Kits for MOTORISED doors

KIS-028

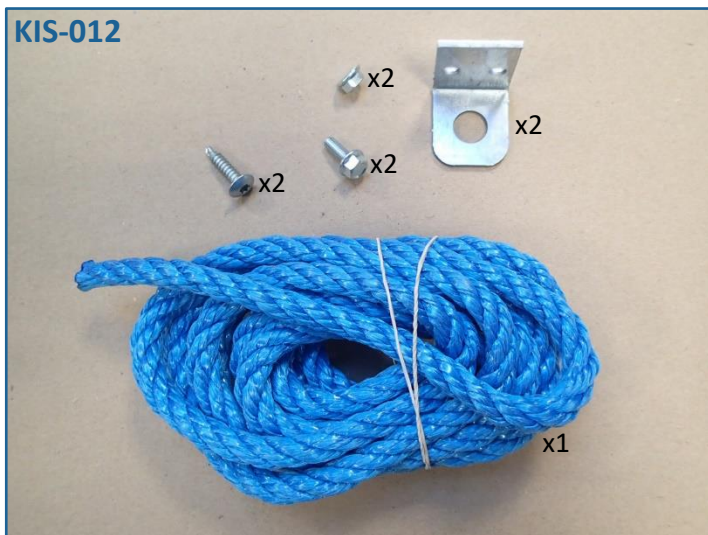


KIS-828

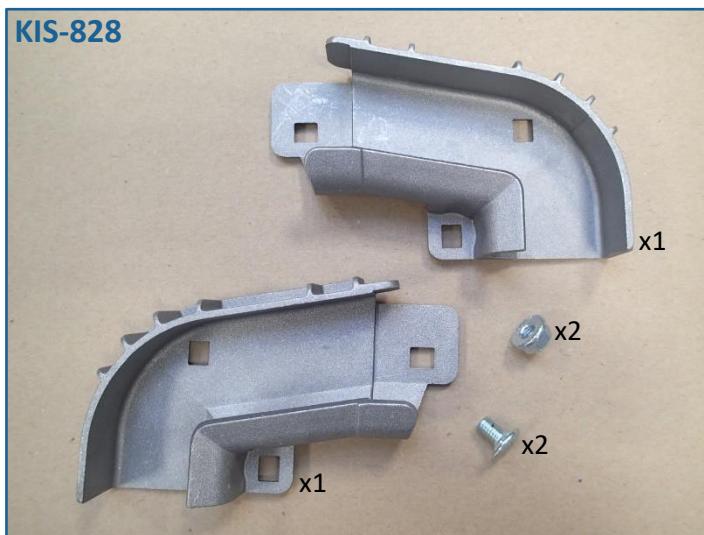


## Kits for MANUAL doors

KIS-012



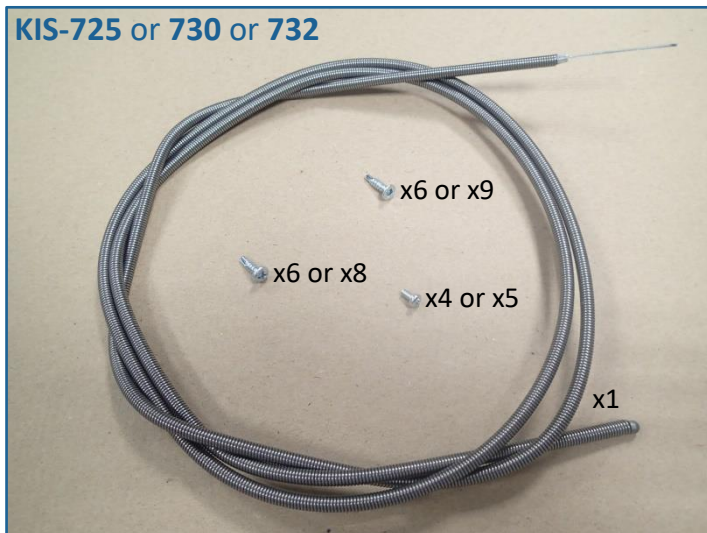
KIS-828



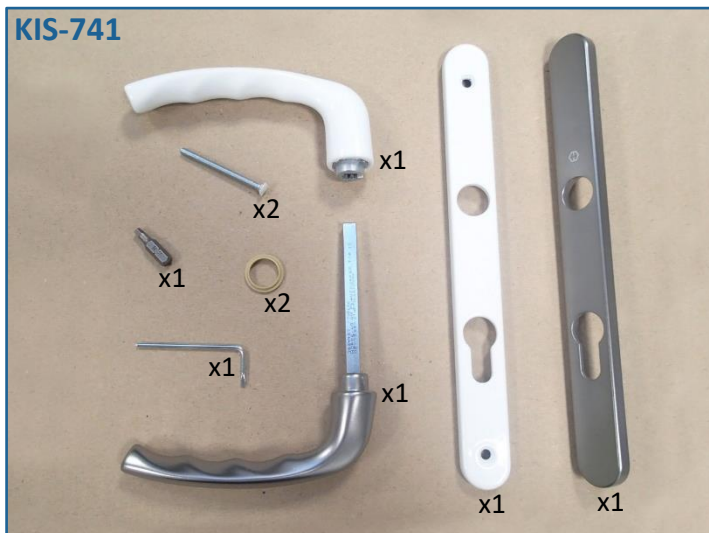


## Wicket door parts

### KIS-725 or 730 or 732



### KIS-741



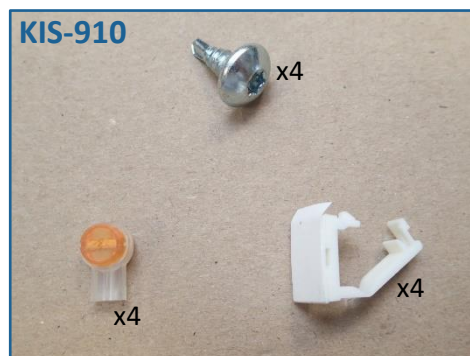
### KIS-750



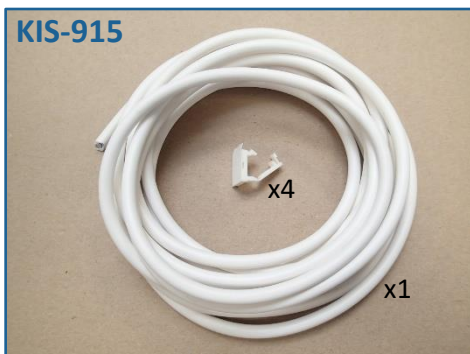
### KIS-845



### KIS-910



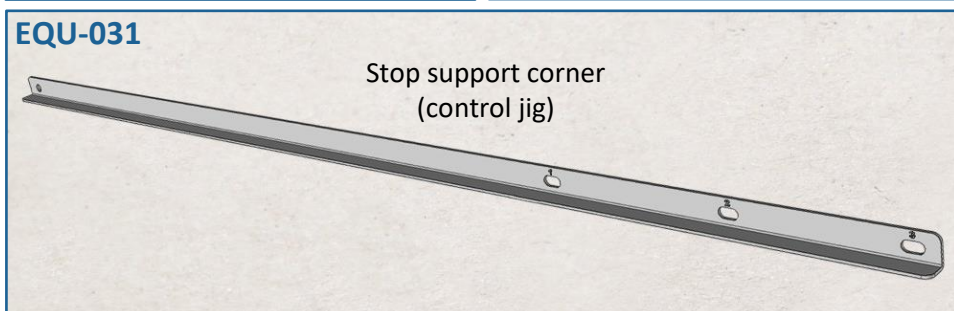
### KIS-915



### KIS-760

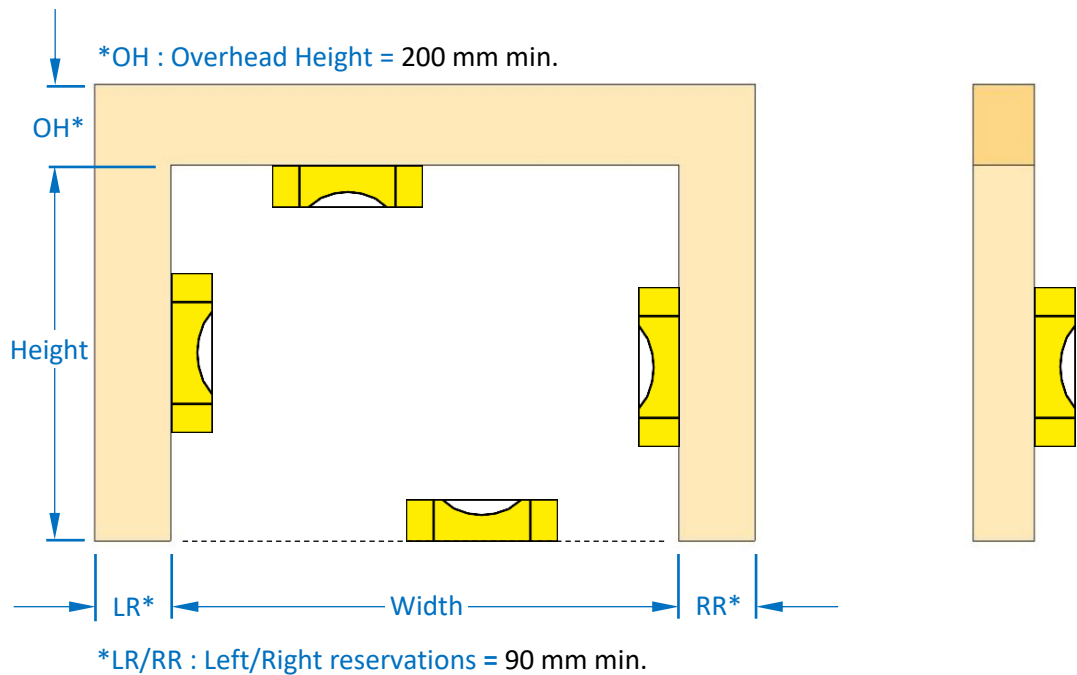
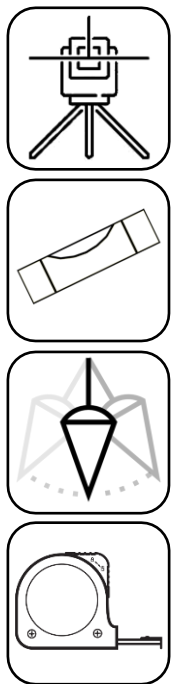


### EQU-031

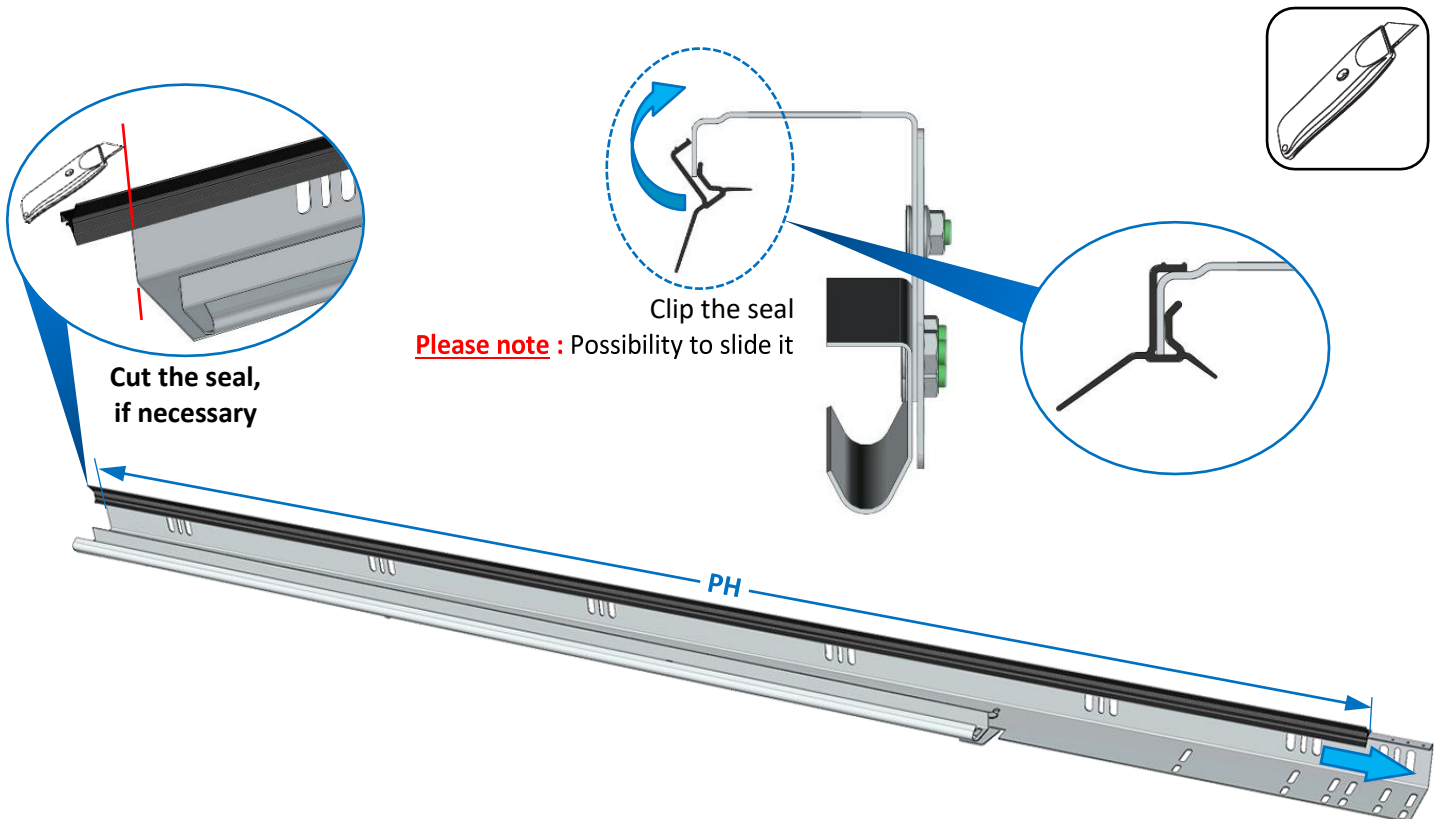


# Vertical rail installation

## Checking the bay

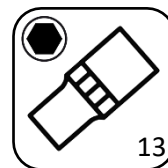
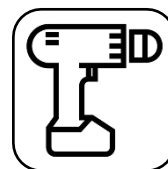
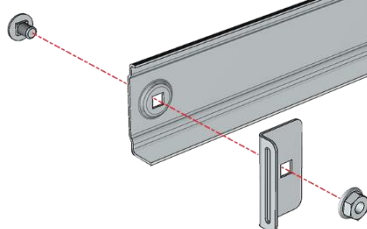
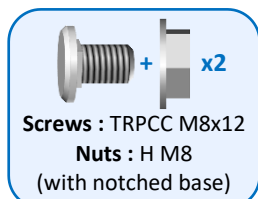


## Mounting of vertical seals



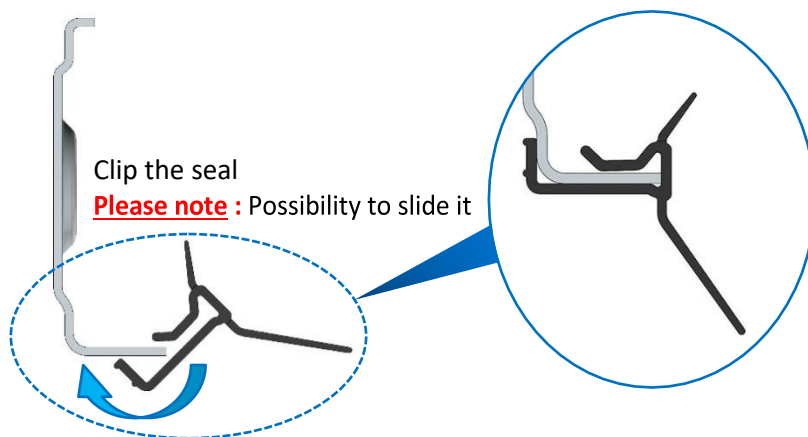
## Mounting the brackets and the seal on the cross-member

**Remove the protective film, before starting the assembly.**

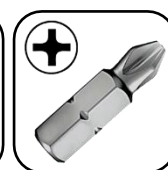
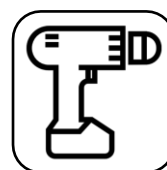
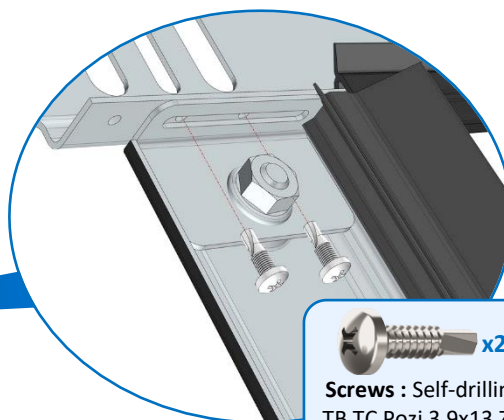
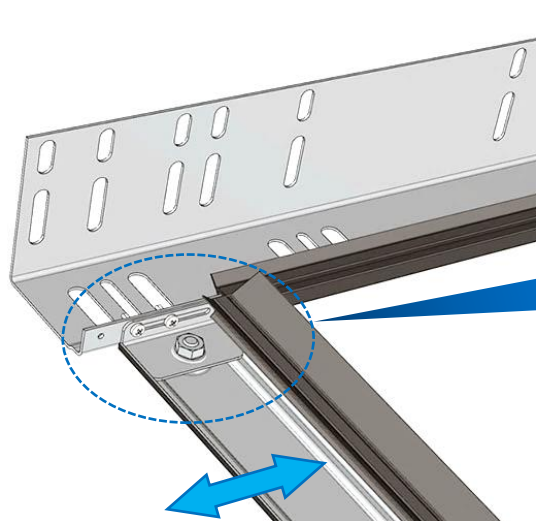


Clip the seal

**Please note :** Possibility to slide it



## Fixing of the cross-member to the floor

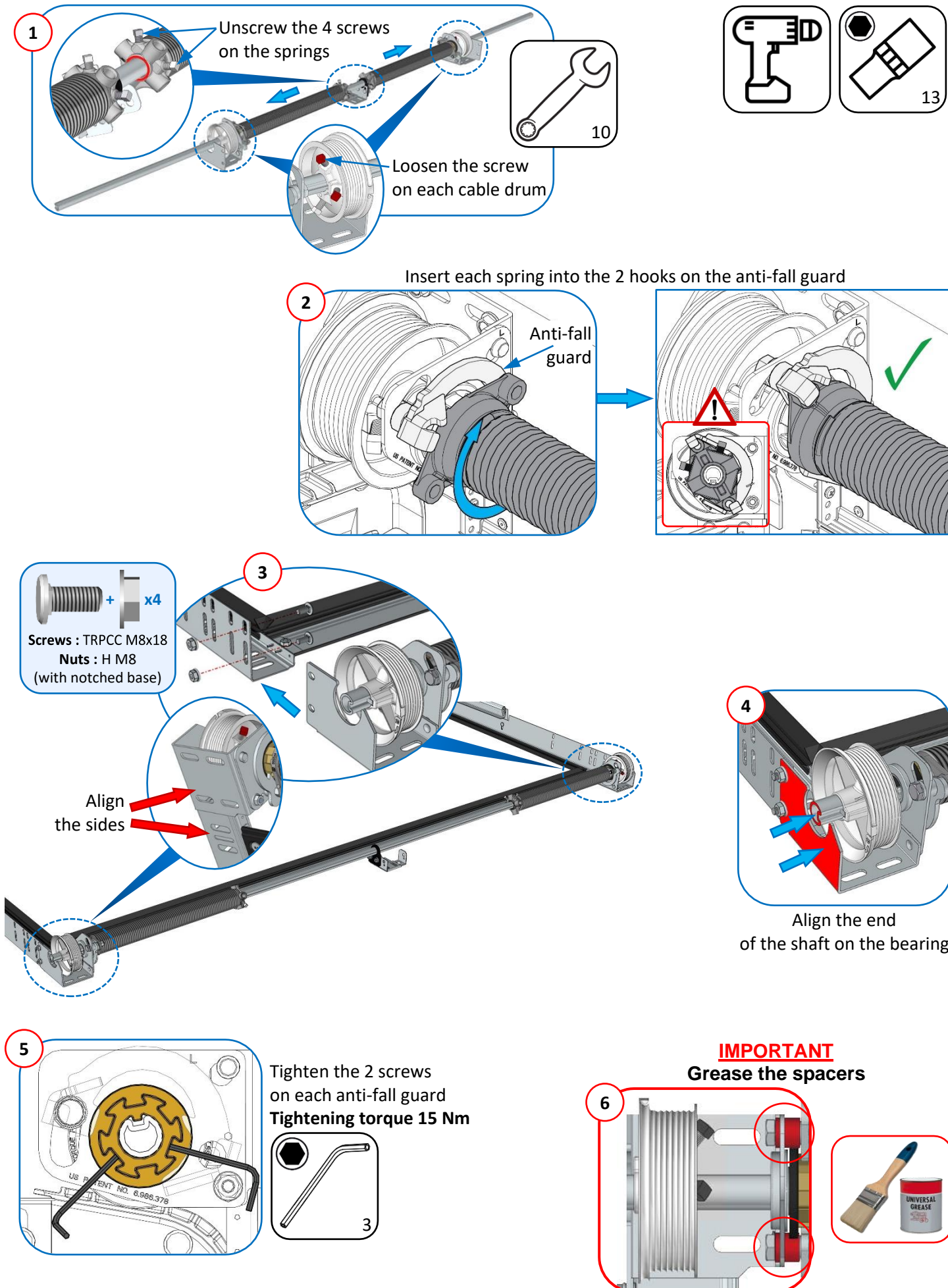


The vertical position of the cross-member will be adjusted once the rails have been mounted on the wall

**Repeat the process with the other vertical rail**

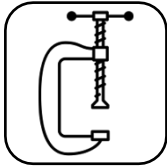
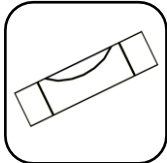


## Assembling the spring assembly on the floor

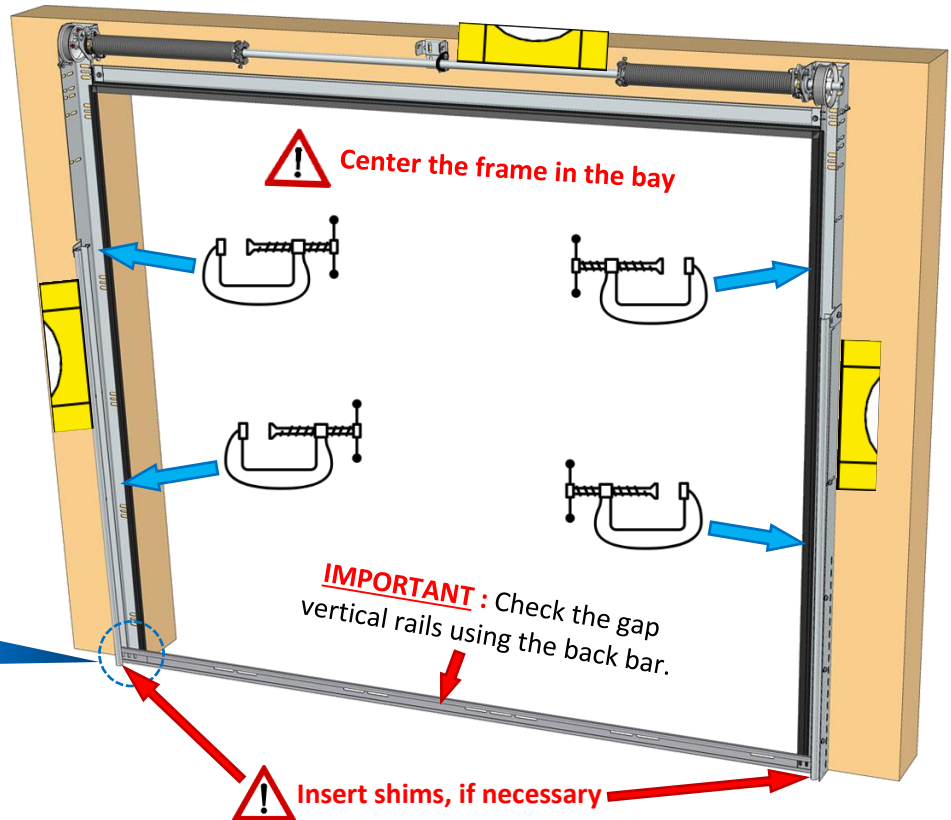
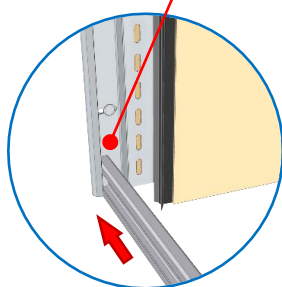




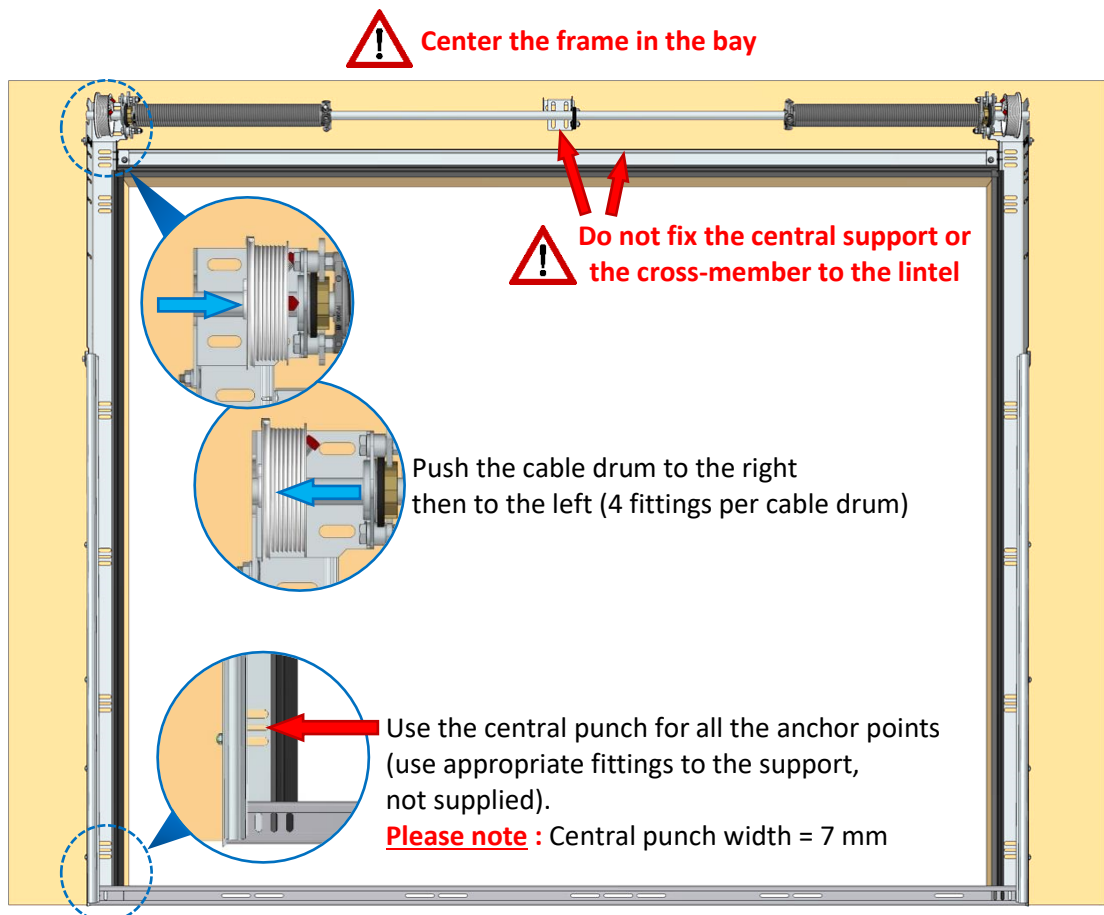
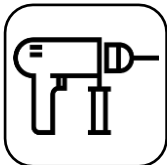
## Layout of the frame



The back bar must be in contact with the backstop



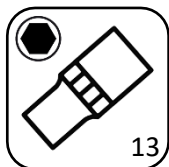
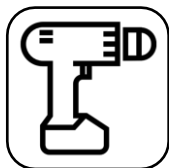
## Fixing the vertical rails



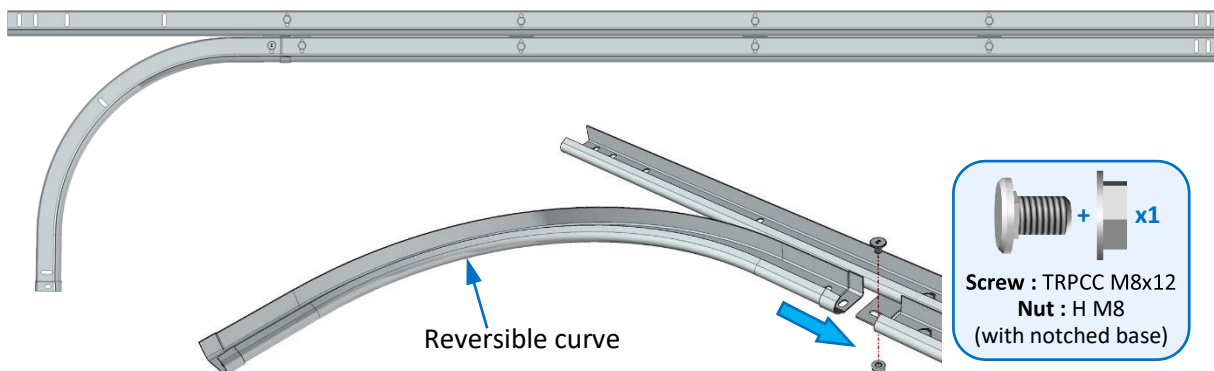
Repeat the process on the opposite side

# Horizontal rail installation

## Assembling of curves

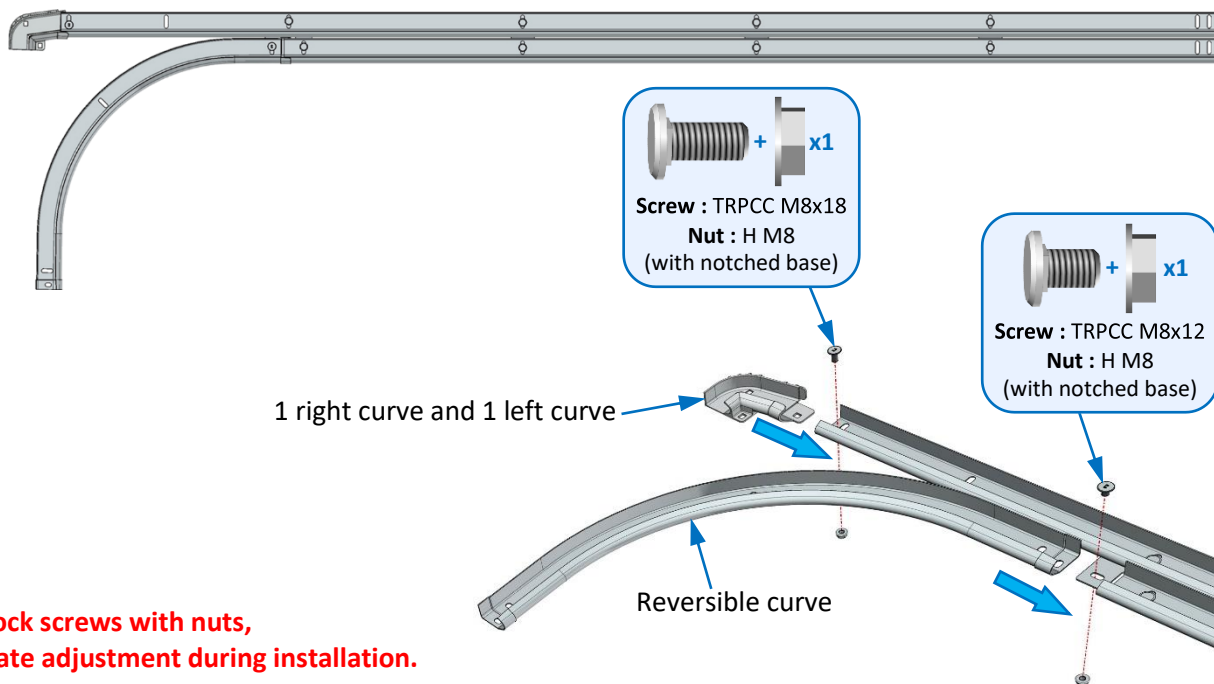


### HORIZONTAL RAILS for Motorised doors



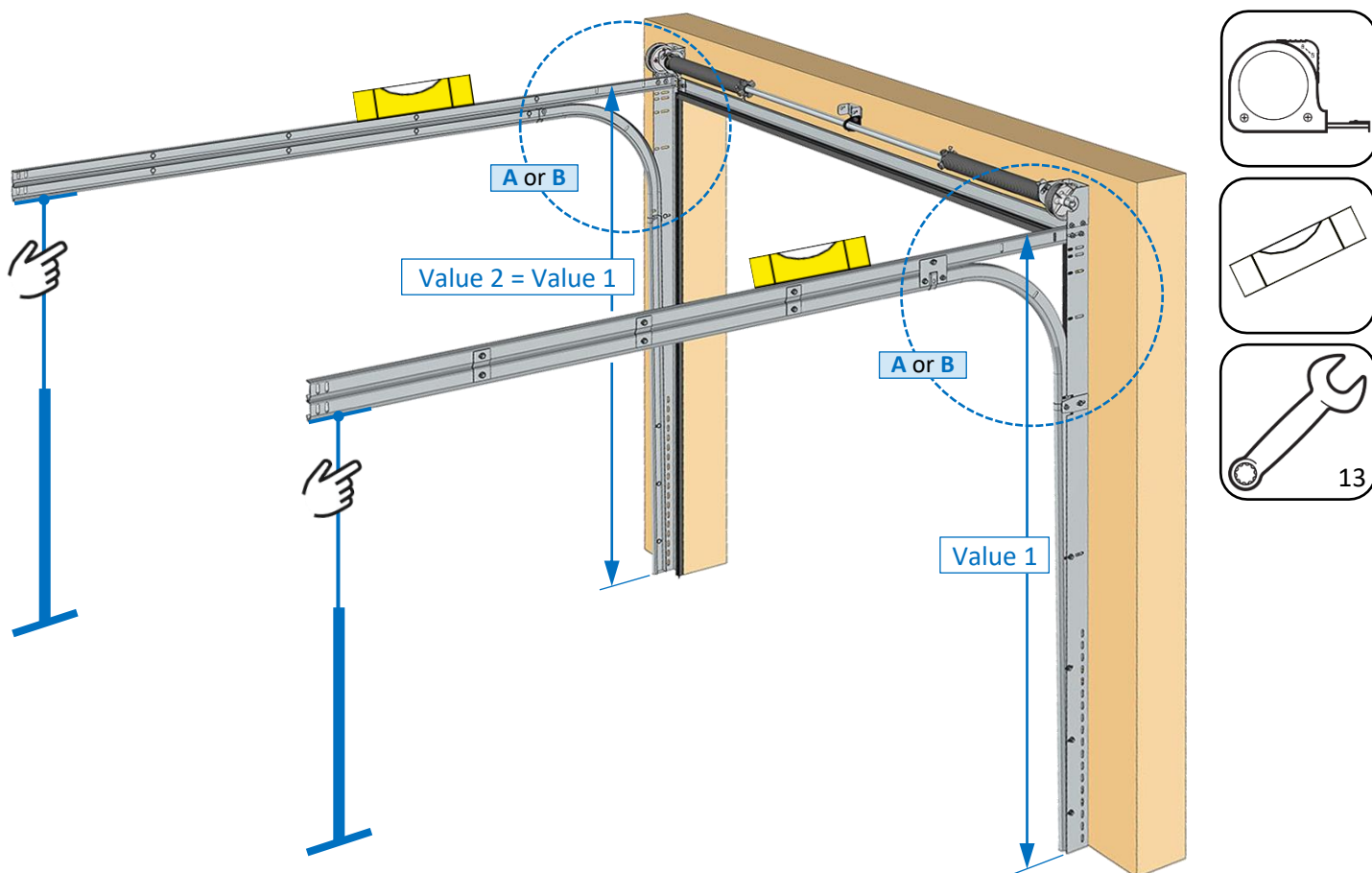
OR

### HORIZONTAL RAILS for Manual doors

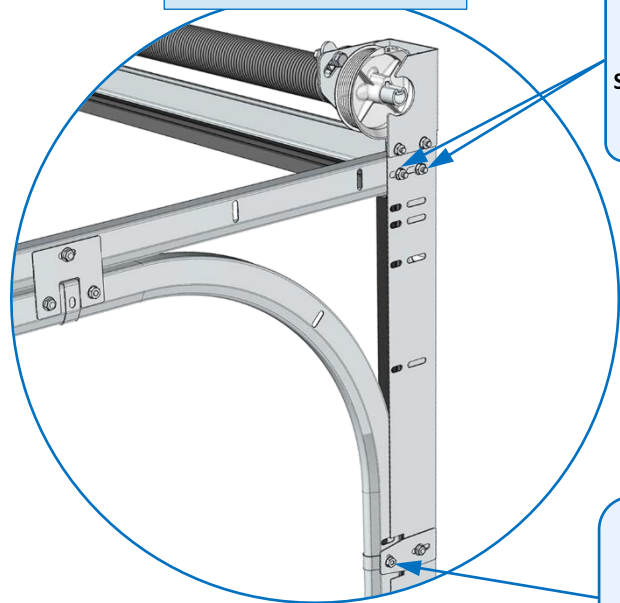


Do not lock screws with nuts, to facilitate adjustment during installation.

## Fixing the horizontal rails

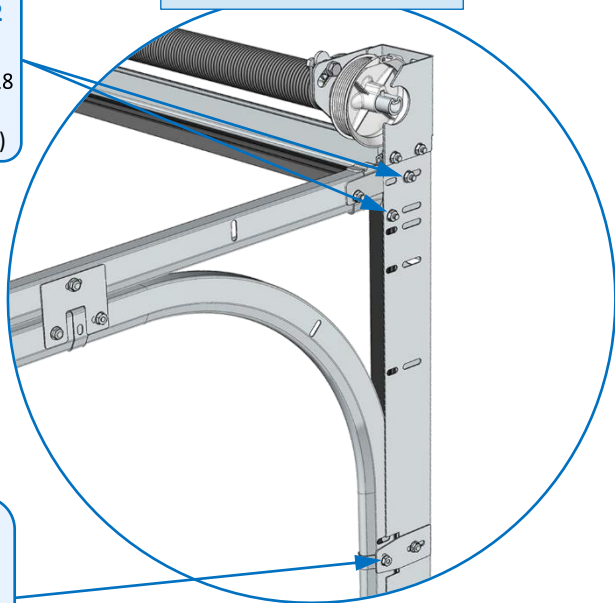


### A- MOTORISED door



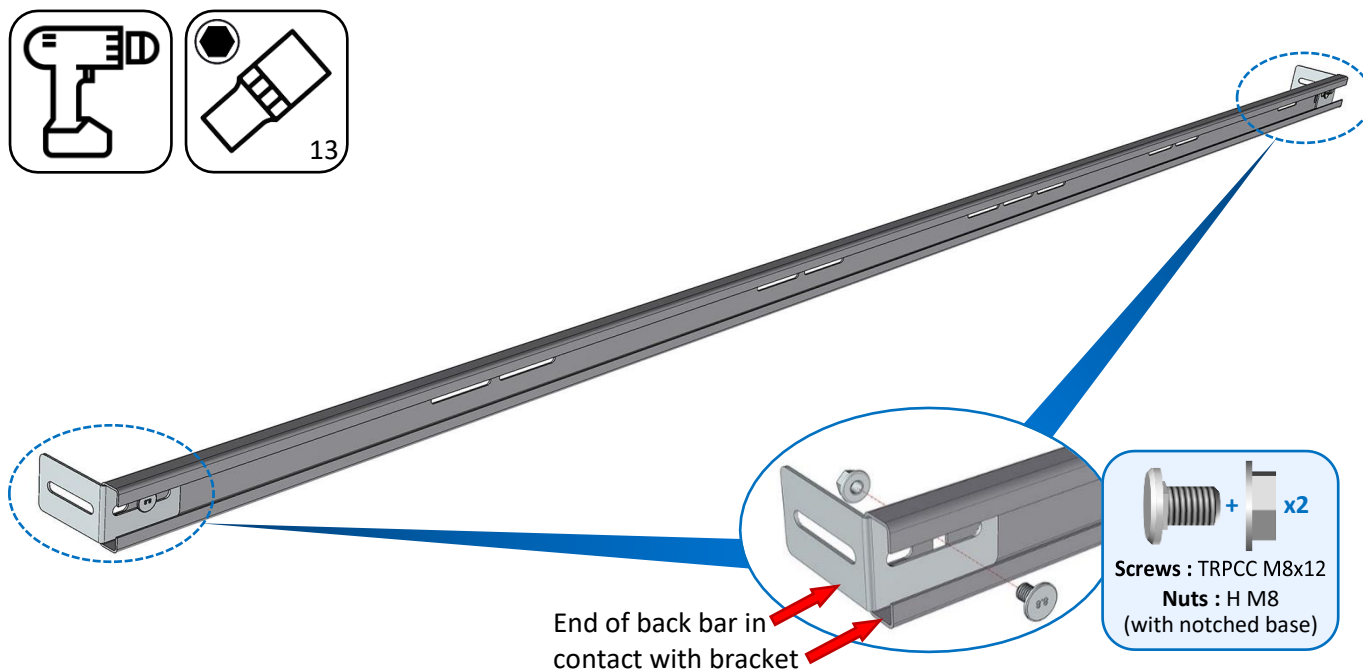
**Screws : TRPCC M8x18**  
**Nuts : H M8**  
 (with notched base)

### B- MANUAL door

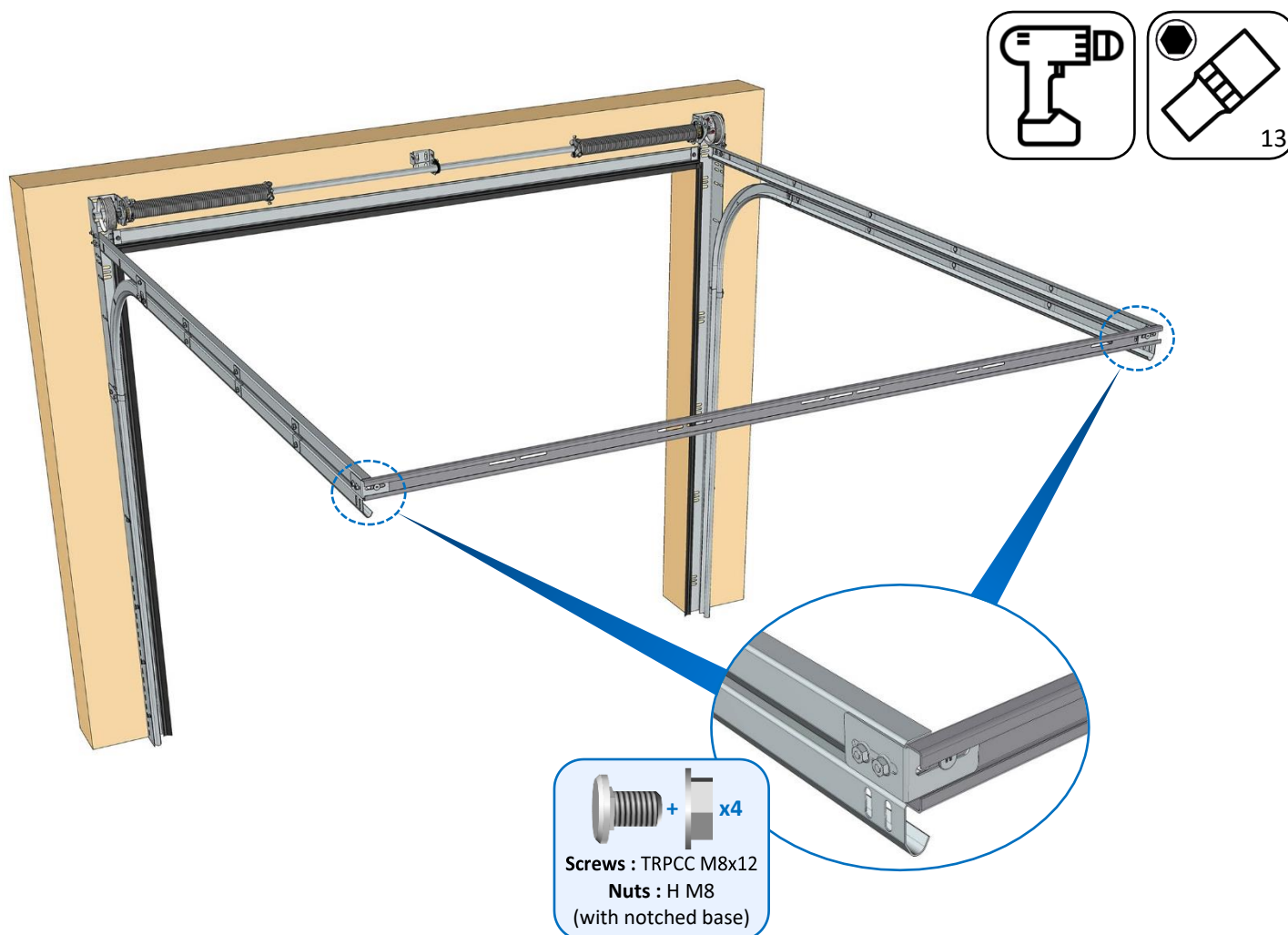


**Screw : TRPCC M8x12**  
**Nut : H M8**  
 (with notched base)

## Assembling the back bar brackets

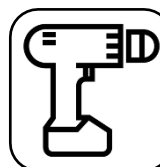
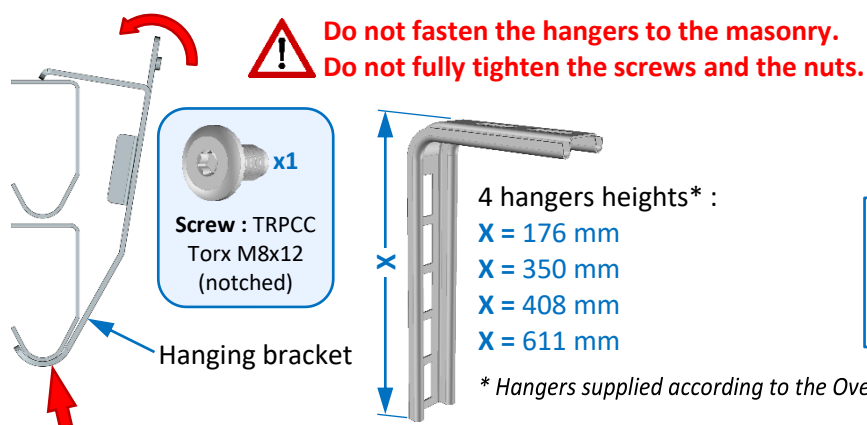


## Installing the back bar





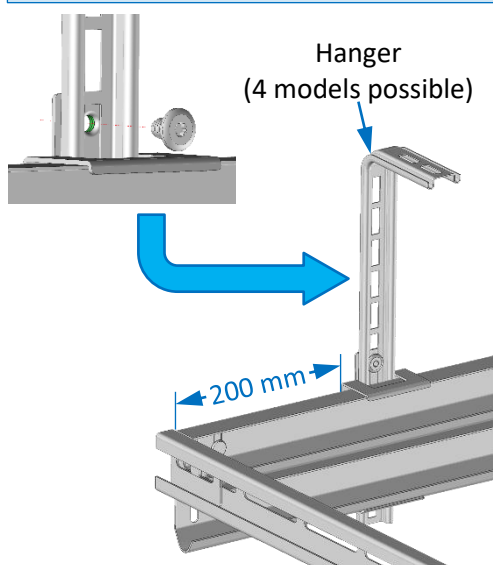
## Installing the hangers



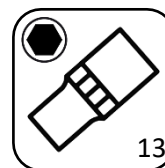
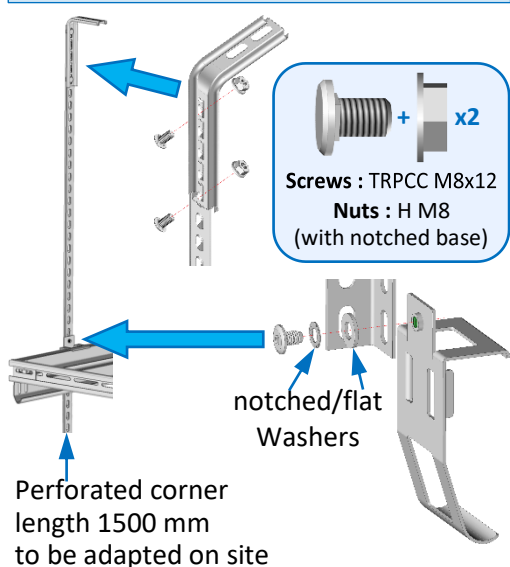
### Adapt the number of hangers to the dimensions of the doors :

- 2 hangers, if PW ≤ 3000 or PH ≤ 2150 mm
- 4 hangers, if PW > 3000 or PH > 2150 mm

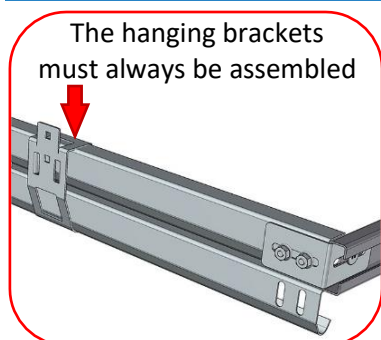
### Assembly : 200 mm ≤ OH ≤ 670 mm



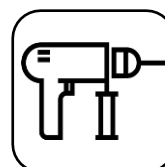
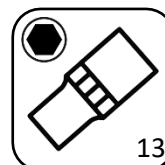
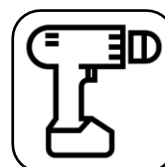
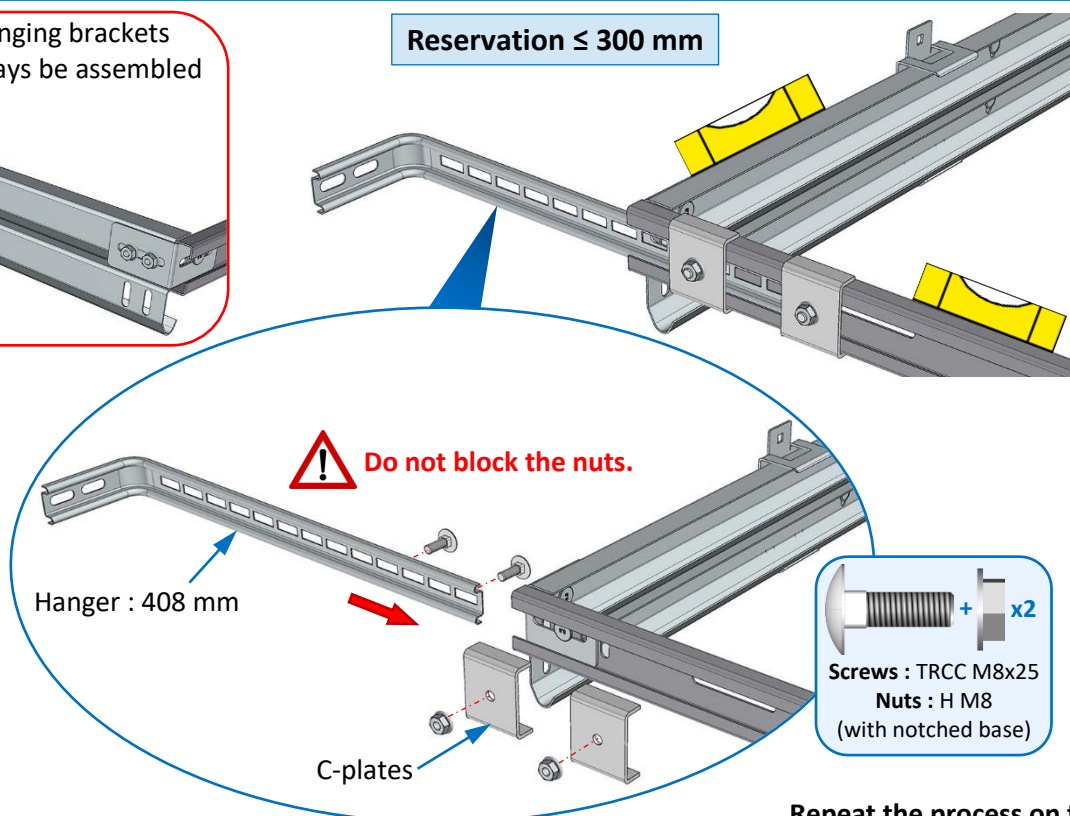
### Assembly : 670 mm < OH ≤ 1600 mm



## Back bar extension (option)

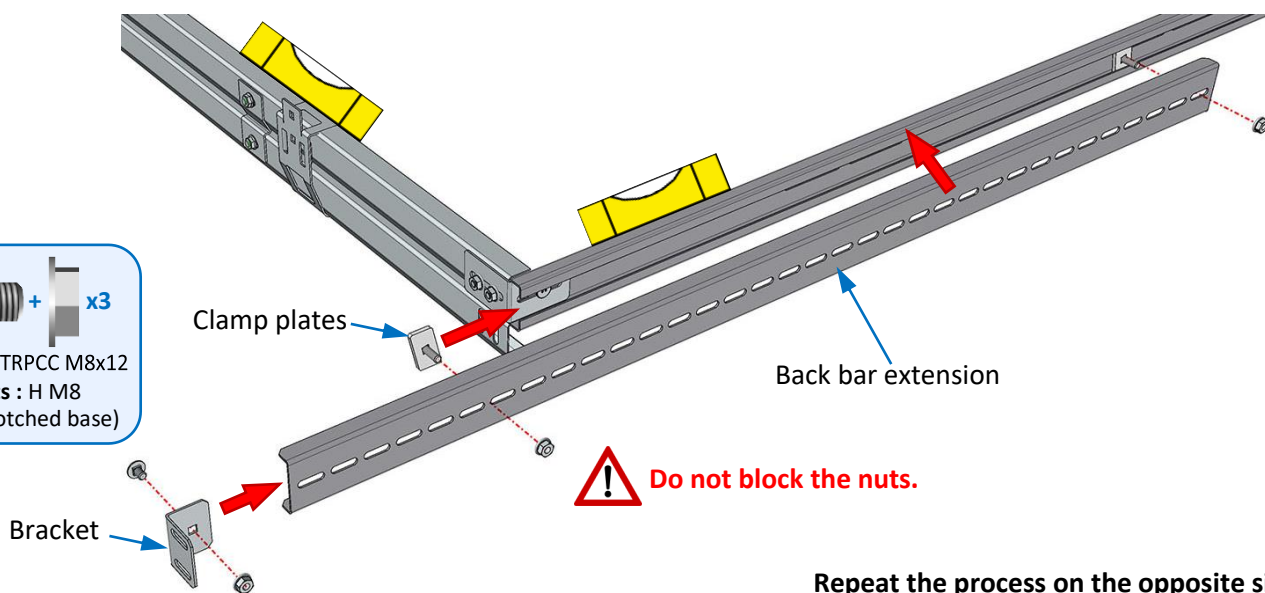
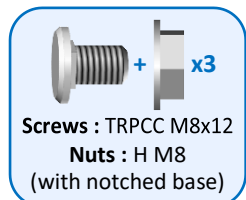


### Reservation ≤ 300 mm



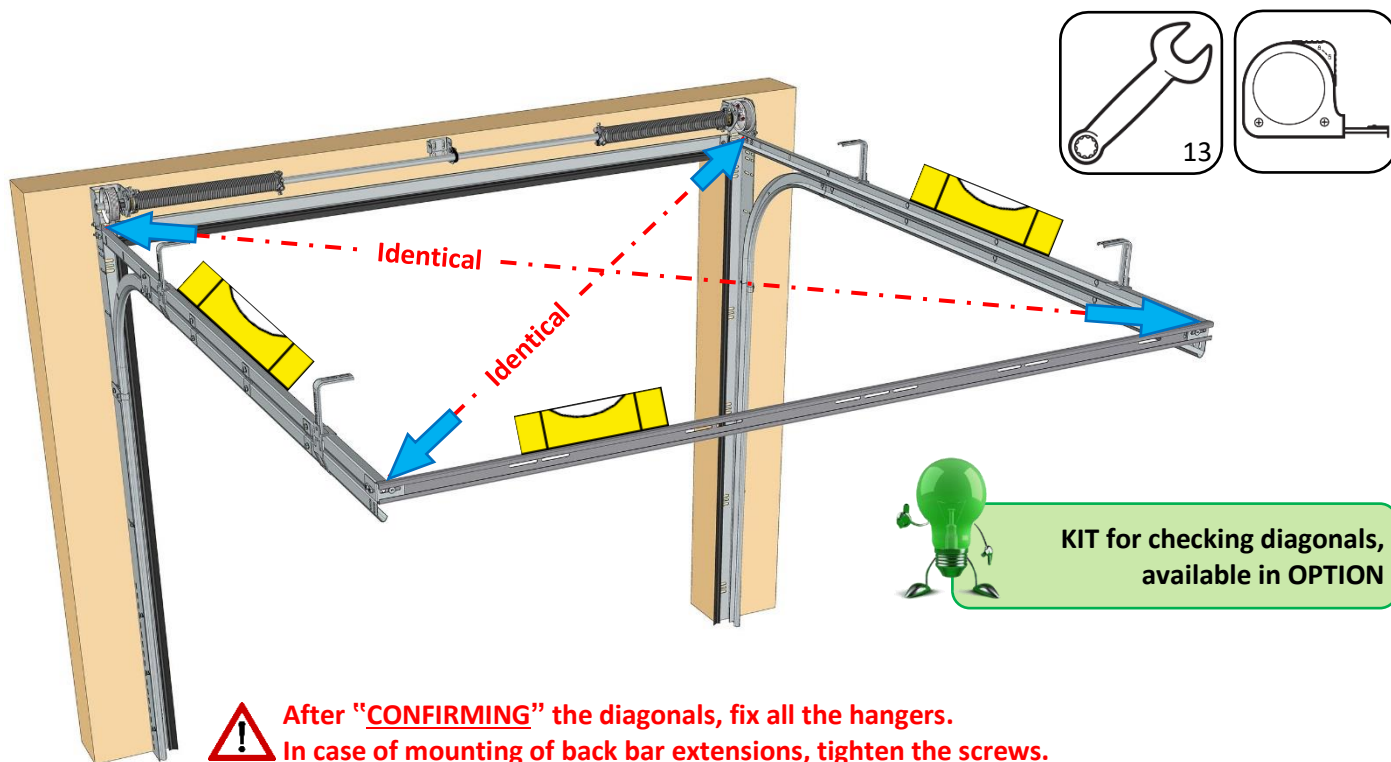
Repeat the process on the opposite side

300 mm < Reservation ≤ 1000 mm



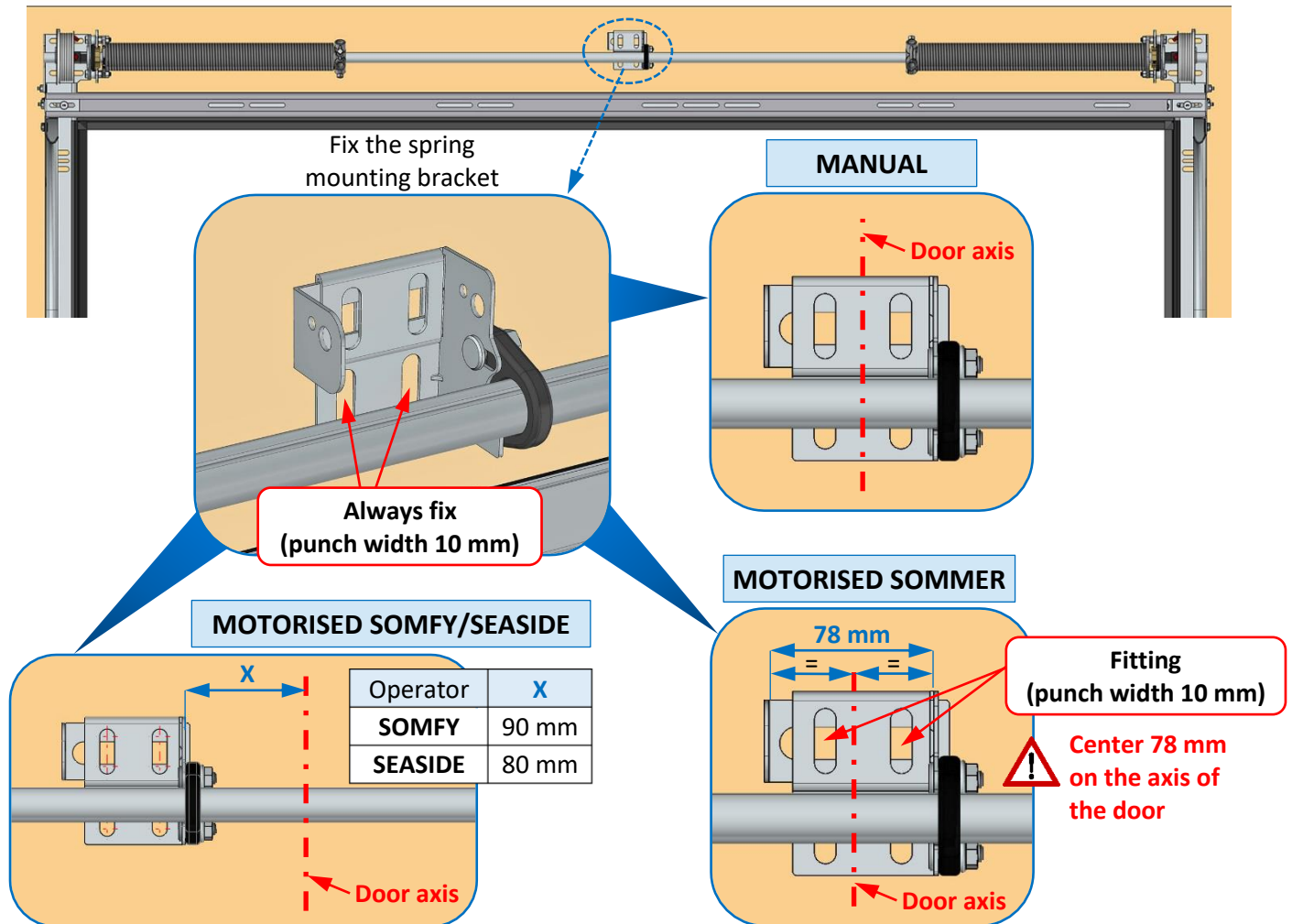
Repeat the process on the opposite side

## Checking the diagonals



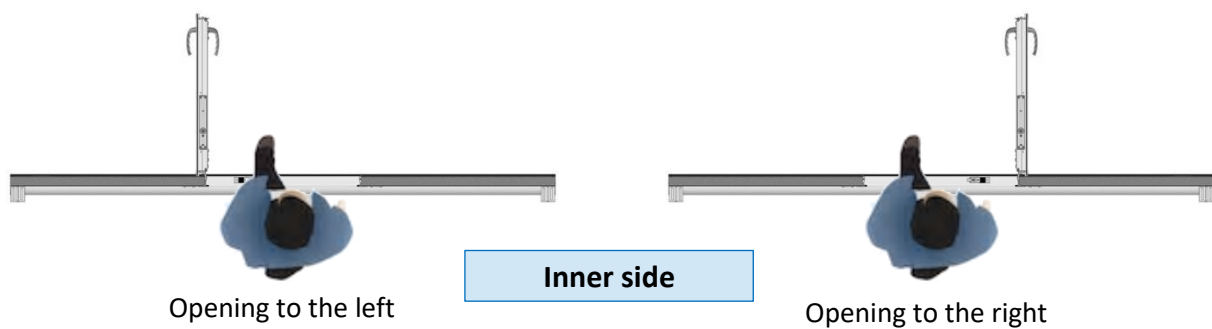


## Installing the spring mounting bracket (operator support)

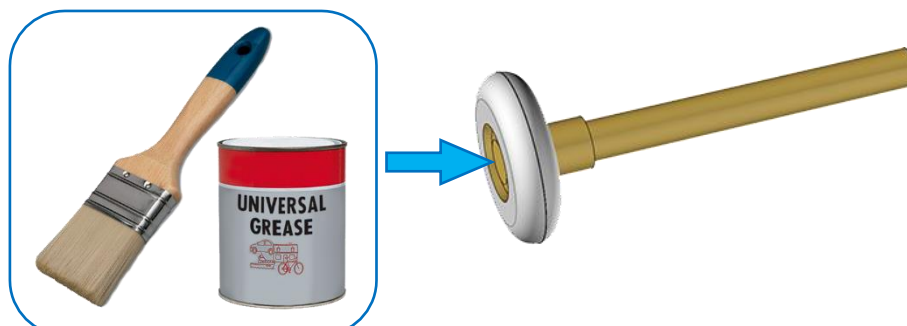


## Panels preparation

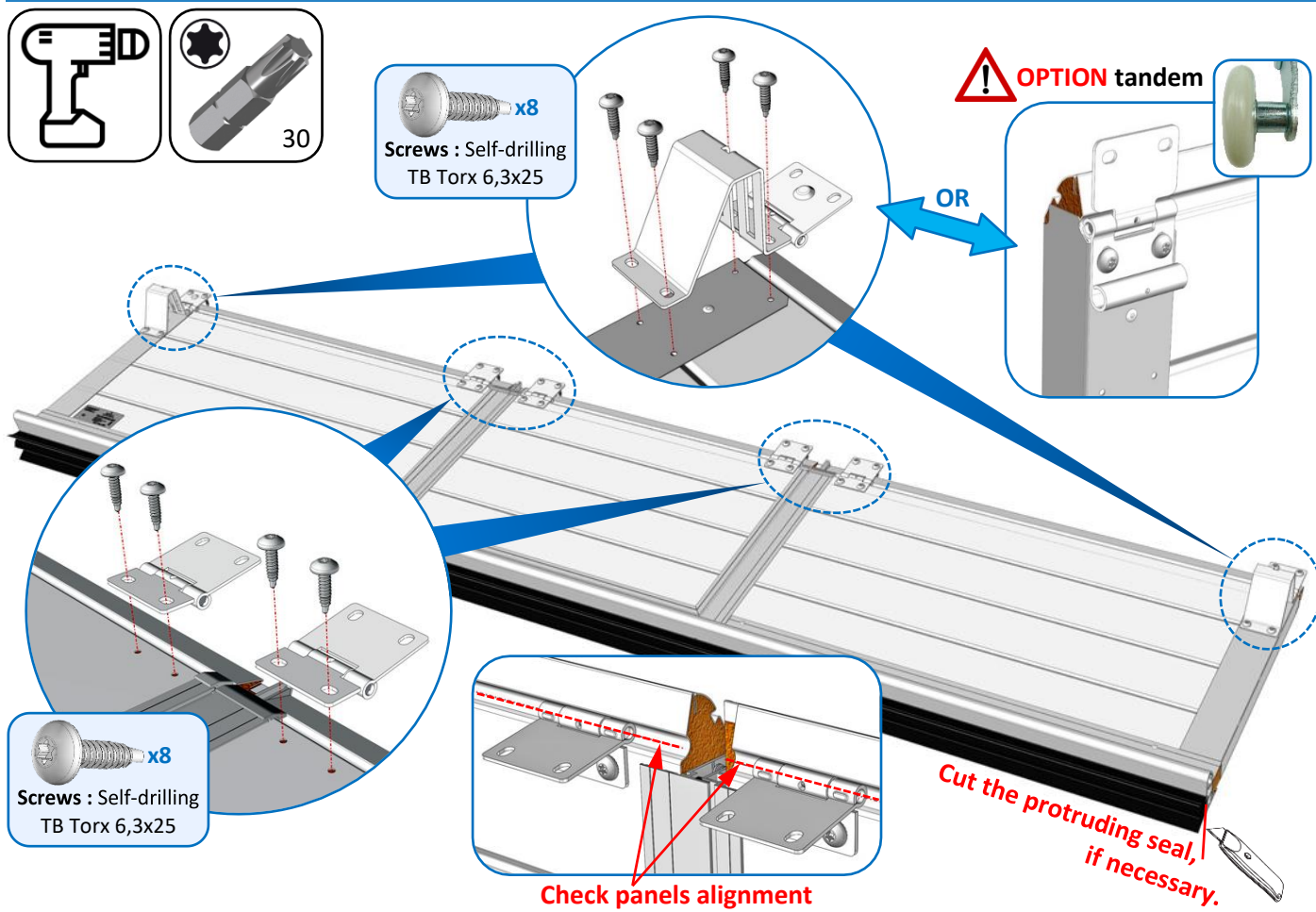
### Identifying the opening direction



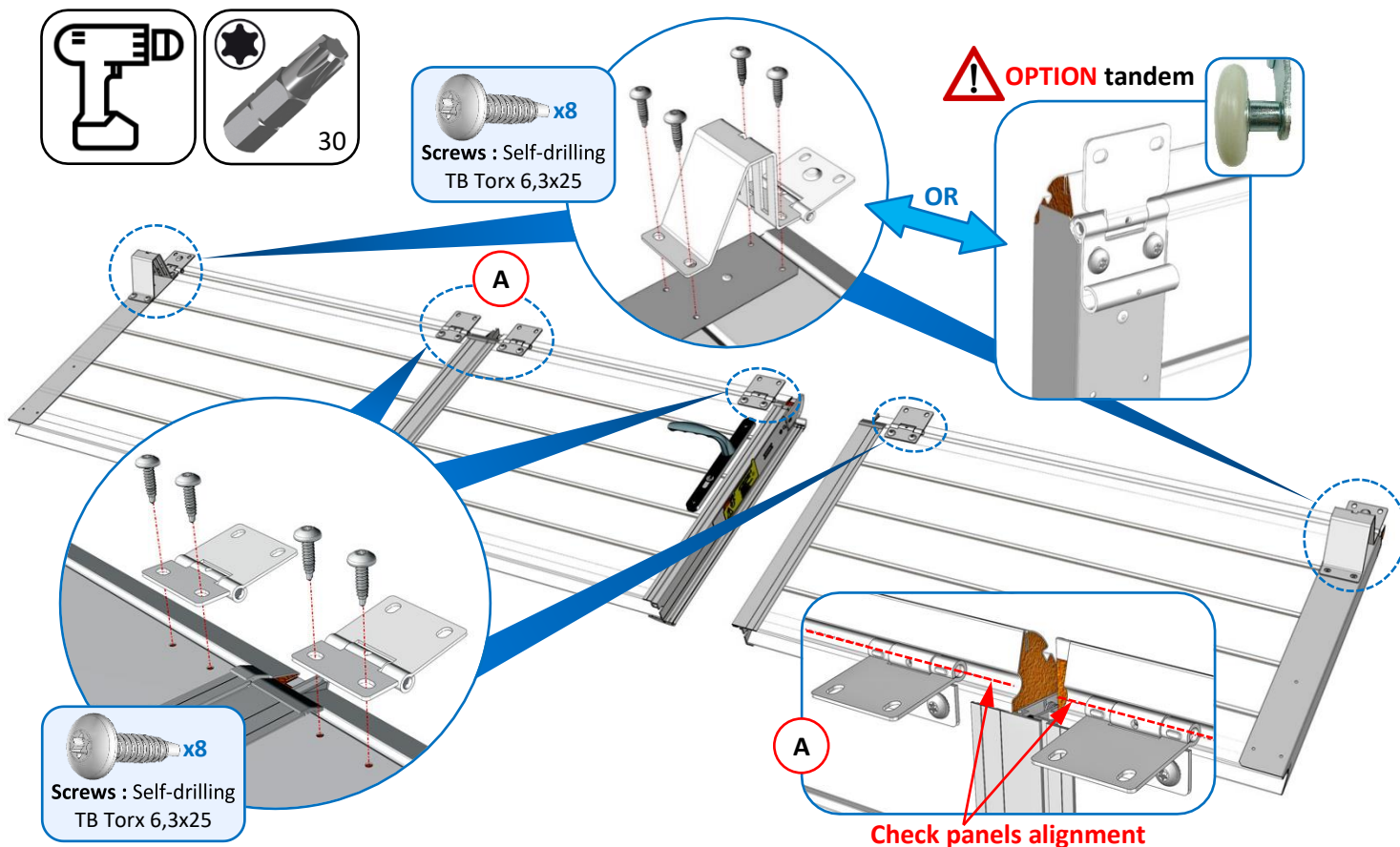
### Grease all roller shafts



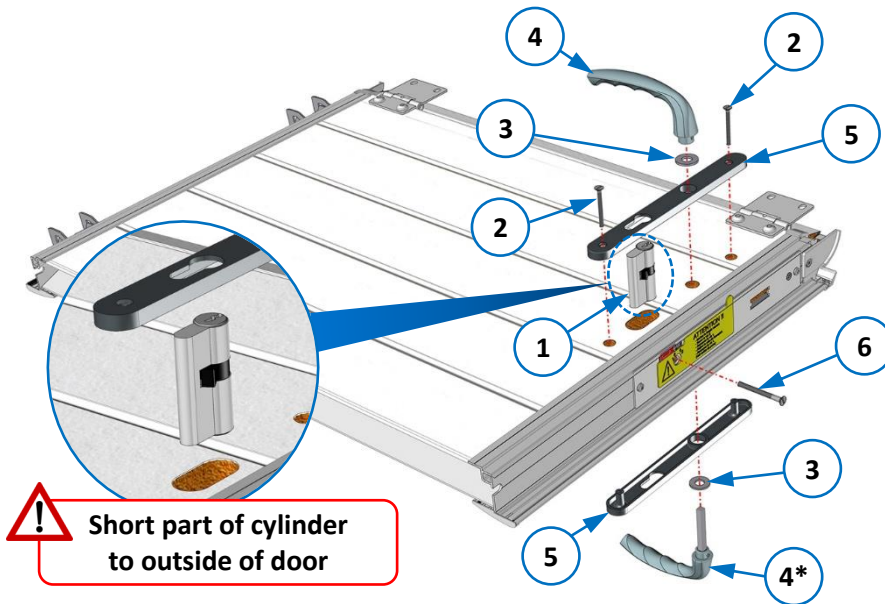
## Bottom panel



## Intermediate panel(s)



## Assembling the handle and cylinder on intermediate panel no. 1 (recommended) :



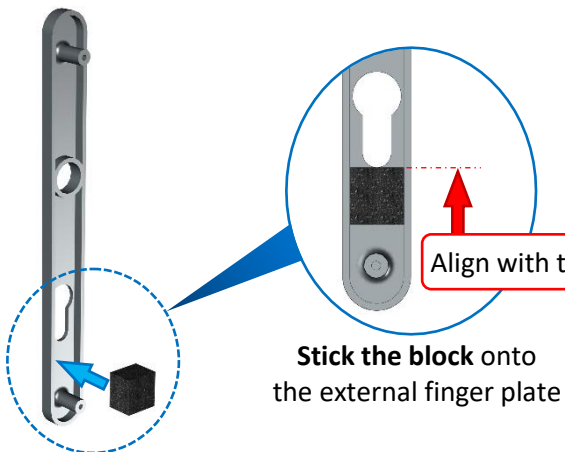
! Short part of cylinder to outside of door

! Fix the finger plates screws on the inside of the door.

1. Bushing
2. Flat TF screws M4x50 (x2)
3. Shimming washer (x2)
4. Handle (x2)
5. Finger plate (x2)
6. Screws M5x75 (adjust if necessary)

! If  $OH \leq 130$  mm, assemble the reduced handle 4\* on the outside.

### Specific case : Single-grooved panel



Align with the passage of the cylinder

Stick the block onto the external finger plate

Compress the block

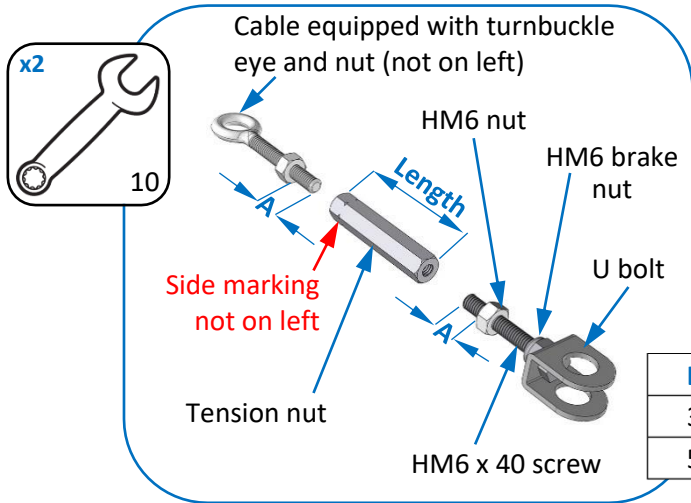


## Mounting of the panels

Bottom panel installation illustrated with standard 60 mm threshold

 Specific informations, if reduced 30 mm threshold

**Prepare the turnbuckles :**

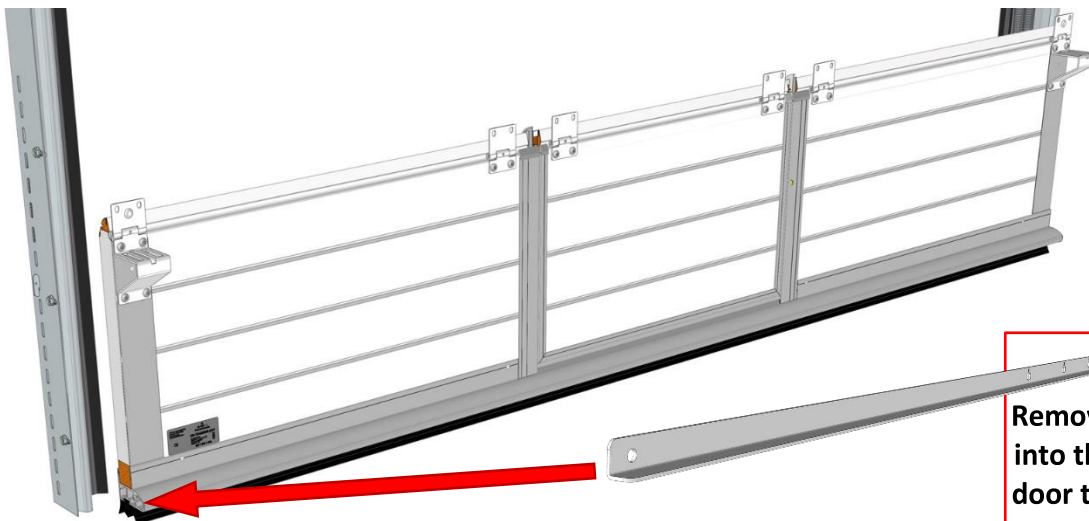


The turnbuckle eye must be adjusted in an identical manner for each cable.



Length	A
30 mm	12 mm
50 mm	15 mm

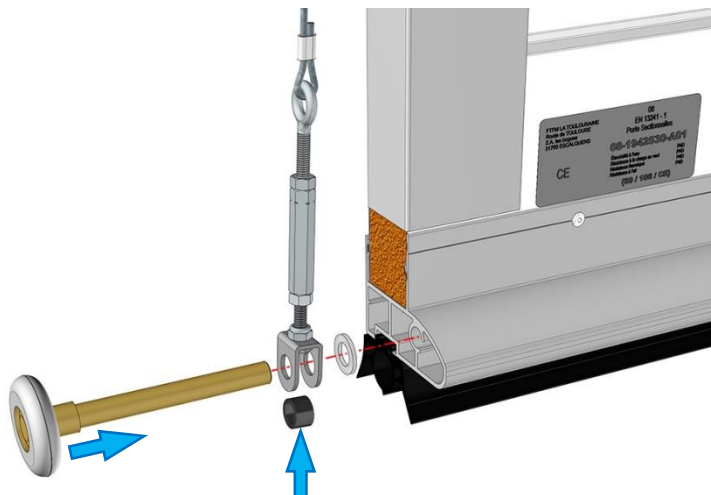
**Position the panel in front of the rails :**



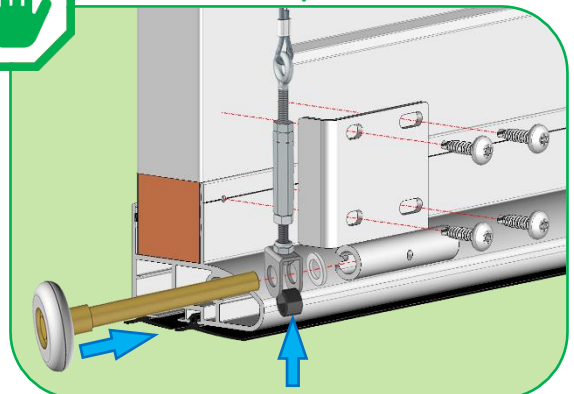
**IMPORTANT**

Remove the corner piece fixed into the left side of the wicket door threshold (interior view).

**Insert the « cable hook » and « roller » in the LEFT side of the threshold :**

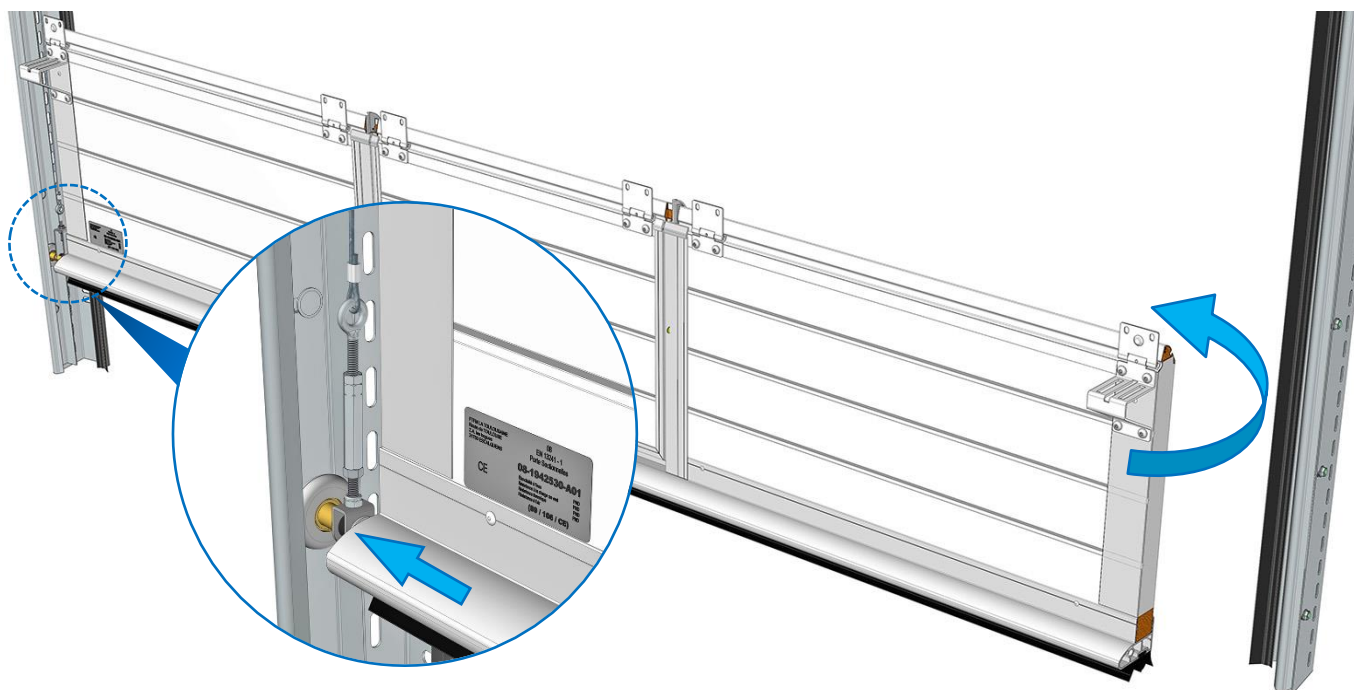


If reduced 30 mm threshold  
= Low suspension





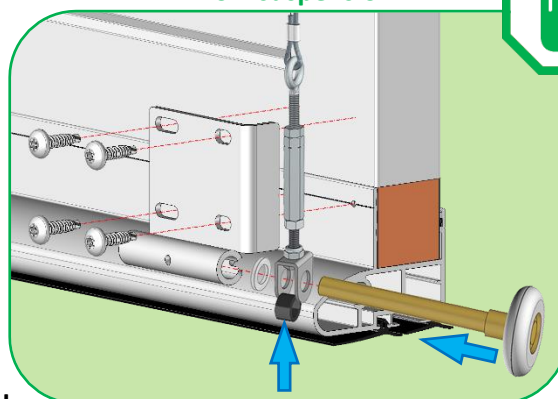
**Insert the roller « equipped with the tensioner » in the LEFT vertical rail :**



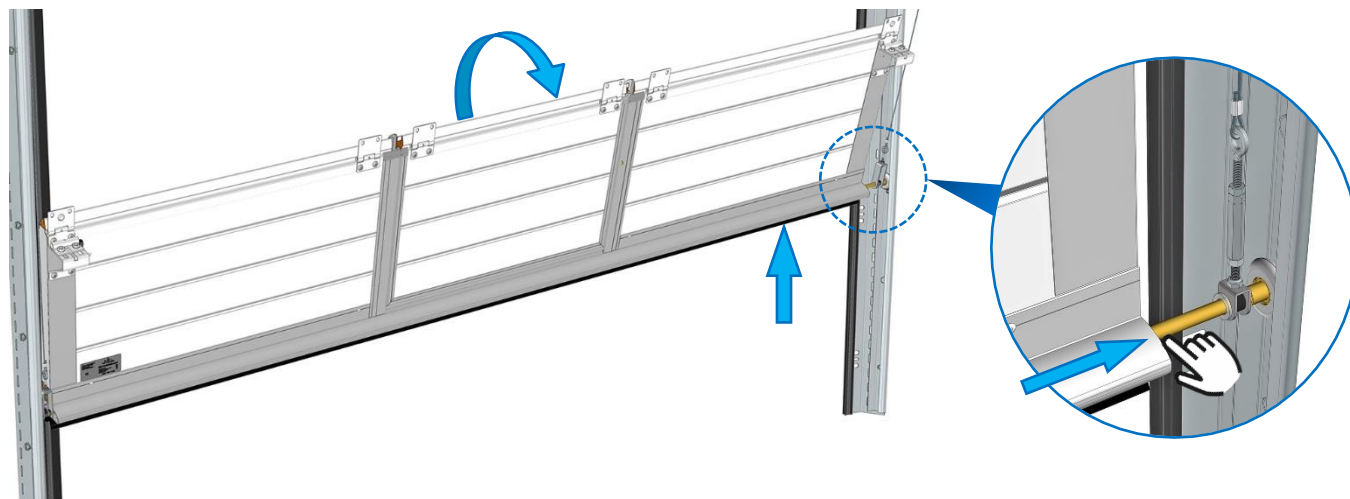
**Insert the « roller » and « assembled tensioner » in the RIGHT vertical rail :**



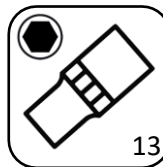
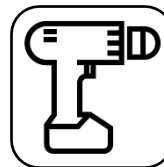
If reduced 30 mm threshold  
= Low suspension



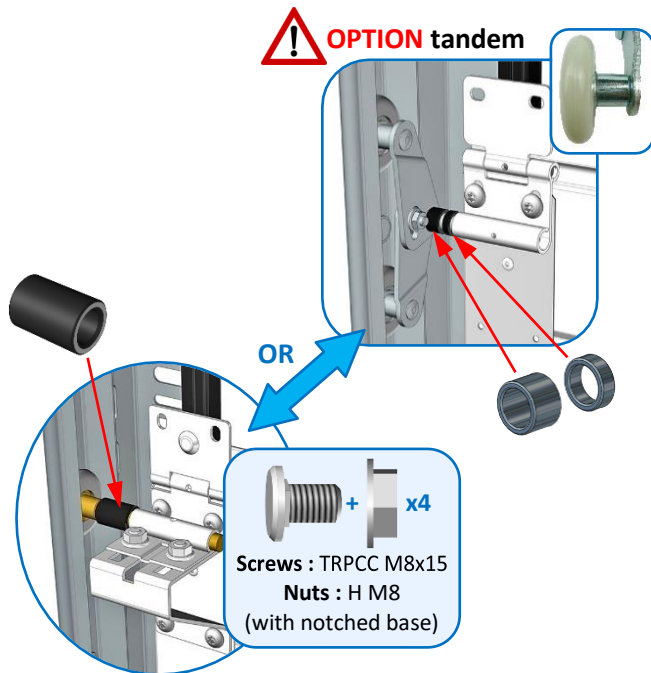
**Insert the roller « equipped with the tensioner » in the threshold :**



**Insert shims and finalize the guides :**



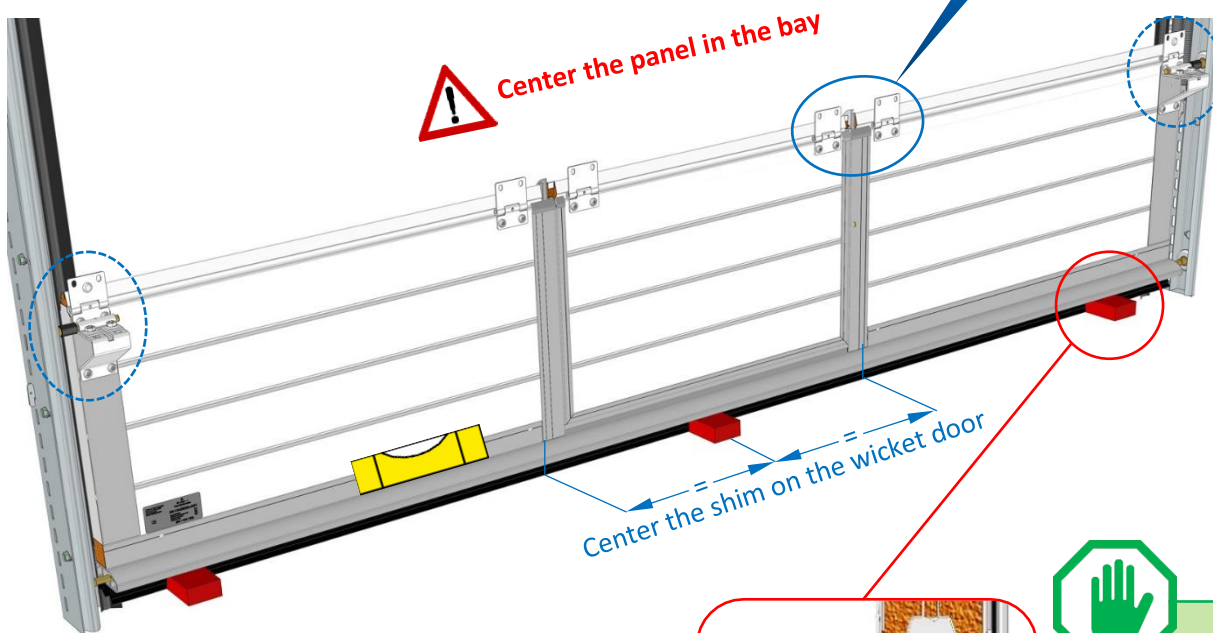
**! OPTION tandem**



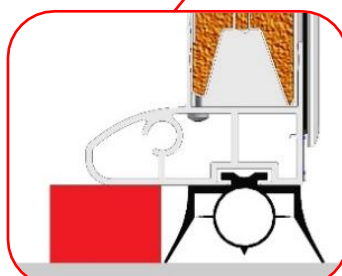
**Remove the transport strap**



**Center the panel in the bay**



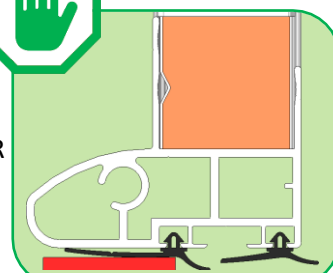
To install the bottom panel at the correct level, **place shims (not supplied) high enough under the threshold, to avoid flattening the bottom seal when assembling the panels.**



**Standard 60 mm threshold  
= Shim height 40 mm**

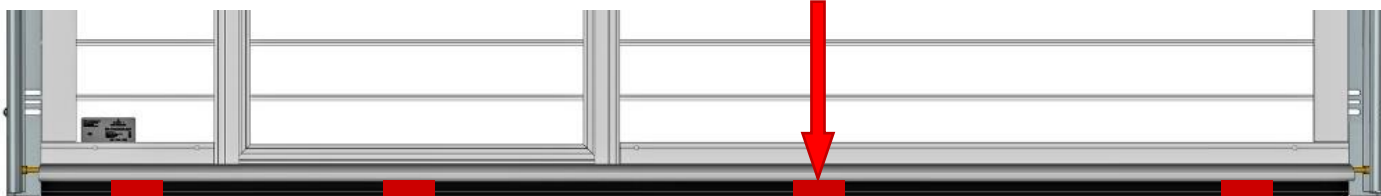


OR



**If reduced 30 mm threshold  
= Shim height 10 mm**

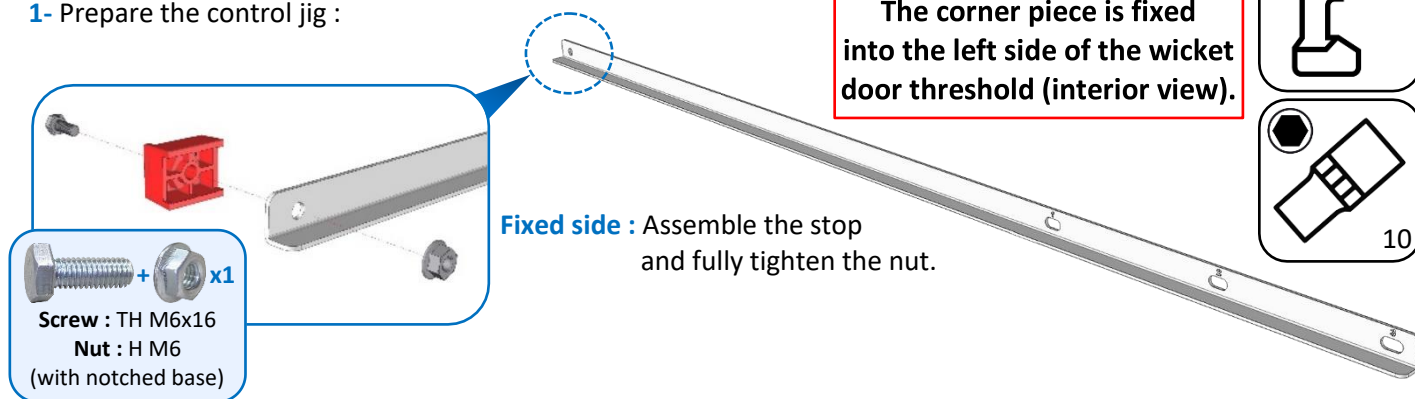
**Please note :** If the wicket door is off center, add 1 shim under the longest side.



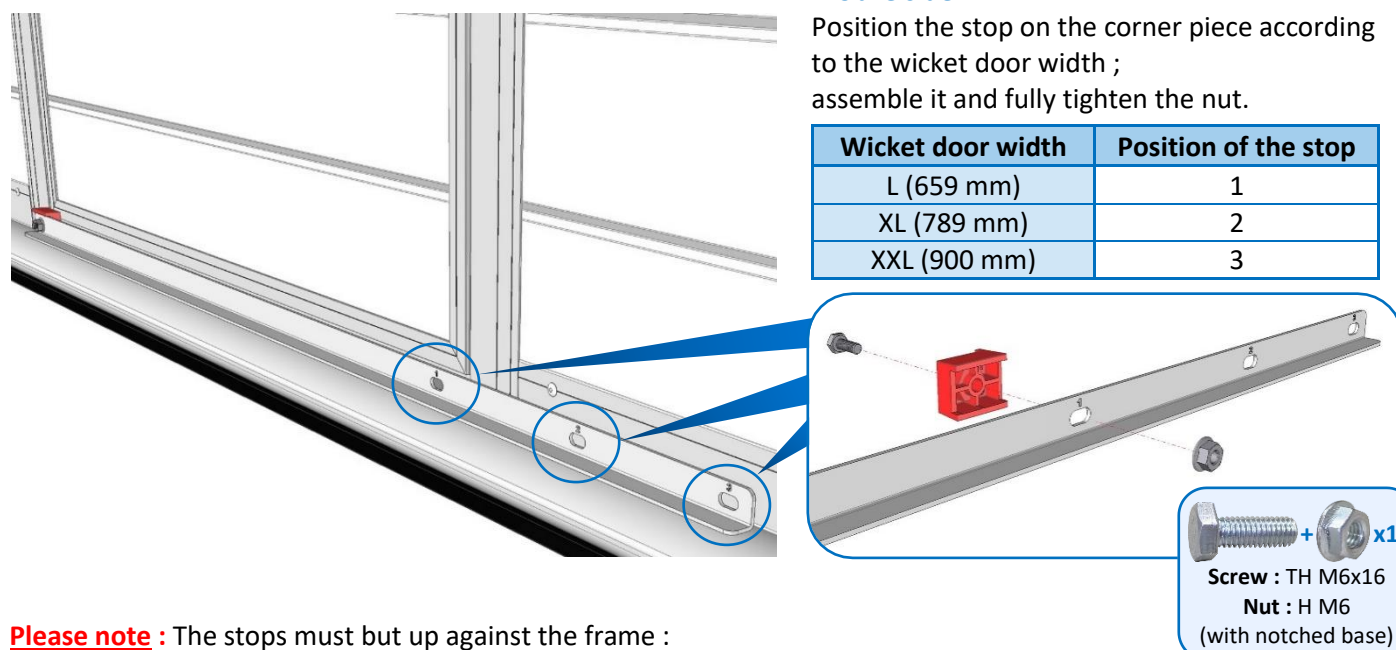


## Insert shims and check the wicket door :

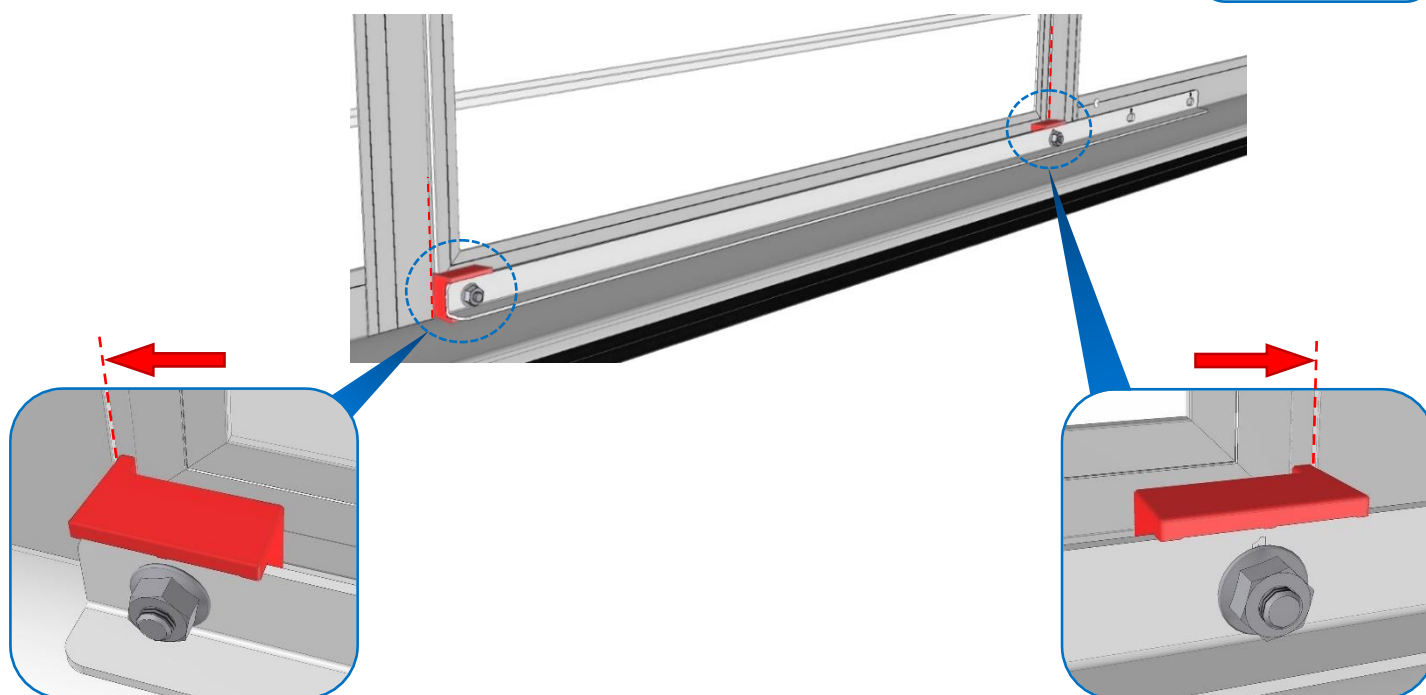
### 1- Prepare the control jig :



### 2- Position the jig on the threshold of the wicket door :

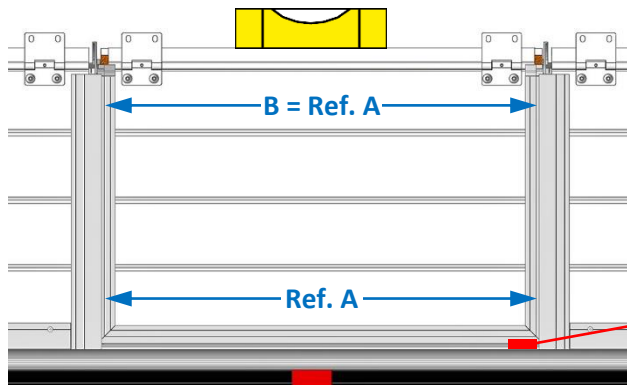
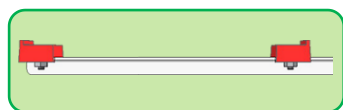


**Please note :** The stops must but up against the frame :

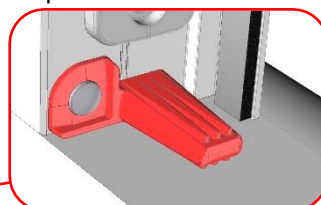


3- Use the jig to check the distance between the frames :

 Check top and bottom profile spacing



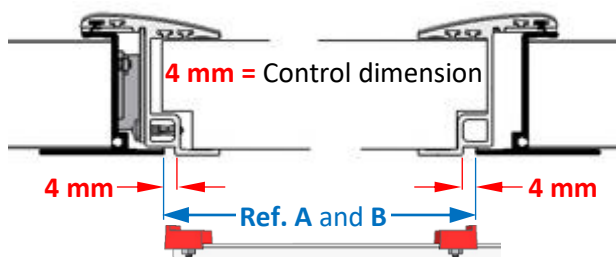
8 mm shim,  
present on lock side



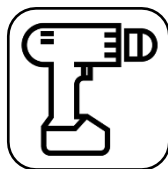
Do not remove



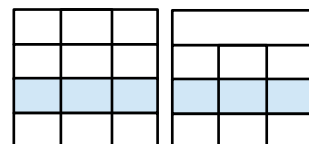
For B = Reference A, adjust the thickness of the shim.



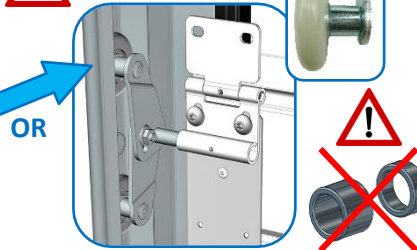
## Installing the intermediate panel(s)



### INTERMEDIATE (except last intermediate panel)



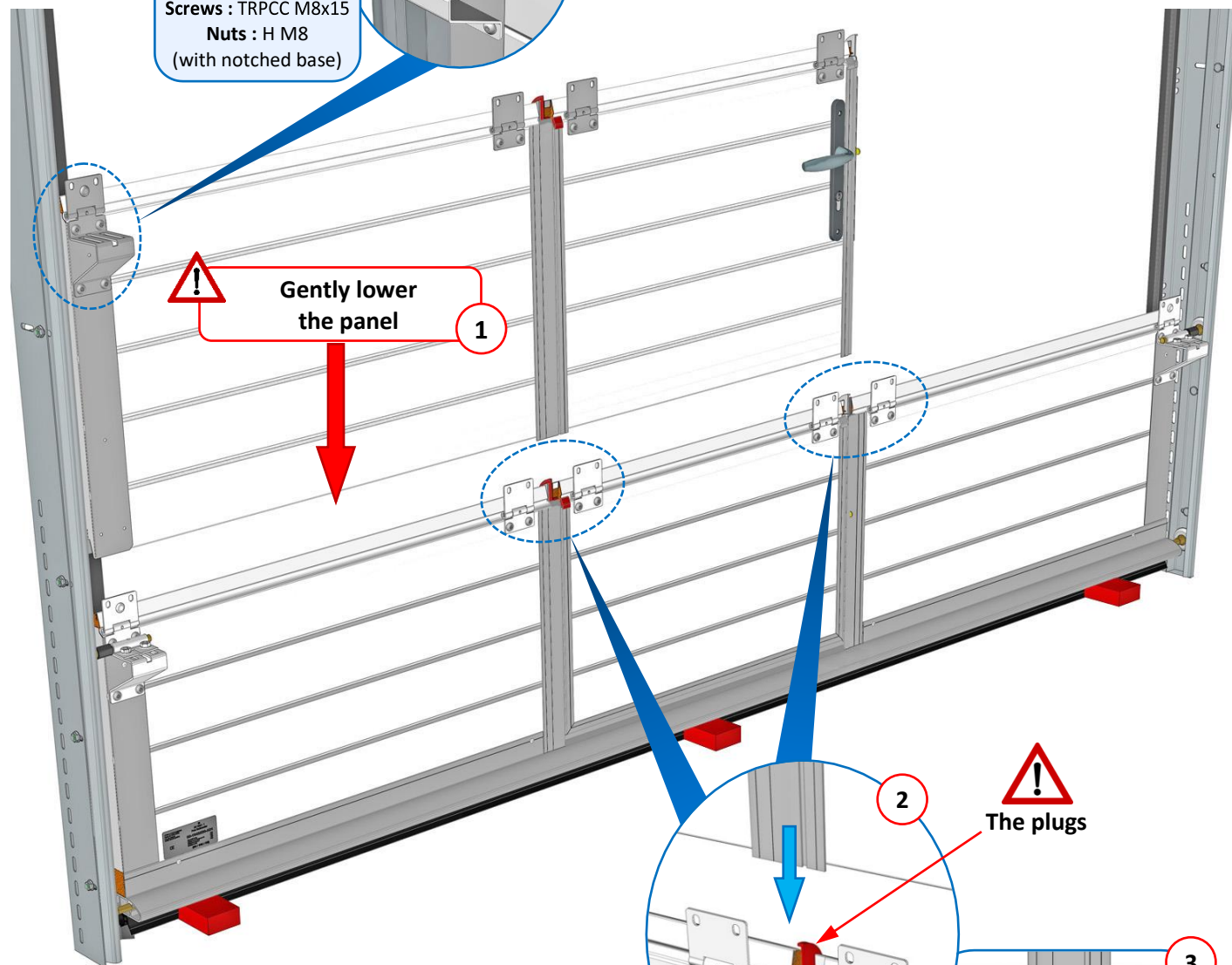
**! OPTION tandem**



Screws : TRPCC M8x15  
Nuts : H M8  
(with notched base)

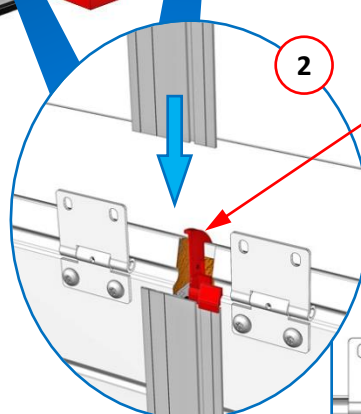
**! Gently lower the panel**

1

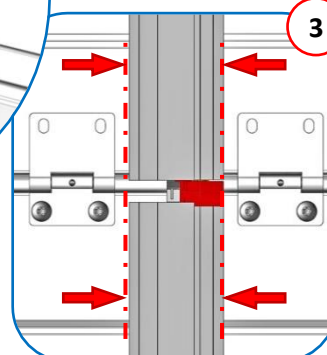


2

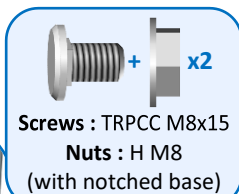
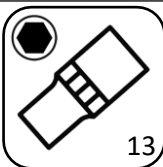
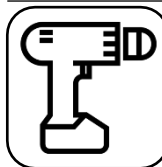
**! The plugs**



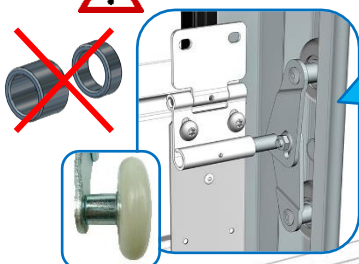
3



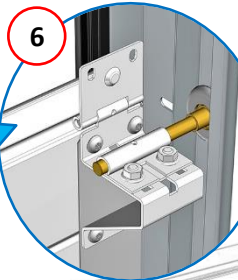
**Align the profiles**



**! OPTION tandem**



OR



9



5



5

If the wicket door is off center (250 mm), press firmly on the panel before fixing the hinges.

Check they are parallel

(panels resting on hinge knuckles)

Ref. A

Aligner les profils

7



If 8 and 9 are OK

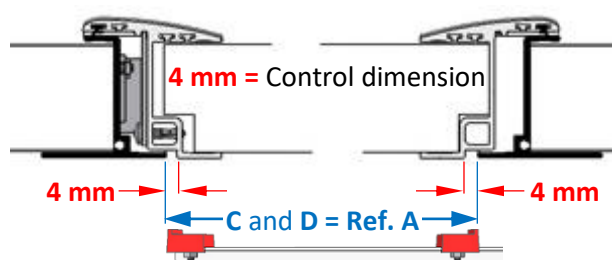
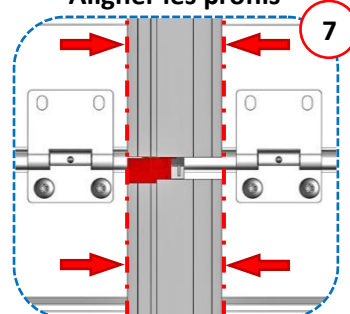
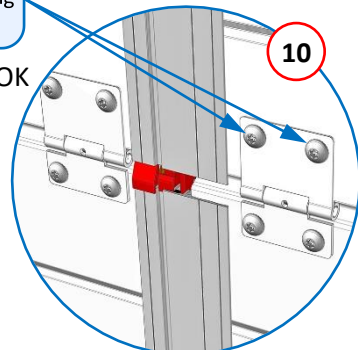
8

D = Ref. A

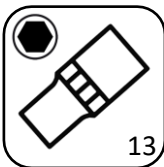
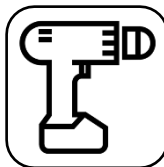
C = Ref. A



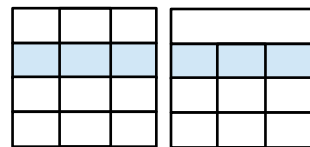
Check top and bottom profile spacing



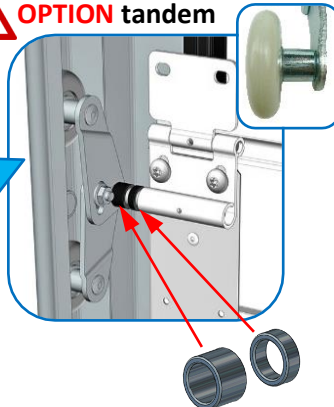




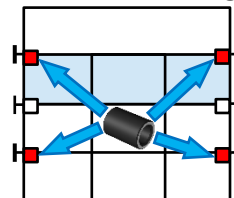
## Last INTERMEDIATE panel



**OPTION tandem**



**Position of bushings**



Screws : TRPCC M8x15  
Nuts : H M8  
(with notched base)

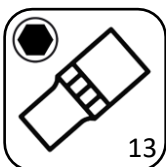
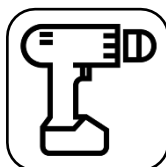
OR

**Please note :** Installation of the « last intermediate panel » is identical to that of the other intermediate panels, except that bushings are added to the shafts of the rollers or tandems.

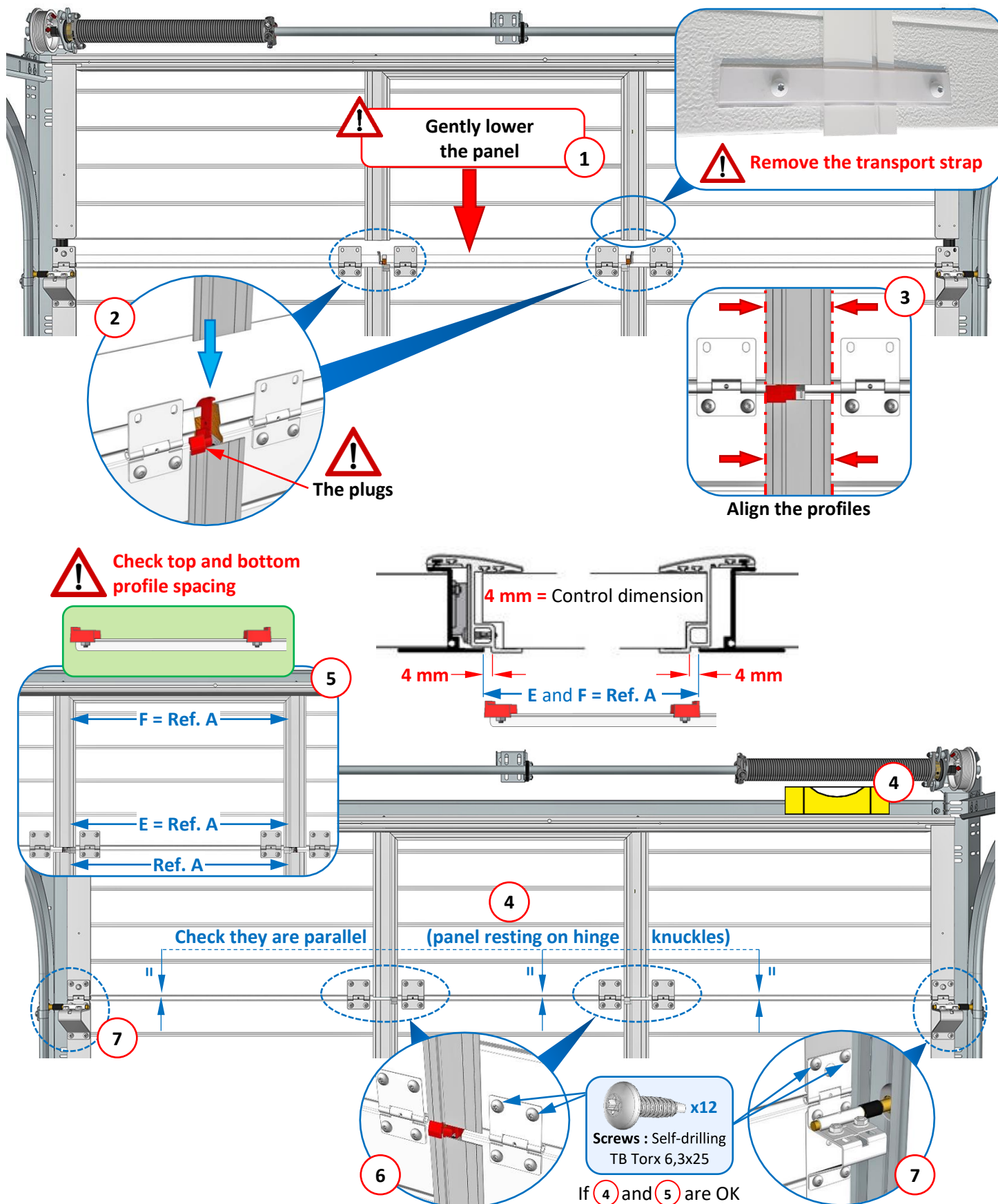
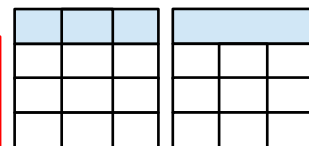
Screws : Self-drilling  
TB Torx 6,3x25

If 8 and 9 are OK

## Installing the top panel

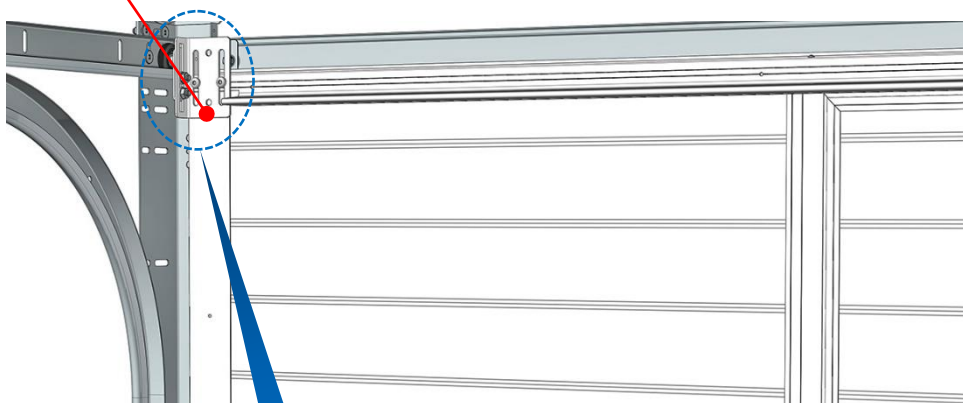
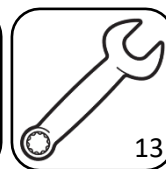
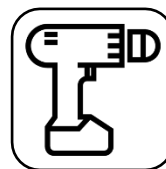


If the wicket door opener is less than 50 mm from the header, adjust the door closure before assembling the wicket door top panel. Refer to the « **WICKET DOOR FINALIZATION | Door closure adjustment** » chapter.

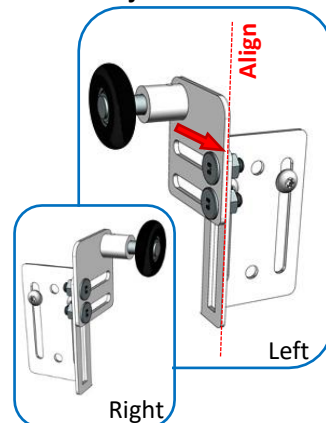




**IMPORTANT :** Remove the transport rivet from the edged column, so that the top roller support rests on a flat surface (identical process on opposite side).




Assemble the adjustable rollers



**MOTORISED door**

**MANUAL door**

OR

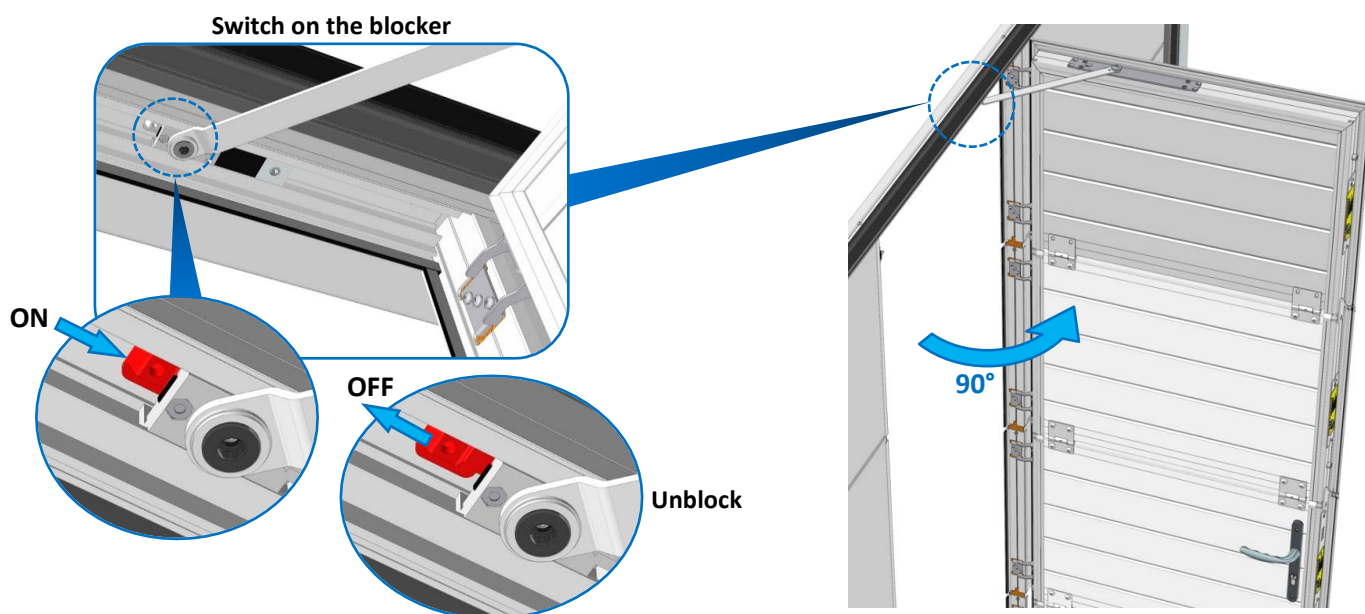
 x2  
Screws : TRPCC M8x18  
Nuts : H M8  
(with notched base)

 x2  
Screws : Self-drilling  
TB Torx 6,3x25

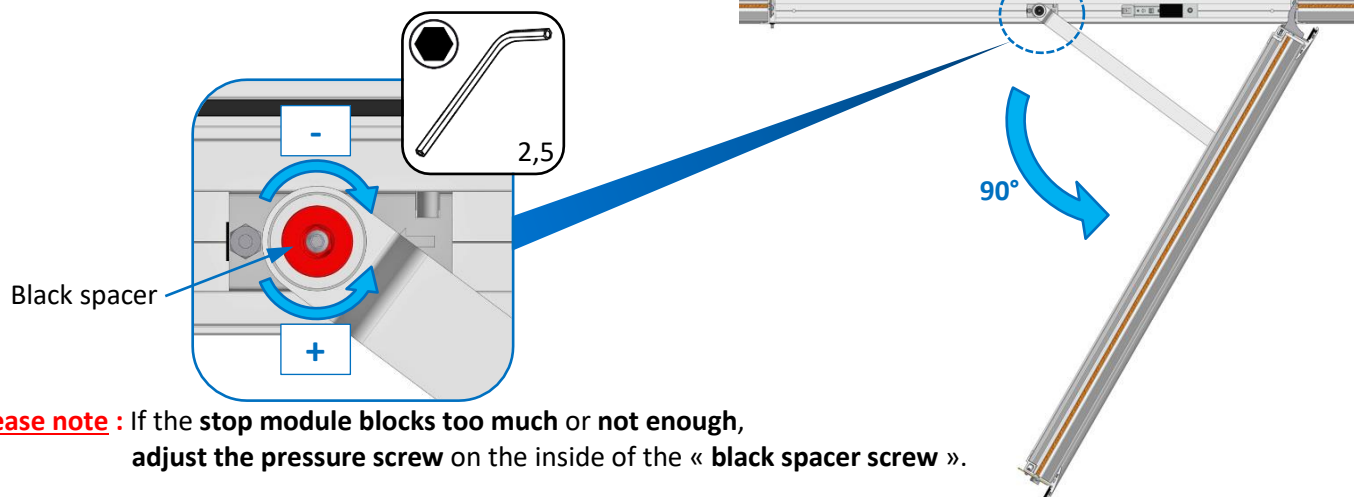
Repeat the process on the opposite side

## Wicket door finalization

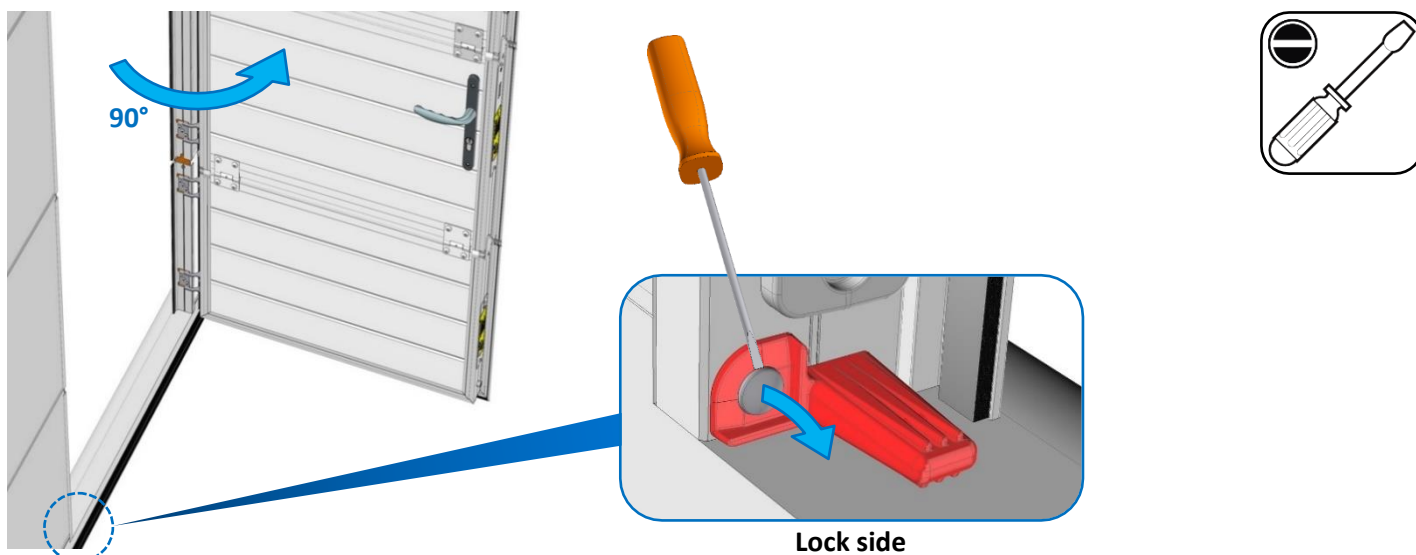
### Adjusting the stop module



**Test the stop module :** Block the wicket door.

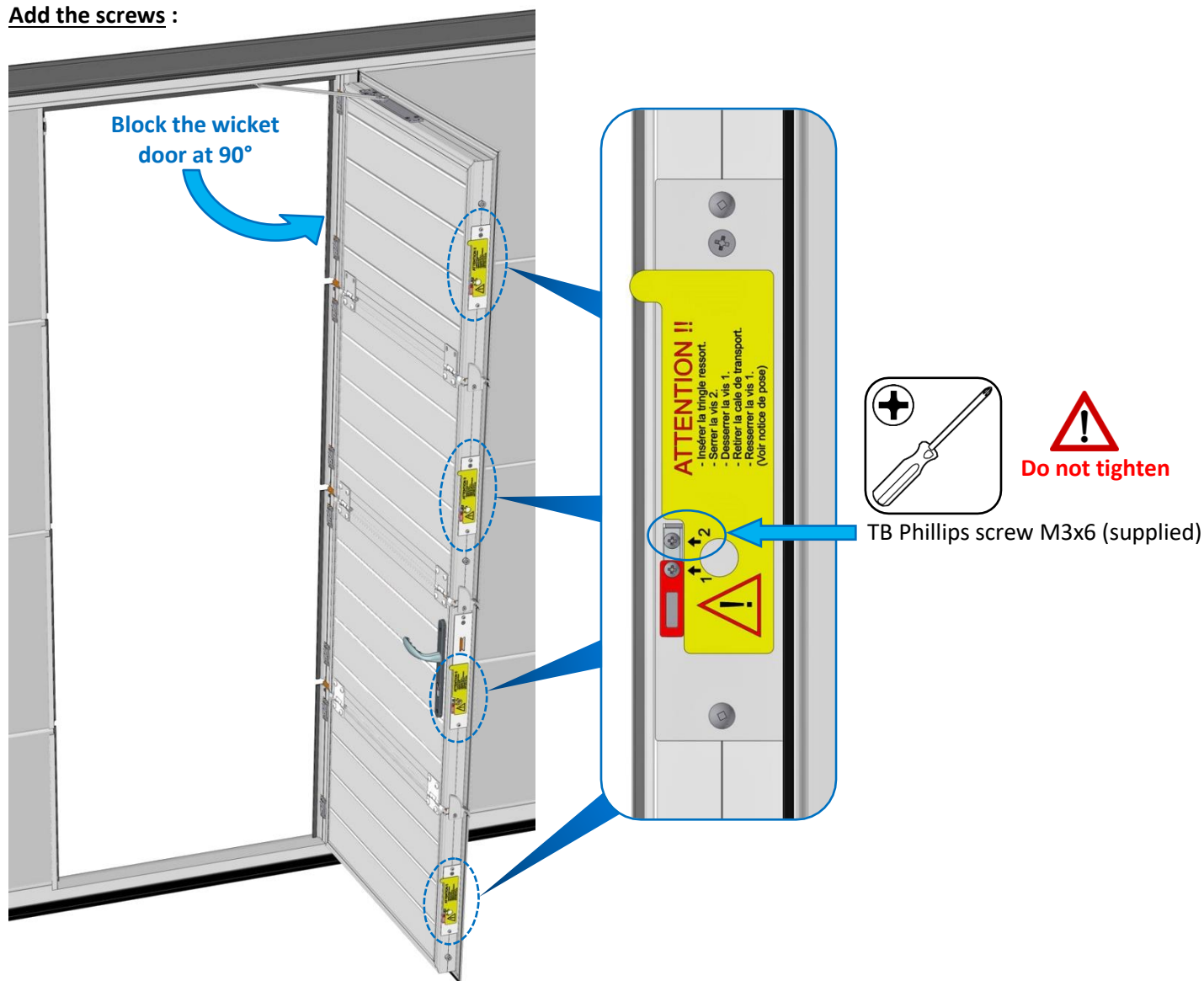


### Remove the shim

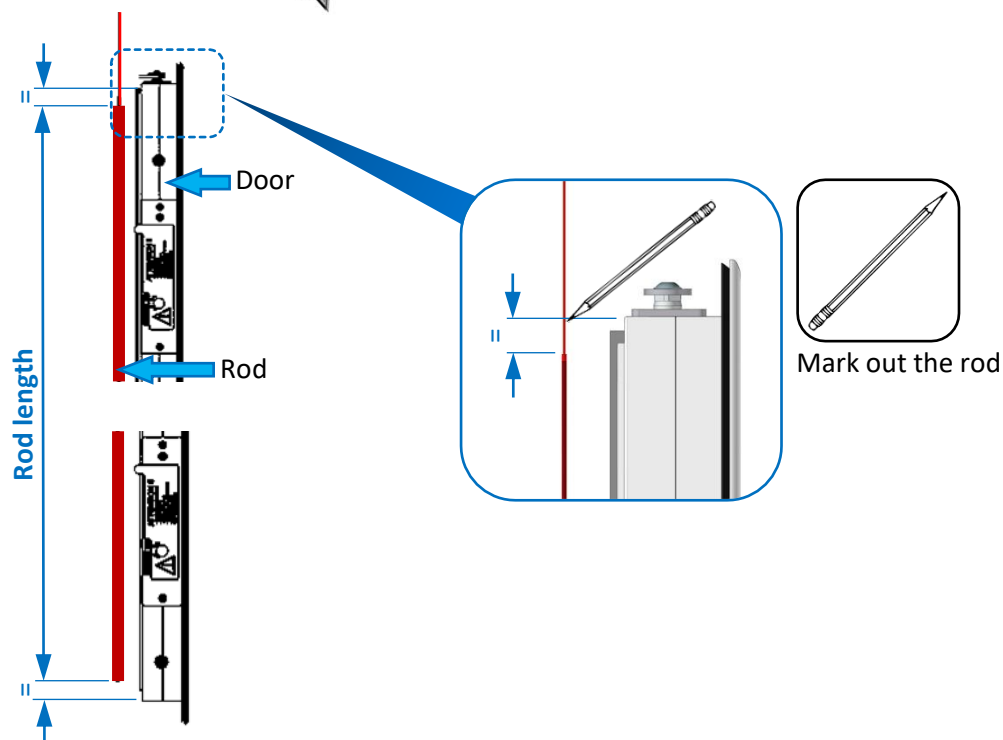


## Installation of the rod

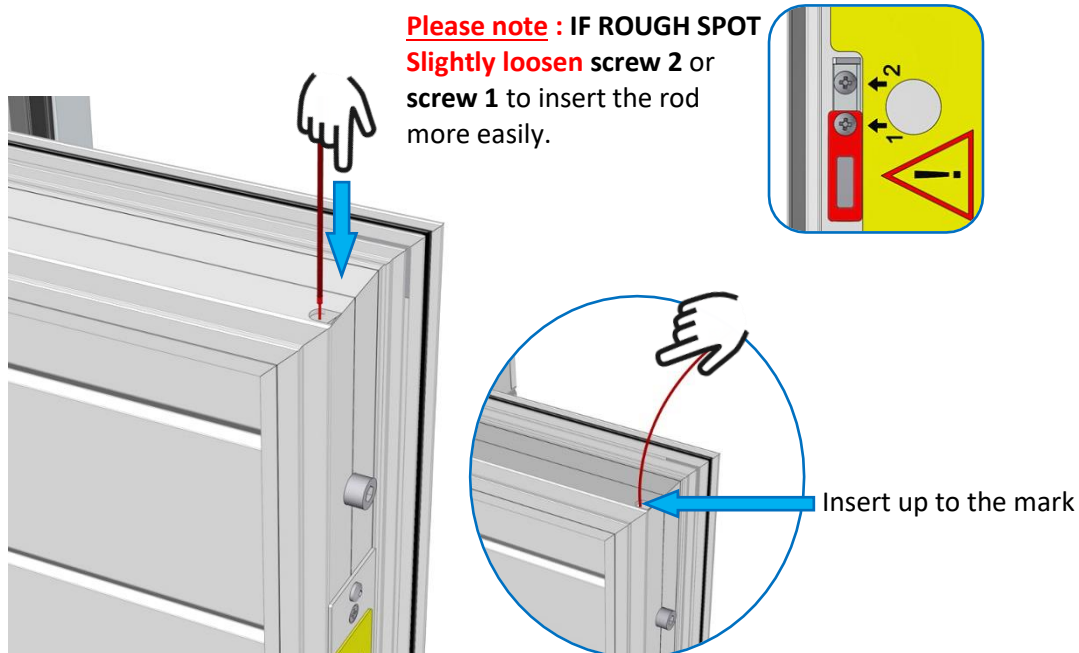
**Add the screws :**



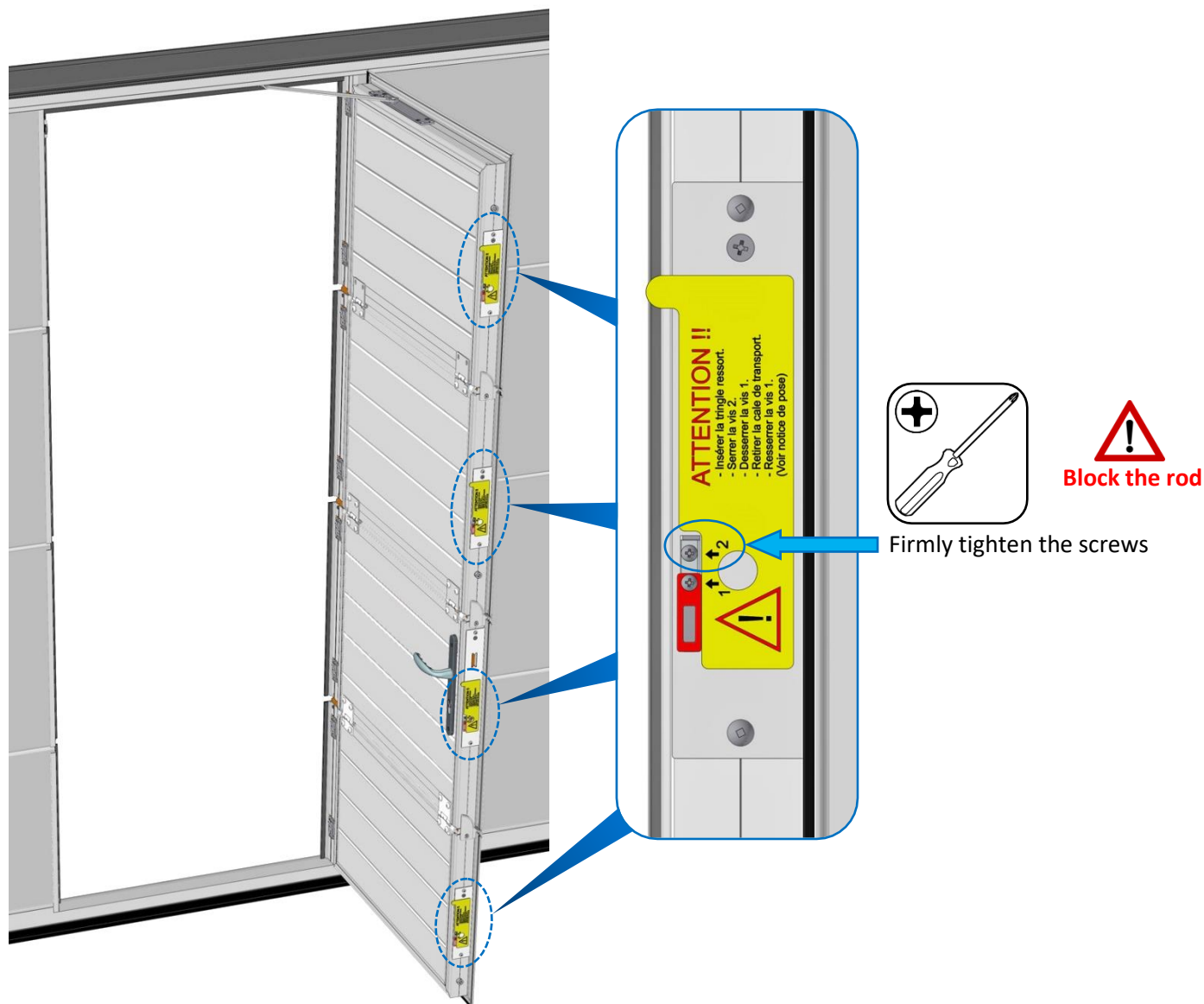
**Identify the rod :**



## Insert the rod :



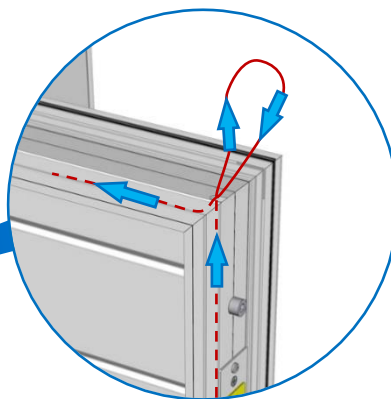
## Tighten the screws :



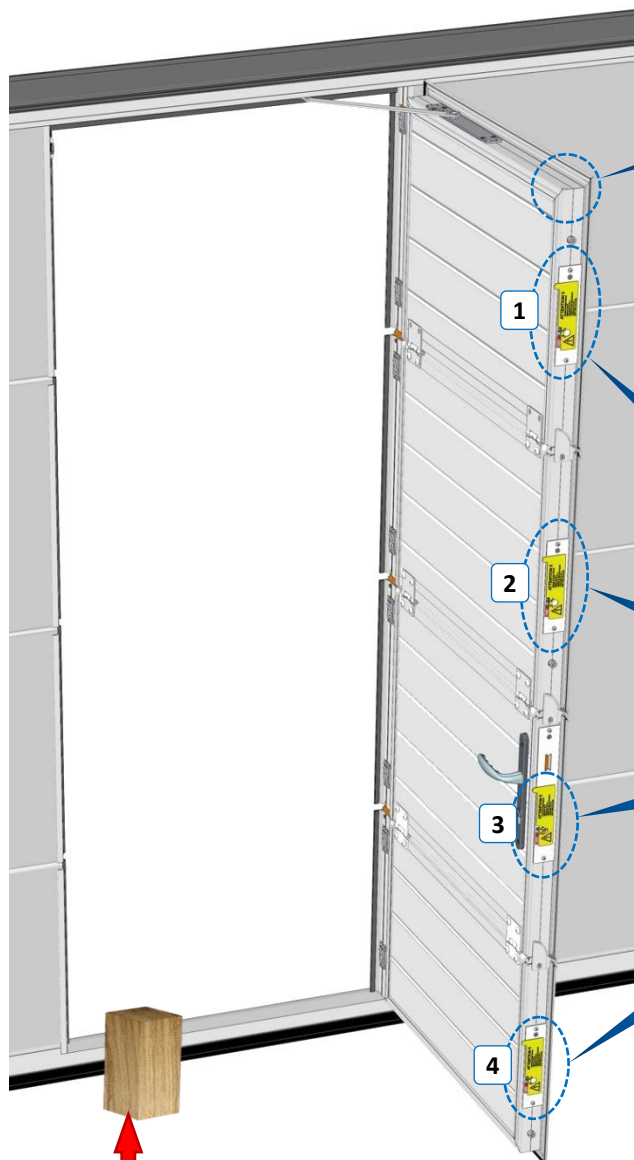




## Reinsert the cable



**IMPORTANT :** For points 1, 2, 3 and 4, carry out steps A and B, for each shim.



**A - Remove the locking shim**

Locking shim

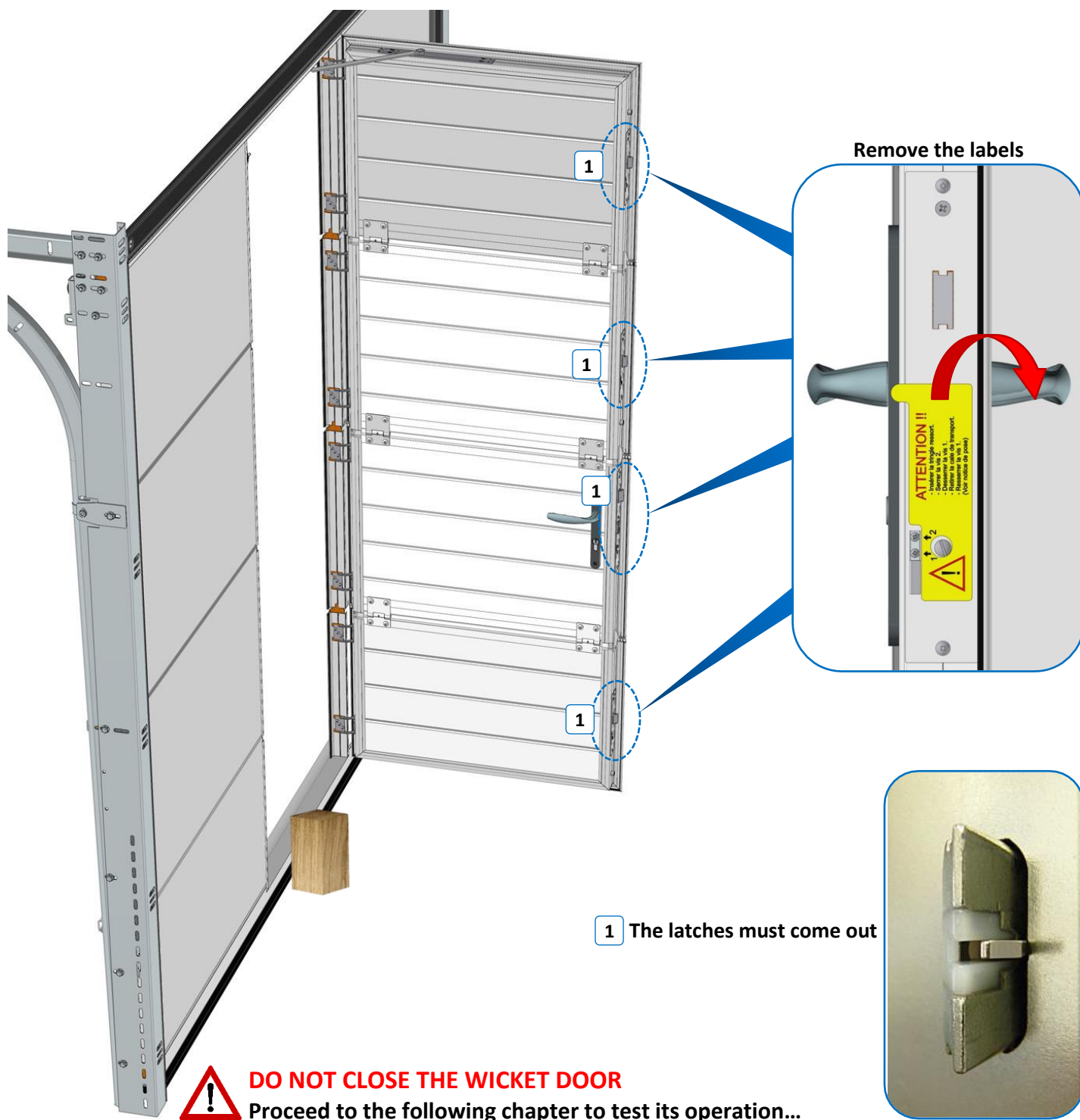
TB Phillips screw M3x6

**B - Screw back in and fully tighten**

**IMPORTANT :** Place an obstacle in the wicket door path, to prevent its closure.

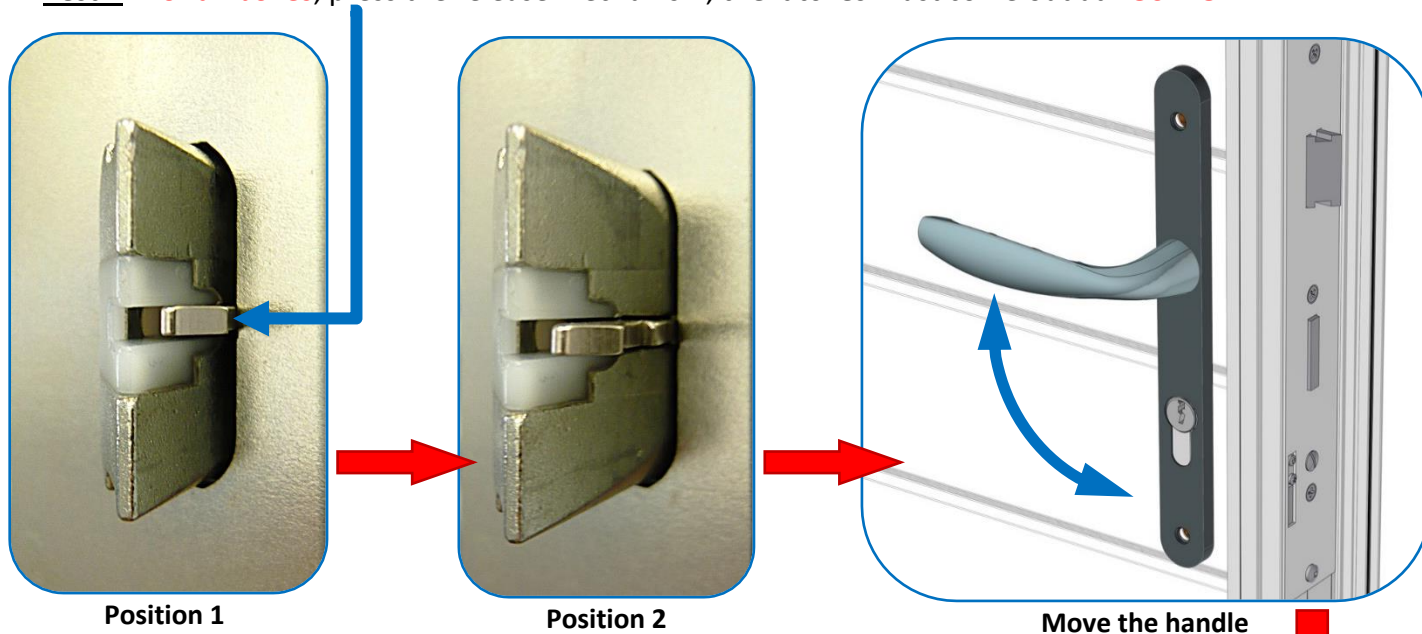
Leave it there until completing the « box operation tests ».

## Activating the lock



## Boxes operation test

- **Test 1 :** For all boxes, press the release mechanism, the latches must come out at **POSITION 2**.



### **IMPORTANT :**

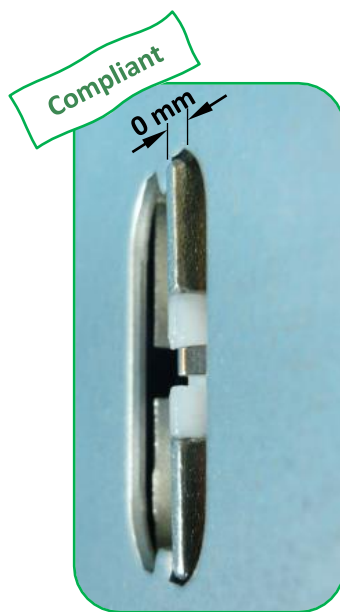
All the latches must go in and come out simultaneously and then return to POSITION 1.

Repeat the test 2 to 3 times...

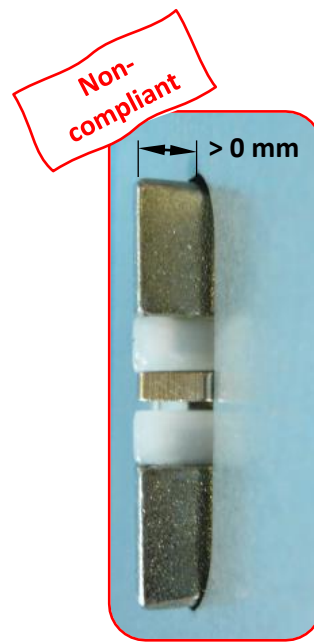
- **Test 2 :**



Move the handle  
and hold it down



The latches must  
be flush



! If latch > 0 mm,  
go to « Tip test 2 »



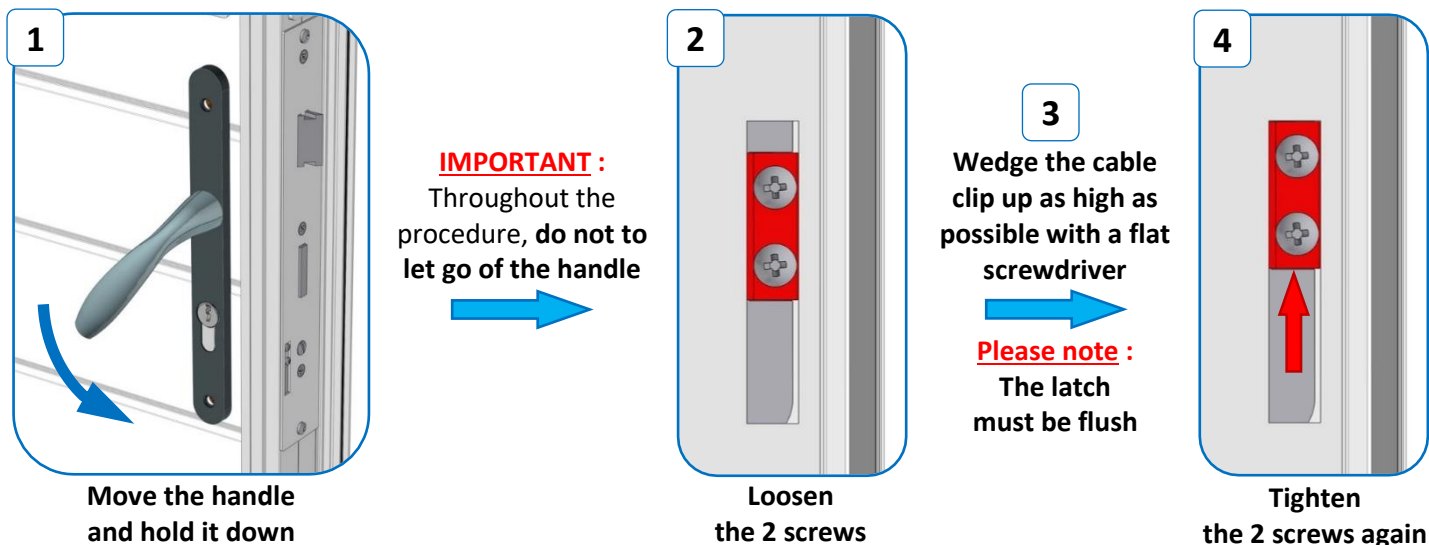
If the latches are not all functioning correctly,  
do not shut the wicket door, call Customer Services.

**IF YOU SHUT THE WICKET DOOR, IT WILL BE IMPOSSIBLE TO OPEN IT AGAIN.**



## Tip test 2

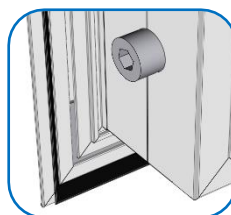
If one or all of the latches are not flush, follow the procedure below :



Before closing the wicket door, **check** that the latches are flush when holding the handle down.

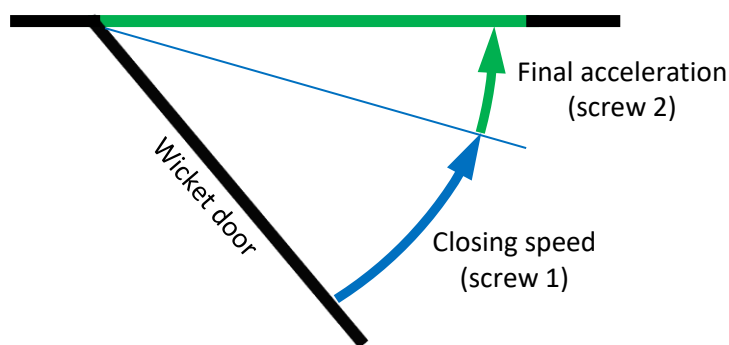
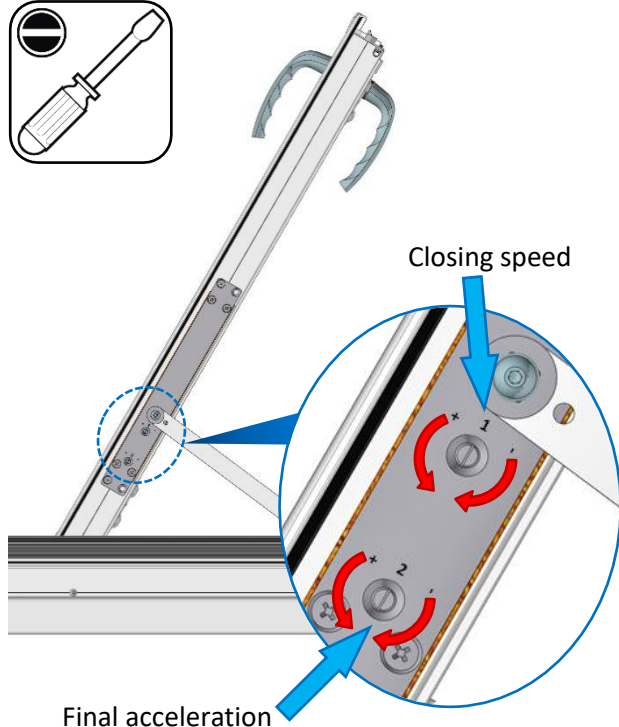
**Please note :** If the wicket door becomes stuck after closure, refer to the « **Solution** » chapter on the following page.

If necessary, **check** and **tighten** the centralizers again



## Adjusting the door closure

Adjust the settings, if necessary :



**Please note :** If there is not much space (wicket door/header) at the top, use the flat Allen key provided.





## Solution « if the lock is stuck »

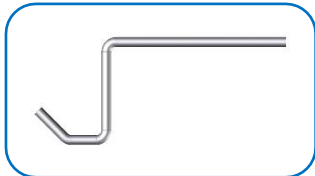


Depending on the specific case,  
it may be necessary to cut the spring rod between the panels.

### Identify the blocked part inside :

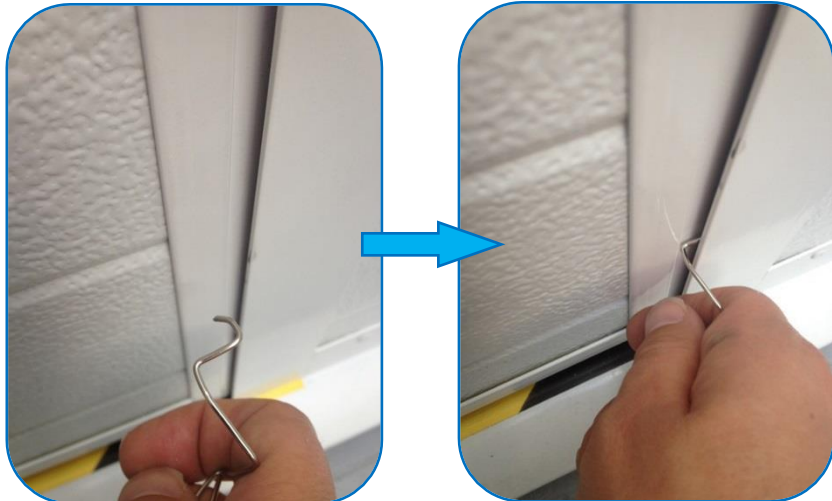
Lower the handle and gently push the door on each panel to identify the blocked area.

#### Make the hook



Actual size

#### Slide the hook into the opening of the wicket door (lock side)

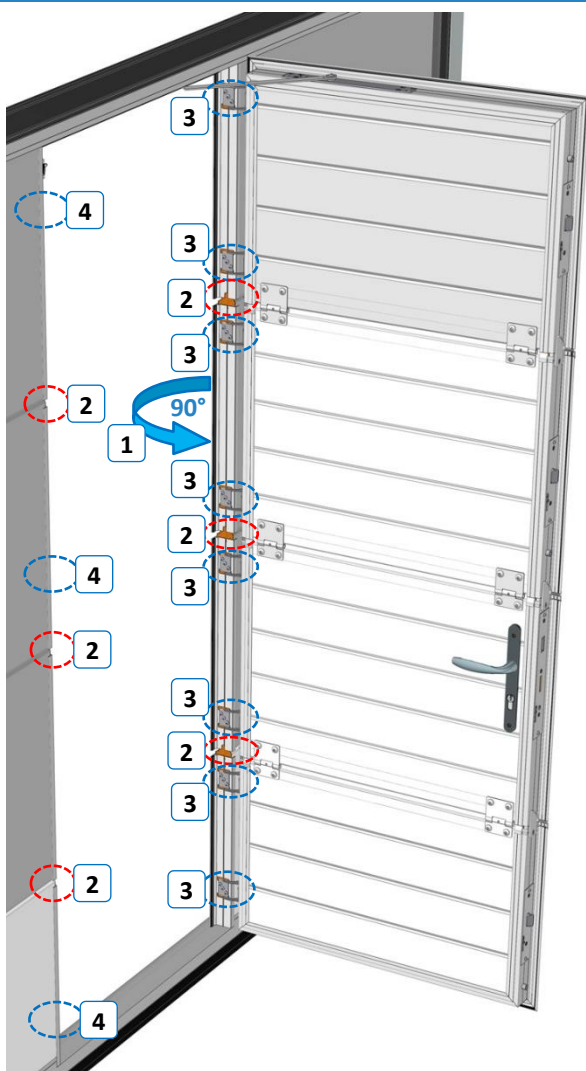


Then carry out the steps below,  
to hook one of the locks while holding the handle down.



Once open, return to the « [Box operation test](#) » chapter  
and **set the latches correctly by following the test steps.**

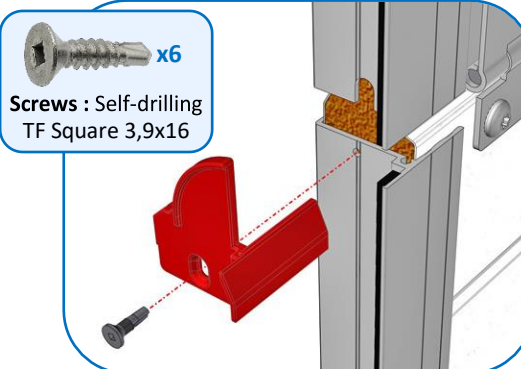
## Finishes : Plugs, split hinges and strike plates



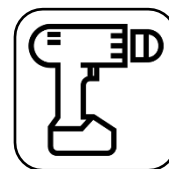
2

### PLUGS

Assemble them on the frame profiles



**Screws : Self-drilling TF Square 3,9x16**  
x6

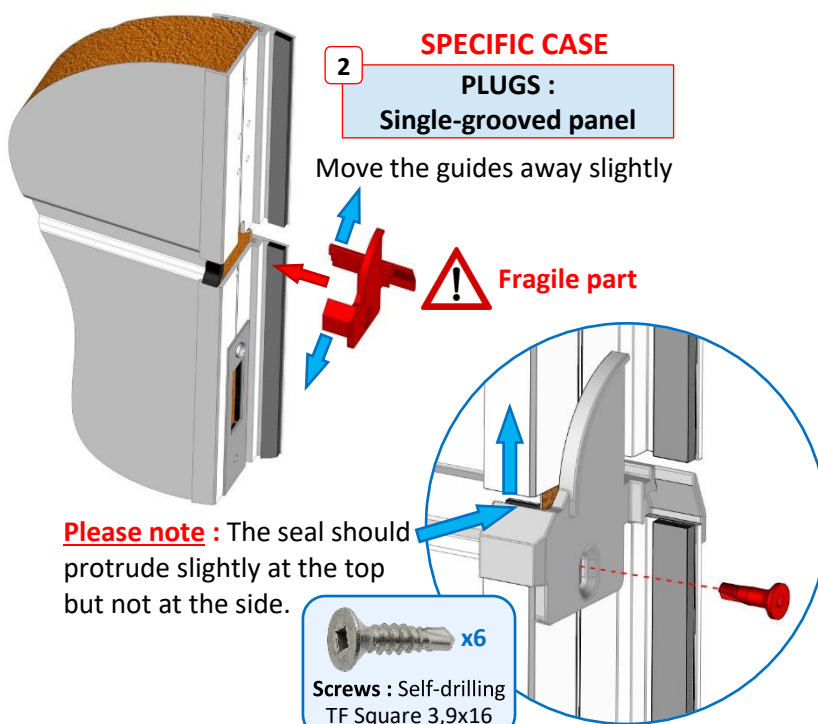


### SPECIFIC CASE

2

**PLUGS :  
Single-grooved panel**

Move the guides away slightly

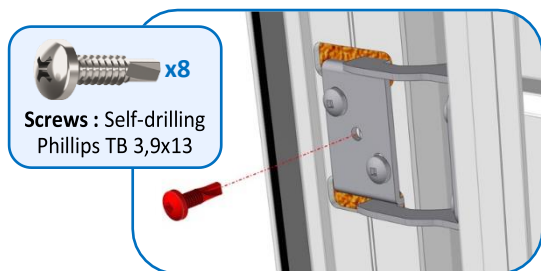


**Please note :** The seal should protrude slightly at the top but not at the side.

**Screws : Self-drilling TF Square 3,9x16**  
x6

3

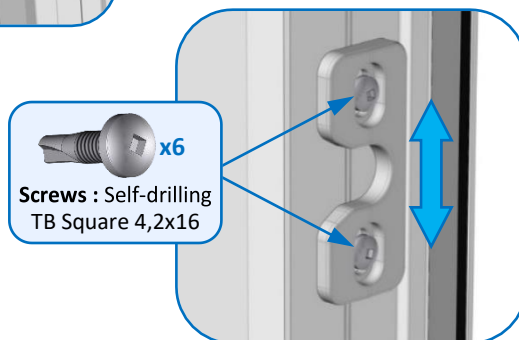
### SPLIT HINGES



**Screws : Self-drilling Phillips TB 3,9x13**  
x8

4

### STRIKE PLATES



**Screws : Self-drilling TB Square 4,2x16**  
x6

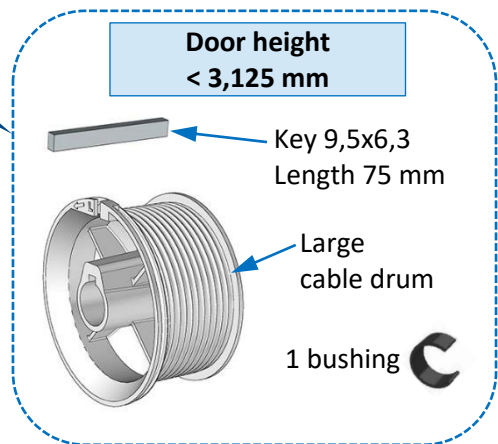
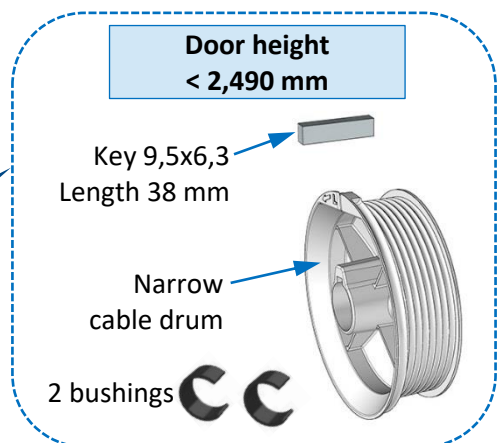
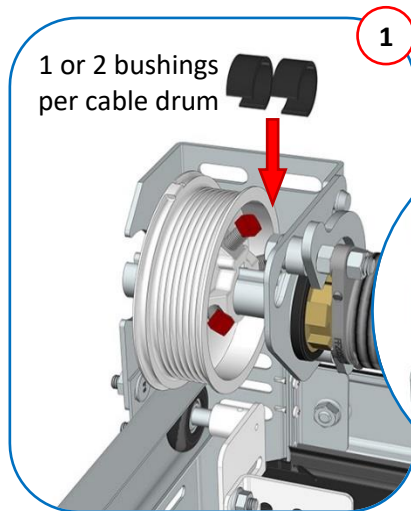


Tighten the screws so that the strike plates move slightly. Close and reopen the wicket door ; the strike plates will move into position. Fully tighten the screws.

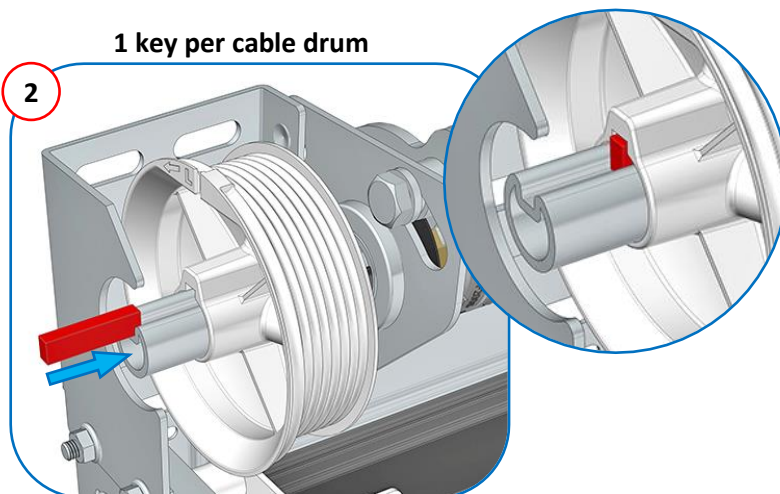
# Cable installation

## Positioning the cable drums

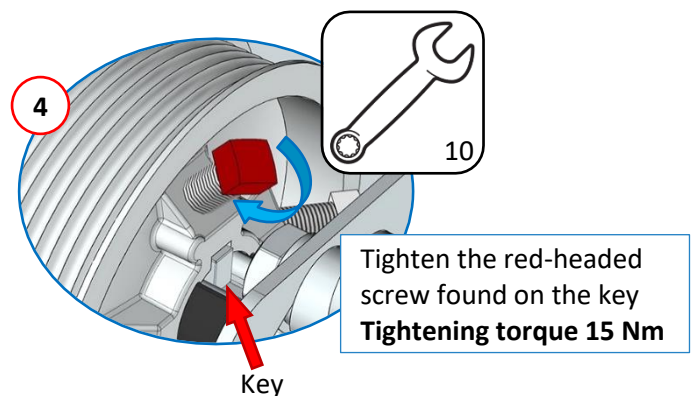
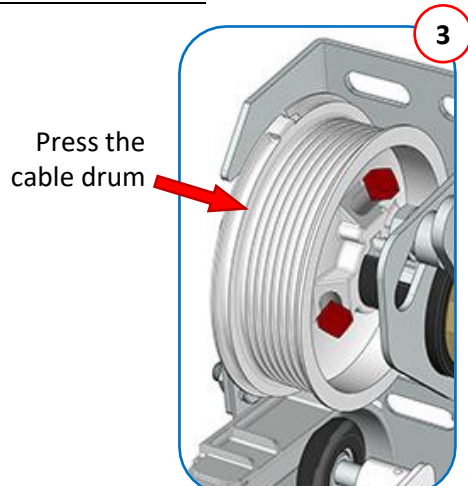
### Installing the bushings for the 2 cable drums :



### Installing the keys on the cable drums :

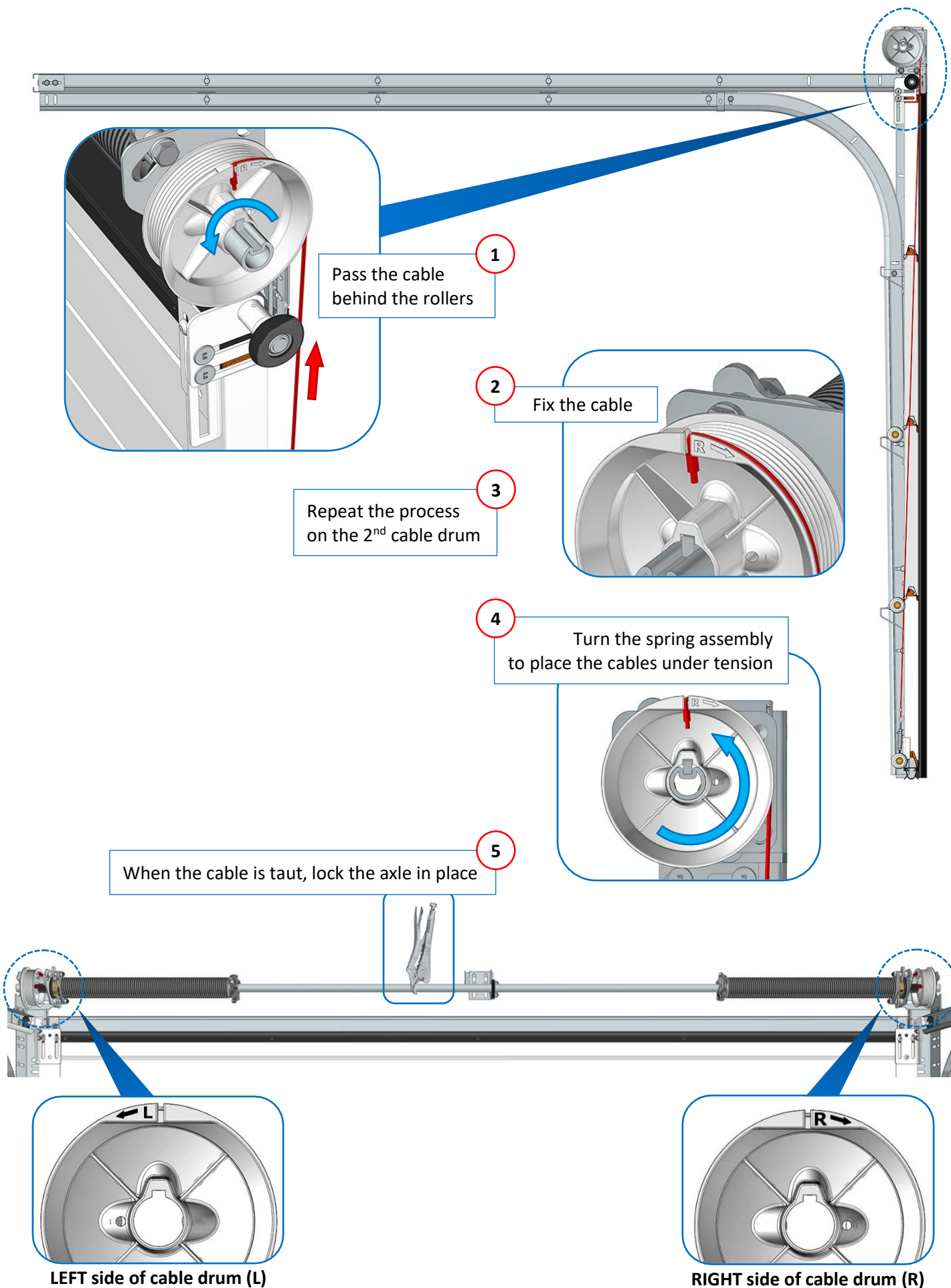


### Block the cable drums :





## Routing the cables around the cable drums

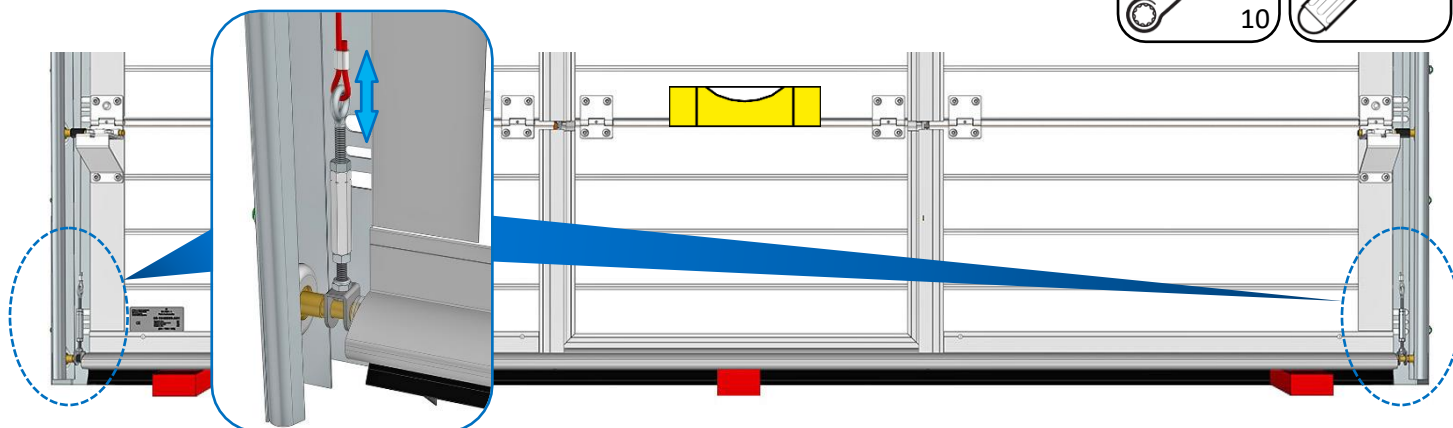
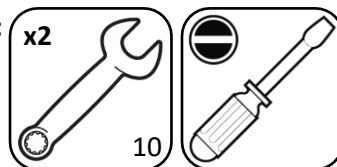




## Checking the tension of the cables

**Compare the tension of both cables, adjust if necessary** (standard 60 mm threshold shown) :

**Information** : Adjustment is identical for a reduced 30 mm threshold.



1

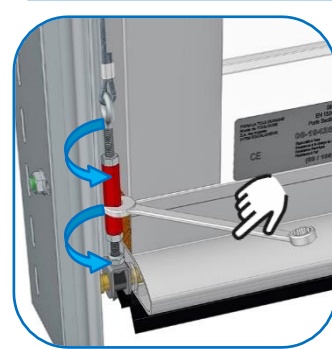
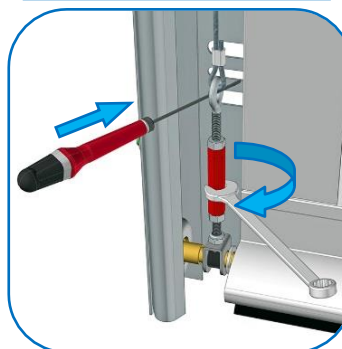
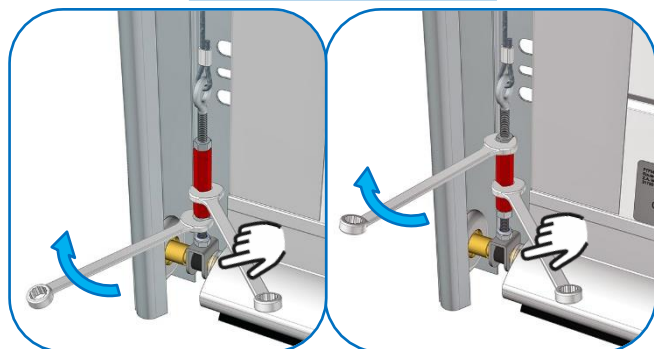
Loosen the nuts

2

Tension the cable

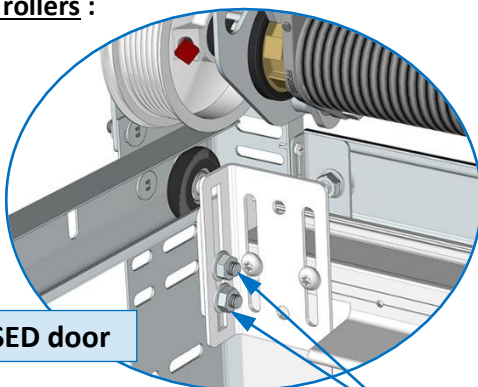
3

Tighten the nuts

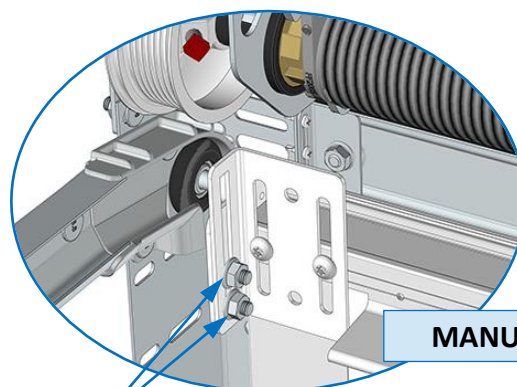


**Do not over tension the cable, refer to**

**Release the upper rollers :**



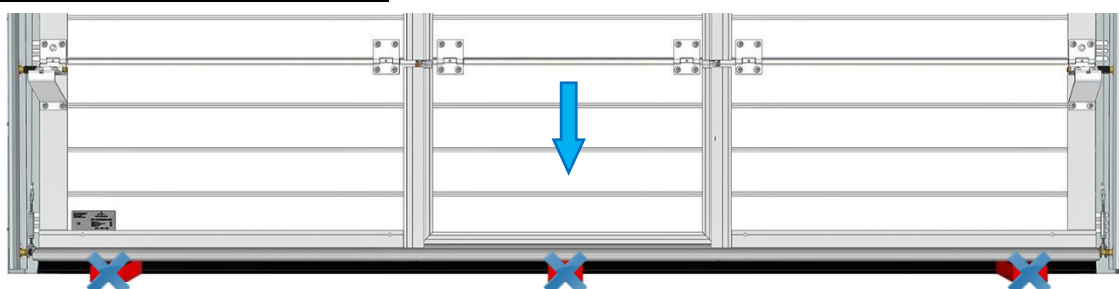
**MOTORISED door**



**MANUAL door**

Loosen the nuts

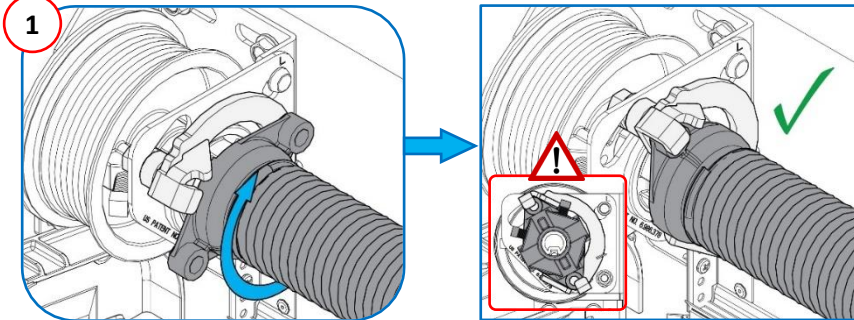
**Remove the shims and lower the shutter :**



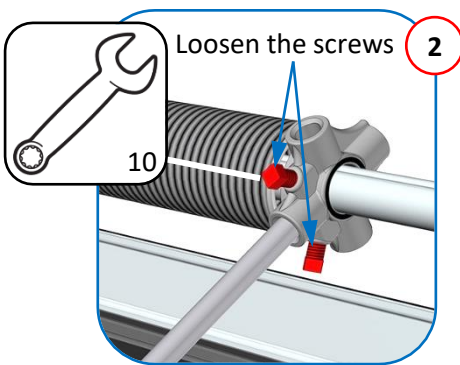
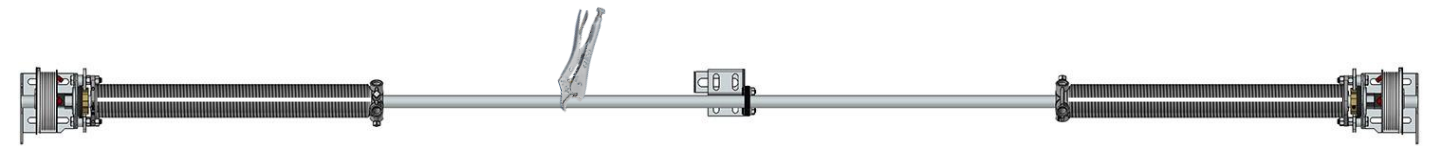
# Spring adjustments

## Spring tension

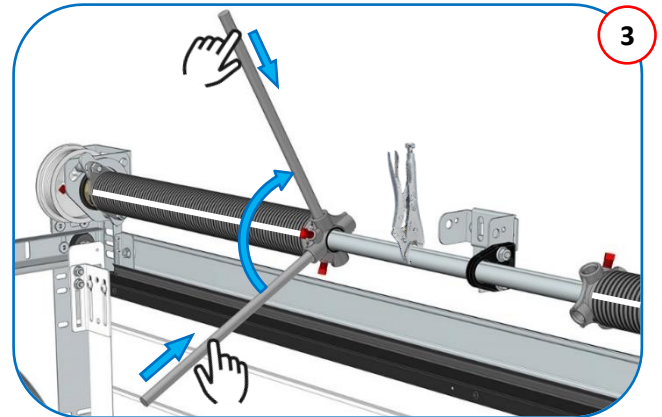
**Reminder :** Insert each spring into the 2 hooks on the anti-fall guard



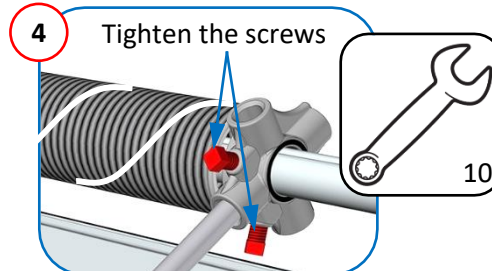
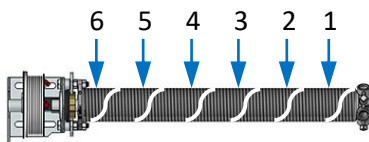
**Check both springs are positioned correctly inside the anti-fall guard supports before tensioning the springs.**



**Tighten the bottom springs towards the top, according to the number of turns shown on the label stuck to the axle.**



**For example :** Number of turns



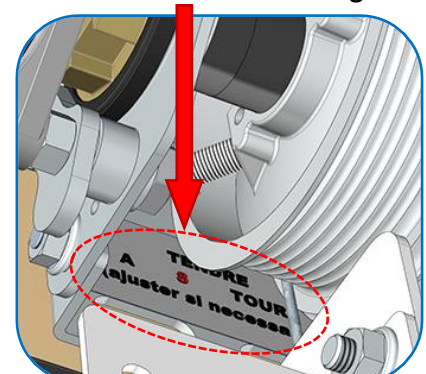
**Tightening torque 20 Nm**

## Table for number of spring tension turns

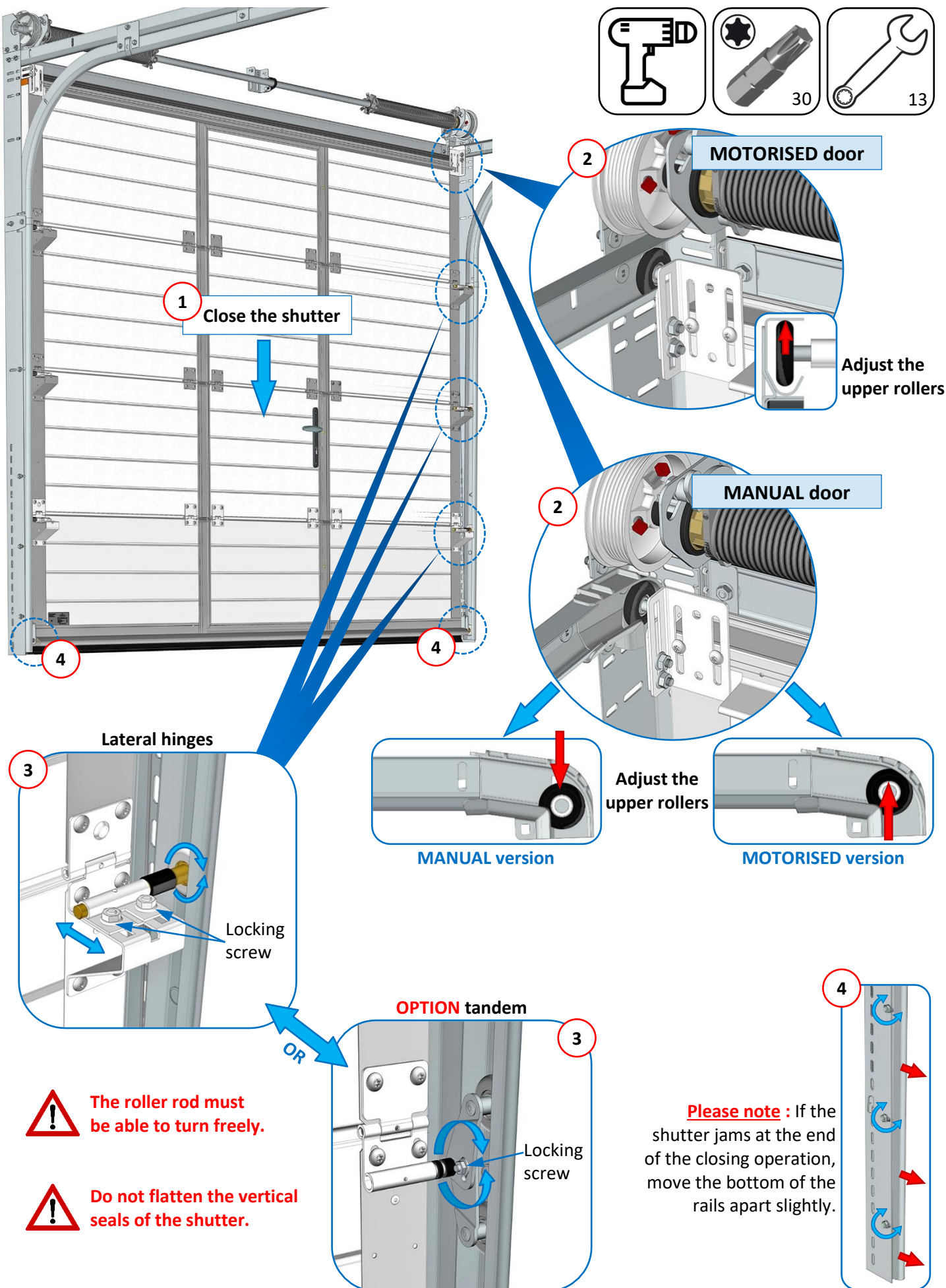
Passage height (mm)	Number of tension turns
≤ 1,820	6
From 1,821 to 1,998	6,5
From 1,999 to 2,209	7
From 2,210 to 2,347	7,5
From 2,348 to 2,519	8
From 2,520 to 2,714	8,5
From 2,715 to 2,885	9
From 2,886 to 3,000	9,5

**Adjust the settings if necessary**

**Number of turns shown on the right bearing**



## Adjusting the rollers





## Checking the balance



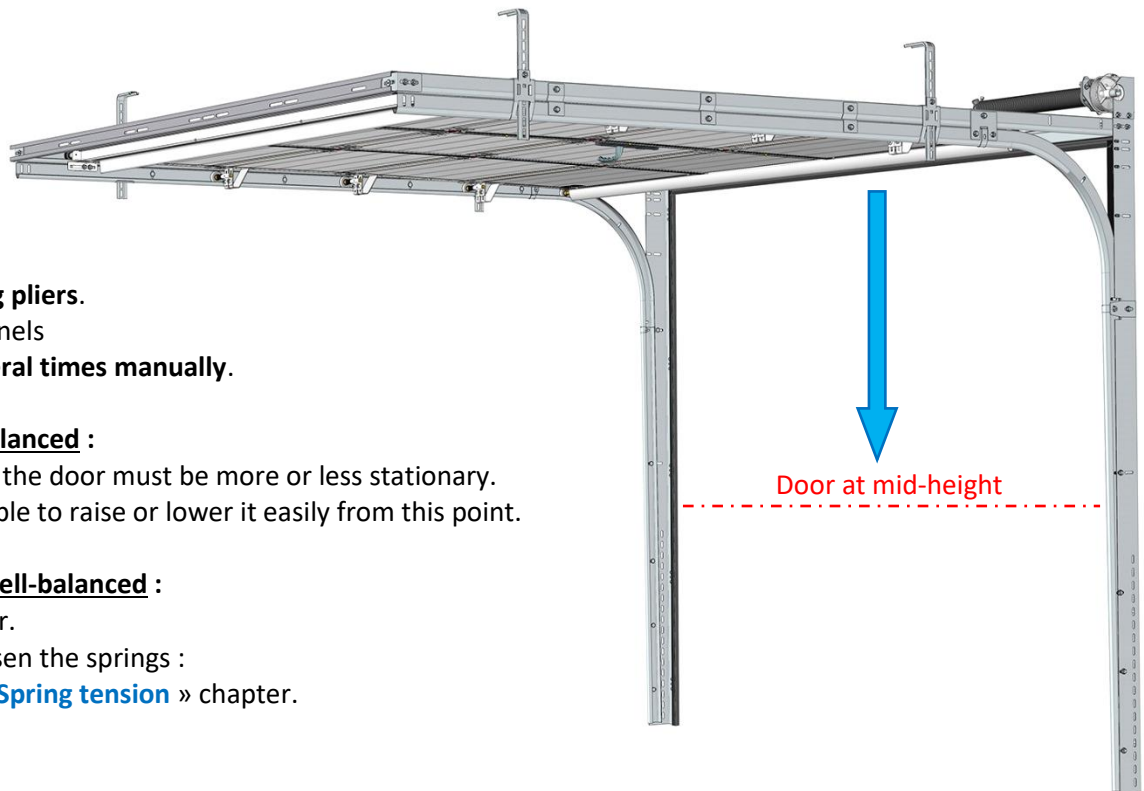
Remove the **locking pliers**.  
Gently close the panels  
and **operate it several times manually**.

### The door is well-balanced :

- At mid-height, the door must be more or less stationary.  
You must be able to raise or lower it easily from this point.

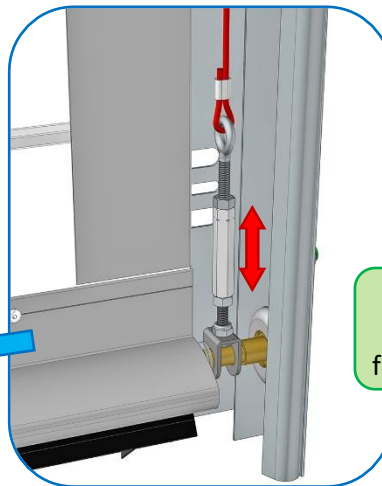
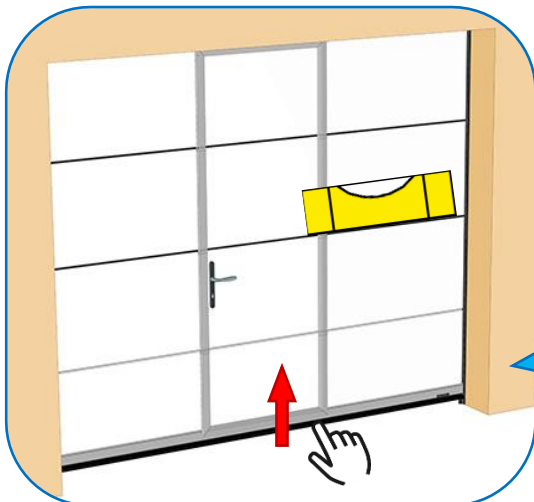
### If the door is not well-balanced :

- Lower the door.
- Tighten or loosen the springs :  
Refer to the « **Spring tension** » chapter.



## Finishes

### Leveling the shutter



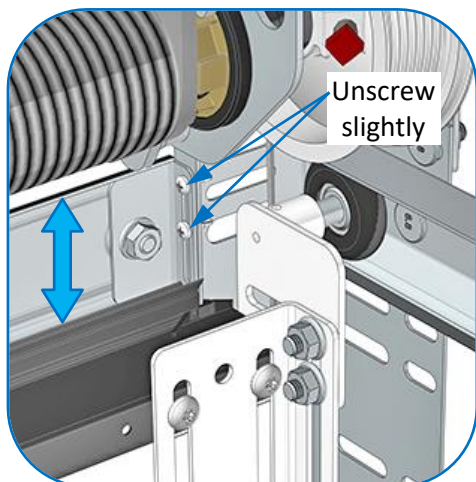
**Information :**  
Adjustment is identical  
for a reduced 30 mm threshold.

To adjust the tensioner, refer to the « **Checking the tension of the cables** » chapter.



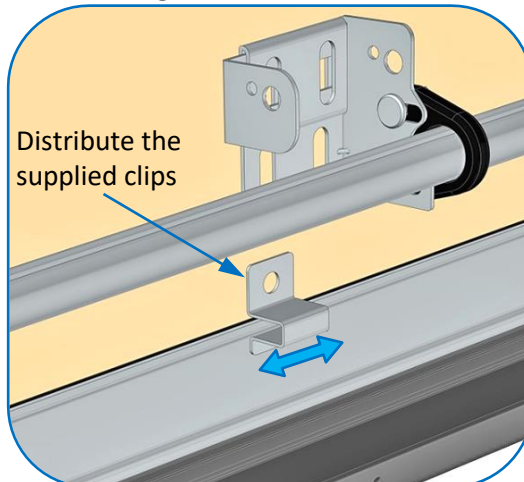
## Adjusting and fixing of the cross-member

### Adjusting of the cross-member

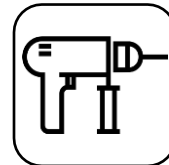
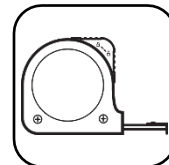


Repeat the process  
on the opposite side

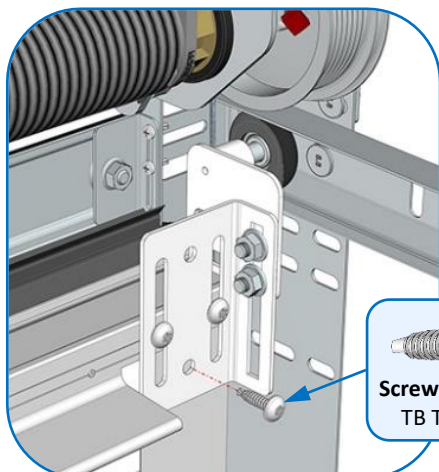
### Fixing of the cross-member



Use appropriate fittings for the support  
(screws and pins not supplied)



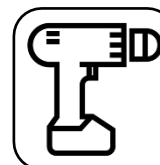
## Fixing the upper roller supports



Add



Screw : Self-drilling  
TB Torx 6,3x25



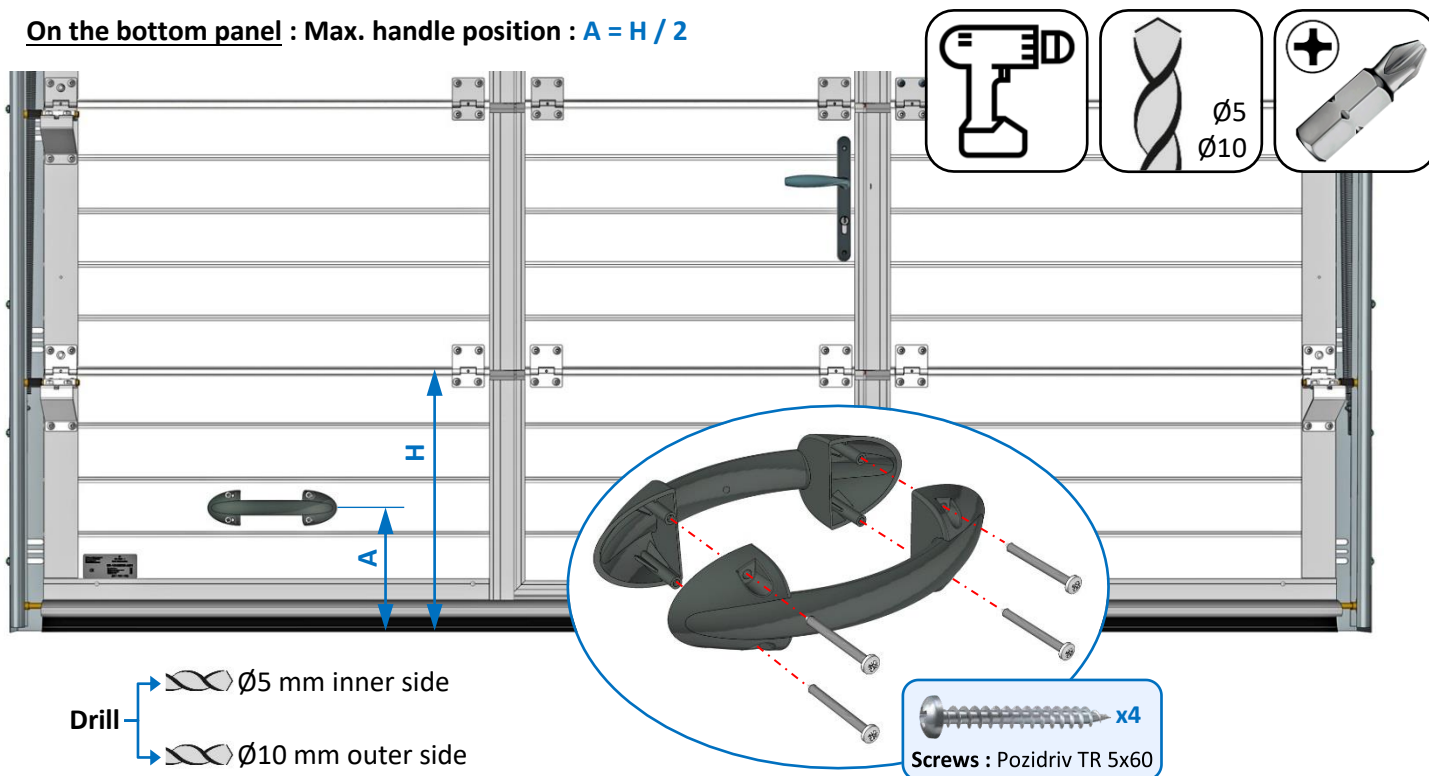
Repeat the process on the opposite side

## Installation of opening stop (if manual door)

- Refer to the instruction for installation of the opening stop.

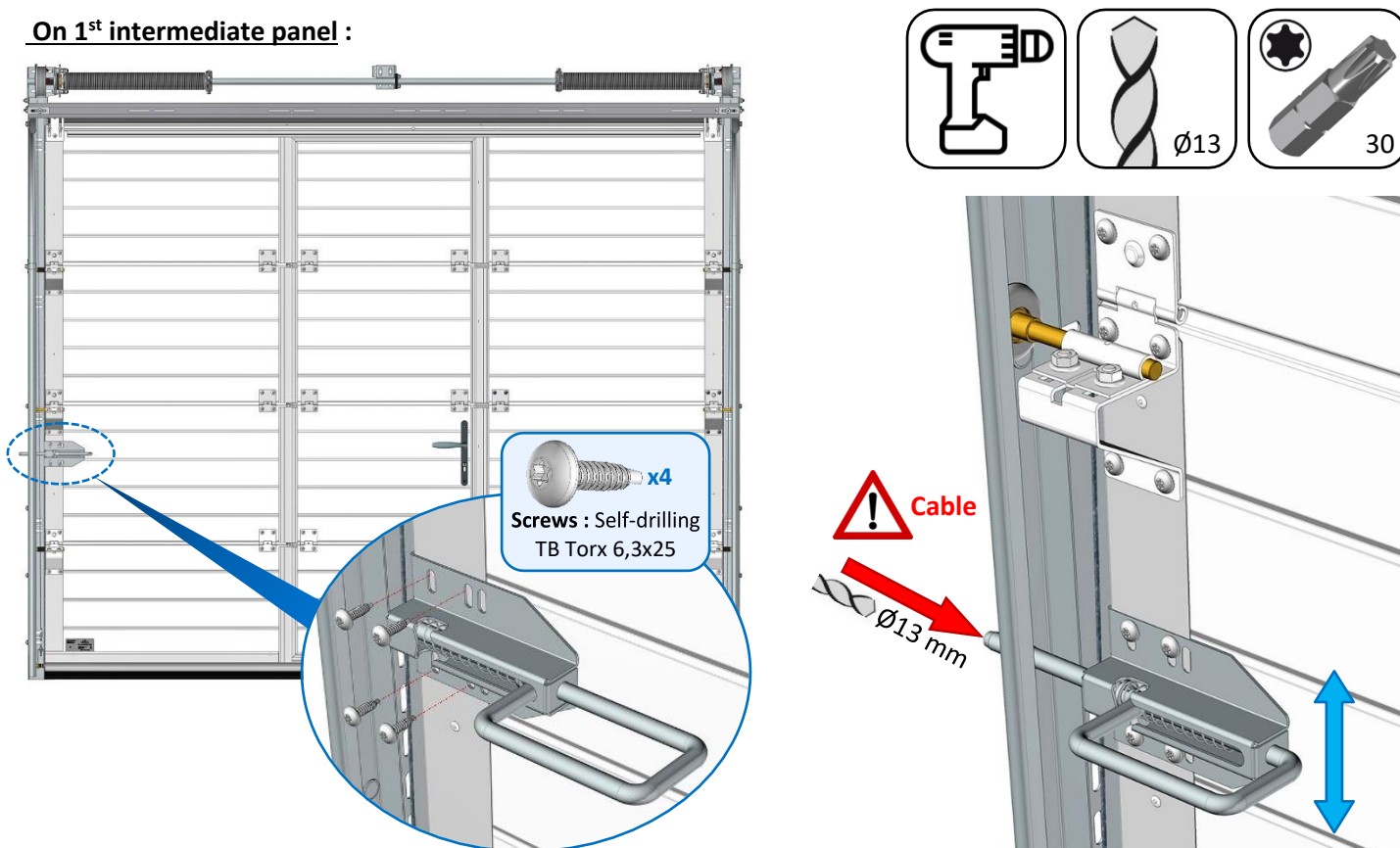
## Mounting the handle

On the bottom panel : Max. handle position :  $A = H / 2$

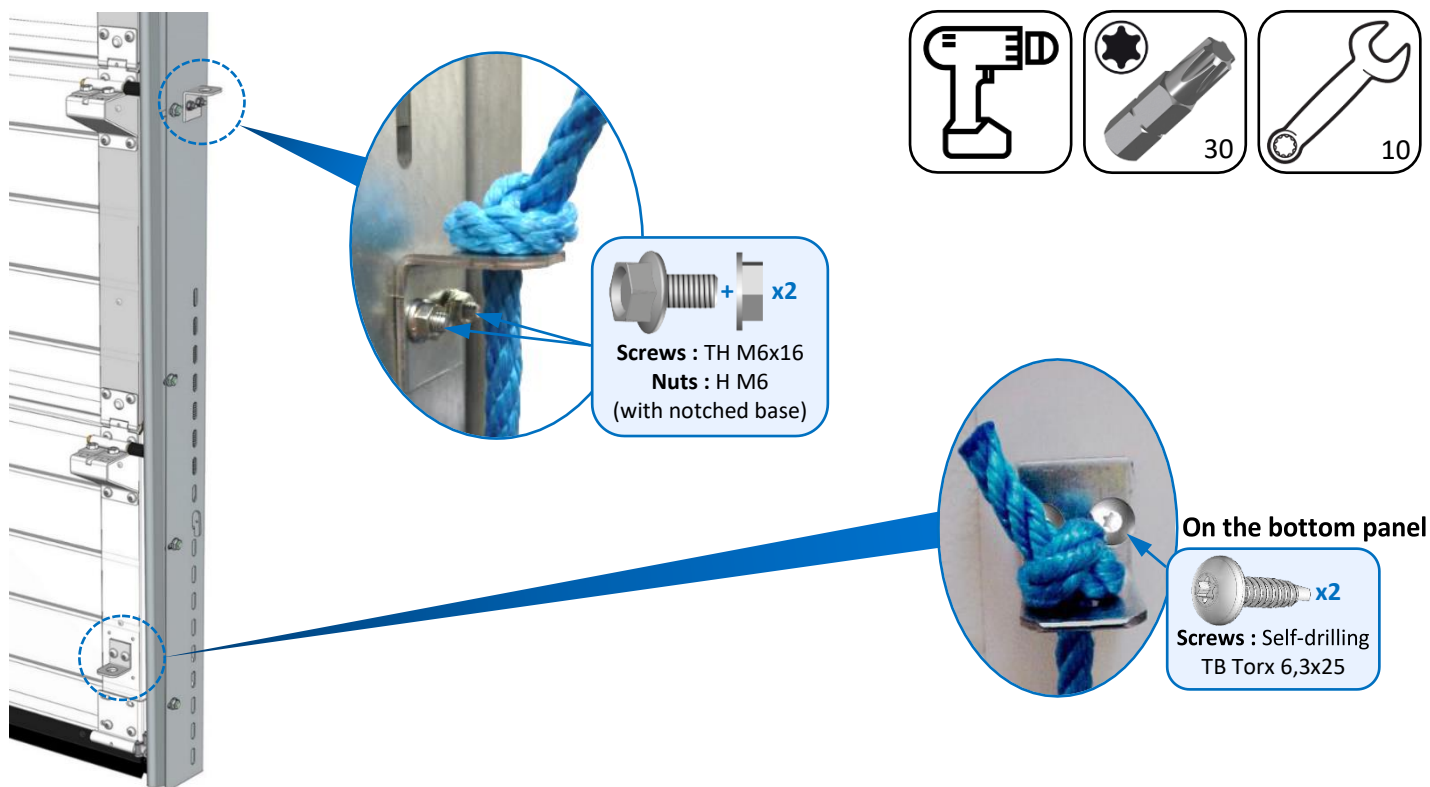


## Mounting the latch (optional on motorised doors)

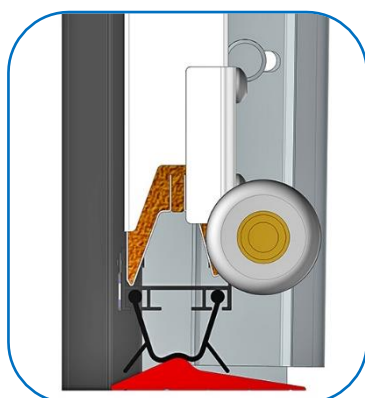
On 1<sup>st</sup> intermediate panel :



## Installing the pull cord (if manual door)



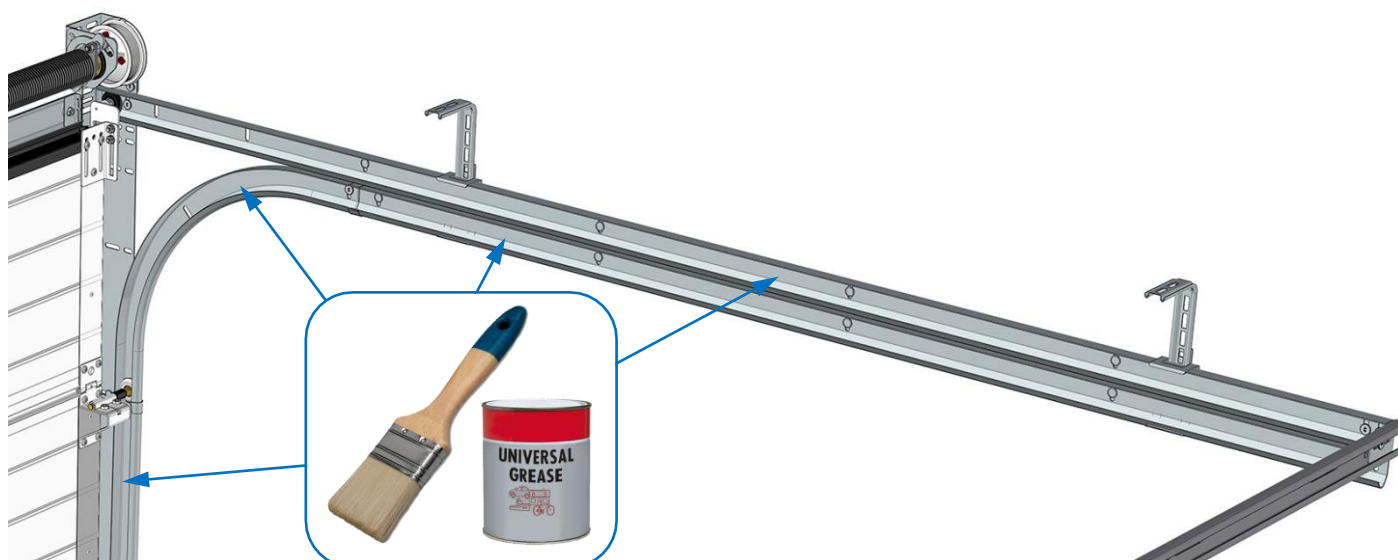
## Weather seal (optional)



Weather seal section to be glued  
to the floor between the rails.

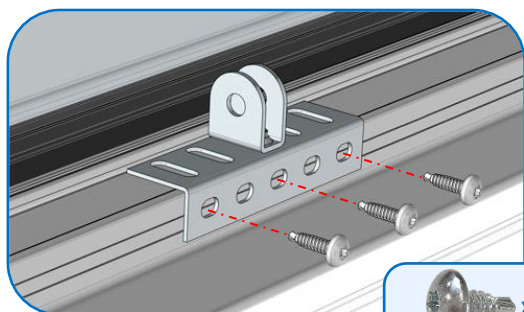
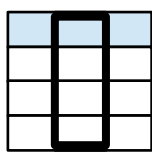
**Refer to manual : Weather seal.**

## Greasing the bottom of the rails



## Fixing the « SOMMER » operator to the back bar

Full-height wicket door



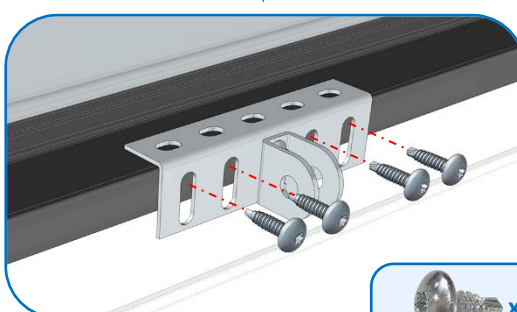
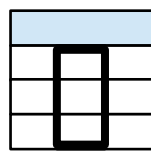
**Do not add screws**



x3

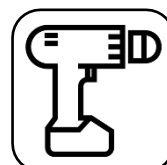
Screws : Self-drilling  
TB Torx 6,3x16

Intermediate wicket door

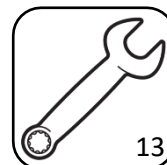


x4

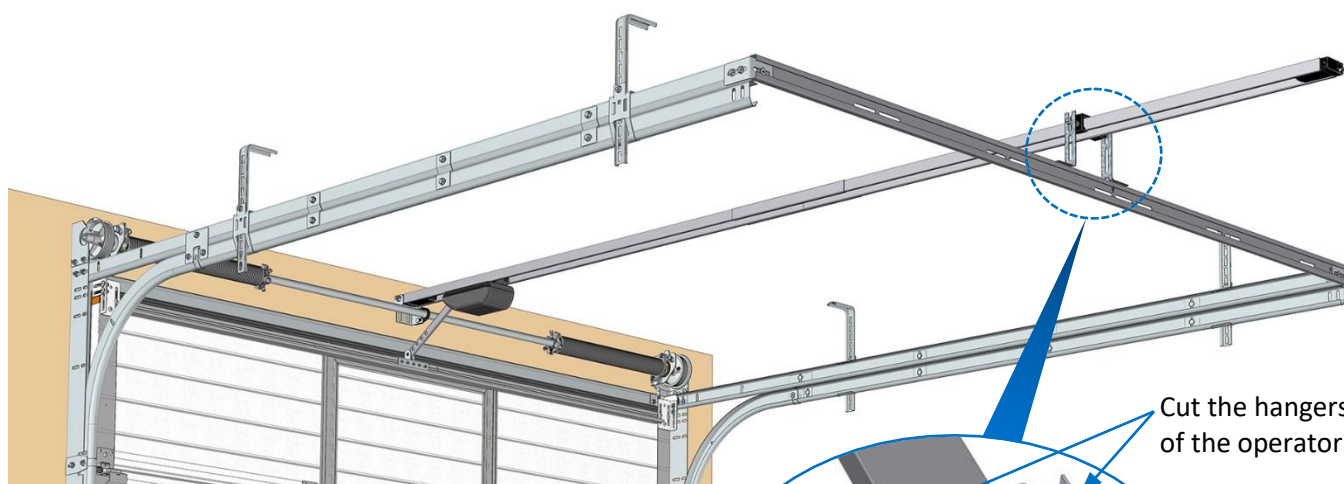
Screws : Self-drilling  
TB Torx 6,3x16



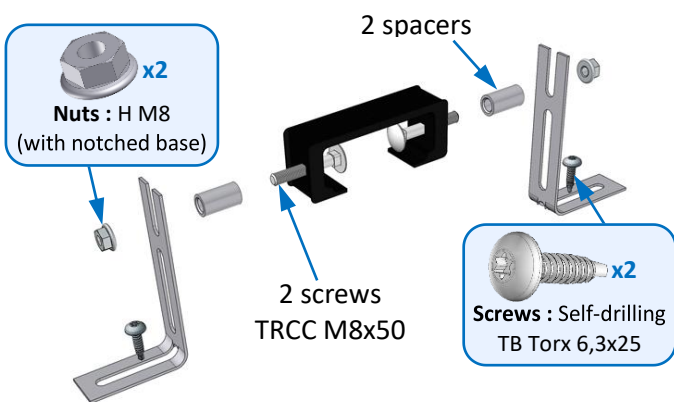
30



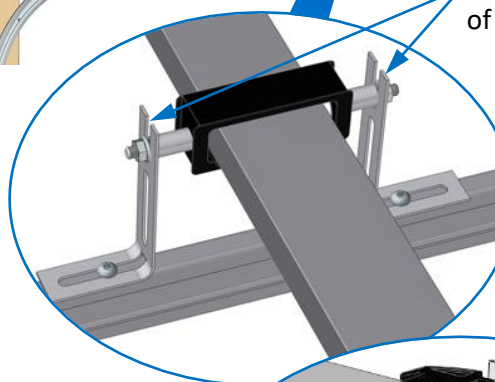
13



Cut the hangers  
of the operator rail

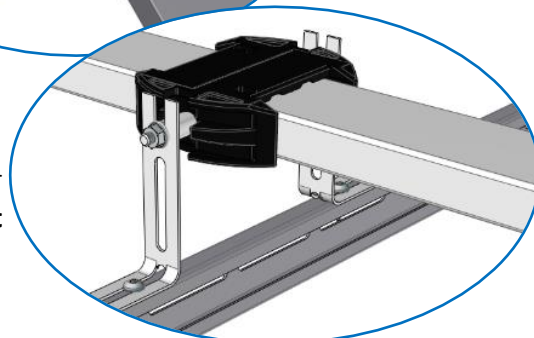


**This fastening kit is compatible exclusively  
with all « SOMMER » operators.**



TD  
operator kit

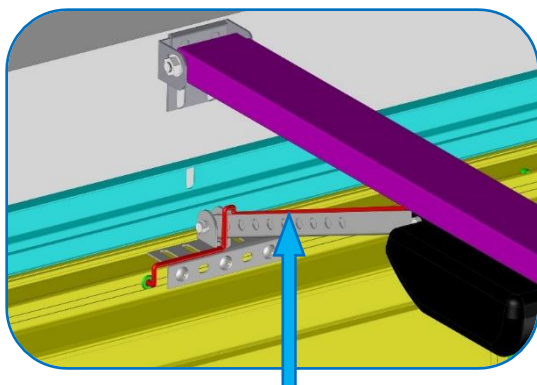
Pro<sup>+</sup>  
operator kit



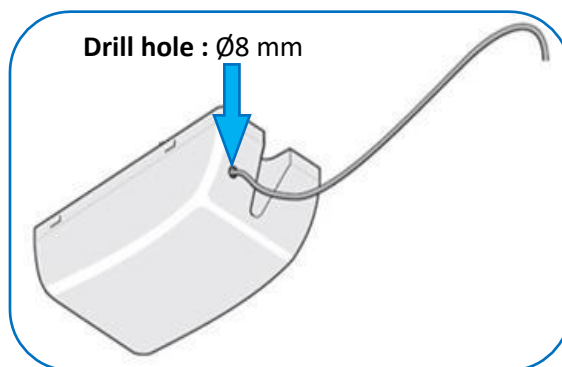


## Micro switch & contact radio

### Connecting the safety micro switch to the TD operator (wiring)

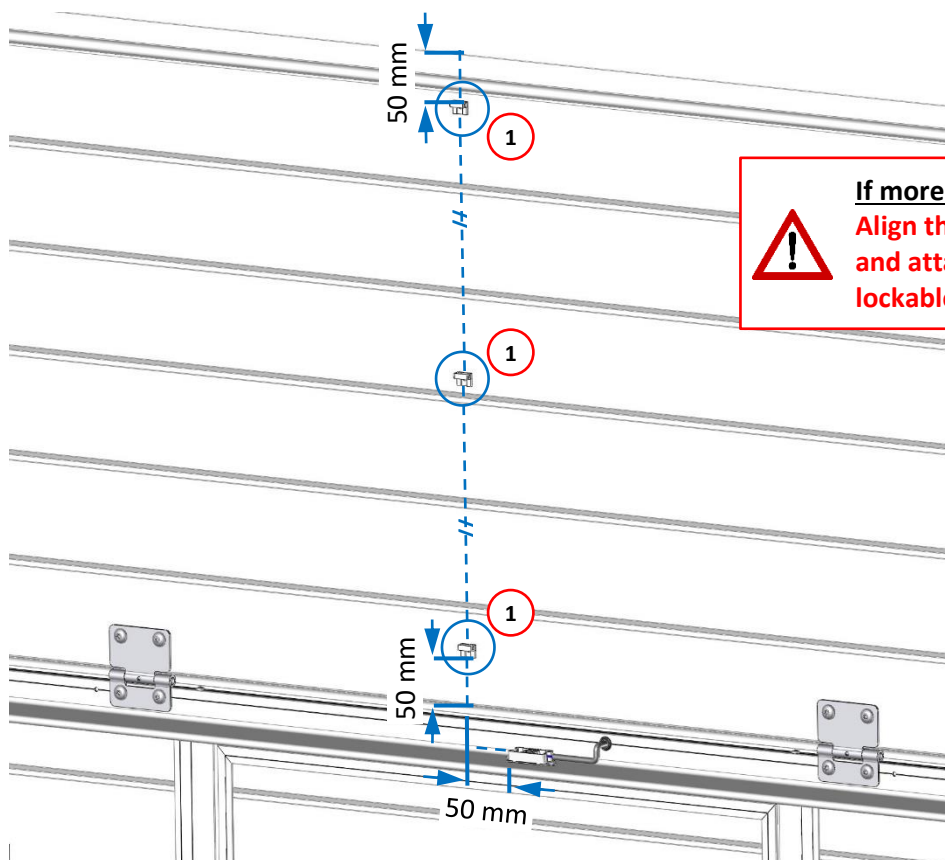


**If there are 3 or 4 panels :** Pass the electric cable of the micro switch along the length of the operator arm.



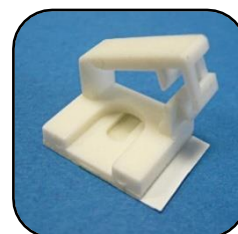
Drill hole :  $\varnothing 8$  mm

Unclip the cover



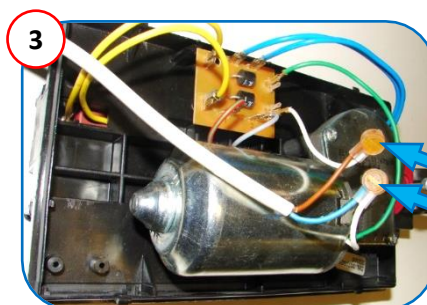
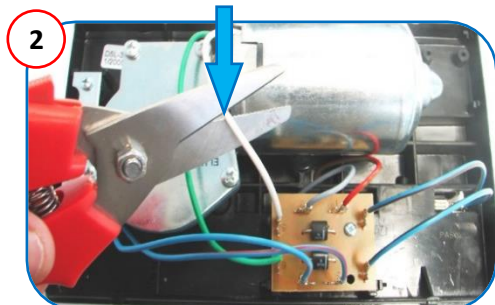
**If more than 4 panels :**

**Align the cable towards the operator arm and attach it to the panels using the lockable adhesive cable-clamps (provided).**

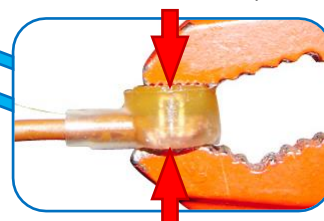


Lockable adhesive cable-clamp

**Cut the white wire**

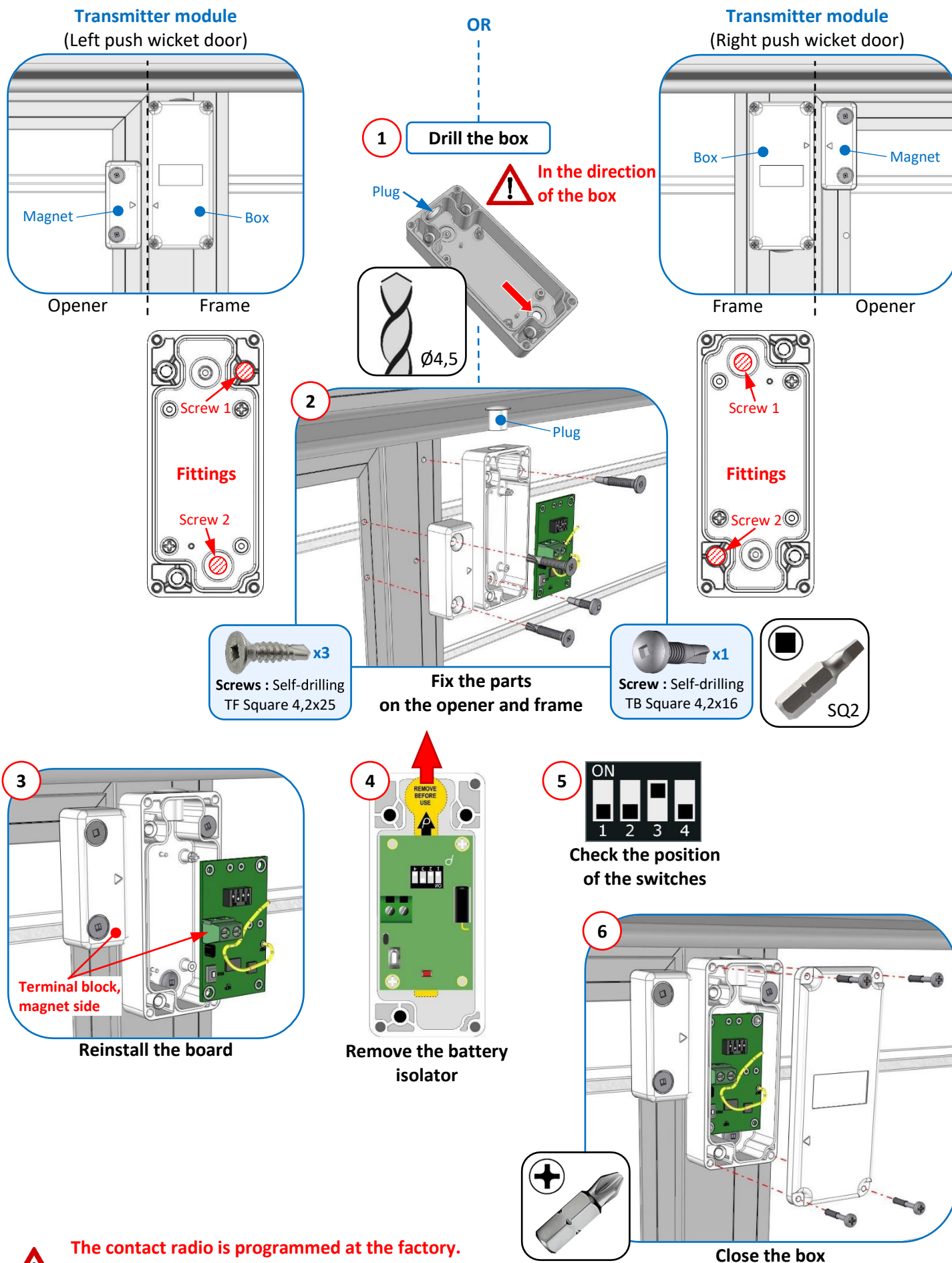


Connect the 2 white wires on the operator in sequence with the 2 micro switch wires. 2 scotchlock connectors provided.



**4** Check that the micro switch is working, then clip the operator cover back on.

## Installation : Safety contact radio (wireless) on top panel of wicket door

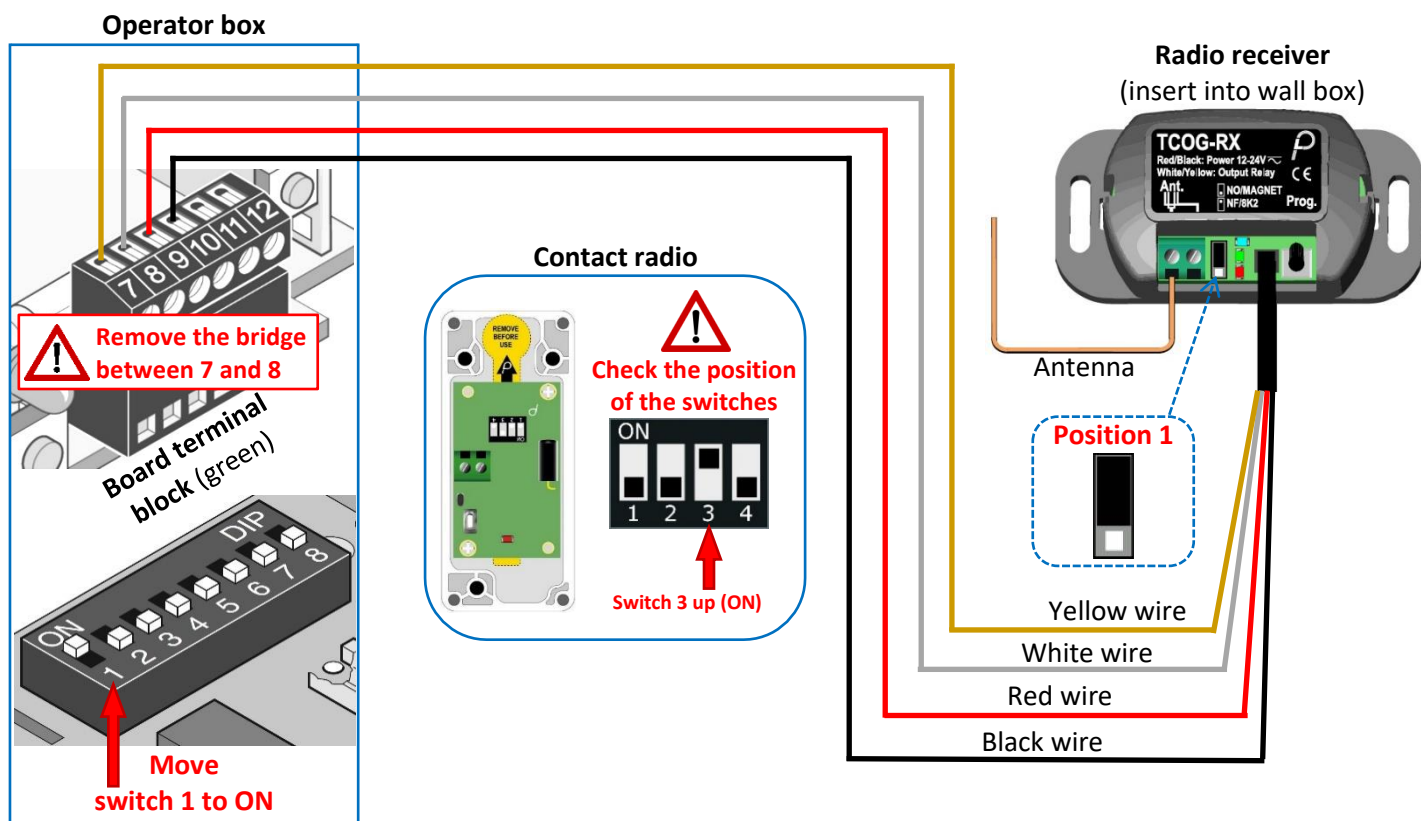


The contact radio is programmed at the factory.  
It is ready to use.

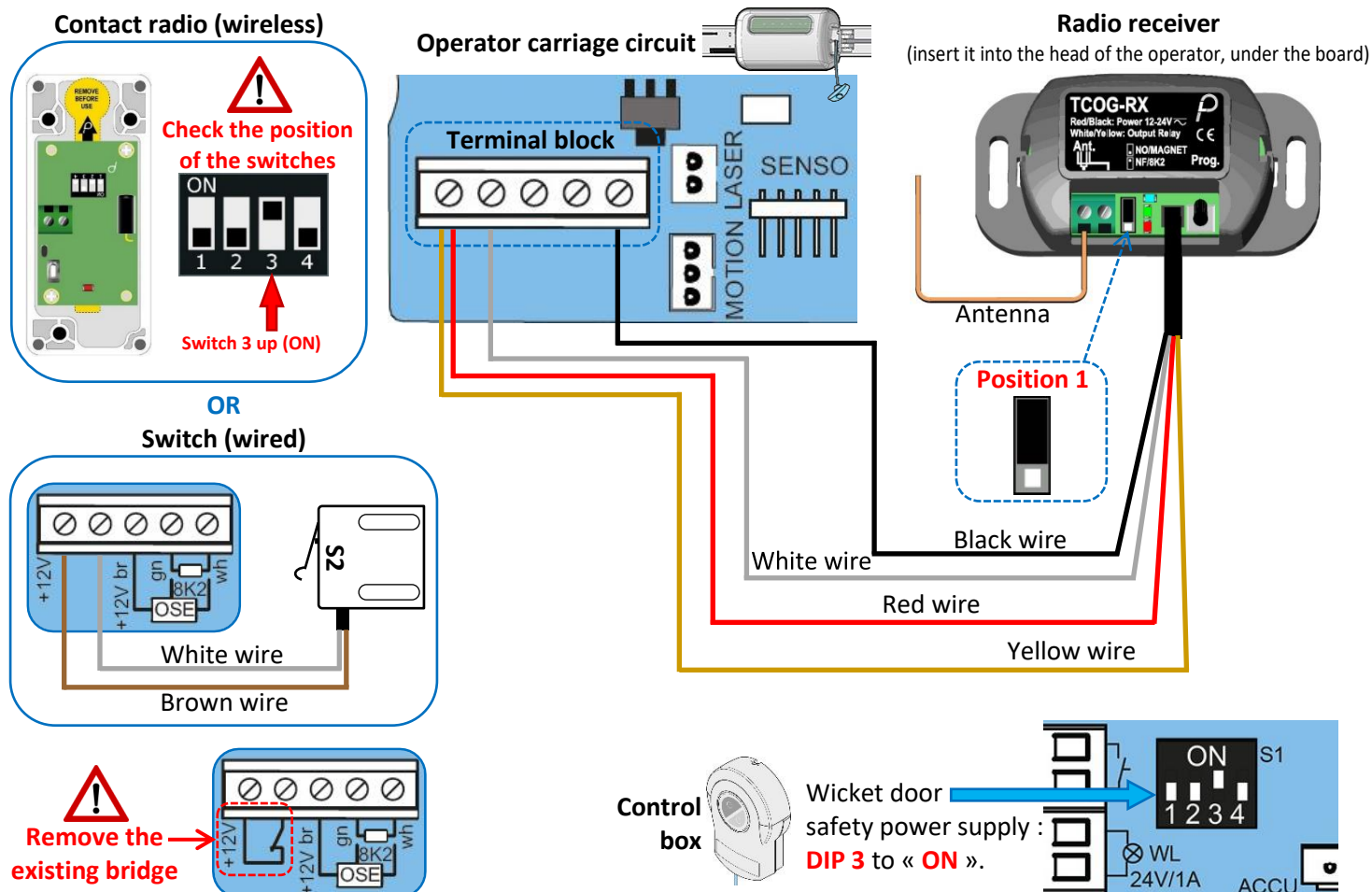
**Please note :** In case of failure, refer to the transmitter documentation.

# Connection

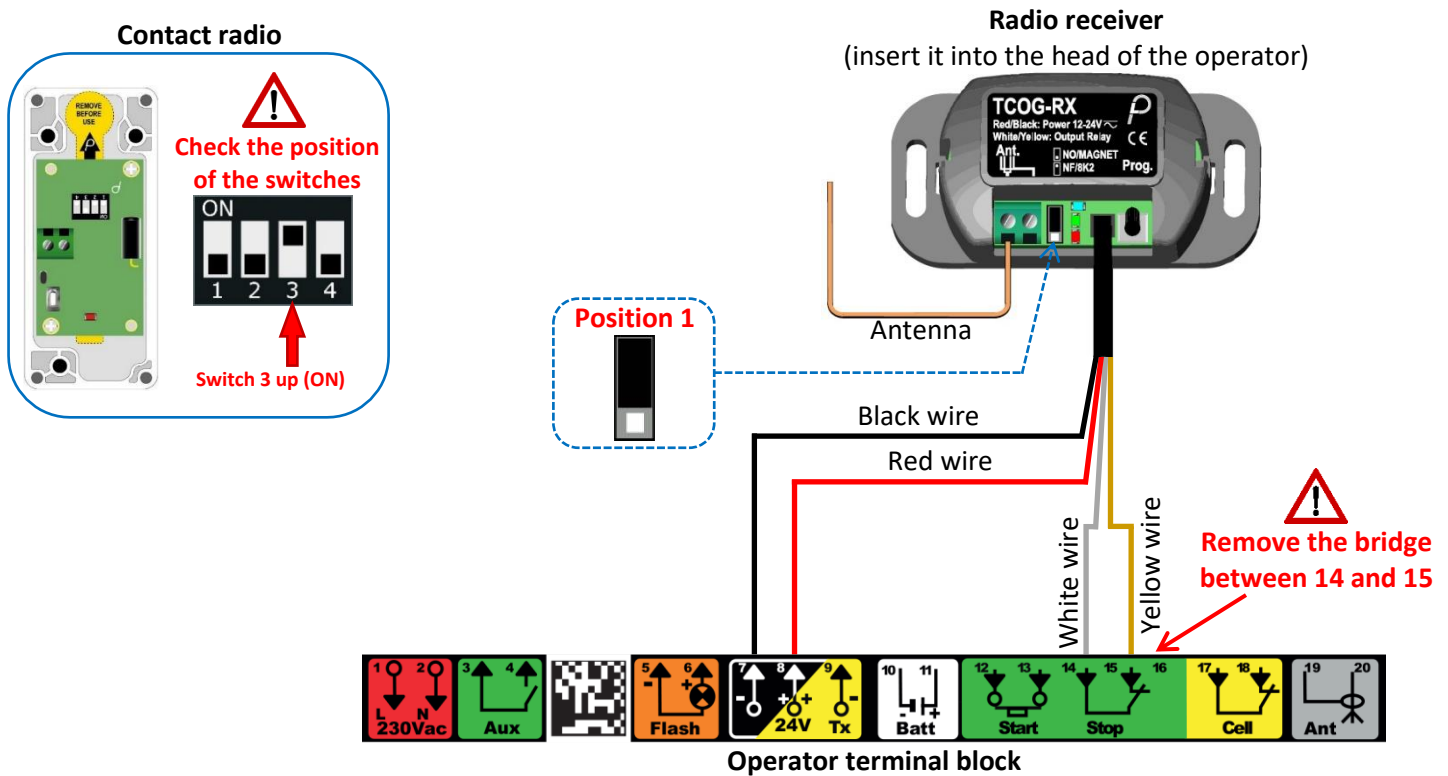
## Safety contact radio (wireless) with the TD operators (SOMMER)



## Safety contact radio (wireless) or switch (wired) with Pro+ (SOMMER) operators



## Safety contact radio (wireless) with the Dexxo Smart io 800 operator (SOMFY)



## Safety contact radio (wireless) with the Dexxo Optimo RTS operator (SOMFY)

