

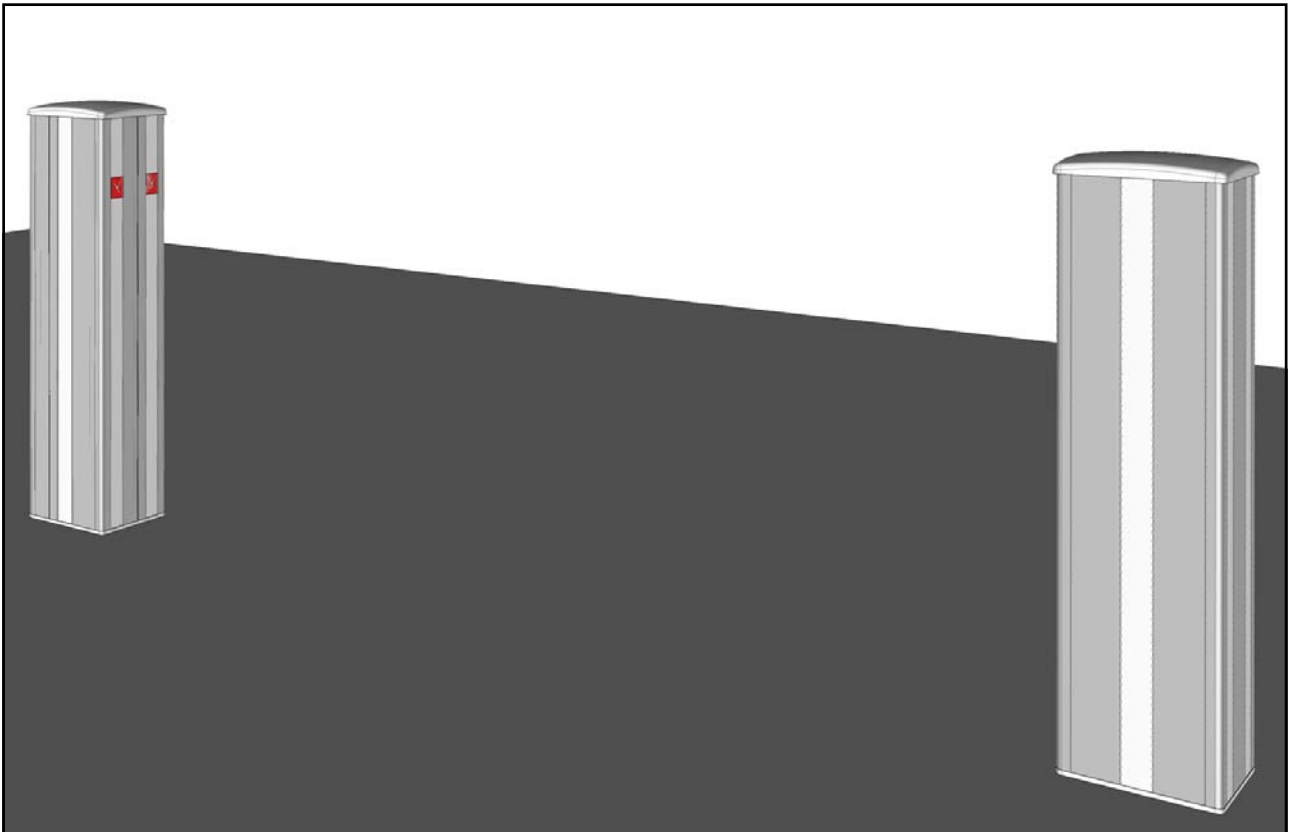
Installation manual

No. 7403

09/15

Aluminum posts without seal (to be affixed with screws)

Posts 290x290 for IM 5000 operator
(Compatible with the entire range)
Posts 222x222 for the entire range
(Excluding IM 5000)



(Document reserved for installers)

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Equipment required for installation

- Concrete base
- Brick mason's ruler
- Drilling jigs (provided)
- Tape measure (10M)
- Perforator with drill bit (Ø 8 mm)
- Screw kit suitable for concrete (post installation kit, chemical): Option
- Spirit level
- Shimming washers (Ø 10 mm)

Installation instructions



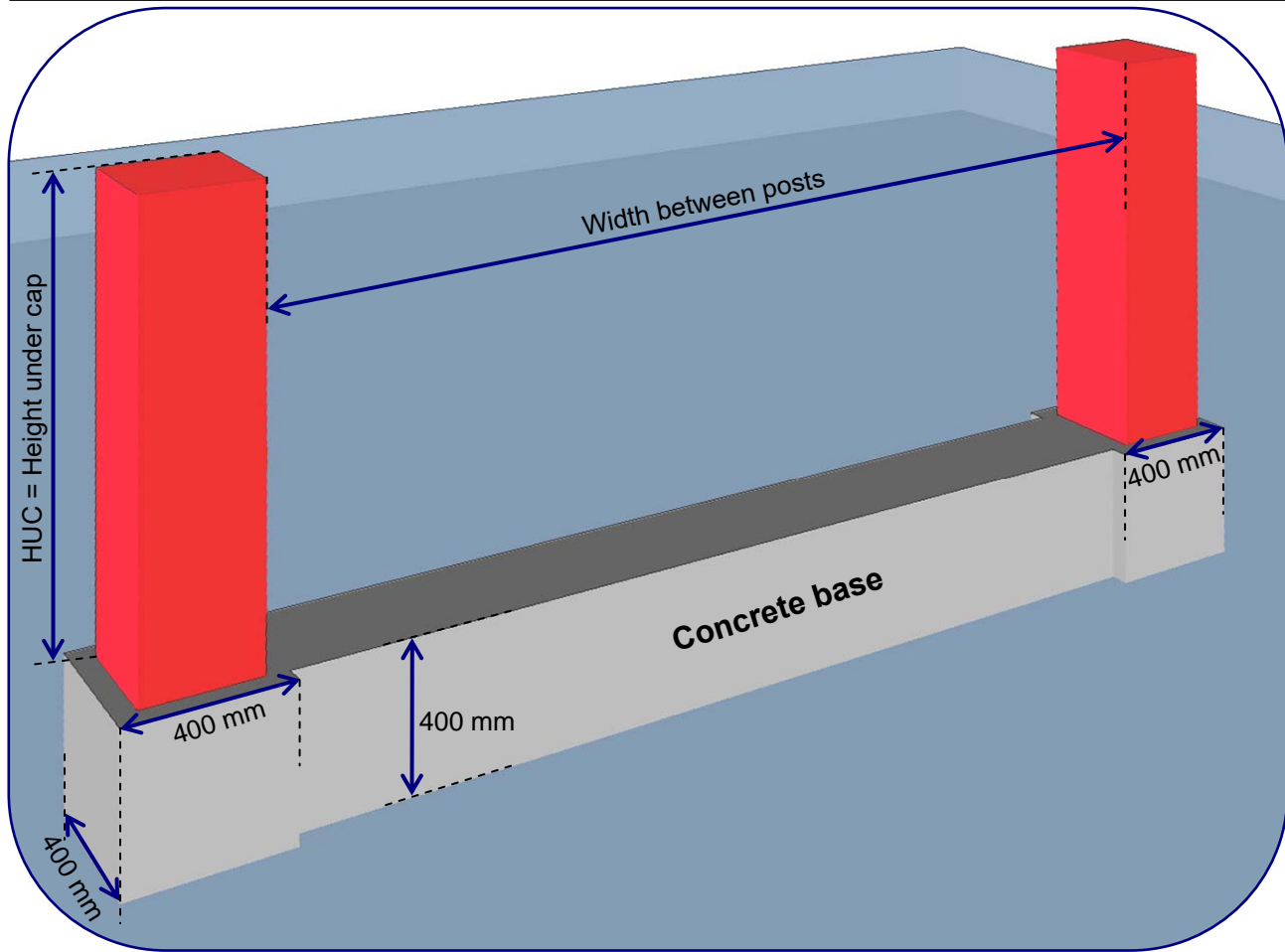
CAUTION!



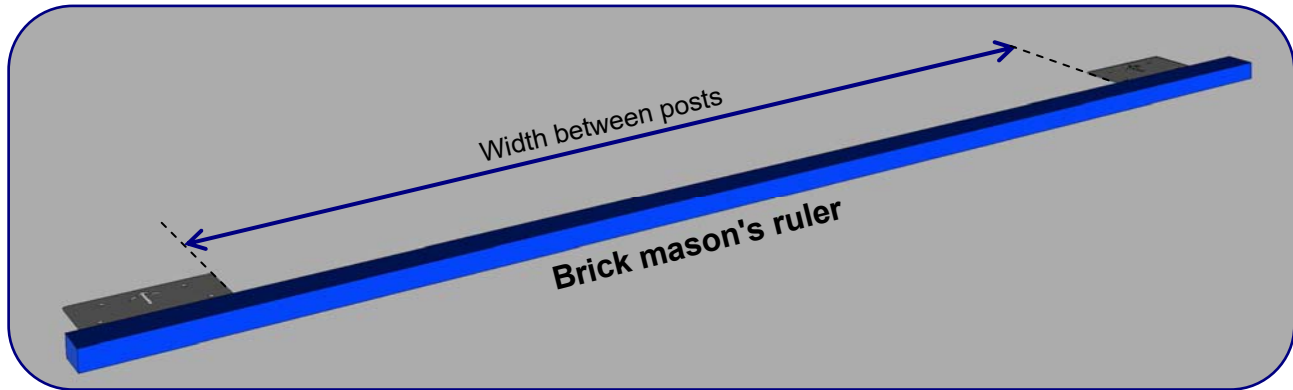
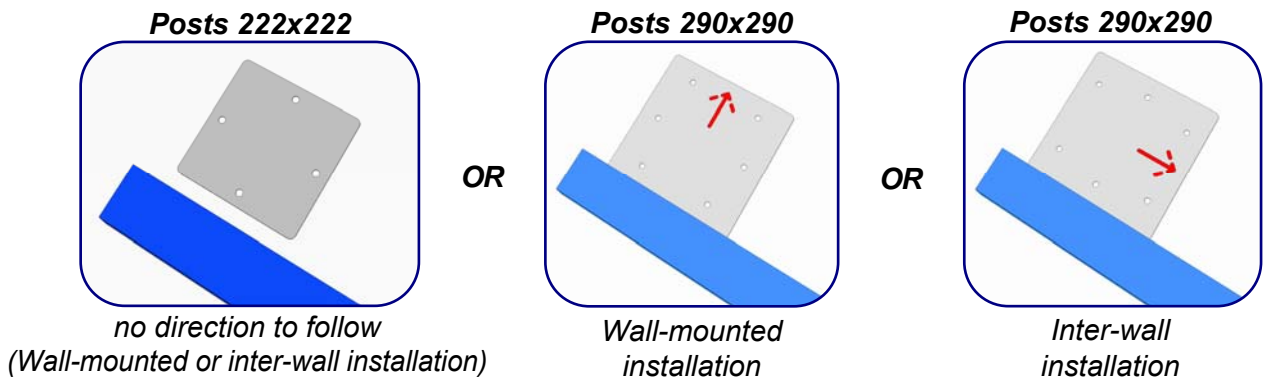
To ensure that this product is assembled, used and maintained in complete safety, it is important to follow the instructions provided in this document. For everyone's safety, please observe the precautionary measures below.

- * Before beginning the assembly, read this manual carefully.
- * This closure must be installed by a professional technician.
- * All the parts delivered are specifically sized for this product. Adding and/or using other parts may be detrimental to safety and may affect the product's warranty.
- * Any modification or improvement of this closure must be compliant with the standard EN 13241-1. In this case, a "modification/transformation" file must be created by the installer as per the standard EN 12635 annex C.
- * Use the appropriate tools to install these products.
- * Ensure that the assembly area is clear, clean and clearly marked out.
- * Ensure that no other people are present at the assembly site apart from the installers. Non-authorized persons (children for example!) who are present at the site risk injury during assembly.
- * All the components of this closure must be installed in compliance with the installation instructions provided in this manual.
- * All the requirements of the standards EN 13241-1 must be met and verified if necessary.

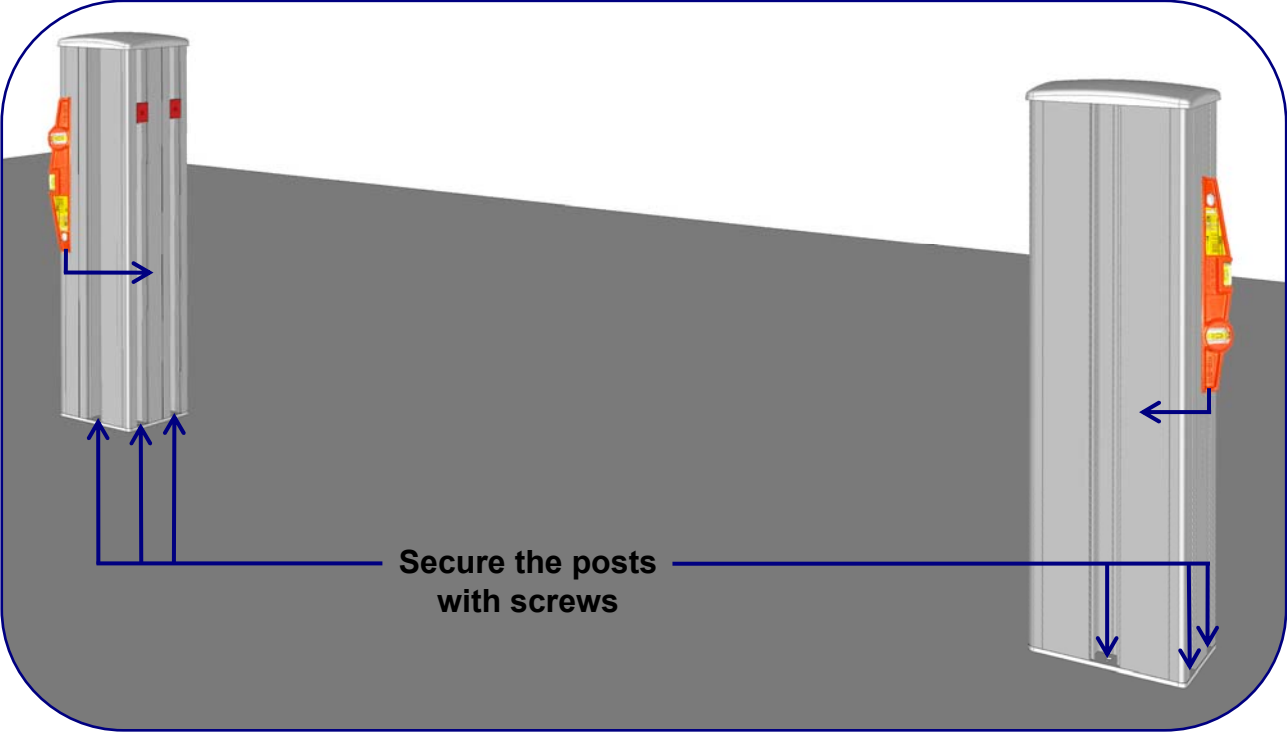
Concrete base (minimum required dimensions)



Install the drilling jigs and drill the holes

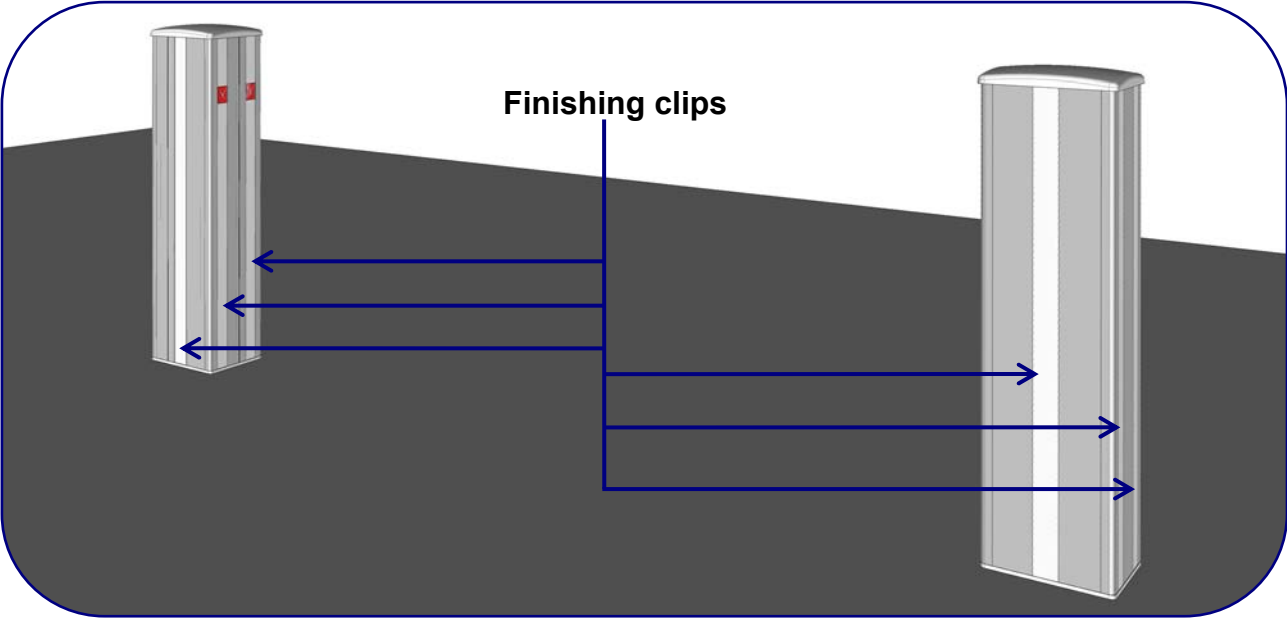


Position the posts and secure with screws



- 1 - Check the levels on each side of the posts.
- 2 - Shim the posts with the washers Ø10 mm or Ø20 mm, if necessary.
- 3 - Screw the posts to the floor wherever there are drill holes.

Install the clips



- Install the finishing clips on all sides of the posts and cut them on the hinge side after installing the gate.

