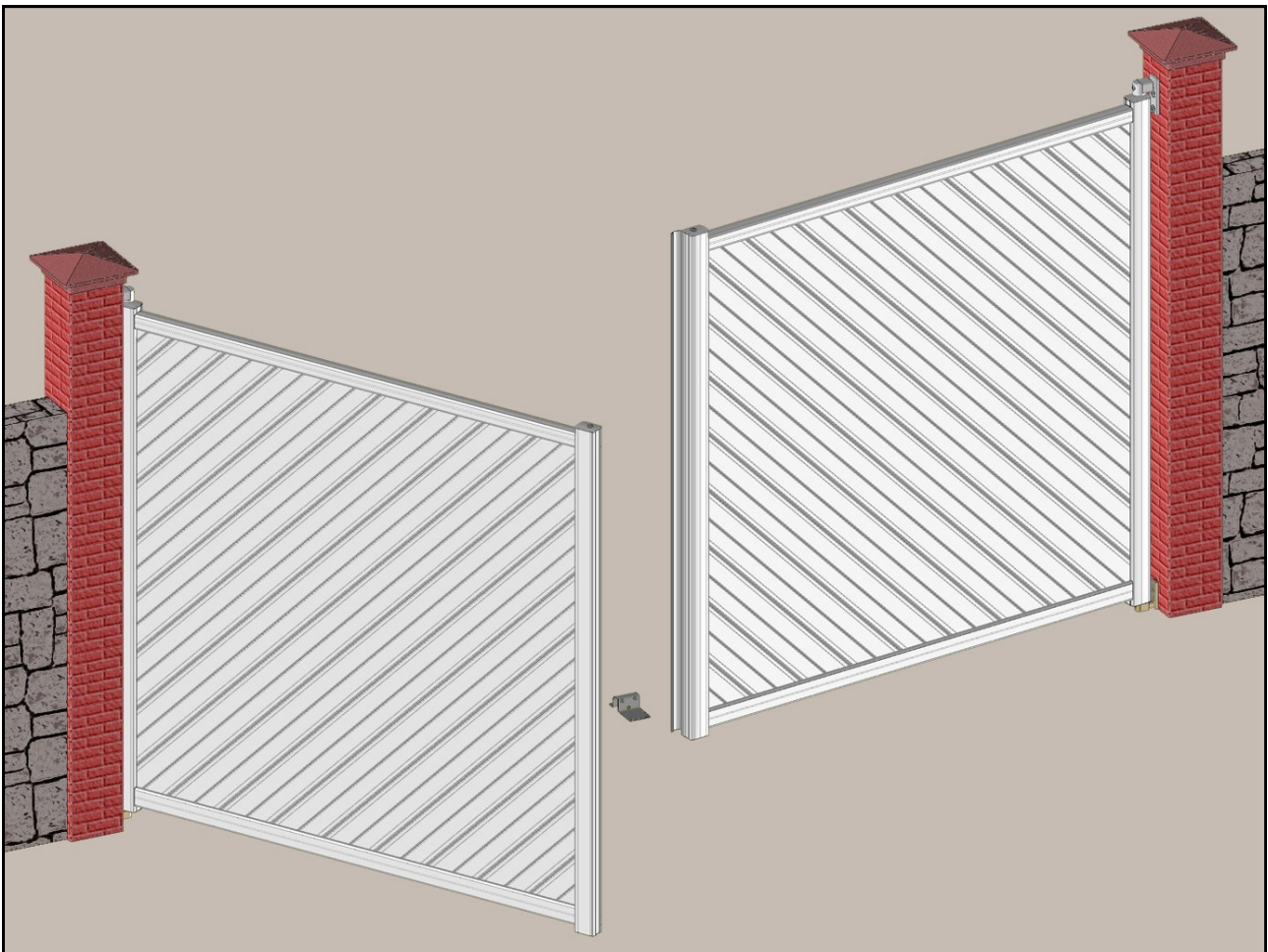


PACKAGING MANUAL

N°7390

09/15

2-Leaf gate & Wicket door



(Document reserved for installers)

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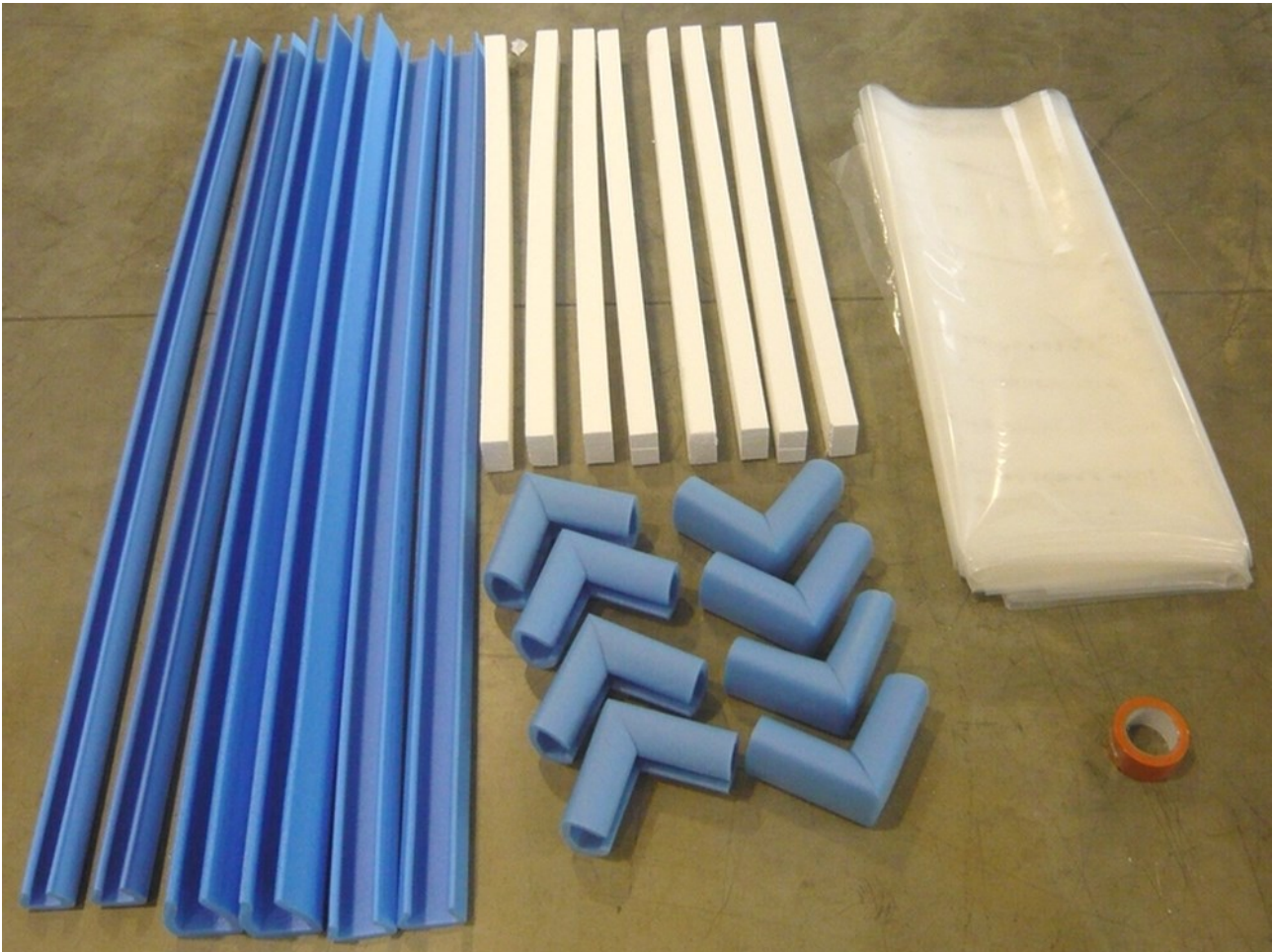
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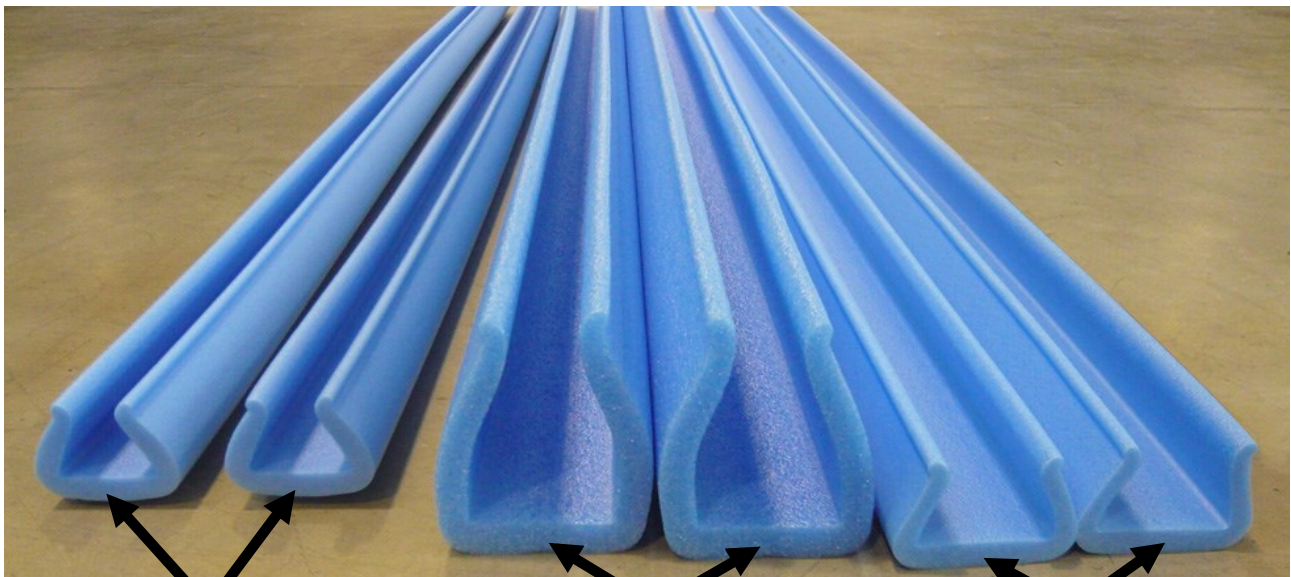
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Presentation of the different packaging elements

1 - Overview :



2 - U-shaped protective foam :

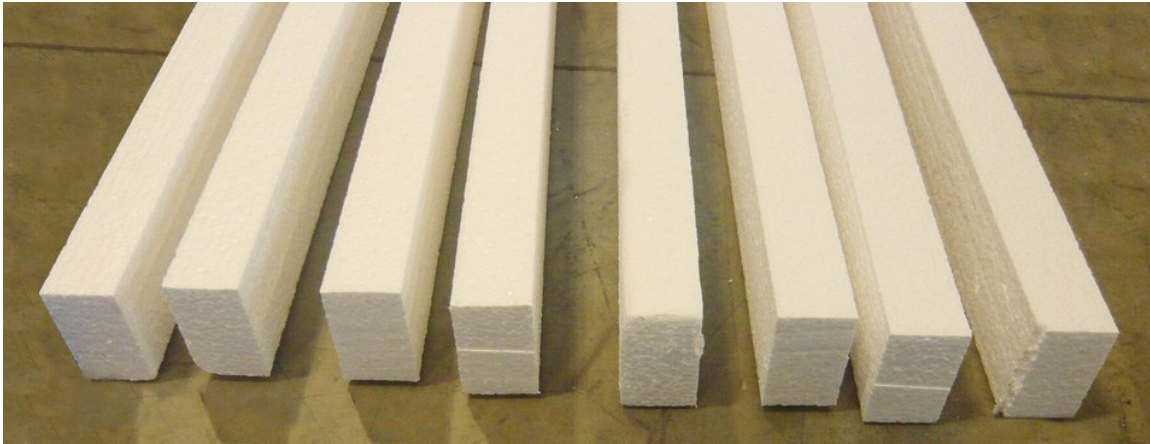


U 45x60
mainly for transoms

U 80x60
for lock columns
(or central columns)
and for sliding transoms

U 45x70
for post
columns

3 - Polystyrene :



Section : 80x50mm, length 1.20M.

4 - Corner foam :



5 - Shrink wrap :



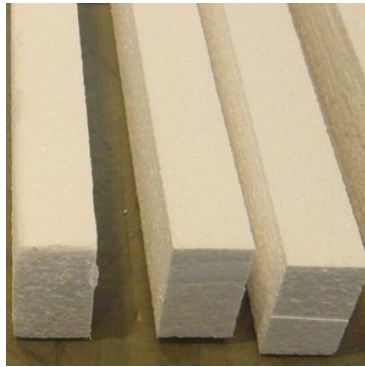
12M for a 2-Leaf gate and 3M for a Wicket door.

Packaging of a 2-Leaf gate or Wicket door

1 - Elements required (for a 2-Leaf gate) :



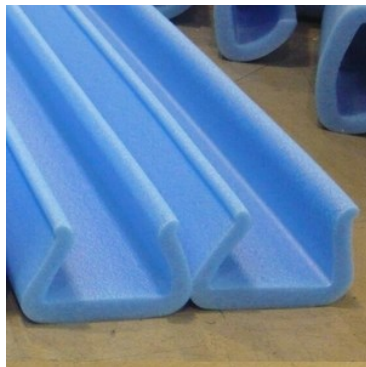
Shrink wrap (12M)



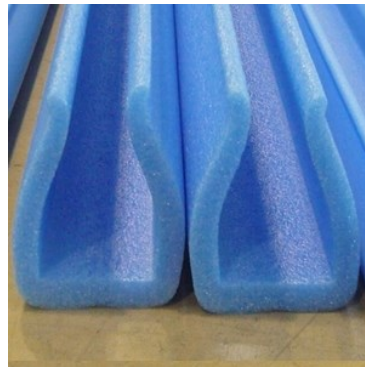
Polystyrenes (x12)



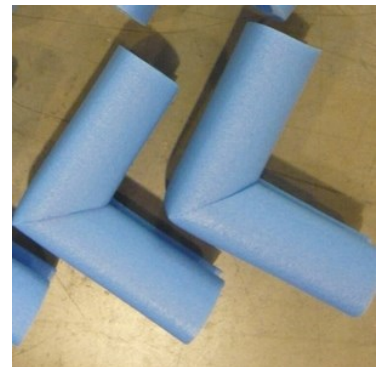
U-foam 45x60 (x4)



U-foam 70x45 (x2)



U-foam 80x60 (x2)

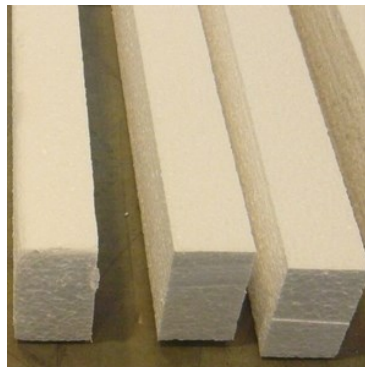


Corner foam (x8)

2 - Elements required (for a Wicket door) :



Shrink wrap (4M)



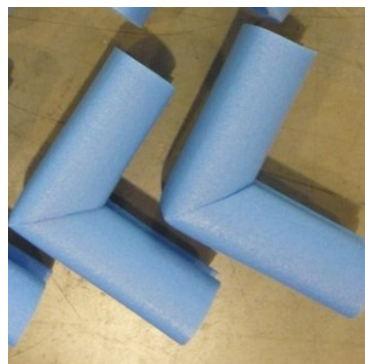
Polystyrenes (x6)



U-foam 45x60 (x2)

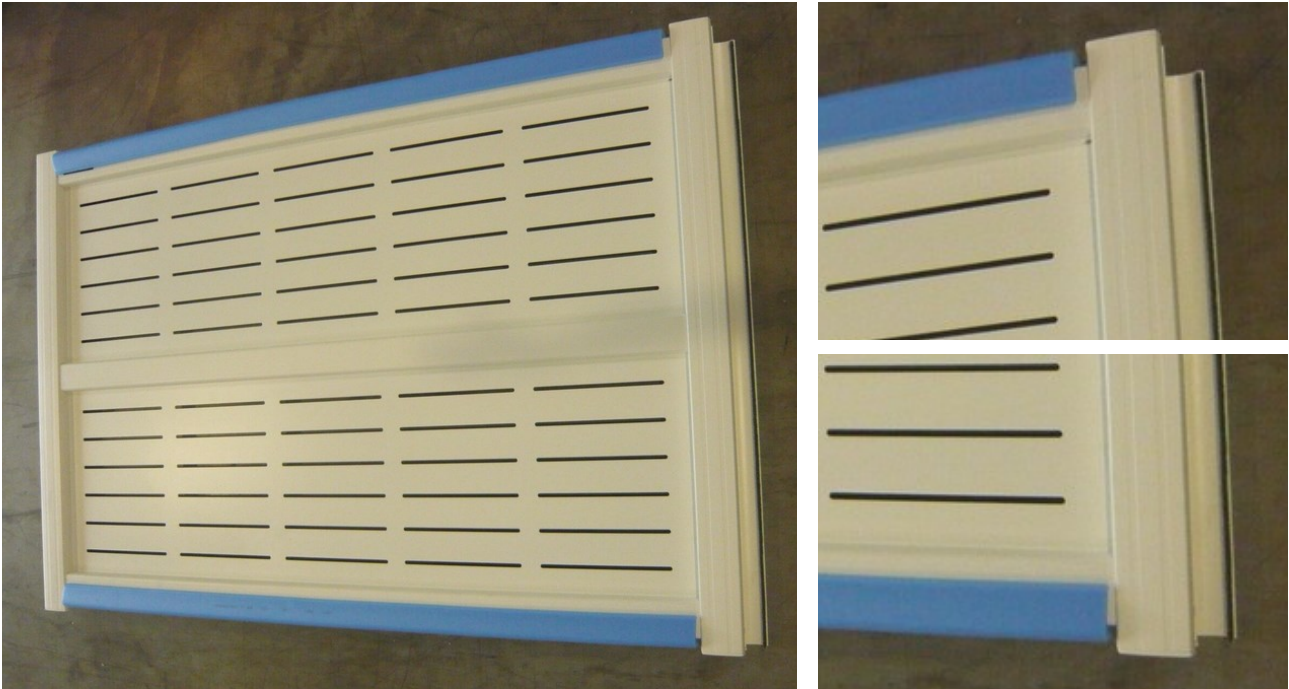


U-foam 70x45 (x2)



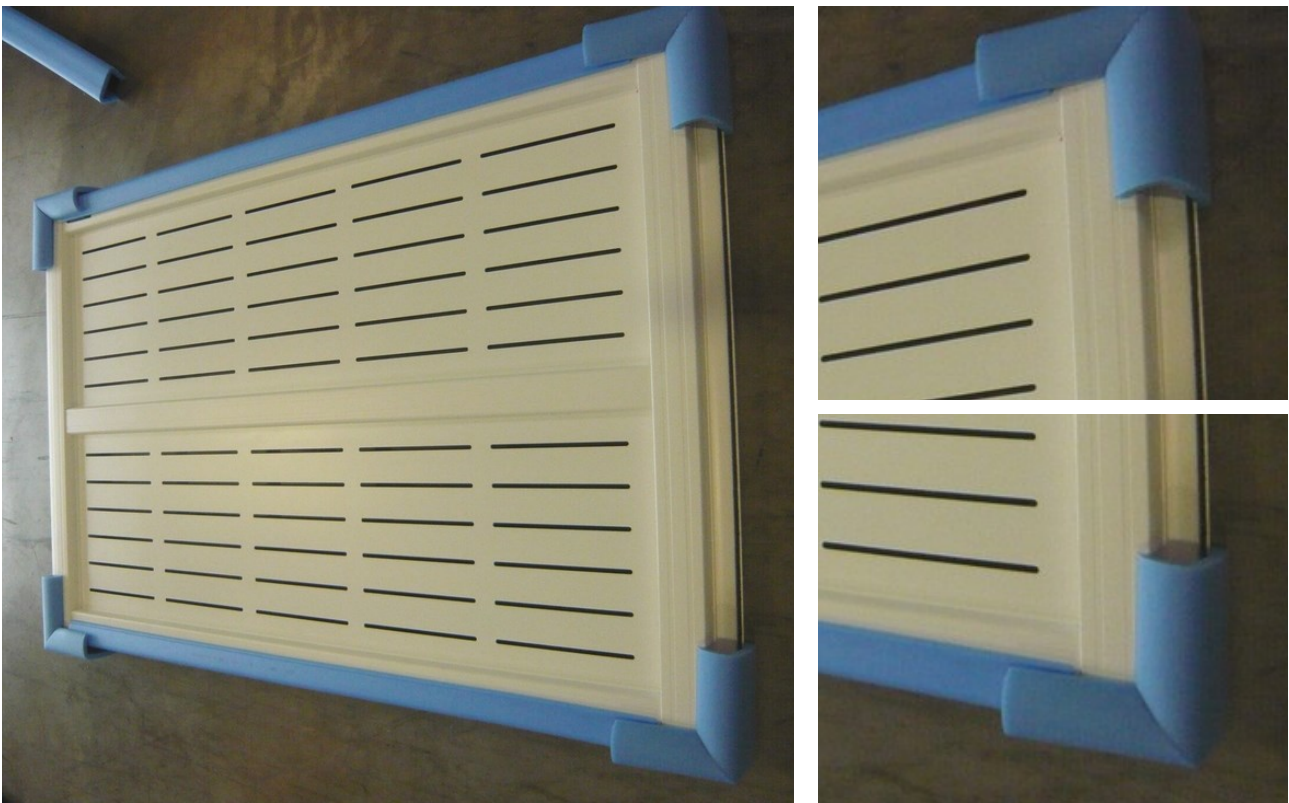
Corner foam (x4)

3 - High and low transoms :



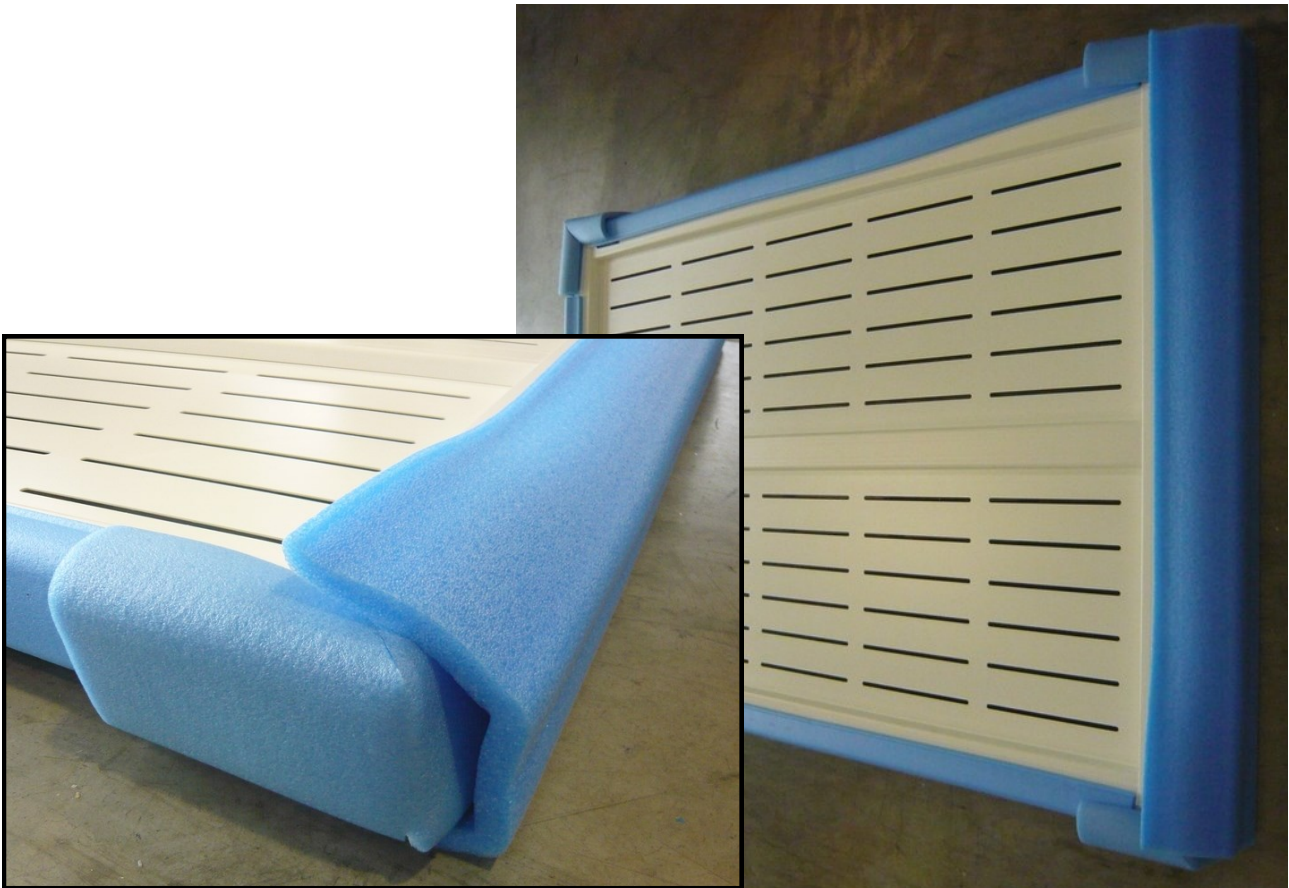
The foam is placed directly on the transoms and covers all the transom, from one column to the other.

4 - Corner protection :



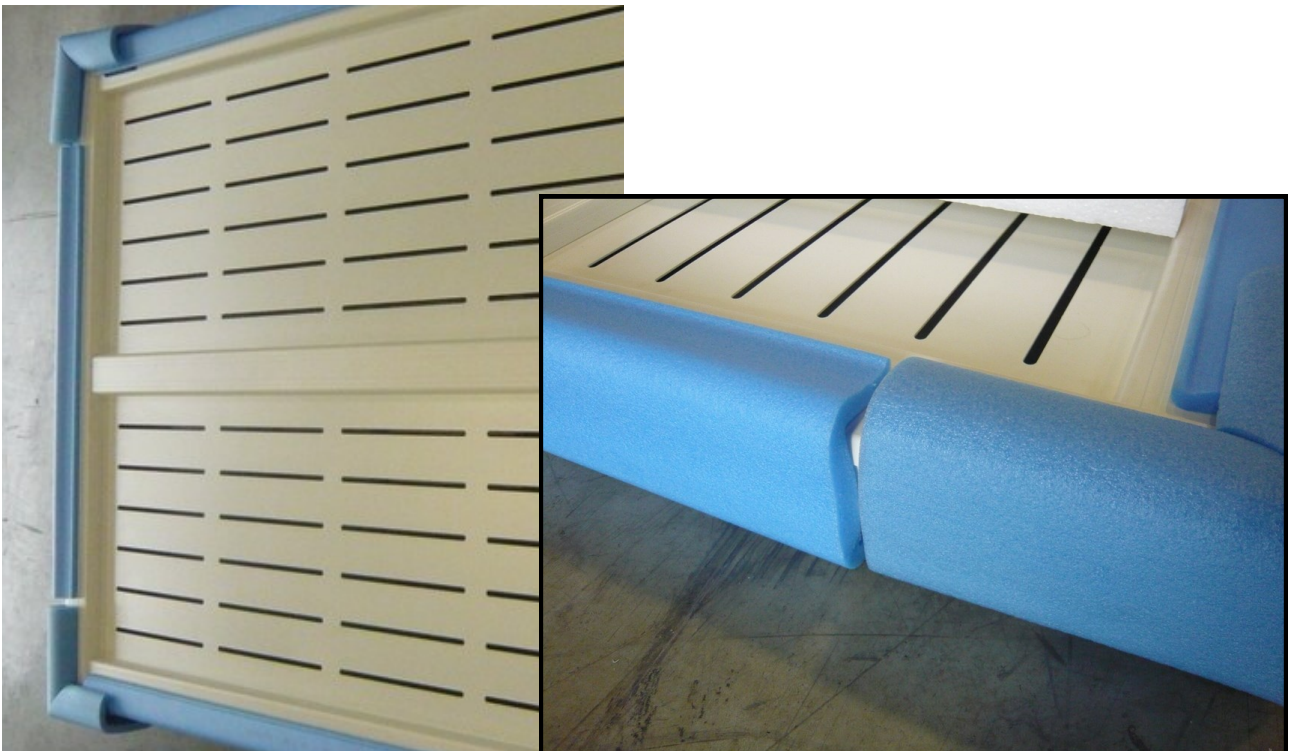
Each corner covers the top and bottom of each column as well as the protective foam of the transoms.
Protect the **4** corners.

5 - Closing side column :



The foam on the column must cover the corner protectors.


6 - Hinge-side column :

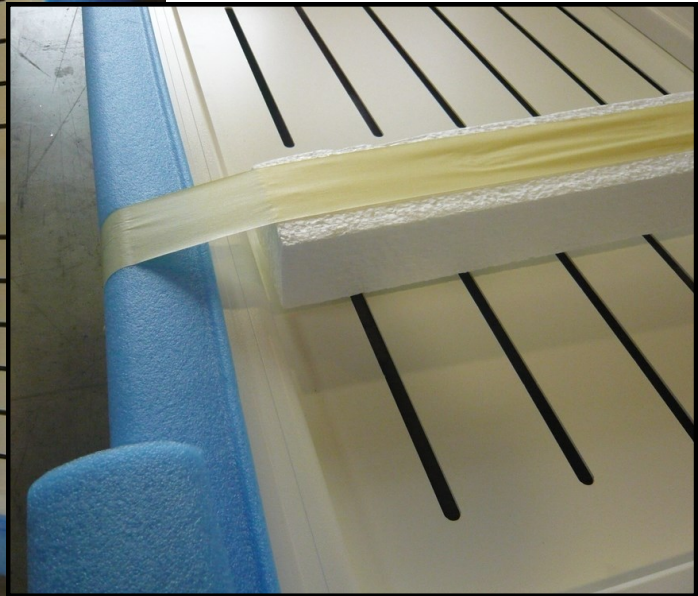


The foam is placed on the hinge-side column, but must not cover the foam corners.

7 - Positioning the polystyrenes :



 The tape must not touch the paint



Position the 3 polystyrenes flat on the inside and tape them down.
Place the other 3 polystyrenes flat on the outside and tape them down.

Covering with heat-shrink wrap



Tape it back to the shrink wrap to ensure it stays in place.

Otherwise, if you have the right material, it is preferable to heat-seal the film in order to stretch it.

If you use this type of material, do not tape.

Example of adapted material : **Gas retraction kit.**



Gas retraction kit

If the foams and polystyrenes have been correctly positioned, the plastic film will not stick to the gate under the effect of heat.

Result :



