DENTEL/DELIAL GRILLES

DENTEL

CORRUGATED GRILLE

"Protect in style"

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- For industrial or commercial premises, or garages
- Simple, safe and effective closing mechanism
- · Excellent value for money
- Manual or motorized operation
- · Corrugated tubes in galvanized steel
- · Special steel staples with double reinforcement



DELIAL

EXTENDABLE, SLIDING GRILLE

"Adaptable and high-security"

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- Expandable winding floor grille for store fronts, various premises or private buildings
- · Robust and practical closing mechanism
- Reduced dimensions
- Extendable grille in galvanized steel, composed of vertical bars connected with cross-braces.

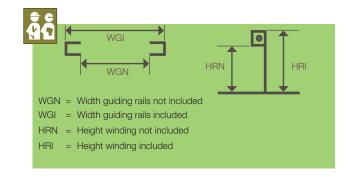




DESCRIPTION

Limits of use

		I DTH GI) MM	Height (HRN) мм	WEEIGHT (W) KG	
Min.	Manual 750			17	
Max.	12	2,100	8,000	1,200	



Installation layouts _____

The Dentel can be:

- wall-mounted
- installed between walls

The Dentel can be rolled:

- Inward: the shaft and the hollow part of the slats are facing the inside of the building.
- Outward: the shaft and the hollow part of the slats are facing the outside of the building.

Shutter

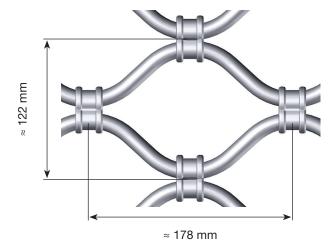
The shutter is composed of corrugated tubes in top-quality galvanized steel with a diameter of 14 mm. The tubes are connected together with special galvanized steel staples with double reinforcement.

	CORRUGATED TUBE				
TUBE Ø	14 mm				
STRUCTURE	Corrugated galvanized steel tubes connected by high-strength staples (the shutter is started with 3 x 110 mm galvanized steel slats for winding)				
Finish	Galvanized (275 g/m²)				

By default, Dentel shutters are configured with a mix of two full slats in the lower section above the end slat.

	End slat
SLAT PITCH	125 mm
STRUCTURE	Full slat
FINISH	Galvanized (275 g/m²)
THICKNESS	20/10 th
Security LOCK	All our Dentel models are equipped with a lock with 2 anchor points* with European cylinder and rod covers

^{*} For grilles with WGN \geq 6,000 mm, 2 locks are mounted on either side of the end slat with 2 micro switches (provided).







Guiding rails

Standard:

- U-shaped
- In galvanized steel
- Thickness: 25/10th
- 60×30×60, 80×30×80 depending on the dimensions or specific requirements of the site.

(40×30×40 upon request only)





Types of operation

Types of operation	Shafts				
DIRECT PULL (OR WITH ROD)	Spring-loaded	 Galvanized steel carrier tube Ø 60 mm Galvanized steel spring spools Ø 220 mm Galvanized steel curved profiles to ensure better rigidity of the shaft 			
Axial operator (or central)	Spring-loaded	and better distribution of forces • "Stopchute"® depending on the shutter weight (EN 13241 + A2)			
TUBULAR OPERATOR	Hollow	 Steel tube of Ø 133 mm or Ø 168 mm depending on the width and weight of the shutter Direct drive operator (non-balanced shaft) Anti-fall guard on opposite side to operator 			
EXTERNAL OPERATOR	Hollow	Steel tube from Ø 133 mm to Ø 273 mm depending on the width and weight of the shutter Direct drive operator (non-balanced shaft) Anti-fall guard integrated into operator			



If the weight of the shutter is less than or equal to 120 kg, balancing is carried out without "Stopchute". Standard EN 13241 + A2 allows an imbalance of less than or equal to 20 kg. Therefore, our shafts have been recalibrated with springs whose force is less than or equal to 20 kg.

Winding plates

- Made of galvanized steel: the plates support the shaft.
- Their dimensions and thicknesses vary according to the shutter characteristics.

Operating modes

- Hold to run operation:
 - Control device that requires continuous manual operation to function, within sight of the door: open or close.
- Impulse operation for ascent and hold to run operation for descent:

This operation corresponds to what was previously combined operation under French standard NFP 25362; it relates to impulse operation under current standard EN 13241 + A2.

- Impulse operation:
 - Control device that requires a brief manual action to initiate movement: open, stop or close.
- Automatic operation:

The door can be operated without any manual effort (with a time delay system or a magnetic loop that triggers movement, for example).

Two additional factors must be taken into consideration:

- The user: trained or untrained
- The installation site: whether it is in a public area or not

The two above points determine the safety protocol to be followed.



A user is considered to have been "trained" if the installer has given them instructions on how to use the product.

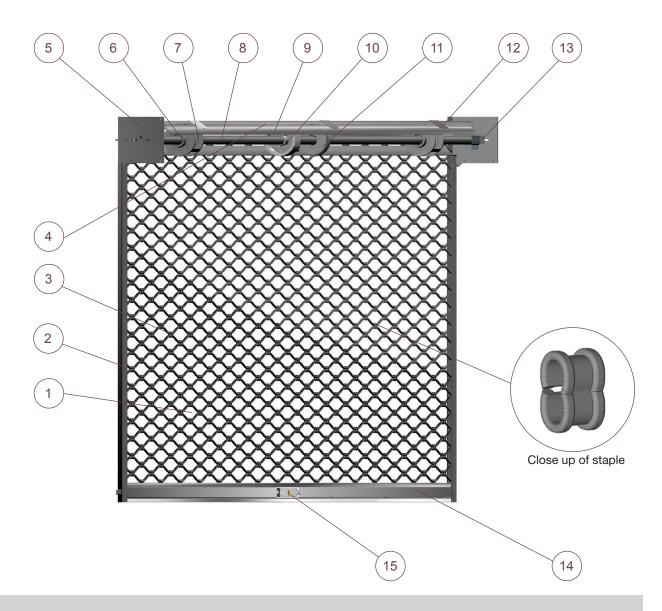
The European standard EN 13241 + A2 requires that a user guide and a maintenance logbook be provided with each installation.

• Standard:

All our shutters have been checked by a certified body and are CE labeled (EN 13241 + A2).

Parts List

Shutter with spring-actuated shaft _



- 1. Shutter
- 2. Guiding rail
- 3. Reinforced staples
- 4. Slats
- 5. Winding plate
- **6.** Spring spool

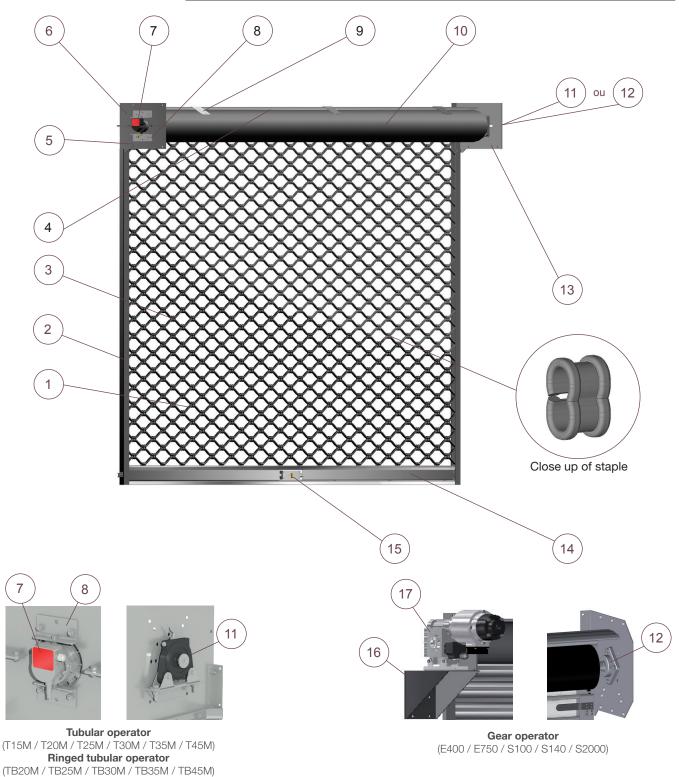
- 7. Spring
- 8. Tube
- 9. Curved profile
- 10. Axial operator
- 11. "Stopchute"®
- 12. Shutter clip
- **13.** Shaft support bracket
- 14. End slat with rod cover 20/10th
- 15. European cylinder lock



All our spring-loaded shafts for shutters over 120 kg are equipped with "Stopchute"® (EN 13241 + A2).



Grille with hollow shaft



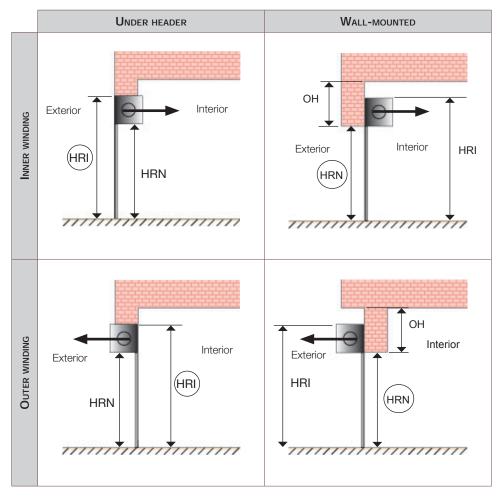
- 1. Shutter
- 2. Guiding rail
- 3. Reinforced staples
- 4. Slats
- 5. Lower half winding plate on operator side (OS)
- 6. Upper half winding plate on operator side (OS)
- 7. Tubular operator
- 8. Tubular operator support
- 9. Shutter clip

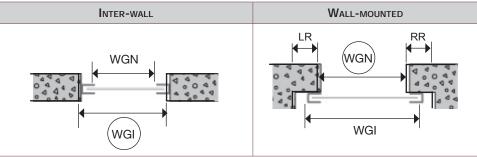
- 10. Hollow shaft
- **11.** Anti-fall guard with support for tubular operator
- **12.** Bearing opposite side to gear operator
- 13. Winding plate opposite side to operator (OO)
- 14. End slat with rod cover 20/10th
- 15. European cylinder lock
- 16. Gear operator support
- 17. Gear operator





GRILLE INSTALLATION LAYOUTS









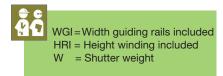
Technical information: Shutter



SHUTTER

The shutter weight can be calculated approximately using the formula:

W (kg) = WGI (m)
$$\times$$
 HRI (m) \times 13 (kg/m²)



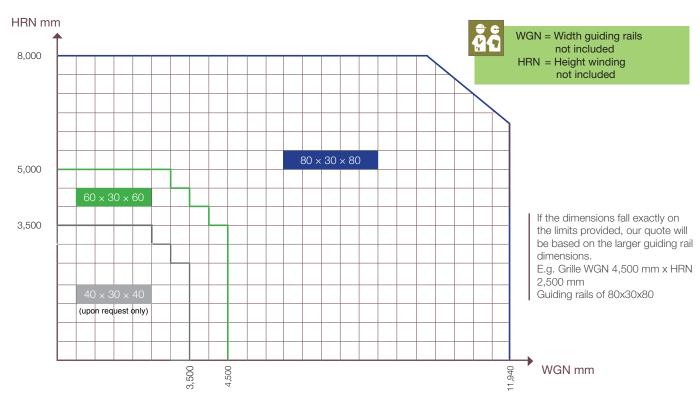


The formula above must not be used for the operator. Contact our quotation service.

GUIDING RAILS

Types of guiding rail

. minimum guiding rails dimensions types according to height (HRN) and width (WGN)



Reservations

	Types of guiding rail	LATERAL DIMENSION (LGD) IN MM	Base dimension (GBD) in mm
LGD	Guiding 40×30×40 (upon request only)	40	30
GBD	Guiding rail 60×30×60	60	30
	Guiding rail 80×30×80	80	30
	Guiding rail 80×30×80 + offset post 80×50	80	80



Depending on the space available and in accordance with the winding diameter that the height allows, the shutter may "sag" in the upper section (between the shaft and the header).



This "sagging" can be reduced at the header by lifting the shaft by a minimum of 500 mm if the overhead height allows.

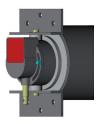




Types of operation



Axial operator + "Stopchute"®



Tubular operator



Types of operation	Recommended operators	Types of shaft	LIMITS OF USE		
DIRECT PULL (OR WITH ROD)	• None	Spring-loaded with curved support	$WGN \leq 4,000 \text{ mm} \\ HRN \leq 3,500 \text{ mm} \\ W \leq 120 \text{ Kg} \\ Operator recommended} \\ \text{for } W \geq 80 \text{ Kg}$		
AXIAL OPERATOR/ VEOHZ (OR CENTRAL)	Positioned in the center of the shaft Emergency operation using the release mechanism handle and direct pull operation	profiles and "Stopchute"® if necessary	WGI \leq 6,000 mm HRN \leq 5,300 mm W \leq 240 Kg Emergency operation difficult using direct pull for W \geq 120 Kg		
TUBULAR OPERATOR	 Positioned at the end of the shaft Direct drive emergency operation operated by detachable oscillating rod (width 3,000 mm max.) Anti-fall guard on opposite side to operator With or without ring 	Hollow Ø 133 mm or Ø 168 mm	WGN ≤ 8,000 mm (Ø133) WGN ≤10,000 mm (Ø168) WGI ≥ 1,500 mm HRN ≤ 6,000 W ≤ 450 Kg		
GEAR OPERATOR E400		Hollow 133 mm ≤ Ø ≤ 244 mm	WGI ≥ 1,000 mm W ≤ 530 Kg		
GEAR OPERATOR E750	 Positioned at the end of the shaft Direct drive Emergency operation: 	Hollow	WGI ≥ 1,000 mm W ≤ 670 Kg		
GEAR OPERATOR S100 AND S140	 operated using short crank optional hoist Anti-fall guard integrated into operator 	168 mm ≤ Ø ≤ 244 mm	WGI ≥ 1,000 mm W ≤ 1,200 Kg		
GEAR OPERATOR S2000		Hollow Ø 244 mm ou Ø 273 mm	WGl ≥ 1,000 mm W ≤ 1,200 Kg		

OPERATORS

Types of operator

As all of our products are custom-made, our quotation team will determine the most suitable operator according to the grille characteristics, the layout and the types of operation.

• Technical characteristics of operators

Type of Operator	Voltage (V)	Power (W)	CURRENT (A)	Power Supply	PROTECTION CLASS	ROTATIONAL SPEED (NO RT/MIN)	No of cycles* PER DAY	Torque (Nm)
AXIAL II	230 mono	300	1.3	3 x 2.5	IPX4	10	15	75
AXIAL III YELLOW	230 mono	360	1.6	3 x 2.5	IPX4	10	15	100
AXIAL III GRAY	230 mono	450	2	3 x 2.5	IPX4	10	15	140
T15M	230 mono	450	2	3 x 2.5	IP44	8	25	150
T20M, TB20M	230 mono	550	2.4	3 x 2.5	IP44	8	25	200
T25M, TB25M	230 mono	710	3.2	3 x 2.5	IP44	8	25	250
T30M, TB30M	230 mono	855	3.9	3 x 2.5	IP44	8	25	300
T35M, TB35M	230 mono	990	4.4	3 x 2.5	IP44	8	25	350
T45M, TB45M	230 mono	1,200	5.3	3 x 2.5	IP44	8	25	450
E400	230 tri	1,100	8.83	5 x 2.5	IP54 ***	12	100	400
E400	400 tri **	1,100	5.1	5 x 2.5	IP54 ***	12	100	400
E750	400 tri **	1,400	3.9	5 x 2.5	IP54 ***	10	50	750
S100	400 tri	1,300	6.5	5 x 2.5	IP54	10	100	1,000
S140	400 tri	1,100	4.1	5 x 2.5	IP54	7	100	1,400
S2000	400 tri + N	2,500	8.1	5 x 2.5	IP54 ***	8	100	2,000

^{* 1} cycle = 1 ascent + 1 descent - Non-consecutive cycles / ** 400 tri + N if using flashing or illumination lights / *** Protection class 65 on request

Reservations

Type of operator		ODERATOR DIMENSIONS		OPERATOR DEPTH	UPPER DIMENSIONS	Lower dimensions of operator (LDO)		
		(OSD)	DIMENSIONS (OOD)	(OD)	OF OPERATOR (UDO)	WITHOUT SUPPORT	WITH SUPPORT	
AXIAL		0	0	0	0	()	
TUBULAR	!	100	70	0	0	()	
	ALONE	180	100	1/2 plate + 390	160	145	470	
E400	CRANK	390	100	1/2 plate + 600	380	220	470	
	HOIST	210	100	1/2 plate + 480	190	145	470	
	ALONE	180	100	1/2 plate + 420	190	145	460	
E750	CRANK	390	100	1/2 plate + 630	380	220	460	
	HOIST	240	100	1/2 plate + 500	190	145	460	
	ALONE	210	100	1/2 plate + 500	210	135	590	
S100	CRANK	410	100	1/2 plate + 760	420	190	590	
	HOIST	210	100	1/2 plate + 590	210	135	590	
	ALONE	210	100	1/2 plate + 570	250	135	590	
S140	CRANK	410	100	1/2 plate + 840	480	135	590	
	HOIST	210	100	1/2 plate + 660	250	135	590	
	ALONE	240	140 ****	1/2 plate + 590	310	200	510	
S2000	CRANK	540	140 ****	1/2 plate + 800	520	290	510	
	HOIST	280	140 ****	1/2 plate + 700	310	200	510	

^{****} Lower dimension = 570 mm in relation to the winding shaft



Note: reservations provided in mm.

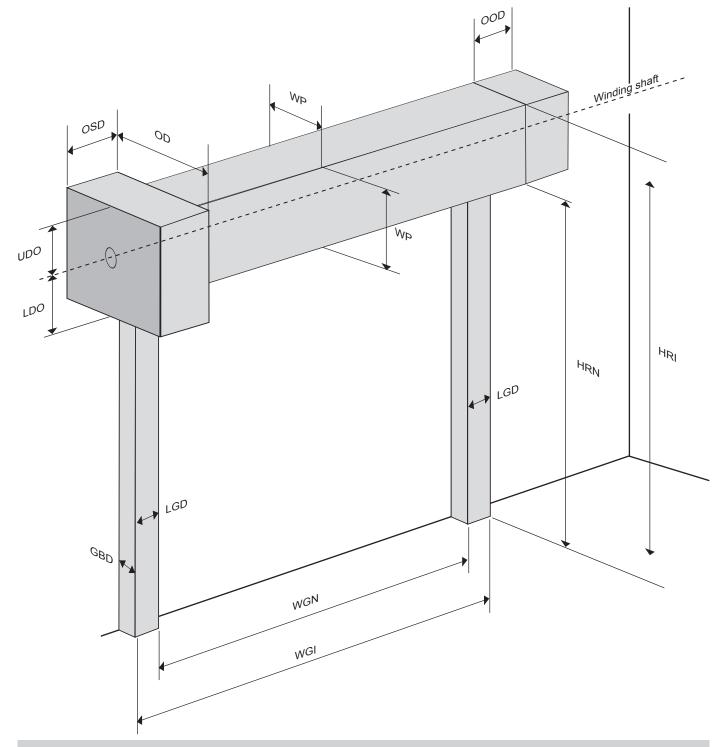


WINDING PLATES

	Ø (mm)	Operation		Winding plate (WP) dimensions in mm													
	220	Rod	340		370	0 400 440											
	220	Axial II / III	340		370		400	440		480							
	133	Tubular	310	3	340		37	70	40	00		440					
	133	E400	*	3	340		37	70	40	00		440		480			
slats	168	Tubular	340			370		400			440		480				
ards	168	E400 / E750	340 370				400	440			480		520				
Standard	168	S100 / S140			400)		440			480		520				
₹ 5	193	E400 / E750	340			370		400	440			480		520			
	193	S100 / S140		4	400			440			480		80	520			
	244	E400 / E750	370	4	400			440	480			520					
	244	S100 / S140	400					480	480			520					
	244	S2000	440						480				520				
	273	S2000	44	440				480) 5		520			55	50		
			800	2,000	2,250	2,750	3,000	3,250	4,000	4,500	5,000	5,500	5,750	6,250	6,500	7,250	000

^{*} In this area, to limit "sagging" of the shutter, our shafts are made with tubes with a diameter of 168 mm.

RESERVATION AREAS



WGN: Width guiding rails not included

WGI: Width guiding rails included

 $\ensuremath{\mathsf{HRN}}$: Height winding not included

HRI: Height winding included

LGD: Lateral guiding rail dimensions

GBD: Guiding rail base dimensions

OSD: Operator side dimensions

OD: Operator depth

UDO: Upper dimensions of operator

LDO: Lower dimensions of operator

OOD: Opposite side to operator dimensions

WP: Winding plate dimensions



DENTEL

TECHNICAL INFORMATION: OPERATING MODES

OPERATING MODES

Hold to run (trained users)

This operating mode can be used for all grille locations. It requires a controller that allows constant user control (continuous action on the control device and within sight of closing).



Caution: In public areas, the controller must be personalized, e.g. a key switch box.

• Safety devices required

	Outside public area / In public area Within sight of door
INDUSTRIAL OR COMMERCIAL PREMISES, OR GARAGES	No safety device required

	Controller	In AREA	Outside AREA
BBA1	Wall-mounted toggle-switch box		x
BBE1	Flush-mounted toggle-switch box		х
BBA2	Wall-mounted 2-button box		х
Transmitter	Remote control (for the "Easy" control box)	х	х
Key pad	Wall-mounted, wireless key pad (for the "Easy" control box)	х	х
BCA	Wall-mounted key switch box	х	х
BCE	Flush-mounted key switch box	х	х
BCDA	Wall-mounted key switch and release box	х	х
BCDE	Flush-mounted key switch and release box	х	х
ВСВА	Wall-mounted bipolar key switch box	х	х
BCBE	Flush-mounted bipolar key switch box	х	х
Sécurinox	Sécurinox release box with tubular cylinder		
Securinox	Sécurinox release box with European cylinder	х	Х
BDD	Junction box with double release mechanism	х	х
BBAR	Wall-mounted 2-button radio box (for the "Easy" control box)		х
Transmitter veoHz	3-button portable transmitter veoHz	×	x
Wall-mounted transmitter veoHz	Wall-mounted 3-button transmitter veoHz		х
BDCA veoHz	Wall-mounted key switch and release box veoHz (with European cylinder)	х	х



For more technical information, refer to the "Operators & Accessories" chapter and the "Control Accessories" section.







Impulse operation for ascent / Hold to run for descent (trained users)

This operating mode allows opening by impulse operation and closing by hold to run (previously combined operation under French Standard NFP 25362). This operating mode relates to impulse operation mode in the Standard EN 13241 + A2.



Caution: In public areas, the controller must be personalized, e.g. a key switch box.



Pulse operation in public area: only available with Axial and Tubular operators.

• Safety devices required

	Outside public areas	In public areas
INDUSTRIAL OR COMMERCIAL PREMISES, OR GARAGES	Control box adapted according to operator 1 safety micro switch with lock	 Control box adapted according to operator 1 safety micro switch with lock 1 set of top cells

	Controller	In AREA	Outside Area
ВВА3	Wall-mounted 3-button box		x
BBAS	Wall-mounted box with stop button	х	х
ВСВА	Wall-mounted bipolar key switch box	х	х
ВСВЕ	Flush-mounted bipolar key switch box	х	х
BCA	Wall-mounted key switch box	х	x
BCE	Flush-mounted key switch box	х	х
BCDA	Wall-mounted key switch and release box	х	х
BCDE	Flush-mounted key switch and release box	х	х
Key pad	Wall-mounted, wireless key pad (for the "Easy" control box)	х	х
Transmitter	Remote control	х	х
Sécurinox	Sécurinox release box with tubular cylinder Sécurinox release box with European cylinder	х	х
BDD	Junction box with double release mechanism	х	х
BBAR	Wall-mounted 2-button radio box (for the "Easy" control box)		х
Transmitter veoHz	3-button portable transmitter veoHz	х	х
Wall-mounted transmitter veoHz	Wall-mounted 3-button transmitter veoHz		х
BCDA veoHz	Wall-mounted key switch and release box veoHz (with European cylinder)	Х	х



For more technical information, refer to the "Operators & Accessories" chapter and the "Control Accessories" section.





Technical Information: Operating modes



Impulse operation (trained users) _

In impulse operation mode, the user is required to perform a brief action on the controller which triggers the movement of the shutter: open, stop or close.



Caution in the workplace: 2 flashing spots + markings on the ground are now legally required according to the decree of 21 December 1993.



Impulse operation in public area: only available with Axial and Tubular operators.

• Safety devices required

	Outside public areas	În publi	C AREAS
	WITHIN OR OUT OF SIGHT OF DOOR	WITHIN SIGHT OF DOOR	OUT OF SIGHT OF DOOR
INDUSTRIAL OR COMMERCIAL PREMISES, OR GARAGES	Control box adapted according to operator Bottom safety edge 1 safety micro switch with lock	Control box adapted according to operator Bottom safety edge 1 safety micro switch with lock 1 set of top cells	Control box adapted according to operator Bottom safety edge 1 safety micro switch with lock 1 set of top cells 2 sets of bottom cells

	Controller	In AREA	Outside AREA
BBAI	Wall-mounted impulse button box		x
ВСВА	Wall-mounted bipolar key switch box		х
BCBE	Flush-mounted bipolar key switch box		х
BCA	Wall-mounted key switch box		х
BCE	Flush-mounted key switch box		x
BCDA	Wall-mounted key switch and release box		х
BCDE	Flush-mounted key switch and release box		х
CCA	Wall-mounted, wired key pad		х
Receiver	Separate 2- or 4-function receiver		х
Transmitter	4-function transmitter (Commerce and Industry)		х
Sécurinox	Sécurinox release box with tubular cylinder		x
Courney	Sécurinox release box with European cylinder		^
BDD	Junction box with double release mechanism		х



For more technical information, refer to the "Operators and accessories" chapter, in the "Control accessories" section.

TECHNICAL INFORMATION: OPERATING MODES



Automatic operation (trained or untrained users)

In automatic operation, the shutter moves without the need for manual operation by the user (for example, closing with time delay, opening by magnetic loop, etc.). This operating mode can be used for commercial and industrial premises and garages but it is not suitable for houses.



Caution in the workplace: 2 flashing spots + markings on the ground are now legally required according to the decree of 21 December 1993.



Caution: our metal grilles must not be used to equip residential buildings (individual or collective) EN 13241 + A2



Impulse operation in public area: only available with Axial and Tubular operators.

• Safety devices required:

	Outside public areas	ÎN PUBLIC AREAS WITHIN OR OUT OF SIGHT OF DOOR
INDUSTRIAL OR COMMERCIAL PREMISES, OR GARAGES	Control box adapted according to operator Bottom safety edge 1 safety micro switch with lock 2 sets of bottom cells	Control box adapted according to operator Bottom safety edge 1 safety micro switch with lock 1 set of top cells 2 sets of bottom cells

	Controller	In AREA	OUTSIDE AREA
BBAI	Wall-mounted impulse button box		х
ВСВА	Wall-mounted bipolar key switch box		х
BCBE	Flush-mounted bipolar key switch box		х
BCA	Wall-mounted key switch box		х
BCE	Flush-mounted key switch box		х
BCDA	Wall-mounted key switch and release box		х
BCDE	Flush-mounted key switch and release box		х
CCA	Wall-mounted, wired key pad		х
Receiver	Separate 2- or 4-function receiver		х
TR	Road tube		х
вм	Magnetic Loop		х
Transmitter	4-function transmitter (Commerce and Industry)		х
Sécurinox	Sécurinox release box with tubular cylinder		х
	Sécurinox release box with European cylinder		
BDD	Junction box with double release mechanism		Х



For more technical information, refer to the "Operators & Accessories" chapter and the "Control Accessories" section.





OPTIONS

OPTIONS

• Seal under end slat.



• Mixing possible with full slats.



Corrugated tube mixing is incompatible with G80 guiding rail options, noise reduction clips and microperforated slats.



Mixing of corrugated tubes and lacquered slats is NOT POSSIBLE because the staples mark the slats during winding.

- Latch instead of a lock.
- Lock offset to the left or right of the end slat
- Safety micro switch on lock: recommended with tubular operators or gear operators.
- Housing (galvanized or optional 180 RAL of your choice):

If you select the "Housing" option, you can order your shutter with a suitable housing that will conceal or protect the shutter shaft (housing for wall-mounted installations only).

- Polyurethane lacquer with RAL of your choice:
- guiding rails
- housing
- **Epoxy lacquer** RAL of your choice:
- WGI max. ≤ 10,500 mm

- end slat only
- guiding rails
- housing
- Emergency chain hoist allowing repair operations to be performed from the ground:



- E750 operator
- S100 operator
- S140 operator
- S2000 operator



(For guiding rails to be pinned: screws, sleeper screws, washers, pins, nuts and stop pins)



Accessories for electrical connection

(Disconnect switch, junction box, insulating screw joints, cable ties + threaded pins, 6m of 3-core cable 0.75mm², 1m of 5-core cable 1.5mm², 7m of 5-core cable 0.75mm², 4 x 3m IRO tubes)





- VAK safety pump lock
- LED flashing spot
 Operating modes: Impulse, Automatic



Illumination spot

10W power = 930 lumen

Operating modes: Impulse, Automatic



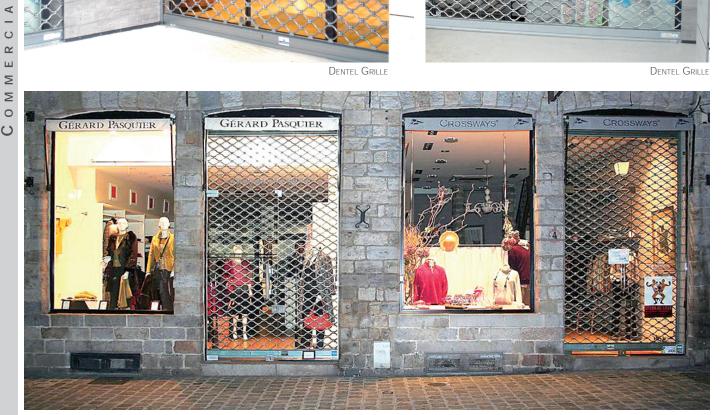
Some of our projects





DENTEL GRILLE

DENTEL GRILLE



DENTEL GRILLE





Murax 110 shutters with mixed Dentel Grille





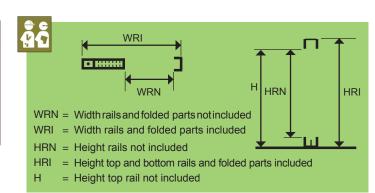
DESCRIPTION

Limits of use

	W IC (WR		Height (HRI) мм				
Min.	Without pivot posts	With pivot posts	800				
	500	610	000				
Max.	10	,000	3,000				

^{*} If using pivot posts the maximum width per leaf WRI = 3,500 mm and the maximum surface area = 7 m2

* Without pivot posts maximum width per leaf WRI = 5,600 mm



Installation layouts

The Delial can be:

- wall-mounted
- installed between walls
- on post that pivots 90° inwards
- on post that pivots 90° outwards

Shutter

- In top-quality, galvanized steel (galvanized: 275 g/m²)
- Can be composed of 1 or 2 leaves upon request or due to dimensional constraints
- A leaf is composed of:
 - Vertical U-shaped bars 14×14×14×14×20/10th mm thick connected by 2.5 mm thick cross-braces
 - Lock with 2 anchor points and a full height joint cover
- The maximum possible gap between the vertical bars is 130 mm

Horizontal rails

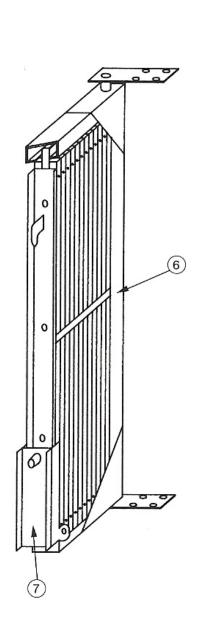
- In top-quality, galvanized steel (galvanized: 275 g/m²)
- Top rail:
 - U-shaped
 - Fixed (unless it is a pivoting model)
 - Holds and guides the top section of the grille
- Bottom rail:
 - W-shaped
 - Standard fixed, removable or liftable on request
 - Supports the guiding rollers
 - Holds and guides the bottom section of the grille

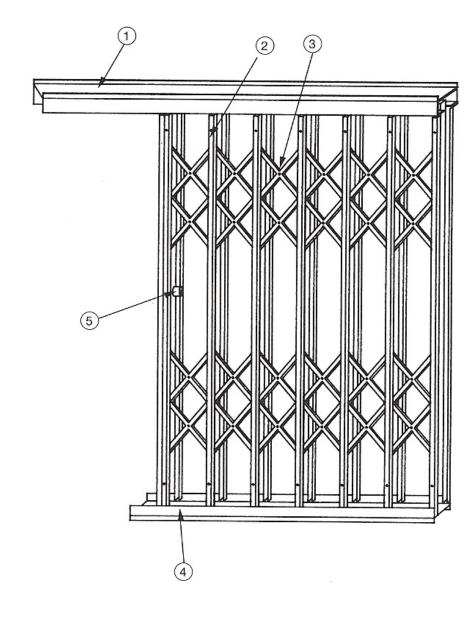




Parts List

Extendable grille _____





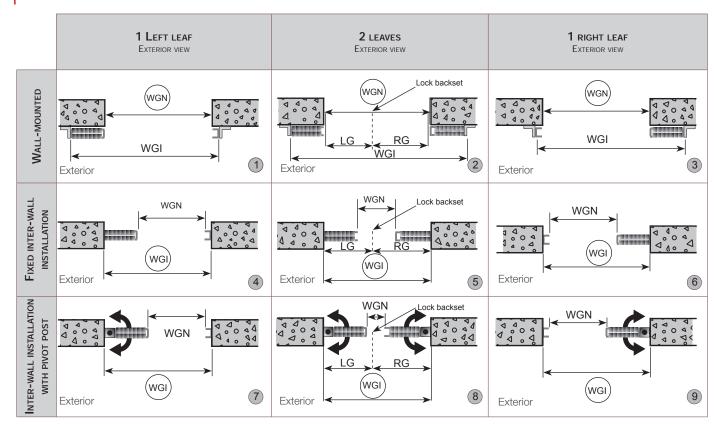
Extendable grille with one fixed leaf and a pivoting leaf with liftable bottom rail

- 1. Upper rail
- 2. Bars
- 3. Cross-braces
- 4. Lower rail

- 5. Loci
- **6.** Pivot post (optional)
- 7. Liftable rail (optional)



GRILLE INSTALLATION LAYOUTS



QC

You must provide us with the encircled dimensions according to the layout.

HGN = Height of grille, horizontal rails not included

WGN = Width of grille, folded part(s) strike jamb and pivot(s) not included

HGN = Height of grille, horizontal rails included

WGI = Width of grille, folded part(s) and pivot(s) included

LG = Left-hand gap for lock position

RG = Right-hand gap for lock position

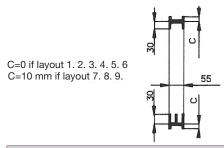


The installation layouts are always provided from the interior view. For installations with pivot post, please specify whether it should pivot inwards or outwards. The two leaves must either both pivot outwards or both pivot inwards.

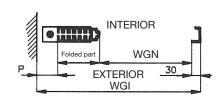


For wall-mounted installations (1, 2, 3), corner pieces of 50×30 are provided to attach the folded parts and the top rail.

CLOSE-UP OF FLOOR-WINDING RAILS



P=0 if layout 1. 2. 3. 4. 5. 6 P=75 mm if layout 7. 8. 9



CLOSE-UP OF FOLDED PARTS

		Folded part values *																	
WGI (MM)	560	700	840	980	1,120	1,260	1,400	1,540	1,680	1,820	1,960	2,100	2,240	2,380	2,520	2,660	2,800	2,940	3,080
WGN (MM)	455	580	705	830	955	1080	1205	1330	1455	1,580	1,705	1,830	1,955	2,080	2,205	2,330	2,455	2,580	2,705
FOLDED PART (MM)	105	120	135	150	165	180	195	210	225	240	255	270	285	300	315	330	345	360	375

WGI (MM)	3,220	3,360	3,500	3,640	3,780	3,920	4,060	4,200	4,340	4,480	4,620	4,760	4,900	5,040	5,180	5,320	5,460	5,600	
WGN (MM)	2,830	2,955	3,080	3,205	3,330	3,455	3580	3,705	3,830	3,955	4,080	4,205	4,330	4,455	4,580	4,705	4,830	4,955	
FOLDED PART (MM)	390	405	420	435	450	465	480	495	510	525	540	555	570	585	600	615	630	645	

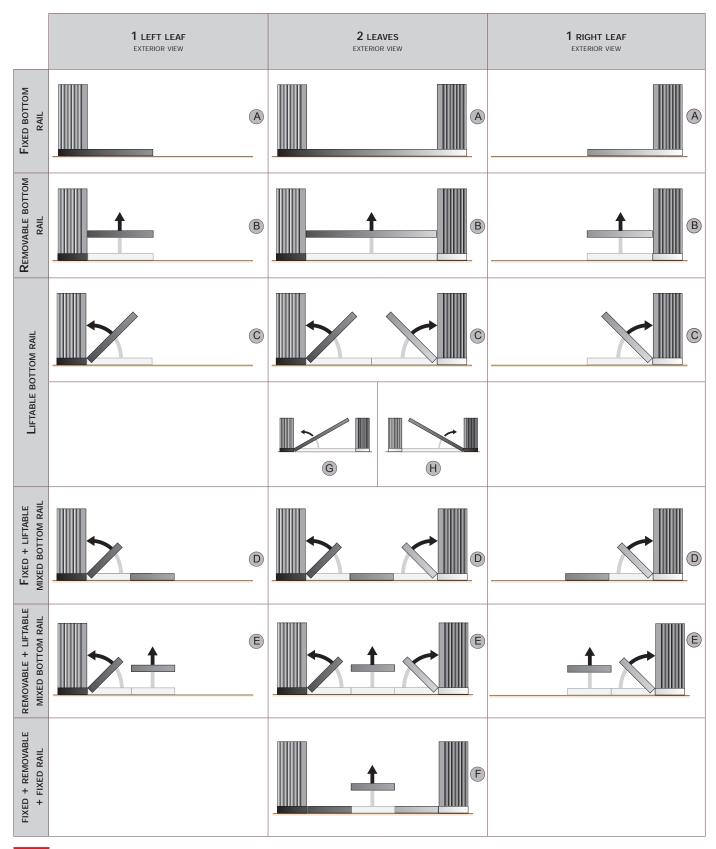
^{*} For the pivoting leaf: Add 75 mm (pivot) to the folded part and 40 mm for liftable rails

^{*} For the fixed leaf and liftable rail: Add 30 mm (rail) to the folded part





SELECTION OF RAILS





The liftable rail always lifts on the folded part side. The removable rail in the middle is delivered in two separate pieces if length > 5,000 mm. Maximum length of a liftable bottom rail = HRI - 150 mm



2-leaf grilles can be mixed for: layout A and B or A and C



Technical information: Shutter



SHUTTER

The shutter weight can be calculated approximately using the formula:

W (kg) = WFI (m) \times HRI (m) \times 14 (kg/m²)



WFI= Width folded parts included

HRI = Height top and bottom rails and folded parts included W = Weight of grille

GUIDELINES FOR NUMBER OF CROSS-BRACE ROWS

• 1 row of cross-braces: 800 ≤ HRI < 1430

• 2 rows of cross-braces: 1,430 ≤ HRI < 2,000

• 3 rows of cross-braces: 2,000 ≤ HRI < 3,000



FURTHER INFORMATION: OPTIONS



OPTIONS

Coupling lock with reinforced padlock for 2-leaf grille

Shutter with 2 leaves

Leaf pivots to 90°

Liftable bottom rail

Removable bottom rail

Some of our projects

DELIAL



Delial Grille option with 2 leaves and coupling lock with reinforced padlock



Delial Grille



Delial Grille

