

# Manual No. 7033

02/23

# **INSTALLATION**

# Residential garage doors

# **Manual** or **Motorised**



# **RT200** with Wicket Door

with reduced 30 mm or standard 60 mm threshold



(Document reserved for installers)



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# **Before installation**

# Required equipment



Spirit level



Clamp



Laser level



Plumb bob



Tape measure



Utility knife



Electric screwdriver



Socket



Cruciform bit



Flat wrench



Allen key



Perforator



Torx bit



Square end-piece



Phillips screwdriver



Flat screwdriver



Pencil



Grinder



Combination pliers



Cutting pliers



Locking pliers



Steel drill bit Ø2-4.2-4.5-10-13



Hammer



Rivet gun



Hacksaw



Silicone sealant



Ladder



Brush





# Installation instruction



# **CAUTION!**



To ensure that this product is assembled, used and maintained in complete safety,

it is important to follow the instructions provided in this document.

For everyone's safety, please adhere to the precautionary measures below.

- Before beginning assembly, read this manual carefully.
- This closure must be installed by a professional technician.
- All the parts delivered are specifically sized for this product.
   Adding and/or using other parts may be detrimental to safety and may affect the product's warranty.
- Any modification or improvement of this closure must be compliant with the standard BS EN 13241:2003+A2:2016.
   In this case, a "modification/transformation" file must be created by the installer as per the standard BS EN 12635:2002+A1:2008 annex C.
- Considerable force is exerted by the torsion springs; carry out work in accordance with the safety instructions. Use the appropriate tools to install these products. Ensure that all work is carried out on a stable floor.
- Ensure that the assembly area is adequately lit, clear, clean and clearly marked out.
- Ensure that no other people are present at the assembly site apart from the installers.

  Non-authorized persons (children for example!) who are present at the site risk injury during assembly.
- All the components of this closure must be installed in compliance with the installation instructions provided in this manual.
- All the requirements of the standards BS EN 13241:2003+A2:2016 must be met and verified if necessary.

#### Max. tightening torque:

Assembly screws: 10 Nm

Shutter mounting screws: 12 Nm

#### Min. working load per attachment point:

Compensating shaft: 300 daN

Rails: 40 daN

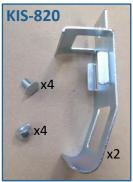


# Kit contents for each door configuration/option

# Kits for MOTORISED and MANUAL doors









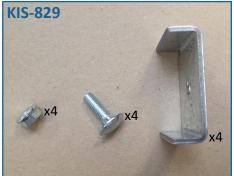




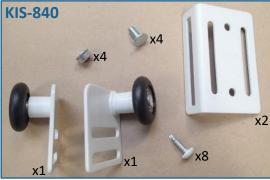




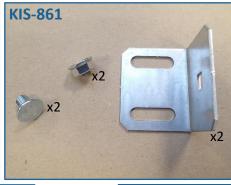


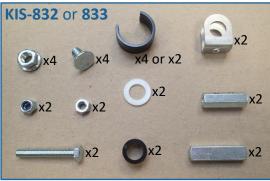


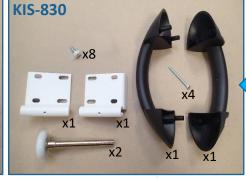












PGN-010

x4

x1

x1

Kit supplied for reduced 30 mm threshold

For 60 mm threshold only



### **Kits for MOTORISED doors**





# **Kits for MANUAL doors**



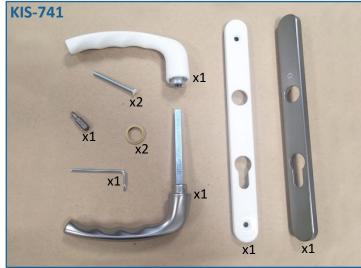






# Wicket door parts





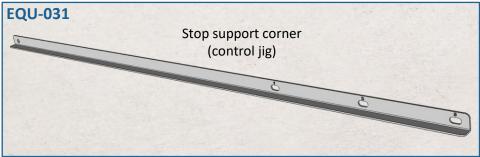








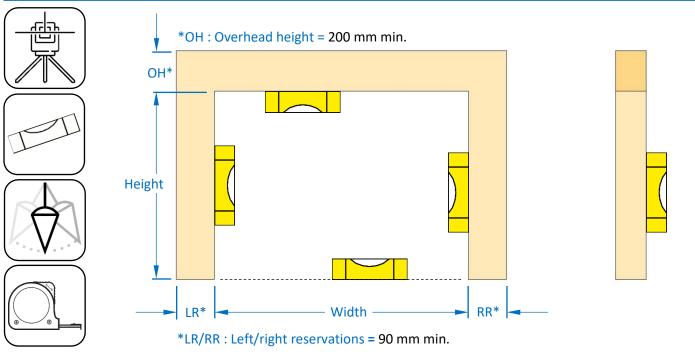




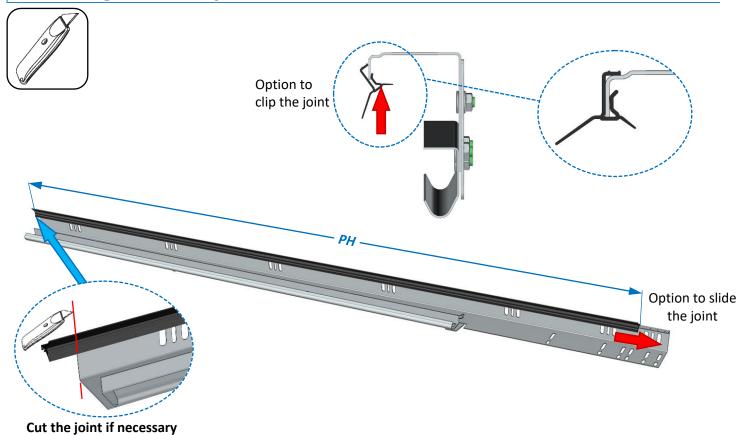


# Vertical rail installation

# Checking the bay

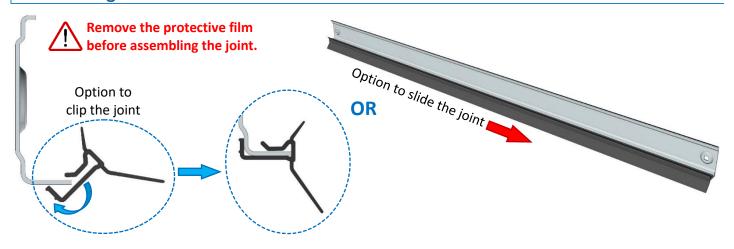


# Assembling the vertical joints





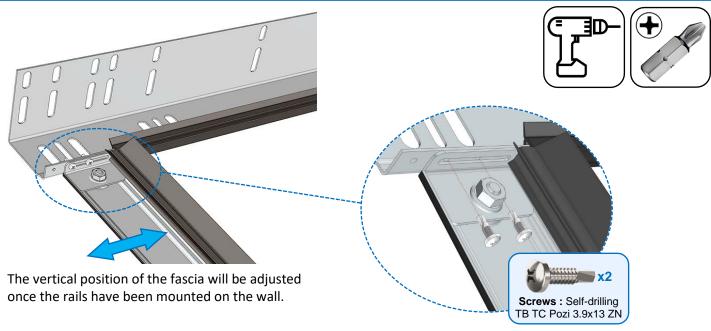
# Assembling the fascia seal



# Assembling the fascia



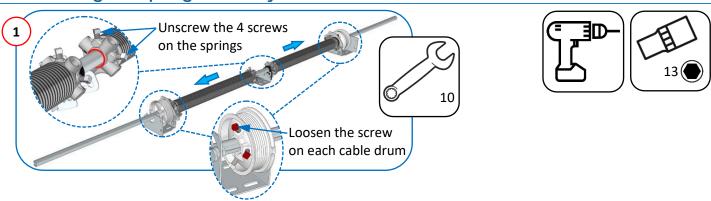
# Fixing the fascia to the floor

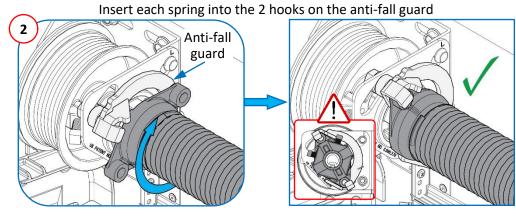


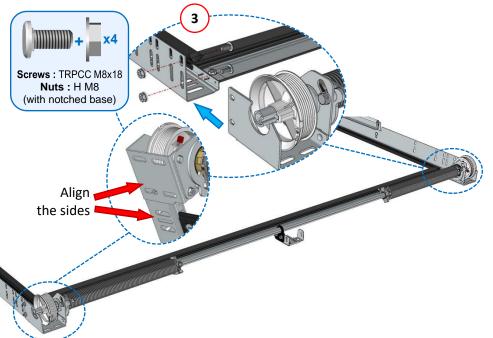
Repeat the process with the other vertical rail.

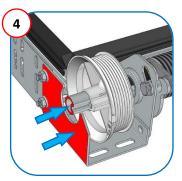


# Assembling the spring assembly on the floor

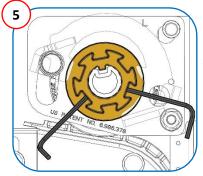








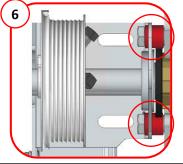
Align the end of the shaft on the bearing



Tighten the 2 screws on each anti-fall guard **Tightening torque 15 Nm** 



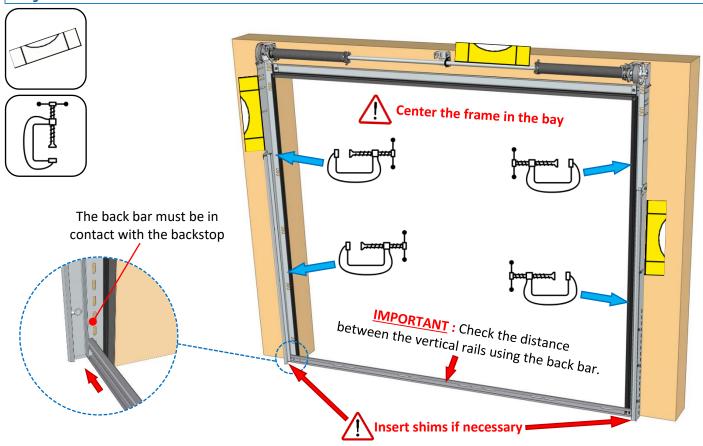
# IMPORTANT Grease the spacers





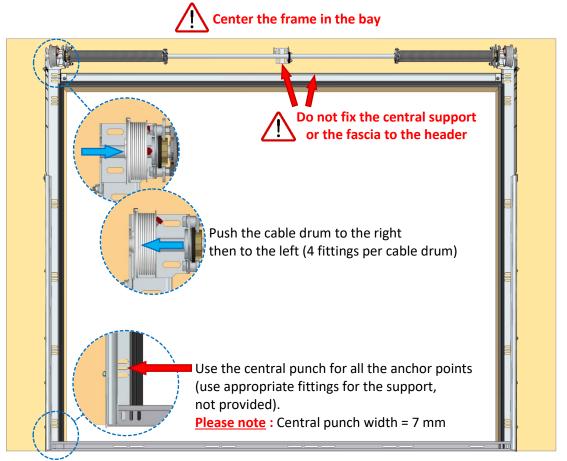


# Layout of the frame



# Fixing the vertical rails





Repeat the process on the opposite side.



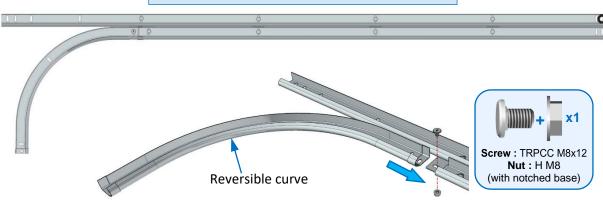
# Horizontal rail installation

#### **Assembling the curves**



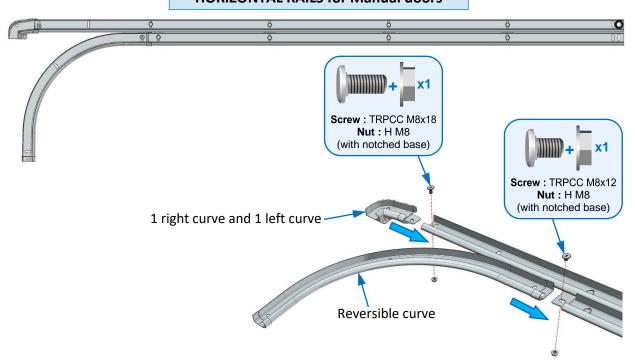






**OR** 

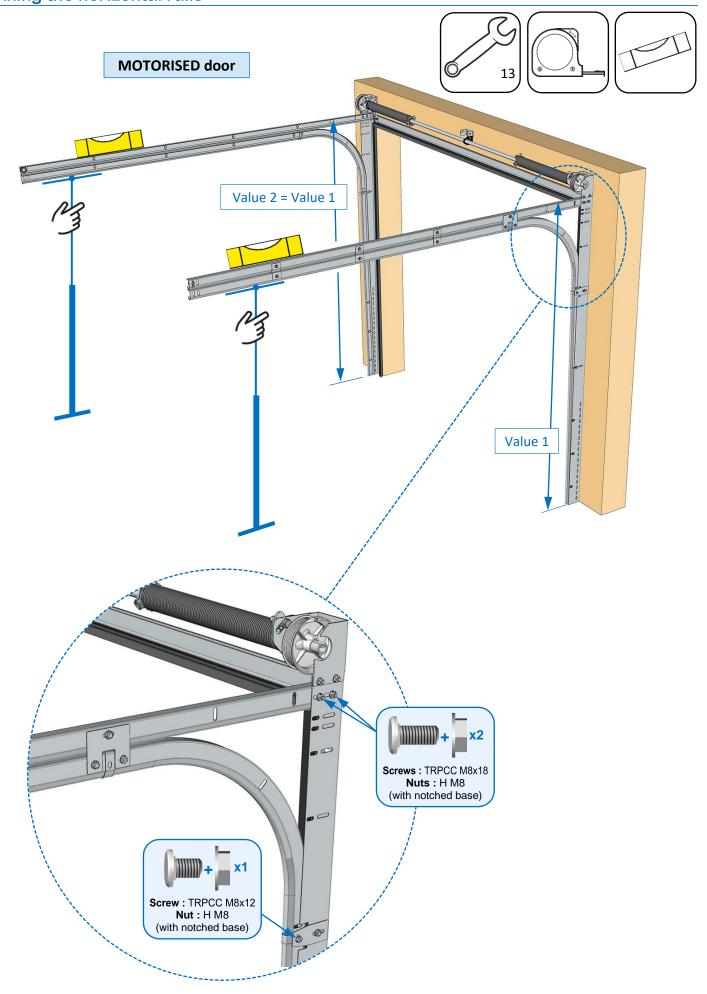
#### **HORIZONTAL RAILS for Manual doors**



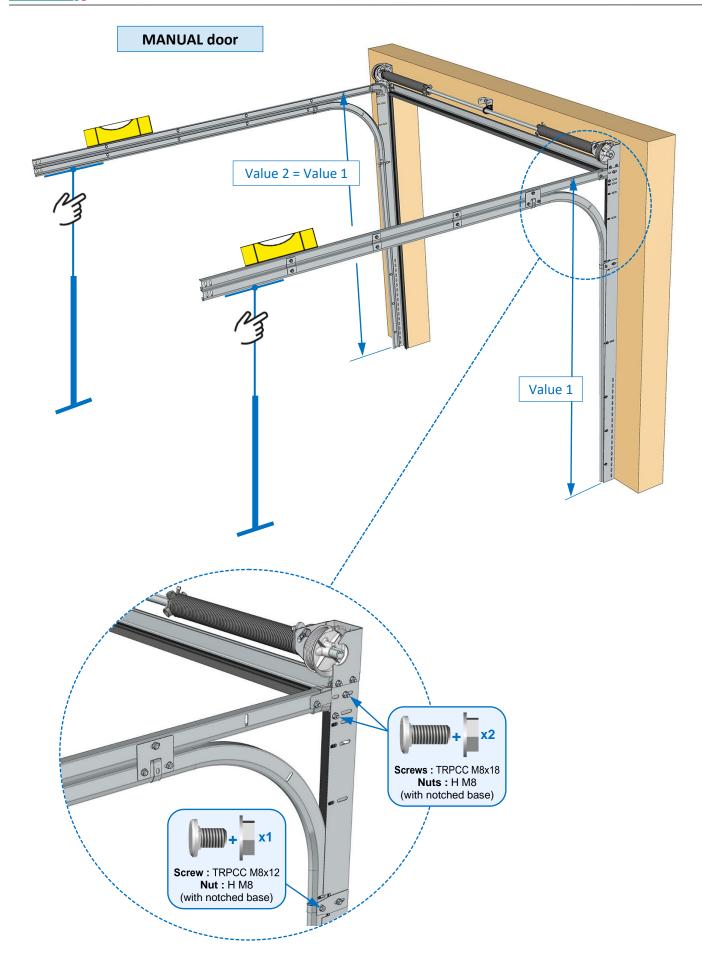
/ To make adjustment simpler during assembly, do not fully tighten the screws with nuts.



# Fixing the horizontal rails

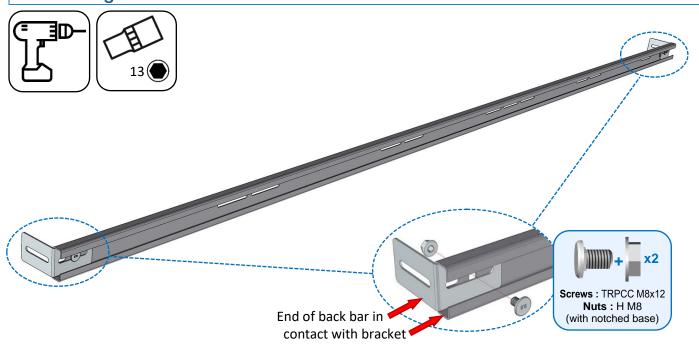




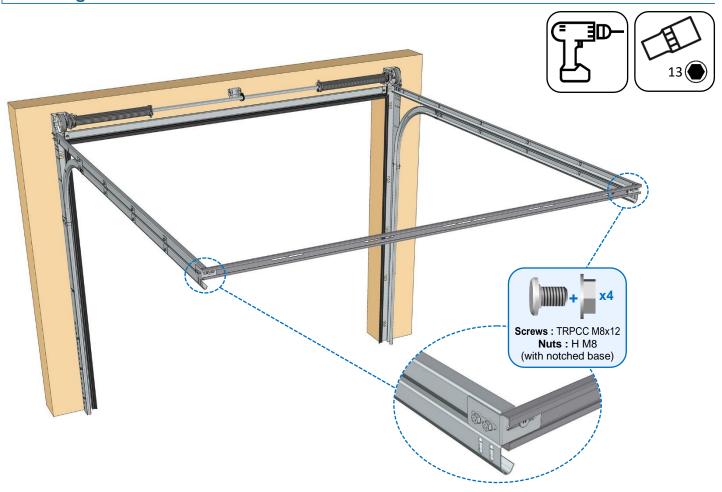




# Assembling the back bar brackets

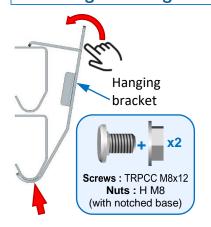


# Installing the back bar





### Installing the hangers



Do not fasten the hangers to the masonry.

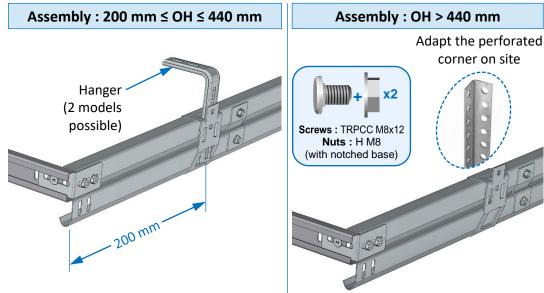
Do not fully tighten the screws with nuts.



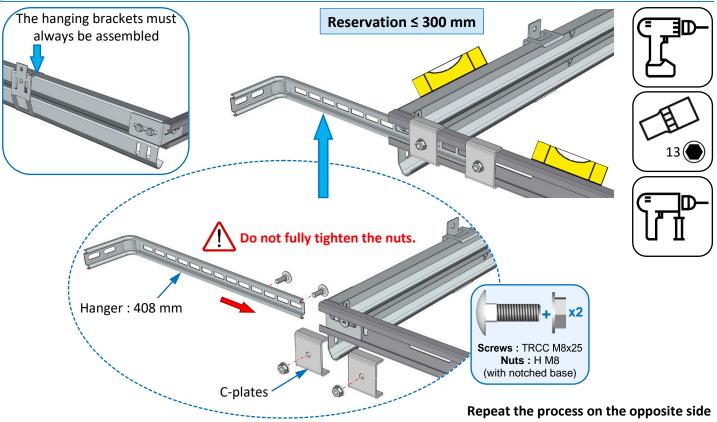


#### Adapt the number of hangers to the dimensions of the doors :

- 2 hangers, if PW ≤ 3,000 or PH ≤ 2,150 mm
- 4 hangers, if PW > 3,000 or PH > 2,150 mm

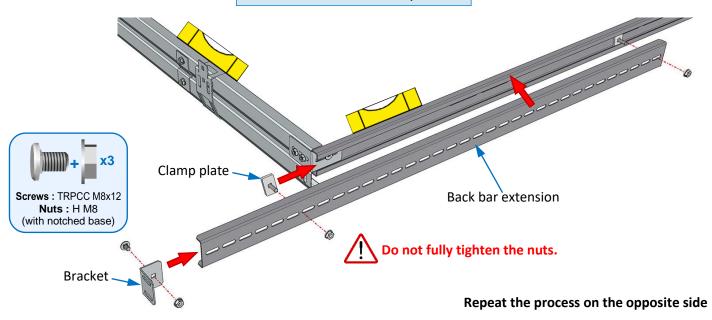


### **Back bar extension (option)**

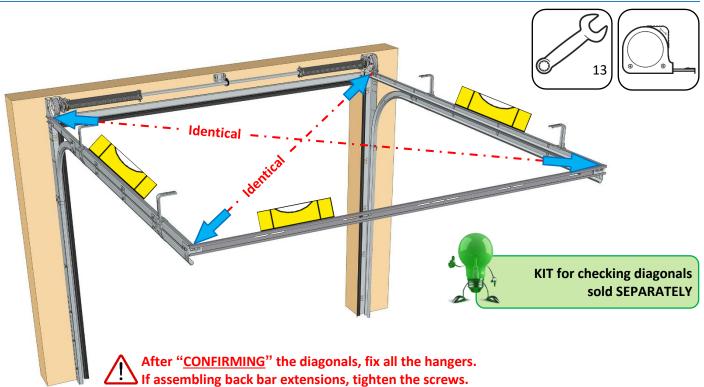




### 300 mm < Reservation ≤ 1,000 mm

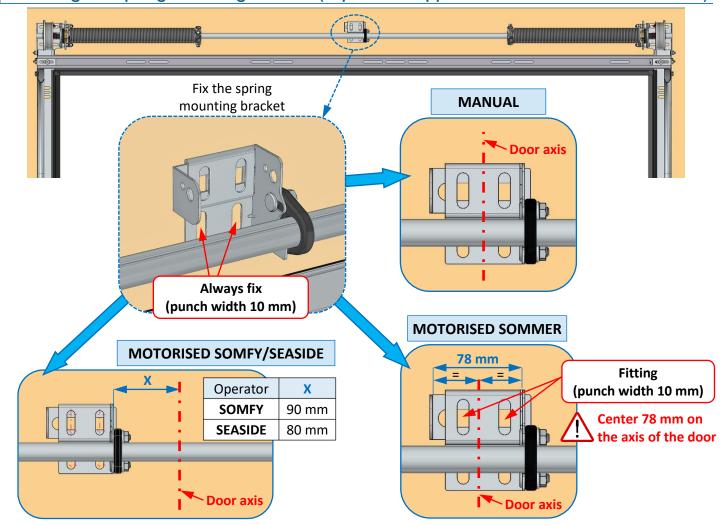


# **Checking the diagonals**



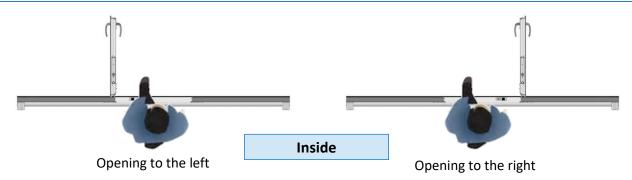


#### Installing the spring mounting bracket ("operator support" in "motorised door" version)

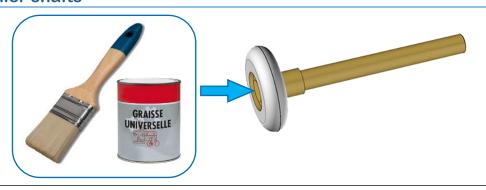


# **Panel preparation**

# Identifying the opening direction

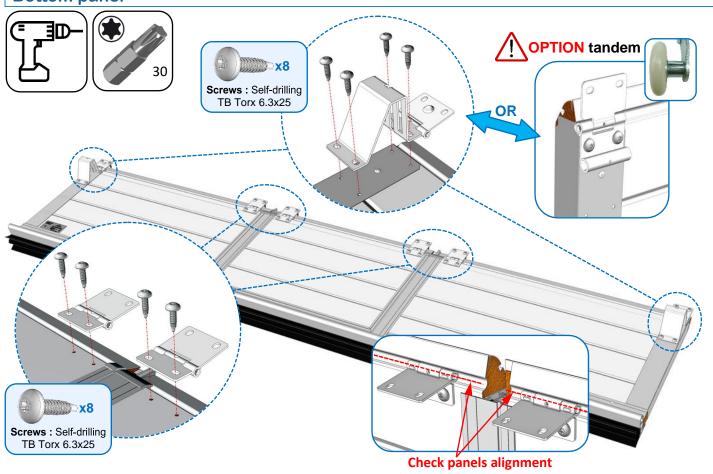


#### Grease all roller shafts

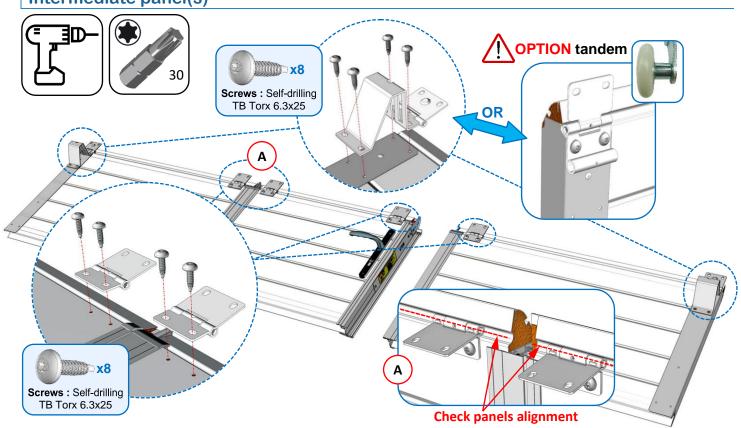




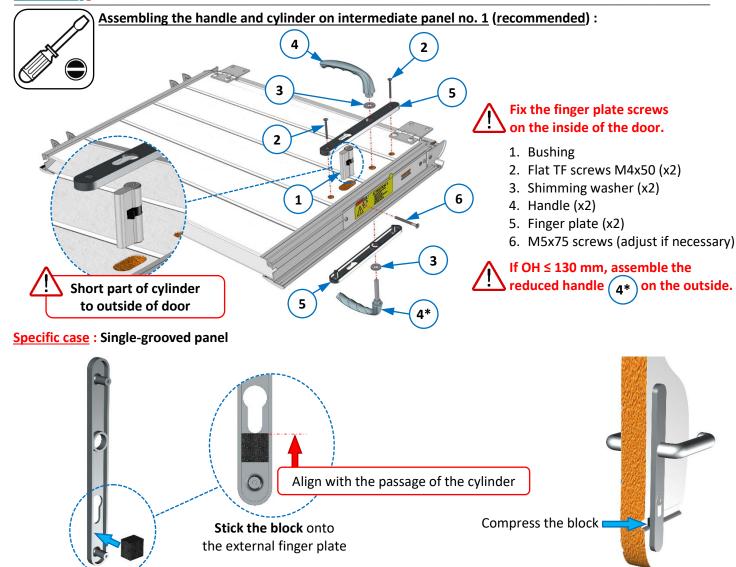
#### **Bottom panel**



# Intermediate panel(s)





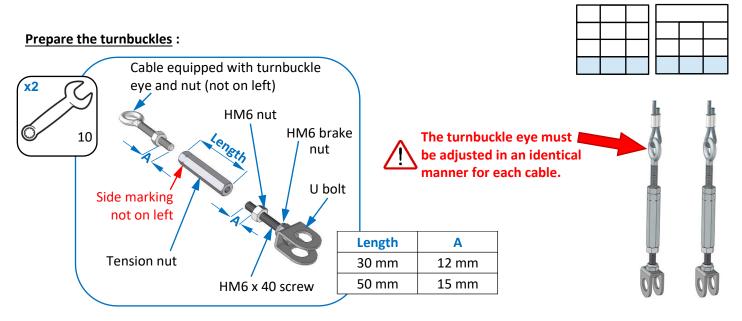




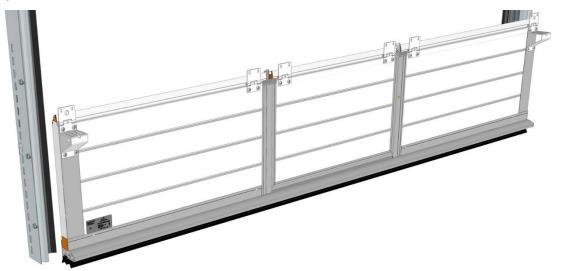
# **Shutter assembly**

Bottom panel installation illustrated with standard 60 mm threshold

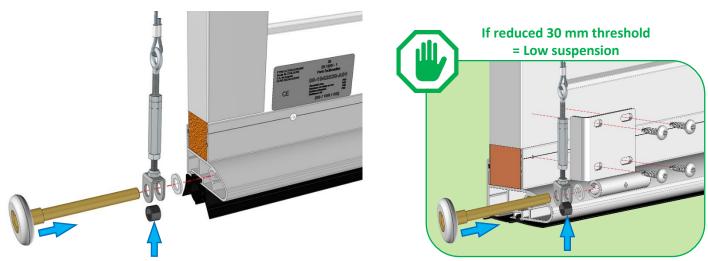
See specific information for reduced 30 mm threshold



#### Position the panel in front of the rails:

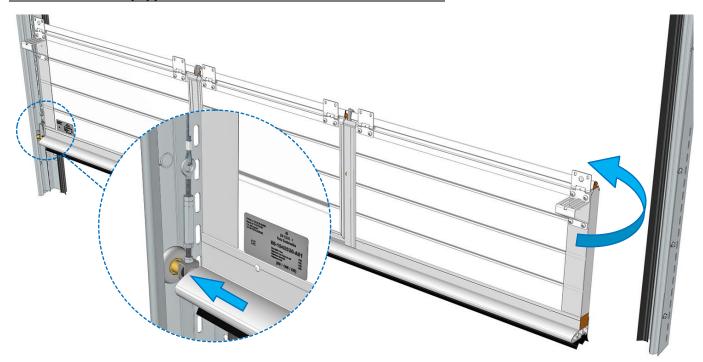


#### <u>Insert the « cable hook » and « roller » in the LEFT side of the threshold</u>:





#### Insert the roller « equipped with the tensioner » in the LEFT vertical rail :

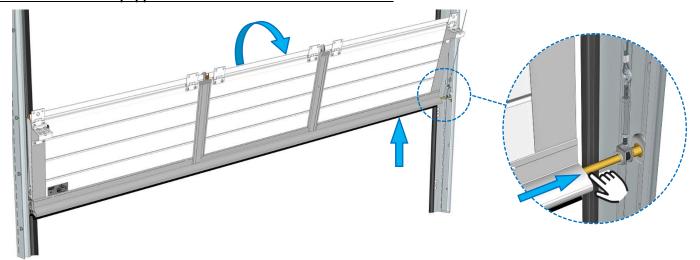


#### Insert the « roller » and « assembled tensioner » in the RIGHT vertical rail :

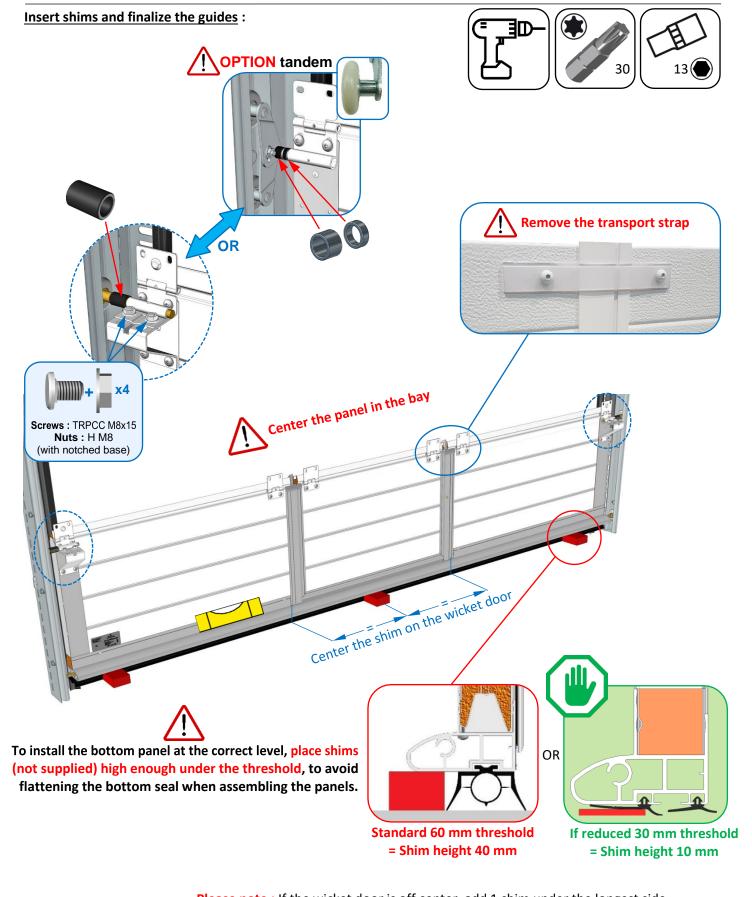


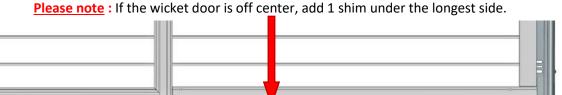


<u>Insert the roller « equipped with the tensioner » in the threshold</u>:

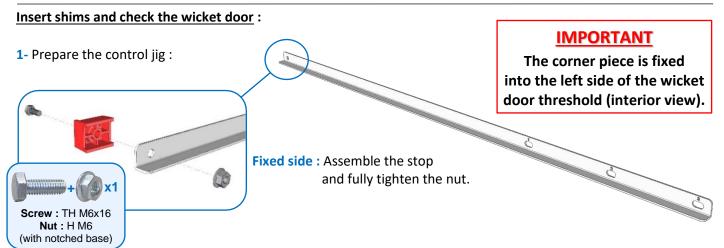




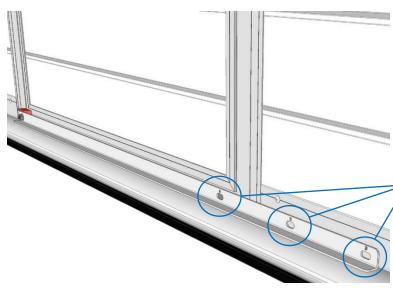








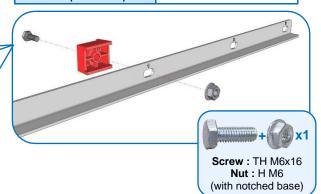
2- Position the jig on the threshold of the wicket door :



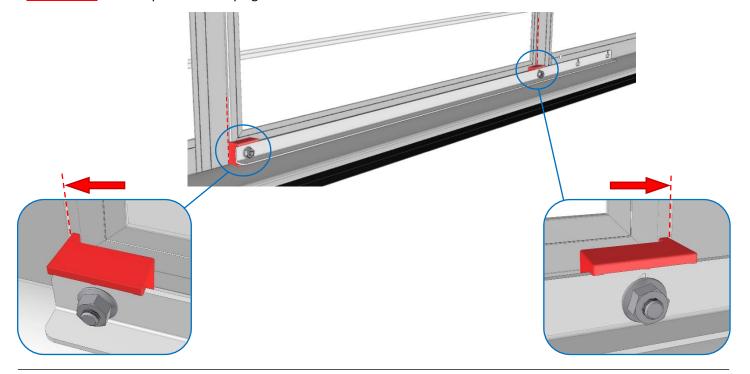
#### Mobile side:

Position the stop on the corner piece according to the wicket door width; assemble and fully tighten the nut.

Wicket door width	Position of the stop
L (659 mm)	1
XL (789 mm)	2
XXL (900 mm)	3

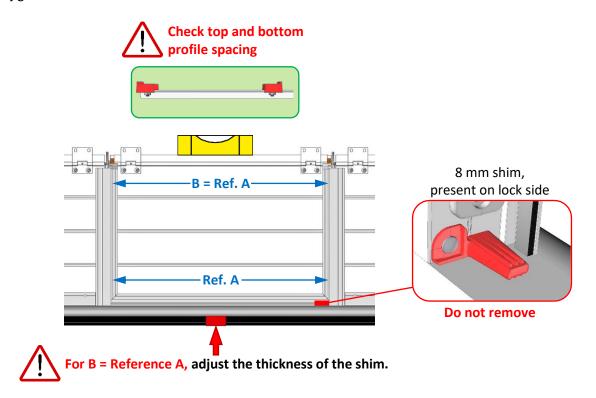


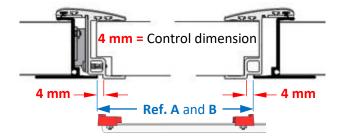
<u>Please note</u>: The stops must but up against the frame:





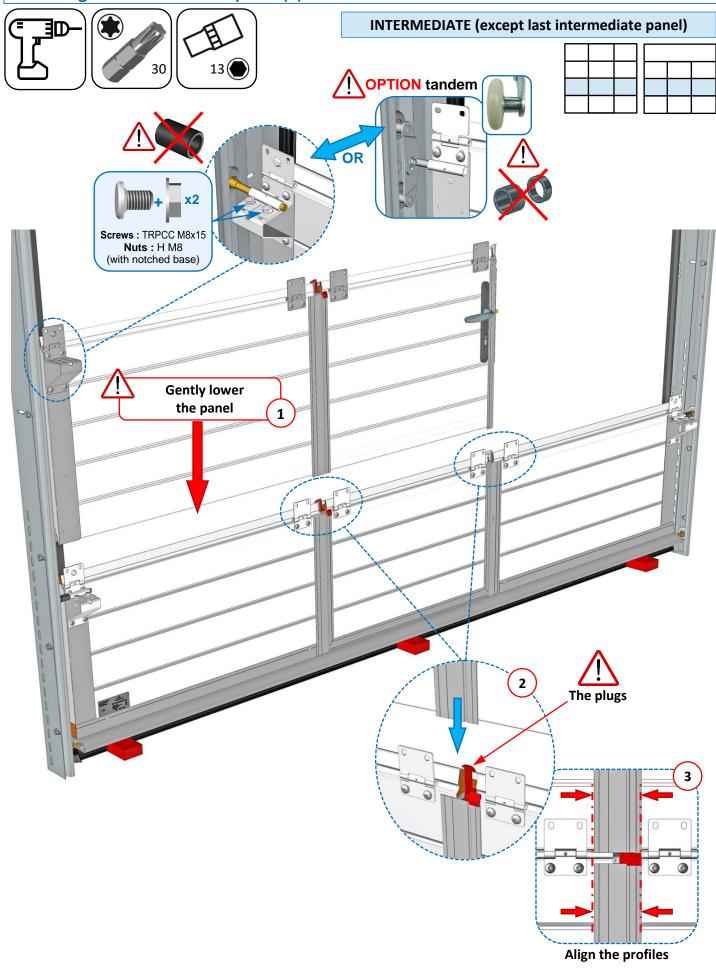
3- Use the jig to check the distance between the frames:



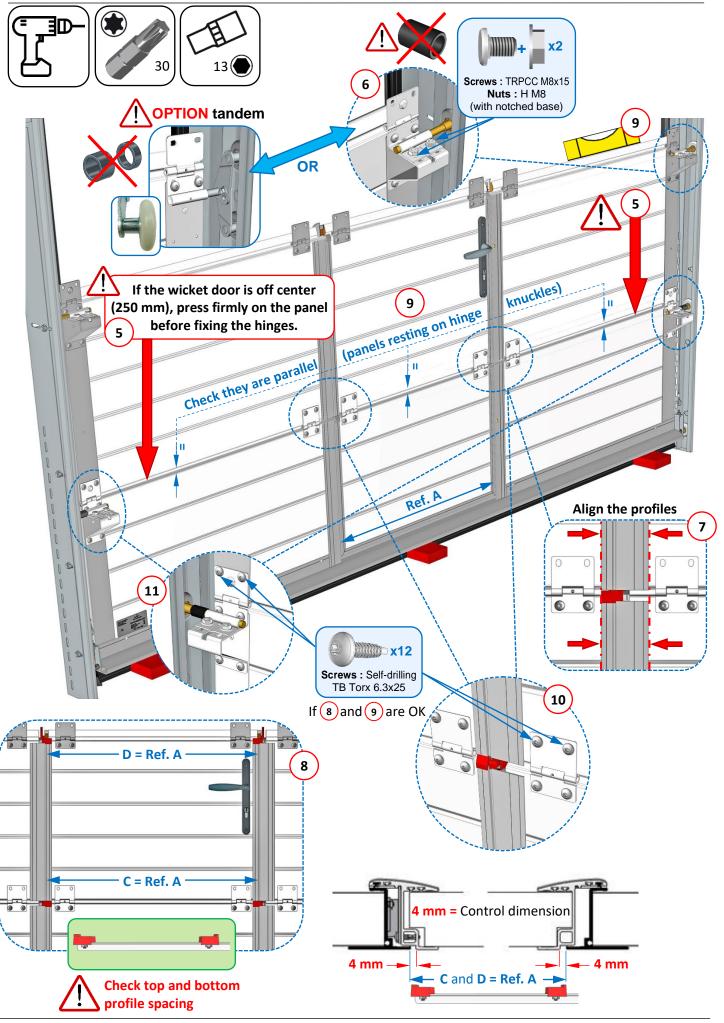




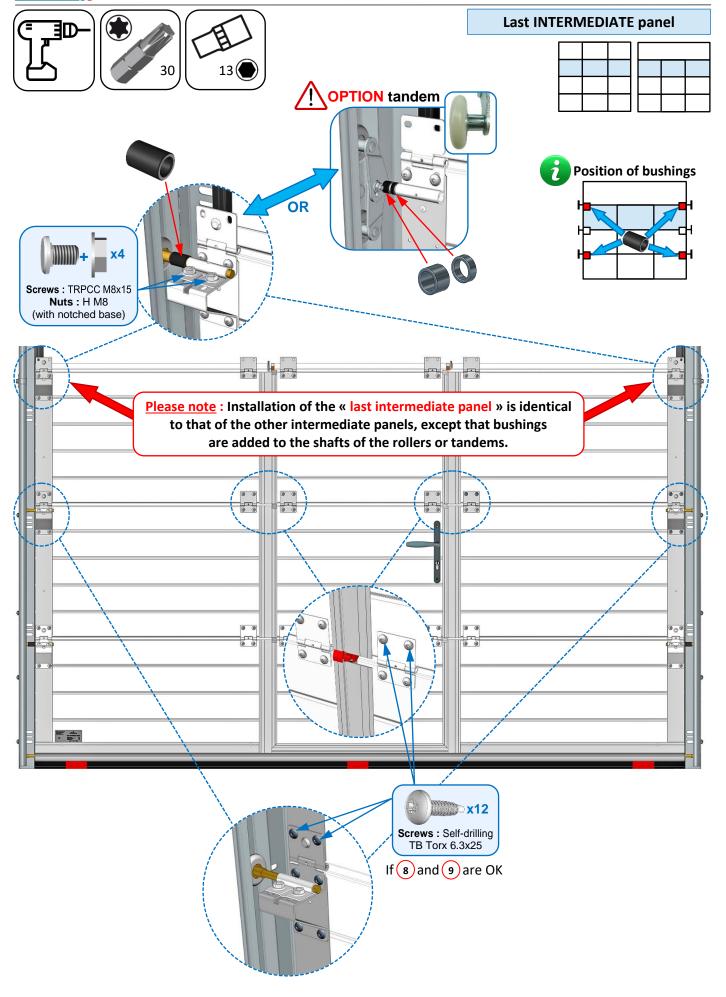
# Installing the intermediate panel(s)













#### Installing the top panel

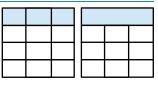


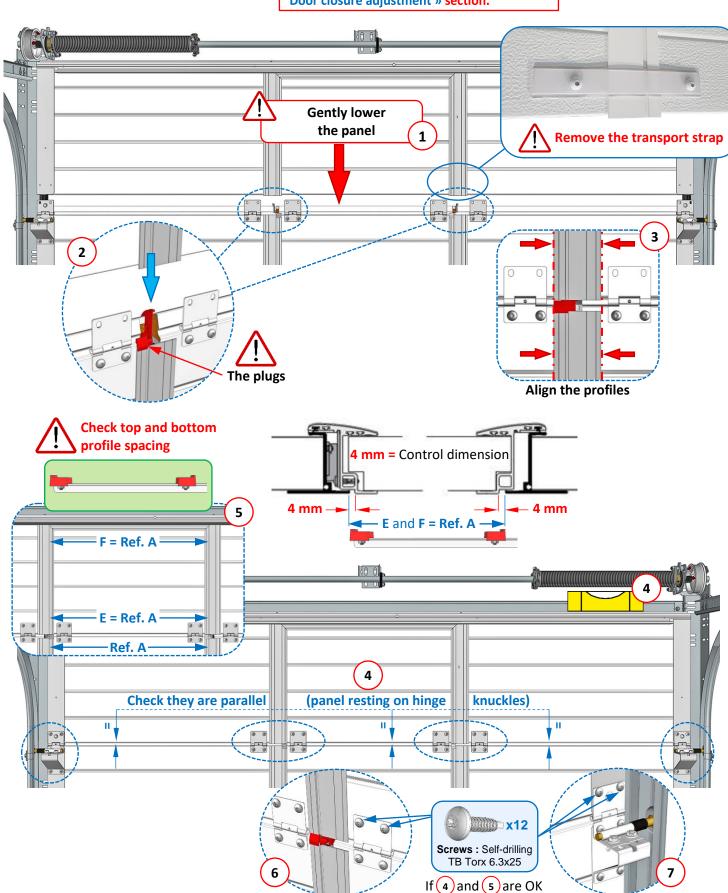


If the wicket door opener is less than 50 mm from the header, adjust the door closure before assembling the wicket door top panel.

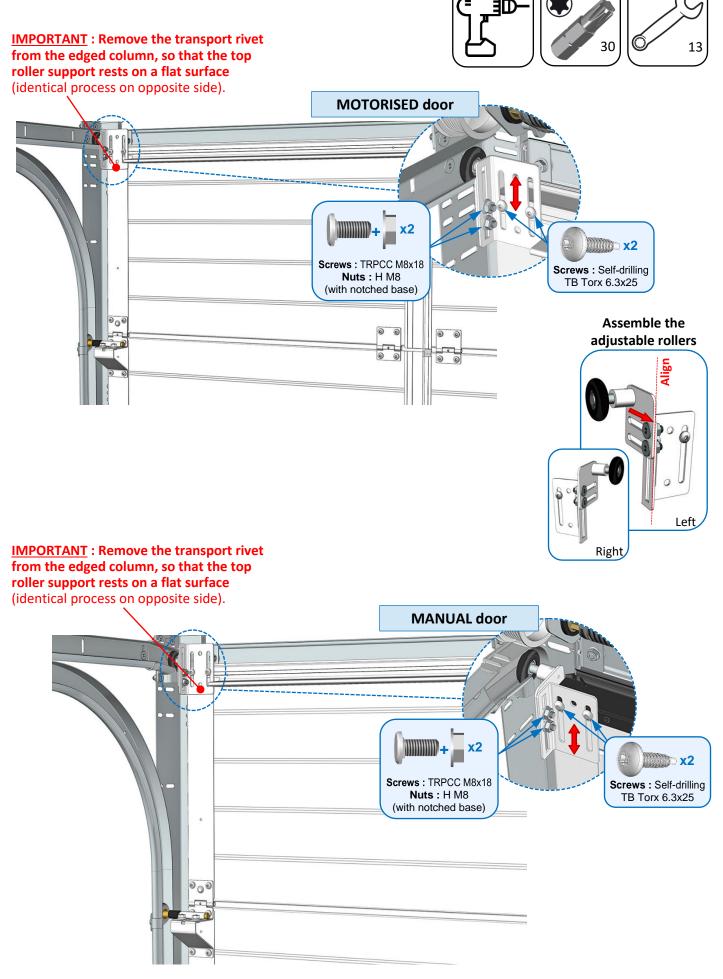
Refer to the « WICKET DOOR FINALIZATION |

Door closure adjustment » section.





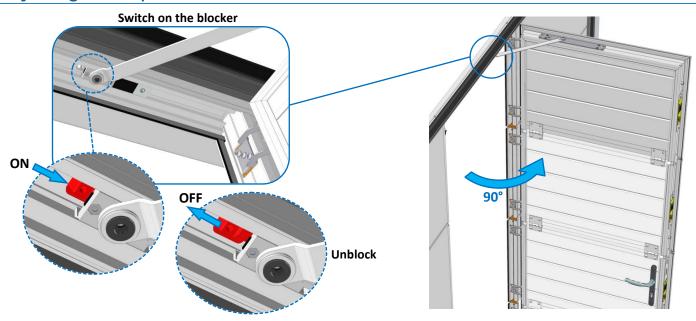


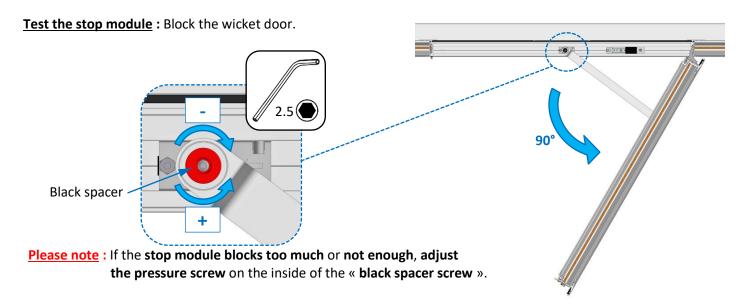




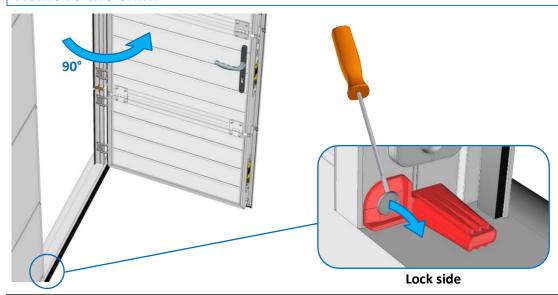
# Wicket door finalization

# Adjusting the stop module



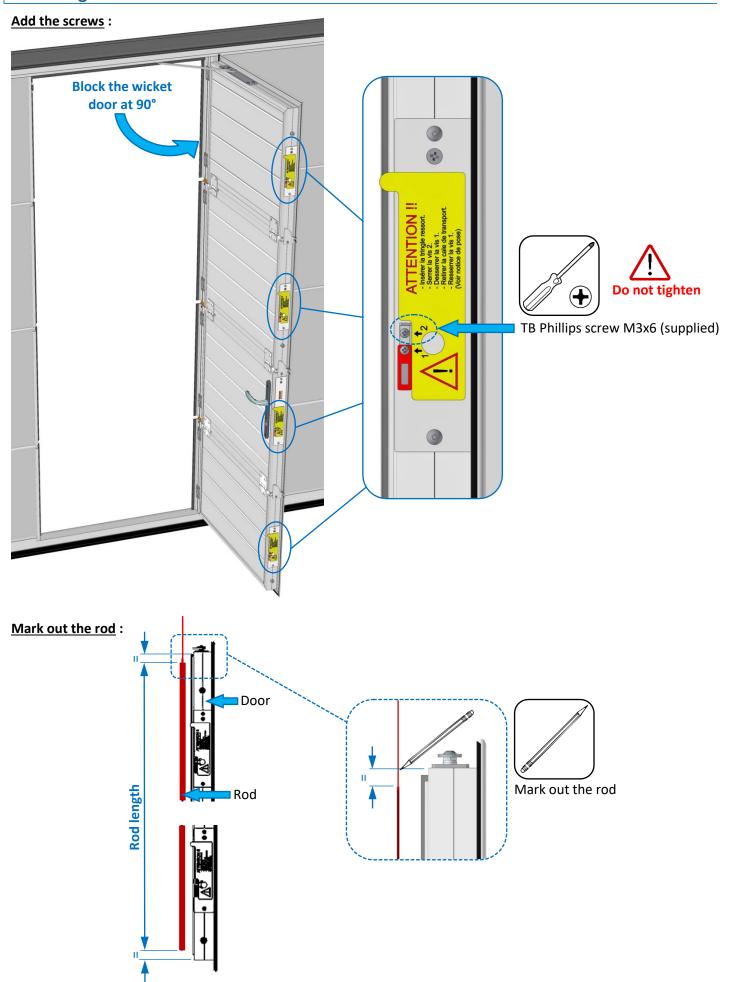


# Remove the shim



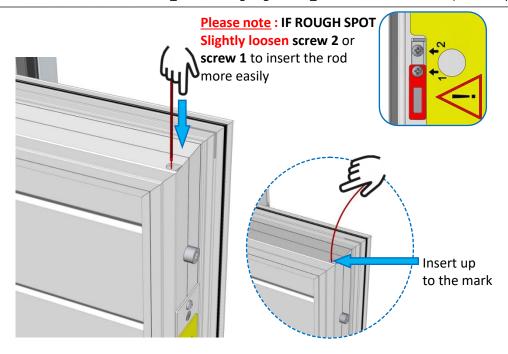


# Installing the door cable

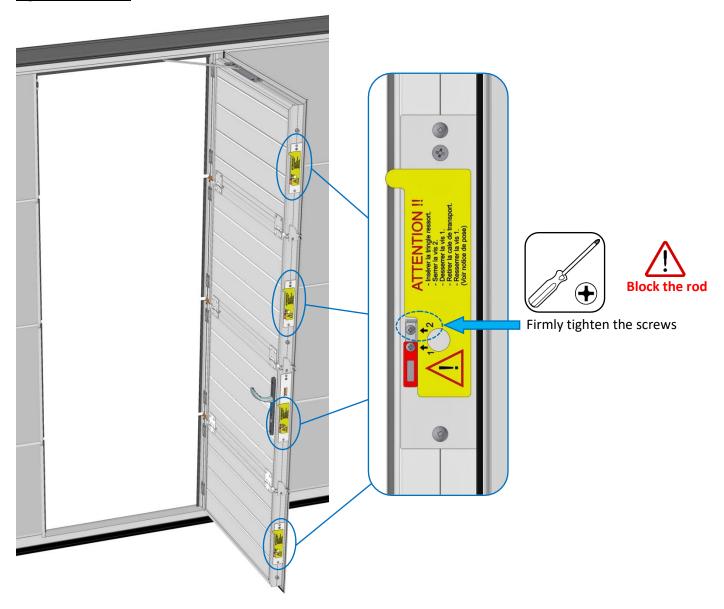




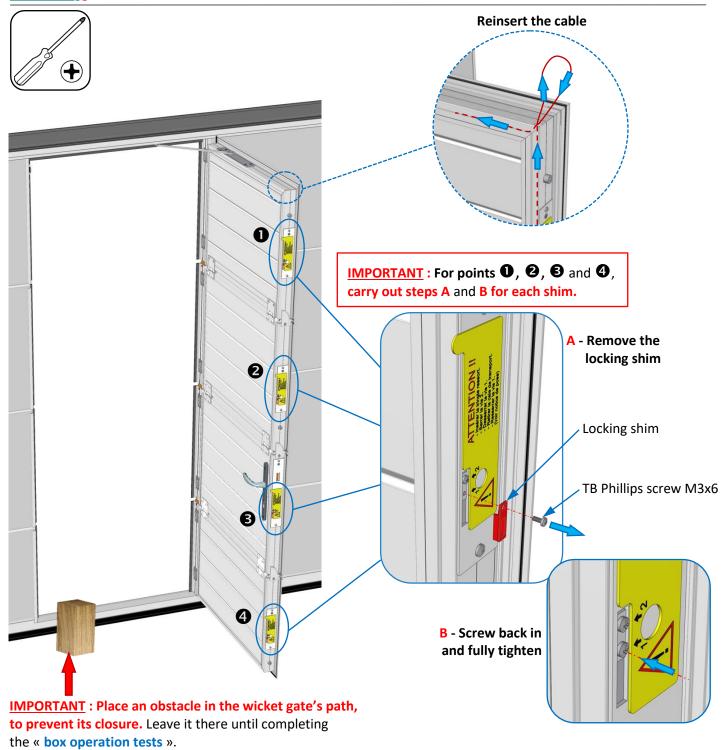
#### Insert the rod:



#### **Tighten the screws**:



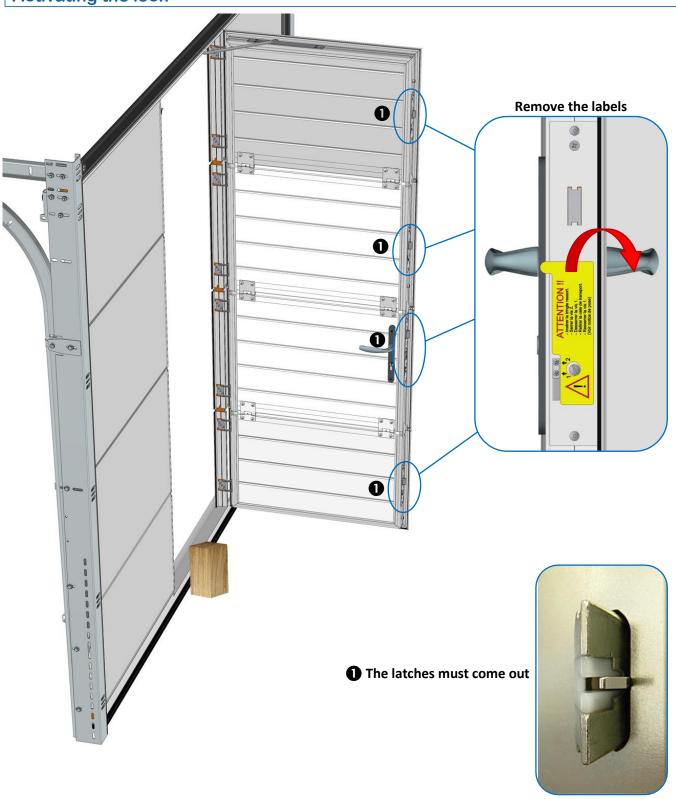




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# **Activating the lock**





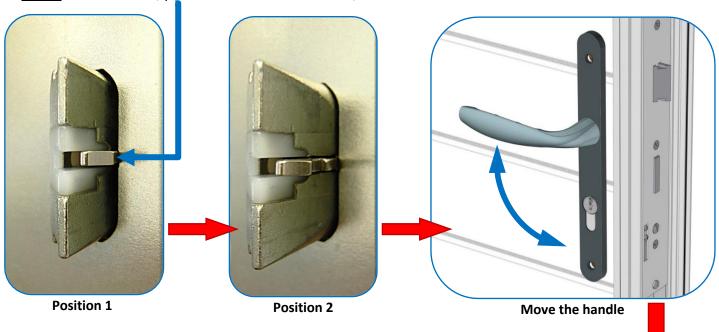
### DO NOT CLOSE THE WICKET DOOR

Proceed to the following section to test whether it is operating correctly...



#### **Box operation test**

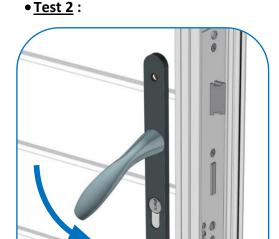
• Test 1: For all boxes, press the release mechanism, the latches must come out at POSITION 2.



### **IMPORTANT**:

All the latches must go in and come out simultaneously and then return to POSITION 1.

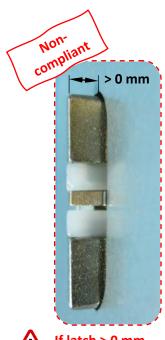
Repeat the test 2 to 3 times...



Move the handle and hold it down



The latches must be flush



If latch > 0 mm, go to « Tip test 2 »



If the latches are not all functioning correctly, do not shut the wicket door, call Customer Services.

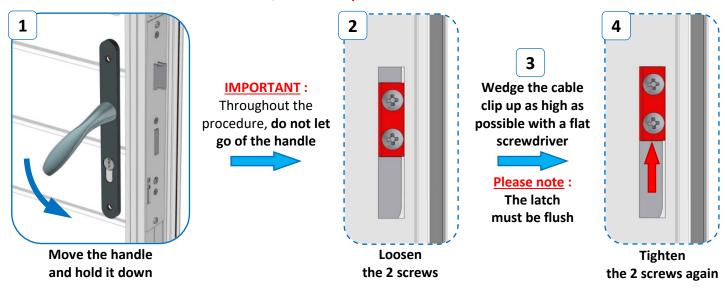


IF YOU SHUT THE WICKET DOOR, IT WILL BE IMPOSSIBLE TO OPEN IT AGAIN.



## Tip test 2

## If one or all of the latches are not flush, follow the procedure below:



Before closing the wicket door, check that the latches are flush when holding the handle down.

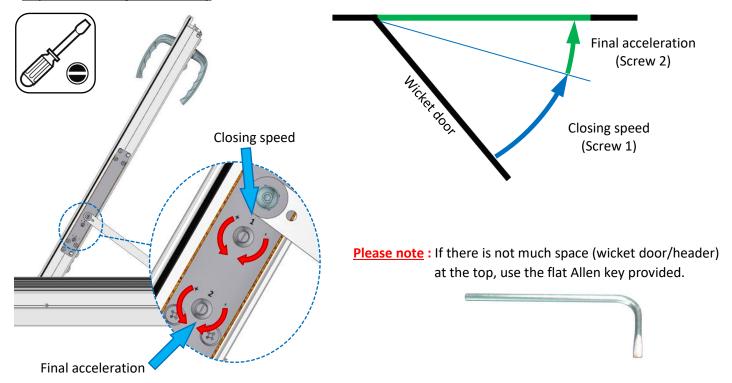
<u>Please note</u>: If the wicket door becomes stuck after closure, refer to the « Solution » section on the following page.

If necessary, check and tighten the centralizers again.



## Adjusting the door closure

### Adjust the settings if necessary:





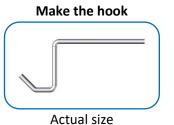
## Solution « if the lock is stuck »

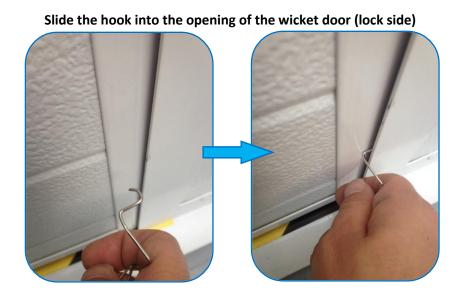


Depending on the specific case, it may be necessary to cut the spring rod between the panels.

## **Identify the blocked part inside:**

Lower the handle and gently push the door on each panel to identify the blocked area.





Then carry out the steps below, to hook one of the locks while holding the handle down.



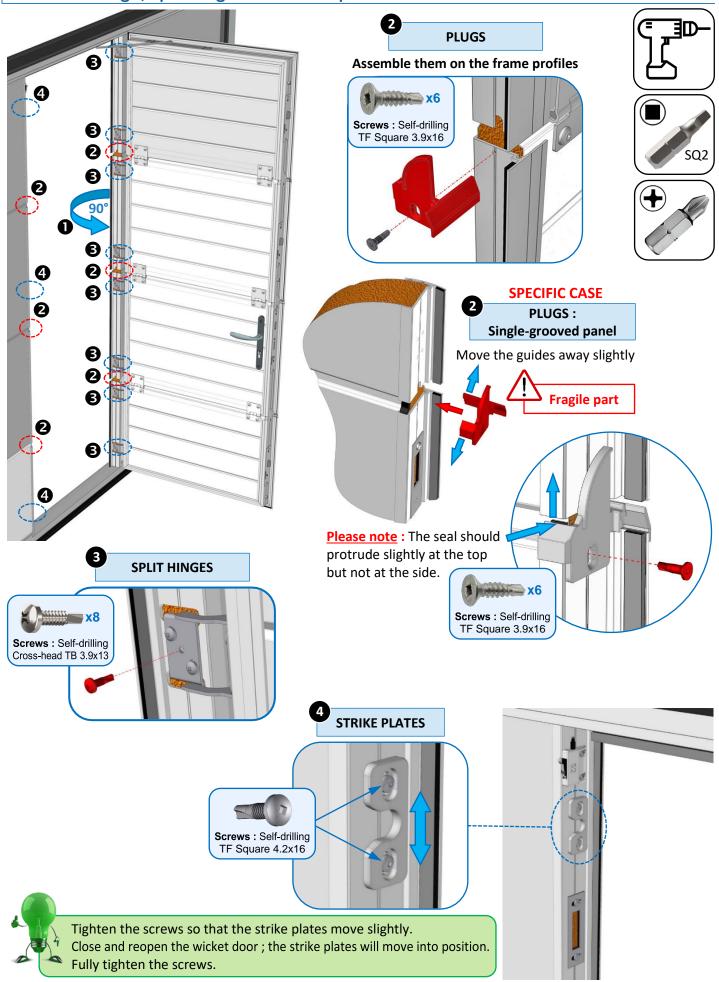




Once open, return to the « **Box operation test** » section and **set the latches correctly by following the test steps.** 



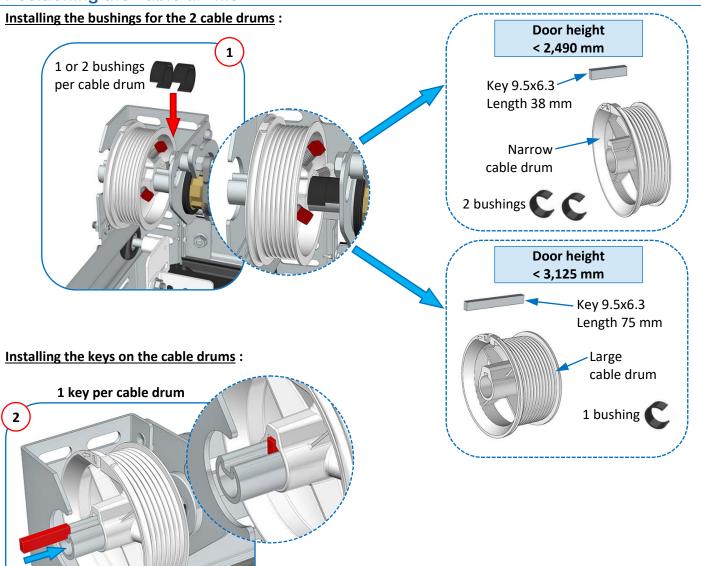
## Finishes: Plugs, split hinges and strike plates



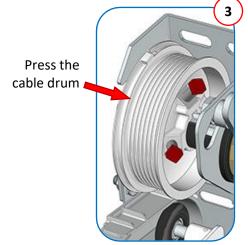


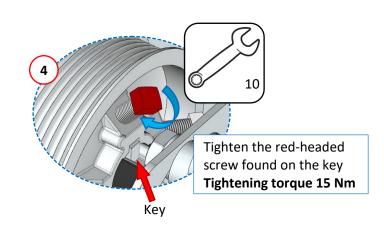
# **Cable installation**

## Positioning the cable drums



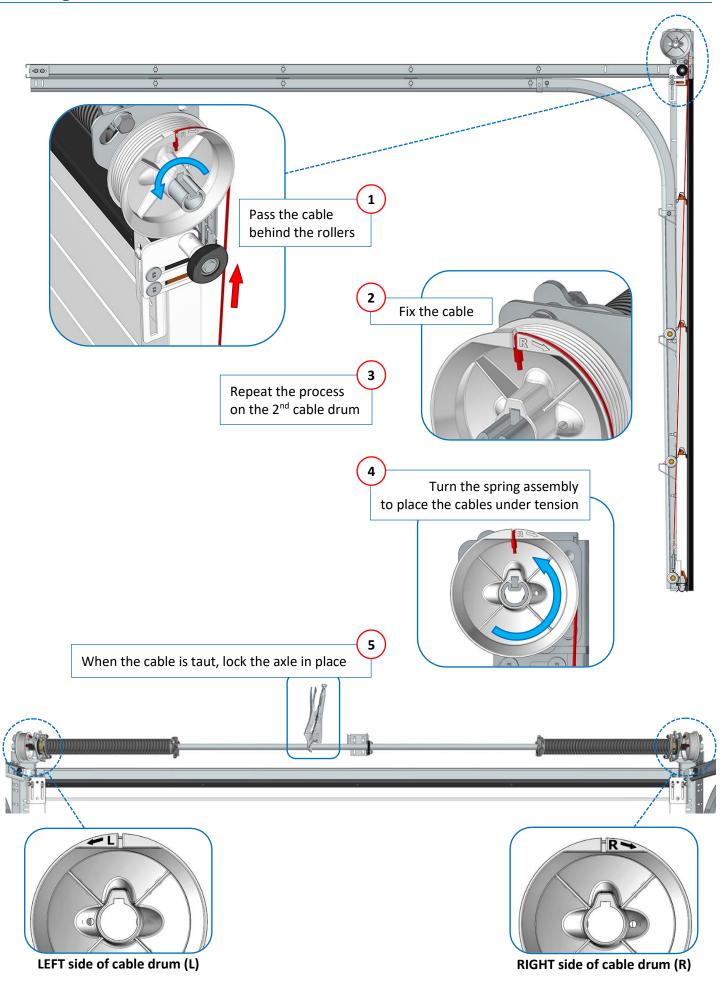
## Block the cable drums:





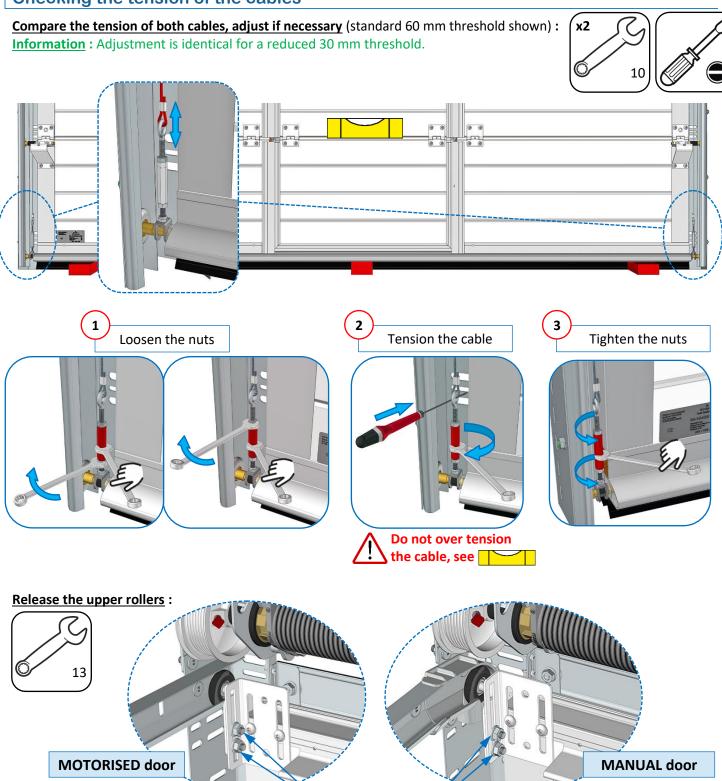


## Routing the cables around the cable drums

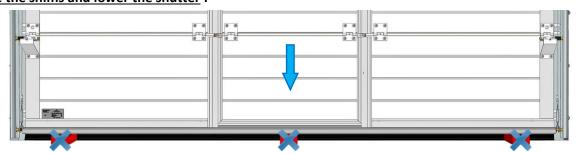




## Checking the tension of the cables



## Remove the shims and lower the shutter:

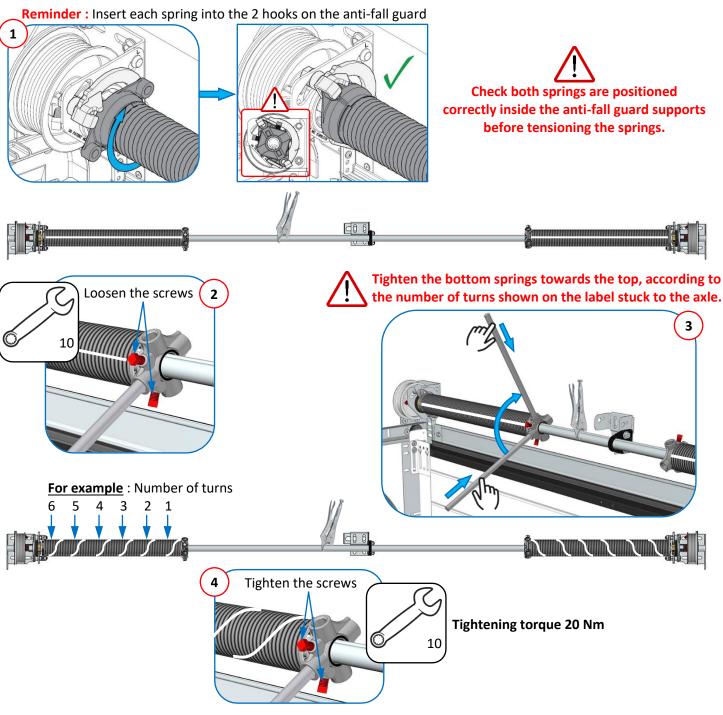


Loosen the nuts



# **Spring adjustments**

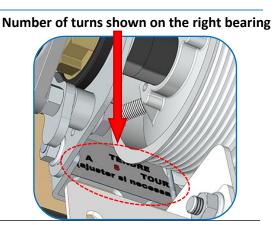
## **Spring tension**



## Table for number of spring tension turns

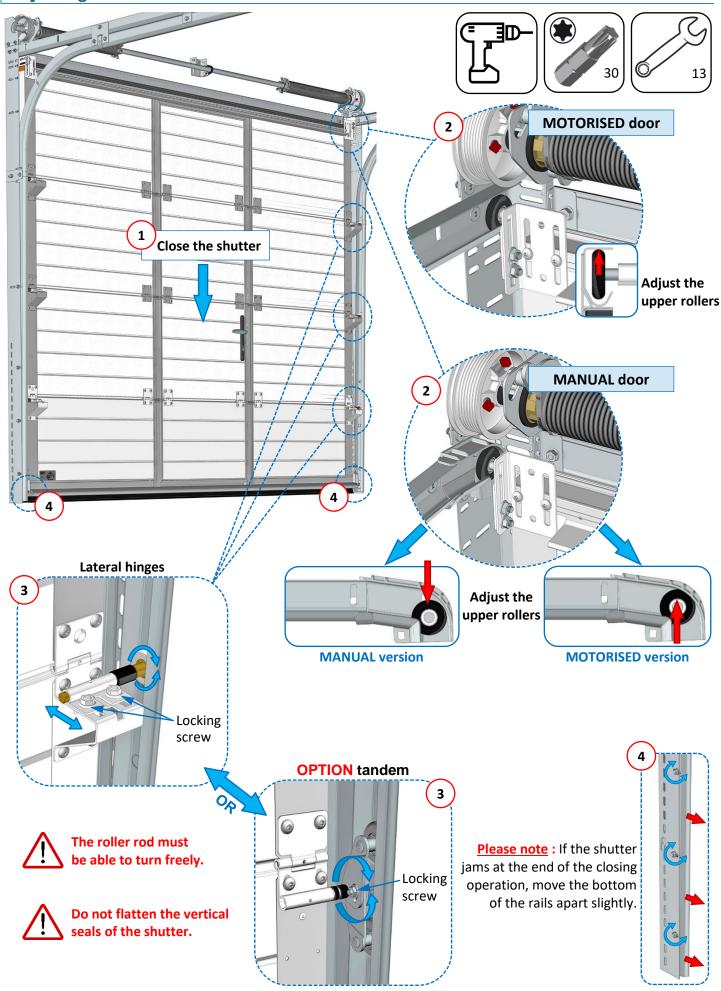
Passage height (mm)	Number of tension turns
≤ 1,820	6
From 1,821 to 1,998	6.5
From 1,999 to 2,209	7
From 2,210 to 2,347	7.5
From 2,348 to 2,519	8
From 2,520 to 2,714	8.5
From 2,715 to 2,885	9
From 2,886 to 3,000	9.5

Adjust the settings if necessary



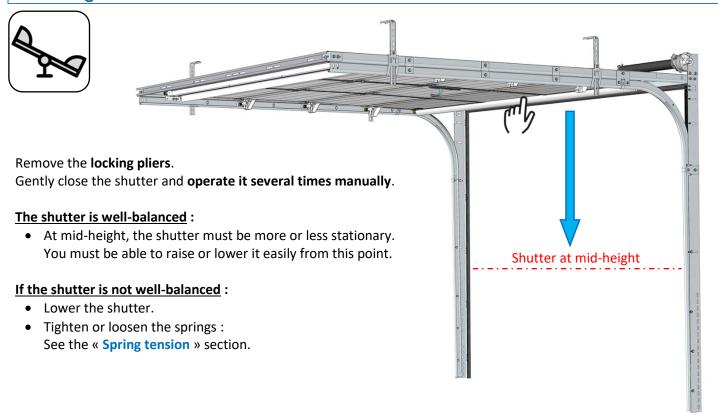


## Adjusting the rollers



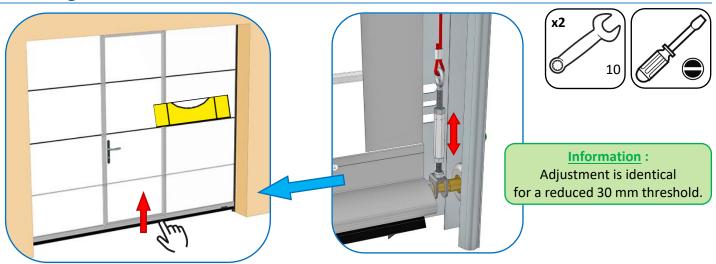


## Checking the balance



# **Finishes**

## Leveling the shutter



To adjust the tensioner, see the « Checking the tension of the cables » section.



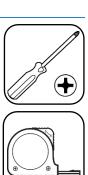
## Adjusting and fixing the fascia

# Adjusting the fascia Slightly loosen the screws

Repeat the process on the opposite side

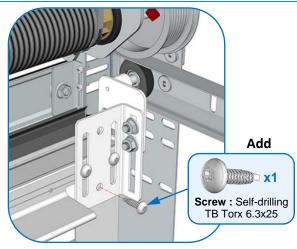
# Distribute the supplied clips Use appropriate fittings for the support

Use appropriate fittings for the support (screws and pins not supplied)





## Fixing the upper roller supports

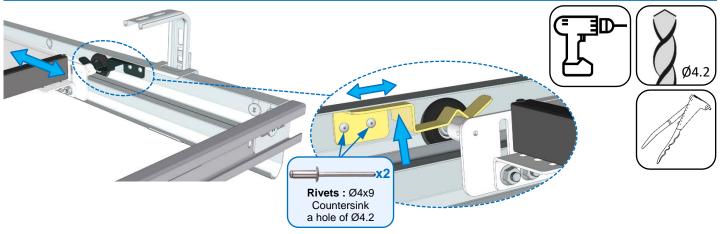






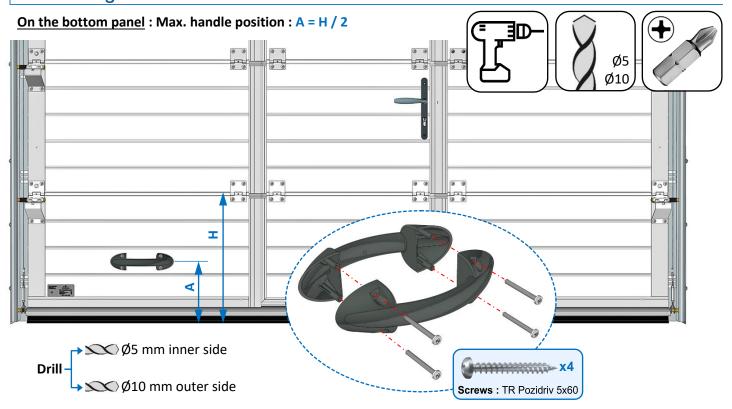
Repeat the process on the opposite side.

## Fixing the end position clips (manual door)

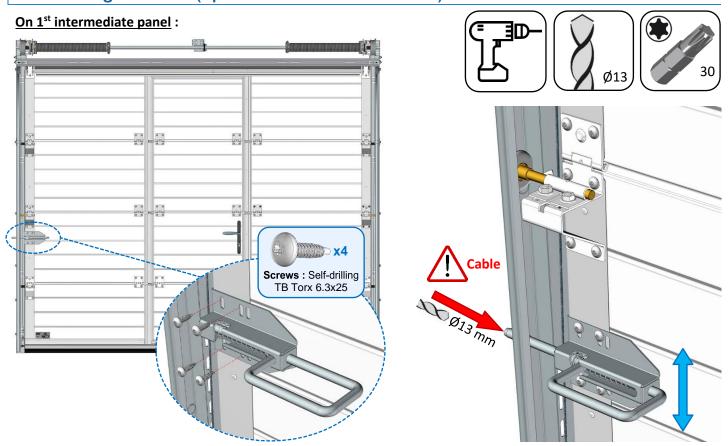




## Assembling the handle

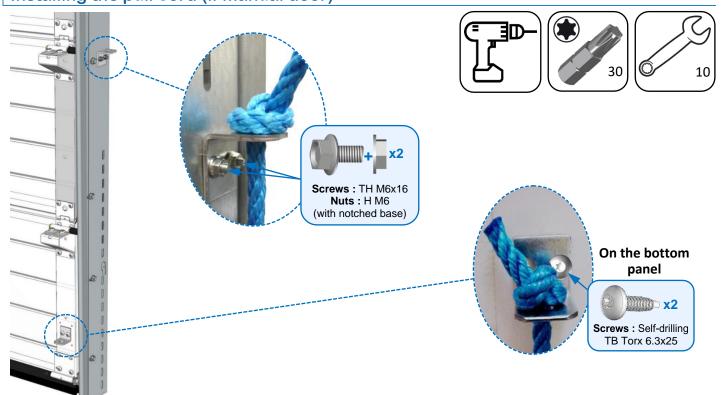


## Assembling the latch (optional on motorised doors)





## Installing the pull cord (if manual door)



## Weather seal (optional)



Weather seal section to be glued to the floor between the rails.

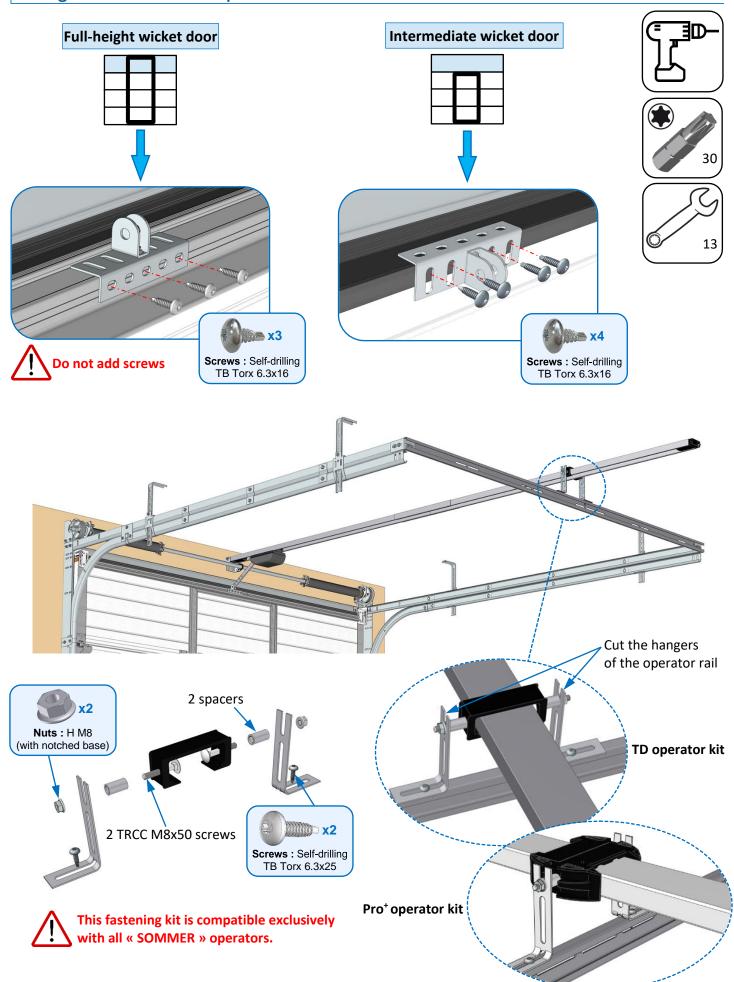
Refer to manual: Weather seal.

## Greasing the bottom of the rails





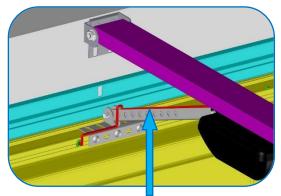
## Fixing the « SOMMER » operator to the back bar



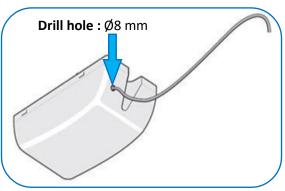


# Micro switch & contact radio

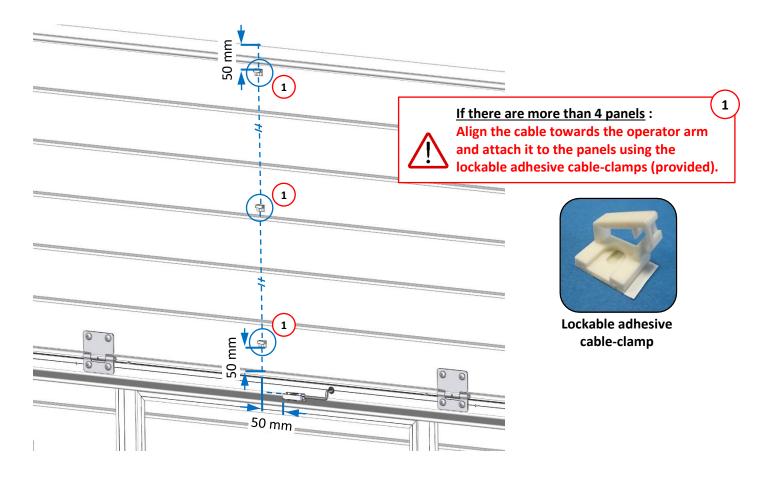
## Connecting the safety micro switch to the TD operator (wiring)

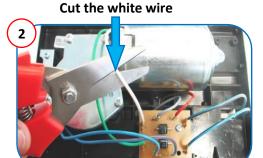


If there are 3 or 4 panels: Pass the electric cable of the micro switch along the length of the operator arm.



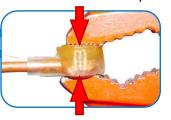
Unclip the cover





3

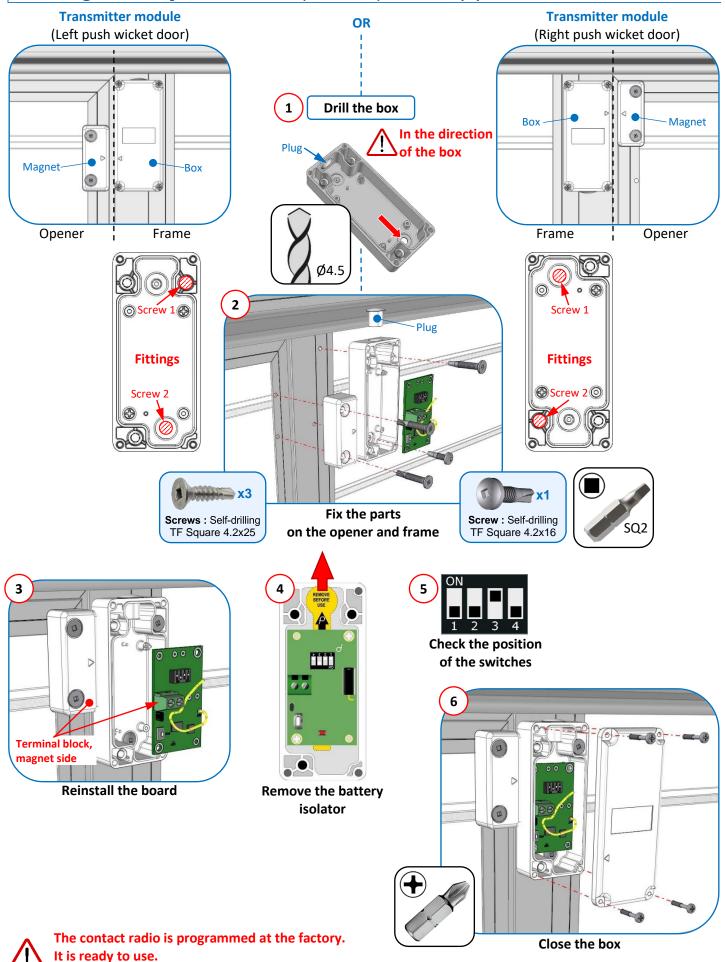
Connect the 2 white wires on the operator in sequence with the 2 micro switch wires. 2 scotchlock connectors provided.



(4) Check that the micro switch is working, then clip the operator cover back on.



## Installing the safety contact radio (wireless) on the top panel of the wicket door



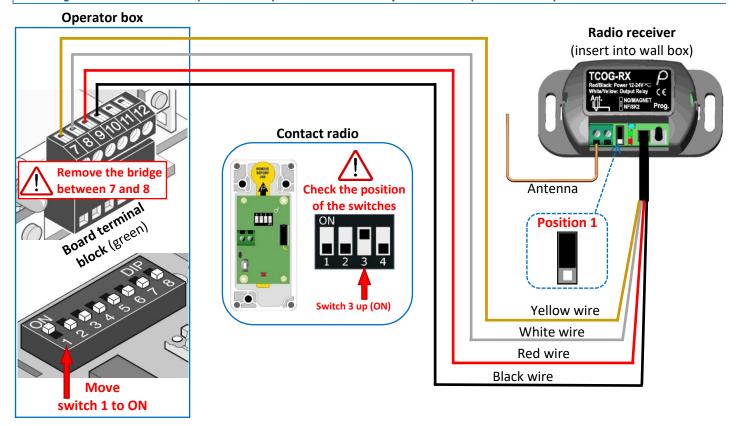
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<u>Please note</u>: In case of failure, refer to the transmitter documentation.

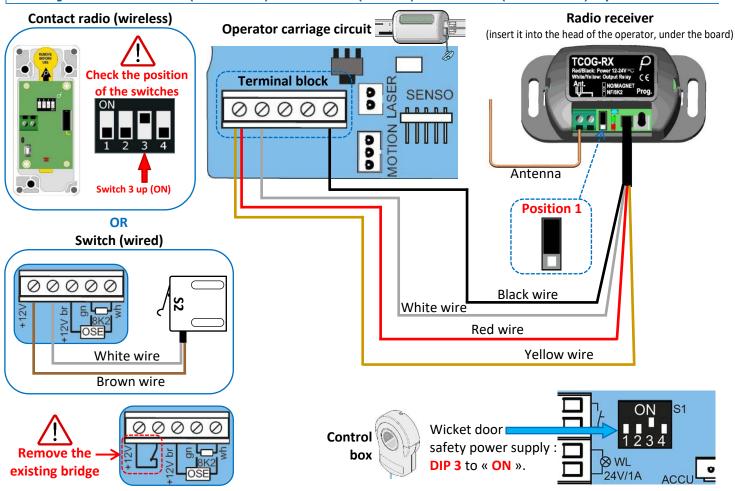


# Connection

## Safety contact radio (wireless) with the TD operators (SOMMER)

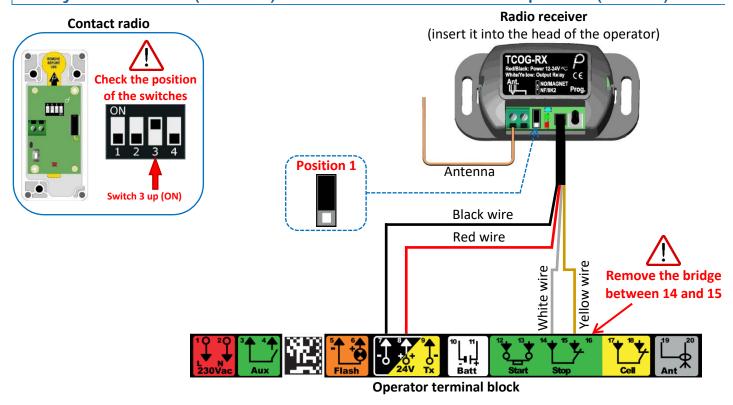


## Safety contact radio (wireless) or switch (wired) with Pro+ (SOMMER) operators





## Safety contact radio (wireless) with the Dexxo Smart io 800 operator (SOMFY)



## Safety contact radio (wireless) with the Dexxo Optimo RTS operator (SOMFY)

