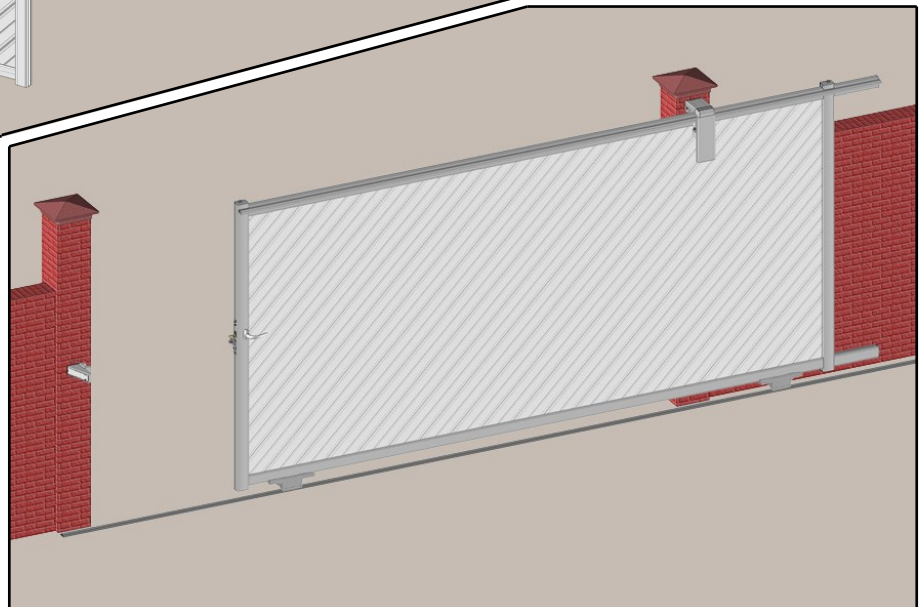
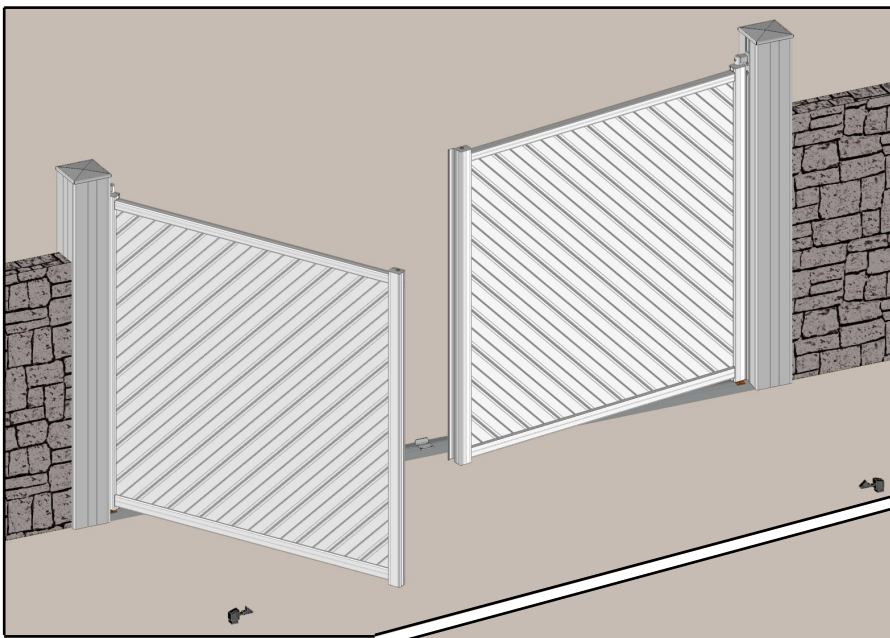


Maintenance booklet and removal manual

N°7374

10/15

2-Leaf or Sliding Aluminum gates



(Document reserved for users)

Maintenance and inspection booklet for 2-leaf or sliding gates

Frequency : - At least 1 intervention every year.

Site address :	
Status and name of the fence element :	

Maintenance check points (see enclosed maintenance booklet)



**Clean the gate regularly with clear water.
The use of detergent may degrade the color or gloss of the coating.**

A/ Gate and accessories for 1- or 2-leaf gates

- Check the general condition of the leaves.
- Check the level and plumbness of the leaves.
- Check the condition of the joints : Hinges and fastenings.
- Check the center stop : General condition and fastenings.
- Check the condition and fastening of the opening stops (for axovia 220A operator).
- Check the lock (lock for manual gate) : Fastening and operation.

B/ Gate, rail and accessories for sliding gates

- Check the general condition of the sliding rail.
- Check the level and plumb of the sliding rail.
- Check the bottom rail : General condition and fastenings.
- Check the condition of the roller bearings : General condition and fastenings.
- Check the top rail and its guide rollers : General condition and fastenings.
- Check the lock (lock for manual gate) : Fastening and operation.
- Check the centering lug (for electric gate) : Fastening and operation.
- Check the closing stop and its receiving housing : General condition and fastenings.
- Check the opening stop : General condition and fastenings.

C/ OPERATION (if motorized gate)

- In general :

- **Check that the control box or housing is closed.**
- **Check functioning of emergency operation.**
- **Check the setting and operation of the limit-switches (only for axovia multi pro operators).**
- **Check the status of the rack and pinion (Sliding gate).**
- **Check the fastening of the motorized arms on the gate (1 or 2-leaf gate).**
- **Check the fastening of the operator(s) on the support.**
- **Check the general condition of the cells and the flashing light.**

Owner's service booklet

Manufacturer's name : **FTFM LA TOULOUSAIN (31750)**
 Fence element identification number :
 Job site reference :
 Installer name :
 Date of installation :
 Type of operation :
 Safety devices :
 Final test of verification and operation carried out by the installer :
 Date : Observation :
 Name : Signature :

Instructions for use : See user guide.

Logging of interventions :

TYPE OF INTERVENTION			INTERVENER		
Maintenance	Repair	Replaced parts	Date	Name	Signature

WARNING :

Any modification or improvement of this fence element shall comply with Standard EN 13 241-1
 In this case, a modification/transformation file shall be drawn up in accordance with Standard EN 12635 : 2002 Annex C

Removal instructions for a 2-leaf gate



Several precautionary measures must be taken to ensure Safe disassembly of the gate. For the safety of all, please observe the following indications and warnings !

These instructions are for experienced professionals only.

STEP 1 : Disassemble the stop fixed to the floor.

STEP 2 : Disassemble the operator(s) (if motorized gate).

STEP 3 : Unscrew the top hinge of the 1st leaf from its flange.



Hold the first leaf while loosening the hinge with its flange (wedge under the leaf).

STEP 4 : Tilt the leaf and pull it out by releasing it from the bottom hinge or center plate.

STEP 5 : To disassemble the second leaf, proceed as above.

STEP 6 : Disassemble the flanges attached to the posts.

STEP 7 : Disassemble the threshold (If aluminum threshold option).

For more details about the installation instructions, please refer to the pages of the gate installation manual.

Removal instructions for a sliding gate



Several precautionary measures must be taken to ensure safe disassembly of the gate. For the safety of all, please observe the following indications and warnings!

These instructions are for experienced professionals only.

STEP 1 : Disassemble the stop fixed to the floor.

STEP 2 : Disassemble the operator and its rack and pinion (if motorized gate).

STEP 3 : Pull the sliding rail out of the top rail and remove it.

STEP 4 : Disassemble the top rail.

STEP 5 : Disassemble the closing stop.

STEP 6 : Disassemble the bottom discharge rail.

For more details about installation instructions, please refer to the pages of the door installation manual.